JUNE 1958

UNIVERSITY OF NEW

A Buttenheim Publication

SCIE

Contractors and Engineers

magazine of modern construction

Machinery



Methods



Men

**EFFICIENCY** and ECONOMY

Special Issue

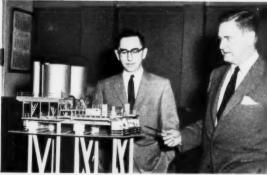




Maintenance



Materials



Management

# No matter WHAT YOUR JOB...



FINE GRADING-Contractor L. C. Smith finish grades 12,000 running feet of slope.



**EXCAVATING-A** Denver contractor finds Gradall best for digging in rock.



CONCRETE RIPPING-Gradall rips reinforcing rod from old New Jersey road. clean trench for conduit installation.



TRENCHING-A Cleveland utility digs

# VHO YOU ARE...



excavation on Ohio AEC Project.



BIG CONTRACT-Gradalls handle footer SMALL CONTRACT-Gradall's offset boom HIGHWAY DEPT. - Gradall economically





CITY STREET DEPT. - One of New Orleans' easily handles trenching behind curb. cleans a mile of drainage ditch daily. Gradalls rips and loads concrete slabs.

# RE YOU WORK...



accurately position concrete pipe.



new South Carolina highway.



NORTH- Gradall's hydraulic controls south-Gradall digs ditch along side of EAST-By tilting Gradall's boom, operator digs out under gas pipe line.



WEST-California Gradall digs 800 yards of fine grade excavation daily.

ARNERASWASEY CLEVELAND 3, OHIO

**CUTS COSTS ALL YEAR LONG!** 

MANUFACTURERS OF Gradall, Hopto EXCAVATORS AND Duplex TRUCKS

# Contractors and Engineers

magazine of modern construction



Machinery speeds hot-mix paving.



Materials for prestressed construction.



Method developed for rock excavation.



Maintenance is a full-time job.

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CKS



### There's always something new in construction

To stay in business and make a profit today, a contractor must practice efficiency and economy more than ever. This does not connote penny pinching, by any means. On the contrary, efficiency and economy may demand extra spending in order to acquire new machinery and materials, or to develop new techniques to do the work faster and better. In this annual Efficiency and Economy issue are some of the newer or unusual aspects of construction with reference to the principal subdivisions of the industry -machinery, materials, methods, maintenance, men, and management.

Under Machinery, for example, staffwritten job articles highlight the part equipment plays in highway grading and concrete and bituminous paving. Also in this section we report on the use of a crane, new to this country but common to Europe, in building construction. This all-electric tower machine, moving on tracks, is attracting comment at two job sites in the East.

Heading the Materials section is a detailed description of how a contractor turns out prestressed-concrete members at a new plant he has built with one of the longest prestressing beds in the country. The use of continuous steel reinforcing in concrete paving is another subject for discussion.

Variants on the old along with new techniques of construction are reported under Methods. Not everyone will be in a position to save time and money by employing wellpoints, or by putting a helicopter into service for a lifting assignment, but if the need arises here are the answers on how it can be done.

For Maintenance, our staff canvassed the country in person to bring

back the latest news on what construction firms are doing to keep their equipment in shape. Paradoxically, both diversity and uniformity of practice were observed. The very large companies-but with one notable exception-are likely to use a compreprehensive system of reports and records to keep close tabs on machinery costs and performance. Where no such formal system is in use, the company relies heavily on key personnel to do the same job.

**EFFICIENCY** 

and ECONOMY

Special Issue

Contractors differ in their attitudes toward retirement of machinery. Some believe in trade-ins while the machine still has a lot of value; others prefer to overhaul and get the maximum use from the rig before replacing it. A number of contractors adapt new machinery in their own shops, sometimes to improve on the manufacturer's design, but more often to modify the machine for their particular needs.

Generally, these are the trends. Preventive maintenance is vital to profitable contracting. Parts inventories are being cut to a minimum since dealers with well stocked parts departments are located practically everywhere. Maintenance shops are being set up on big jobs, and wherever work is concentrated over a period of years.

Without Men, machinery, materials, and methods could not be brought together to build anything. How men get to be equipment operators is no longer a hit-or-miss proposition. Not with schools available to train them. How these schools work is featured in this

Behind these other elements is the controlling force of Management. One of the top construction firms of the world and its chief executive are subjects of the lead article under this heading. How another leading international contractor employs a fleet of company planes to advantage is must reading.

Our Research Department came up with an extra for page 5, reporting the results of a survey on buying habits of contractors.

To the foregoing six M's of construction we could easily add another, Merchandising, based on our staff article leading off Distributor Doings. This is a story of how one equipment manufacturer, The Frank G. Hough Co. of Libertyville, Ill., tied sales promotion to an idea for stimulating the economy of the construction industry. The combination produced a 10-milelong equipment carayan that rolled 1,500 miles over plain, prairie, and mountains from Libertyville to Salt Lake City to give on-the-job demonstrations of earthmoving machines. This is a sign of confidence, not only in the product but also in the whole general economy. It comes at an opportune time.

#### CONTRACTORS AND ENGINEERS

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stories: new crane, page 20; Materials, continuous steel reinforcing, page 46; Methods, helicopters, page 64; Maintenance, contractor's equip-ment, page 94; Men, training schools, page 110; Management, planning projects, page 116.

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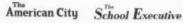
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#### (Per Cent of Companies Mentioning Each)

by FRANK KYPREOS, Director of Research

Who buys the machines

that make the profits?

More than on any other single factor, construction profits depend on sound purchasing decisions. Who shares in these decisions? How far up the table of organization do you have to be before you make your influence felt?

A CONTRACTORS AND ENGINEERS survey of the purchasing procedures of 117 construction companies shows that responsibility for contractors' purchasing decisions is shared by a small number of key executives and, depending upon the size of the company, a variable number of top field men. About 10 per cent of the companies also included the master mechanic on the buying team.

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The buying team almost always includes the chief executive officer—the president or owner. This is true not only for medium and small companies, as might be expected, but also for large contractors. Of the 57 companies studied that did over a million dollars' worth of business last year, more than 75 per cent said the president or owner actively helped to make buying decisions. Sixty companies under the million-a-year mark mentioned the chief executive 80 per cent of the time.

In the \$10 million to \$50 milliona-year class of companies, where the formal purchasing agent and the equipment superintendent are prominent in the buying picture, the president takes a lesser role: only three out of eight such companies mentioned the president as making buying decisions. But, as elsewhere, one or more top executives-vice president or general manager-and the field men with over-all supervisory authority—the project managers, project engineers, general supers, and construction supers-are on the buying team.

Others who have some responsibility for the kind of equipment, materials, and supplies purchased include the treasurers, office managers, estimators, chief engineers, and foremen. These were cited by both large and medium companies from 21 per cent of the time for treasurers, to 50 per cent for foremen.

#### Who makes final decision?

When contractors were asked to name "the one man who makes the final decision when your company switches from one brand of equipment to another", few beside the chief executive were listed.

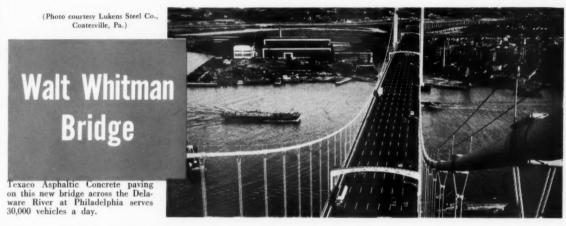
Of 82 companies answering this question, 58 of them, or 71 per cent, listed the president or owner. Only 7 per cent attributed this authority to the vice president, 13 per cent to the general manager, 5 per cent to the treasurer, 2 per cent to a formal purchasing agent. One general super

and one equipment super were listed.

In eight of the 82 companies, final authority rested with more than one person, generally the president and another top executive—a vice president, treasurer, general manager, or a partner. In one large company, the final say was shared by the general manager, the general super, and the equipment super.

The End

Titles	Under \$1 million (60 companies)	Over \$1 million (57 companies)
President or owner	80.	76
Vice president	21	39
General manager	17	19
Secretary or treasurer	13	21
Formal purchasing agent	2	12
Office manager	3	7
Estimator	5	5
Chief engineer	3	7
Project manager, project engineer,		
general and construction supers	22	39
Foreman	5	4
Equipment super	2	17
Master mechanic	10	10
Other	7	12



# Both needed heavy-duty paving - - both are served by Texaco Asphaltic Concrete



Traffic on these important new arteries is typical in volume and weight of that anticipated on the projected Interstate Highway System.

Hoverine and weight of that anticipated of the projected Interstate Highway System.

Hot-mix Texaco Asphaltic Concrete on the Walt Whitman Bridge and the Massachusetts Turnpike again demonstrates its rugged durability under heavy traffic loads. Its performance on such arteries as these strongly recommends this resilient, easy-riding, economical paving for Interstate routes.

Regardless of how the cost of highways is divided between Federal and State governments, the taxpayer foots the entire bill. Consideration for his pocketbook calls for sound economy in highway design. Hot-mix Texaco Asphaltic Concrete paving, in addition to its ability to absorb

punishing impact, costs substantially less than rigid paving. Consequently, it helps the road builder get more mileage out of available highway dollars.

Other advantages of hot-mix Texaco Asphaltic Concrete include the speed with which it is laid and opened to traffic, its immunity to ice-control salts, its skid-resistant texture, freedom from glare and the sharp visibility of traffic lines on its dark surface.

Helpful information for the road builder on all types of Asphalt construction, including hot-mix Asphaltic Concrete, is supplied in two free Texaco booklets. Copies can be obtained without obligation by writing our nearest office.

THE TEXAS COMPANY, Asphalt Sales Div., 135 E. 42nd Street, New York City 17 Boston 16 • Chicago 4 • Denver 1 • Houston 1 • Jacksonville 1 • Minneapolis 3 • Philadelphia 2 • Richmond 11







# Paver rigged for triple duty

- mixes 400 batches per day
- sprays water on base
- pulls a strike-off

A paver that automatically wet the base course before placing concrete, pulled a strike-off board that trimmed the concrete, and handled an average of 400 batches a day made an efficient operation of paving a 2½-mile stretch of the Connecticut Turnpike near Greenwich, Conn. The road, of reinforced concrete, has two divided 36-foot roadways separated by a 30-foot grassed median, and 10-foot outside shoulders of asphalt.

D. F. MacNamee & Co., Inc., New Rochelle, N. Y., paving subcontractor for Slattery Contracting Co., Maspeth, N. Y., used a Koehring 34-E paver for the job, and the operator kept the rig in constant motion to perform the three operations.

#### Sprayba

Water for wetting down the base course ahead of concrete placing was supplied from the paver's water storage tank and a Mack water tanker pulled by the paver. A 12-foot-long spray attachment, developed by the contractor, covered the 12-foot-wide lanes. It was supported on the outer side boom of the paver, which also handled the strike-off pull cables. The attachment consisted of pipe with holes drilled a few inches apart on the underside.

Every time the paver moved forward, a system of valves was activated by the forward levers; when the paver stopped, the spray of water was automatically stopped. This provided a complete and uniform wetting of the base.

#### Strike-off

The paver dumped concrete in front of the Cleveland strike-off which rode either the forms or the adjacent slab. As concrete was dumped, the strike-off was pulled forward by cables passing through the side boom of the paver. This left the mix at a 6½-inch depth, allowing

workmen to position welded-wire mesh reinforcing  $2\frac{1}{2}$  inches below the surface of the 9-inch-thick slab. rid

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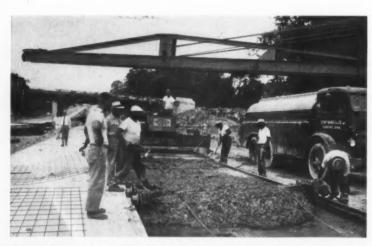
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This done, the paver dumped additional concrete in front of a new General Road Machines (Chain Belt) double-screed, self-widening transverse finisher. This rig, which can be widened by hydraulic controls and the screed extensions, is equipped with two pneumatic tires and a trailer hitch. When the tires are lowered to the ground and the trailer hitch end jacked off the forms, the finisher can be hooked onto a grader and hauled to another location without an assist from a crane.



Riding a form and a completed slab, the Cleveland strike-off trims concrete to a  $6\frac{1}{2}$ -inch depth. After reinforcing is placed and covered with concrete, the transverse finisher will move ahead to bring the mix to its full depth.



The entire spread moves along smoothly, the Koehring spraying the base and pulling the strike-off. Working close behind the paver are the General Road Machines transverse finisher and Koehring longitudinal float.



A second lift is leveled to a 9-inch depth by this General Road Ma-chines (Chain Belt) self-widening double-screed transverse finisher. The rig can be widened by hydraulic controls and screed extensions. It has two pneumatic tires and a trailer hitch so that it can be hauled to the next job. No crane is needed to handle the rig.



Concrete is dumped ahead of a Cleve-land strike-off, which the paver pulls along by means of cables passing through the side boom. After the con-crete is leveled to a 6½-inch depth, wire-mesh reinforcing will be placed and the paver will move back to dump more concrete between the forms.

Two vibrators, powered by a generator on the finishing machine, were used to consolidate the concrete.

Following the transverse finisher was a Koehring longitudinal float, which smoothed out the transverse ridges left by the double-screed finisher. The concrete surface was then finished by aluminum straightedges and a burlap drag before the whitenigmented Hunt Clear Cure was sprayed on the concrete surface with an air hose.

To prepare the finished grade of the base course within the forms, the contractor used a Roadgrader Gauge blade extension attached to a Caterpillar No. 12 motor grader. These extensions rode either a completed adjacent slab or steel forms. The desired grade was obtained by adjusting the blade angle and tilt, and then allowing the grader blade to ride on the side forms. The finished grade, checked with a scratch board, was compacted by a Buffalo-Springfield 12-ton 3-wheel roller.

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The concrete mix was supplied to MacNamee from a batch plant set up and operated by Cooney Bros., Inc.,

(Continued on next page)



Bros., Inc., Newburgh, N. Y., supplies concrete to other turnpike contractors. A Mack truck picks up aggregate for 5 batches at the Blaw-Knox bin, 600,000 YARDS TO MOVE IN 30 DAYS...



"I didn't believe it, but it's true," says R. D. McDougal, Jr., of McDougal-Hartmann Co., in speaking about the performance of his equipment spread operating in Illinois. "For example, our DW15s made 75 trips each in four hours over an 800-foot haul. They averaged 12-13 pay yards a trip. This machine really has the power and balance to keep it from getting hung up."

Mr. McDougal is talking about the performance of four Caterpillar DW15 (Series E) Tractors with No. 428 LOWBOWL Scrapers, part of his fleet of 22 big yellow machines moving sandy clay for a factory site. The machines, including D9 and D8 Tractors, No. 12 Motor Graders and other Cat wheel Tractor-Scrapers, kept going 10 hours a day. In four days 150,000 cu. yd. of earth were moved, one-fourth of a project that was expected to take 30 days!

The Cat DW15 packs 200 HP (maximum output), clocks 37.2 MPH, delivers a maximum rimpull of 27,500 lb. It's fast, maneuverable, tough. Works well with the No. 428 LOWBOWL Scraper (13 cu. yd. struck, 18 heaped), or with the Athey PR15 Rear Dump Trailer (14.1 cu. yd. struck, 22-ton capacity). But if you're like Mr. McDougal, you have to see it to believe it. So call your Caterpillar Dealer. See this fast yellow team in action . . . right on your own job.

Caterpillar Tractor Co., Peoria, Illinois, U.S.A.

# CATERPILLAR

HEAVY-DUTY EQUIPMENT ... QUALITY SERVICE ... PARTS YOU CAN TRUST

For more facts, use Request Card at page 18 and circle No. 303

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◆ Any irregularities left in the concrete, after the transverse finisher has passed, are smoothed out by this Koehring longitudinal float.



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A Buffalo-Springfield 12-ton 3-wheel roller compacts the base-course material between the paving forms.

(Continued from preceding page)

Newburgh, N. Y. This plant also furnished concrete to two other turnpike projects. The Mack batch trucks, each with a 5-batch capacity, received the required amount of sand and stone from a Blaw-Knox 4-compartment aggregate bin located in Greenwich. Aggregates were delivered to this main plant site by barges, and unloaded to the aggregate bin or stockpiles by two cranes equipped with rehandling buckets.

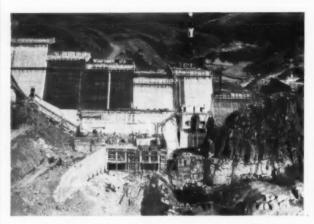
The aggregate bin was equipped with manual batching and weighing controls, but the operator's unique and efficient manipulation of the controls resulted in a production of 100 batches per hour. Here, 1,500 pounds of 2-inch stone, 1,495 pounds of 34-inch stone, and 1,545 pounds of sand having 4 per cent moisture were charged to each batch.

The operator handling the manual controls first released a small amount of sand into the weigh batcher before weighing out the different sizes of stone and, finally, the remaining weight of sand per batch. The small initial charge of sand prevented any coarse aggregate from jamming the double-gate discharge.

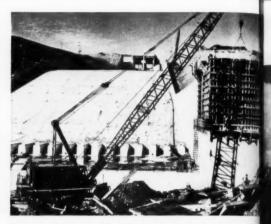
The aggregate released through the gate of the weigh batcher was evenly dispersed around the sides and back of the cement boxes on the batch truck by a contractor-built spreader. Called the "pants", because of the two large openings toward both sides of the cement box, it also had a nar-



Cement is picked up by the batch trucks at this setup with 600-barrel silo and 400-barrel bin. It is located at a rail-road siding along the haul road.



TEXACO PLAN was used from the start in construction of the Tiber Dam on Montana's Marius River. Dam is 205 feet high and 4,300 feet long.



TIME AND CONFUSION SAVED by Texaco Plan kept maintenance as low during construction of Tulloch Dam in California.

### These 5 great American construction projects us Texaco Simplified Lubrication Plan

These five projects represent hundreds of millions of dollars in construction costs. When you hit these figures, lubrication can be an especially big item. But on any size job, it's not the cost of the lubricants themselves but the difference between *planned* and haphazard lubrication methods that counts. The latter can cause unexpected breakdowns, costly overtime, and ruined equipment. But planned lubrication can speed project completion, minimize downtime, lengthen equipment life. That's why cost-conscious contractors are turning to Texaco's Simplified Lubrication Plan.

**TEXACO PLAN SAVED THOUSANDS OF DOLLARS** on these jobs. And it can do the same for you. It cuts the number of lubricants you need for all your major lubrication down to no more than six, and it helps you set up an efficient lubricating system for all your equipment. Furthermore, your Texaco Lubrication Engineer will gear the Texaco Plan to your particular requirements.

GET THE WHOLE STORY. Contact your nearest Texa Lubrication Engineer soon. He can show you how muthe Texaco Simplified Lubrication Plan has saved or tractors in the past—how it can help you in the future Just call the nearest of more than 2,000 Texaco Distributing Plants in the 48 States, or write The Texas Compared 135 East 42nd Street, New York 17, N. Y.

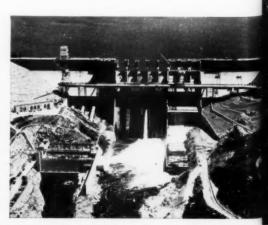


#### LUBRICATION IS A MAJOR FACTOR IN COST CONTRO

(PARTS, INVENTORY, PRODUCTION, DOWNTIME, MAINTENANCE)



WELL AHEAD OF SCHEDULE, Columbia River's Priest Rapids Dam is already more than one-third complete. Texaco lubricants are used exclusively.



WORLD'S LARGEST earthfill and concrete project, Folsom Dam on the A<sup>st</sup> River, used the Texaco Simplified Lubrication Plan from start to

JUN

row opening toward the back of the box. Aggregate went through these openings and around the box and was kept from piling up at the center.

After being loaded with aggregate, the trucks were driven to the cement. bin, which was located at a railroad siding off the haul road to prevent congestion at the main plant. Cement was charged from a Blaw-Knox 600barrel silo and a 400-barrel bin. Cement was delivered from many sources by bottom-dump rail cars and fed to the silo and bin through an under-track screw conveyor and a 50-foot-high enclosed bucket elevator.

A total of 820 pounds of cement was charged into each cement box of the

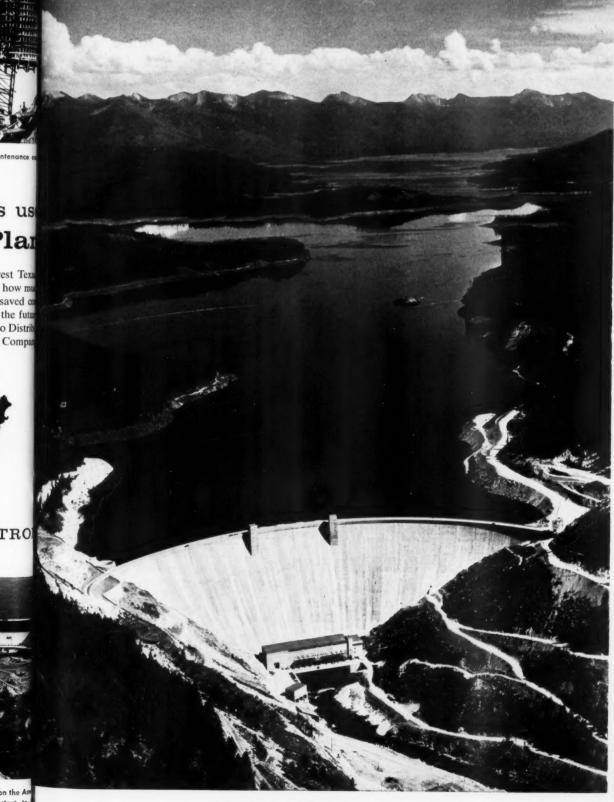
#### Personnel

Patrick Kelly was the superintendent, and Frank Kelly the assistant superintendent, for Slattery. The chief engineer for the contractor is Leonard Peterson. John Stormfeltz is the resident engineer for Gannett, Fleming, Corddry & Carpenter, Inc., Harrisburg, Pa., the consulting engineering firm on this section of the new \$430 million toll road.



A Caterpillar No. 12 motor grader equipped with Preco automatic blade control is shown widening a section of U. S. Highway 83, extending from Anson to Hamlin, Texas.

#### HUNGRY HORSE DAM, MONTANA. TEXACO PLAN PLAYED VITAL PART IN ON-TIME PROJECT COMPLETION.



For more facts, use Request Card at page 18 and circle No. 304

#### Case history

#### **Automatic blade control** saves on grading costs

The use of Preco automatic grader blade control on a section of a surfacing job on U.S. Highway 83, in Texas, saved A & A Contractors, of Olney, a full third in grading costs.

Specifications on this stretch of the work called for a 14-inch parabolic drop on a 20-foot width. Drop progressed at the following rate: 1.56 per cent on the first 5 feet; 3.33 per cent on the next 5; 4.5 per cent on the following 5; and 5.26 per cent on the remaining 5 feet.

Stated contractor Willis Atchley: "When I finished this section, you could dust the blue tops with your handkerchief." He added that, with the Preco unit, he could shape 20,000 feet per day on a 10-foot crown width.

For further information about the Preco automatic blade control, write to Preco, Inc., Dept. C&E, 6300 E. Slauson Ave., Los Angeles, Calif., or use the Request Card at page 18. Circle No. 85.

#### **Food Machinery names**

The Florida Division of Food Machinery & Chemical Corp., Lakeland, Fla., has named George L. Mors as Form-Crete sales engineer for the southwestern territory. From headquarters at 2114 Tucker St., Dallas, Texas. Mors services Texas. Louisiana. Mississippi, and the eastern portion of New Mexico.

#### **Universal Form Clamp** elects Mayers president

E. L. Mayers has been elected president and chairman of the board of the Universal Form Clamp Co., Chicago, Ill. At the same time, J. I. Mc-Clelland was elected general manager and executive vice president.

Universal Form Clamp produces forms, form ties, and accessories for concrete forming.

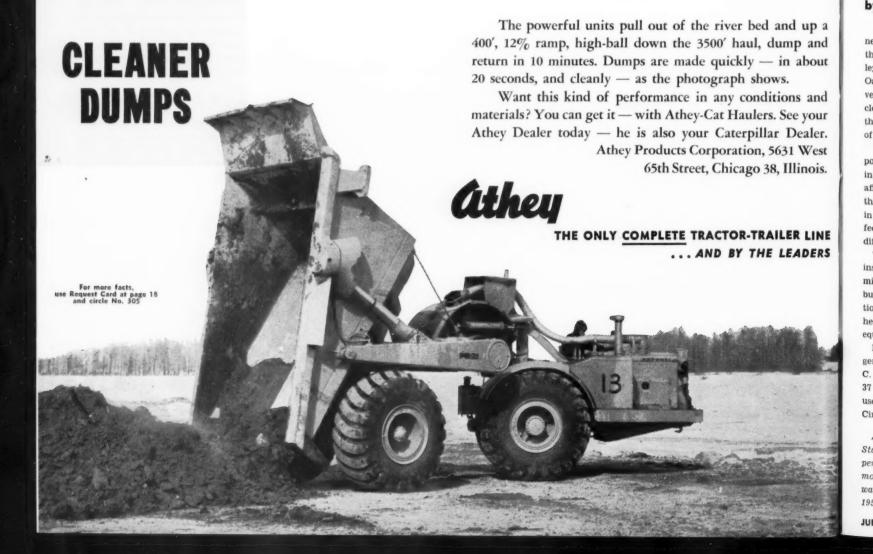
One reason trains do not have as many accidents as automobiles is that the engineer does not drive with his arm around the fireman.

ERS

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# Cathey-CAT performs extremely well on Seaway job





#### Case history

#### Time and labor savings with track-mounted drill

A drilling job that previously required two wagon drills, two 315-cfm compressors, and four men is now being handled by a Worthington Port-A-Trac with a 4-inch drifter, a single Blue Brute 315-cfm rotary air compressor, and one man only, an Ohio crushed-stone supplier reports.

The Mullet Coal Co. & Limestone Quarry, of Mt. Easton, Ohio, used the unit to drill 3 to 6-foot blast holes with a 134-inch bit, through soft to medium limestone. The holes were spaced  $3\frac{1}{2}$  feet apart.

On this operation, which required 120 to 140 holes per 8-hour day, the Worthington Port-A-Trac obtained 30 to 40 holes per hour, effecting a sizable saving in both time and labor.

For further information write to the Worthington Corp., Dept. C&E, Worthington and Harrison Aves., Harrison, N. J., or use the Request Card at page 18. Circle No. 102.



■ Shown working in an Ohio limestone quarry, this Worthington compressor and Port-A-Trac drill do the job of two wagon drills with two compressors. In addition, a single operator performs the work. Previously, four men were required for the operation.



An engineer sights through a Berger 18-inch dumpy level on the site of the Permanente Cement Co. plant at Lucerne Valley, Calif.

#### Case history

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### Levels remain unaffected by torrid climate, dust

In the construction of the huge new Permanente Cement Co. plant in the torrid desert area of Lucerne Valley, Calif., Kaiser Engineers, Inc., of Oakland, Calif., employed Berger surveying instruments for much of the close-tolerance measuring required in the layout of buildings and placement of machinery.

Berger levels were continually exposed to the blistering sun and swirling dust, but reportedly were unaffected by such punishment. Said the construction firm: "They stayed in adjustment and performed perfectly, without maintenance, in these difficult conditions."

The specific tasks allotted to Berger instruments included laying out the mill building, primary crusher, burner building, and clinker cooler foundations. Rough grade tolerances were held to 0.01 foot, base plates and equipment foundations to 0.007 foot.

For further information about Berger surveying instruments write to C. L. Berger & Sons, Inc., Dept. C&E, 37 Williams St., Boston 19, Mass., or use the Request Card at page 18.

April gross income of the Sunshine State Parkway, Florida, showed a 7 per cent increase over the same month last year. This year's \$400,841 was \$27,397 higher than the April, 1957, total. Where tires are put to the test

# You can do more for less

on Tru-Seal Tubeless Rims

Wherever there's work to be done that's really tough on tires—you can be sure of this: You'll get more out of your tires—at lower cost—when they're mounted on Tru-Seal Tubeless Rims by Goodyear.

Tru-Seal is the only practical way to seal a multiplepiece rim. And, like all Goodyear rims, it provides other dollars-and-cents advantages:

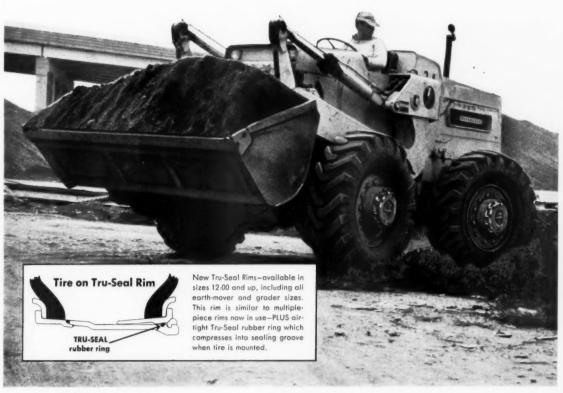
Unusual Strength: An exclusive double-welding process and added support at points of greatest stress make present-day Goodyear Rims far stronger than previous rims.

Ease of Tire Mounting: No tube and flap troubles.

**Special Tools:** Goodyear provides both hydraulic and hand tools especially made for off-the-road equipment.

Bond-a-Coat Finish: This protective coating affords long-lasting resistance to rust and corrosion.

If you have a rim problem, talk it over with the G. R. E. (Goodyear Rim Engineer). He'll save you time and money by helping you select the type and size of rim best suited to your needs. Write him at Goodyear, Metal Products Division, Akron 16, Ohio, or contact your local Goodyear Rim Distributor.

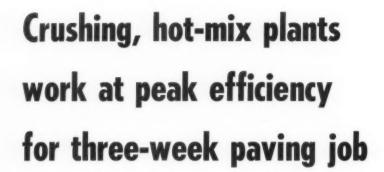




METAL PRODUCTS DIVISION

ru-Seal-T. M. The Goodyear Tire & Rubber Company, Akron, Ohio

Watch "Goodyear Theater" on TV-every other Monday, 9:30 P.M., E.D.T.





Equipment turns out 27,000 tons of hot-mix to supply fast-moving spread on 10-mile project

Mobil LEVELS OFF High Operating Costs!

Mobil's Contractor PM System and Correct Lubrication Program cut down equipment breakdowns!

More and more contractors are finding out that Mobil's simplified Contractor PM System helps lengthen equipment life reduce wear that keeps equipment in the shop. It's designed to cut down paper work, prevent breakdowns that make costs soar.

This valuable system is an important part of Mobil's Correct Lubrication which also includes:

Famous Quality Products such as Delvac Oils, New Mobilube GX Multipurpose-type Gear Lubricant and Mobilgrease.

Lubrication Engineering Service covering analysis, advice and use of Mobil's outstanding technical know-how.

Your Mobil representative will be glad to show you how useful

CONTRACTOR PM SYSTEM INCLUDES:

- 1. Record Folder-provides identifying lata for each piece of equipment, holds equipment records.
- 2. Operator's Recor endation Chartlists the correct lubrication of equipment.
- 3. Weekly Service & Inspection Report—an up-to-date record of mechanical condition of equipme work to be done or completed.
- 4. Delivery Ticket-lists petroleum pplies delivered to equipment on the job.
- 5. "Squawk" Sheet-used by equipment operator to point out trouble spots that need attention.

Available-film on equipment safety, maintenance. Call nearest Socony Mobil office.



Another reason you're Miles Ahead with Mobil!

SOCONY MOBIL OIL COMPANY, INC., and Affiliates: Magnolia petroleum company, general petroleum corporation

For more facts, use Request Card at page 18 and circle No. 307

When time is a critical factor on a bituminous paving job, the contractor depends on his equipment to work at peak performance. This was the situation with Richardson Construction Co., Miles City, Mont., when it took on the resurfacing of 10.3 miles of U. S. 87 northeast of Great Falls.

Two courses of asphaltic concrete were required. The entire paving job was done in just three weeks. After a 10-day curing period, the seal coat was applied.

The equipment that made the job a success consisted of the contractor's crushing and screening setup, plus the hot-mix plant. These kept the fast-moving paving crews supplied. Richardson's plant was standing at Malta, Mont., 200 miles away from the job, just a week before the work started. One week later it was working near the site of the new job, and by the end of three weeks it had turned out the 27,000 tons of mix needed to complete the paving.

The section of road between Great Falls and Fort Benton had good alignment, grades, and base. It had been surfaced about six years before with a double penetration treatment that had stood up well and was still in reasonably good condition. The \$140,000 resurfacing contract called for the placing of a leveling course where required to true up the old surface, plus a 30-foot-wide first course and a 24-foot-wide second course of asphaltic concrete, each 11/2 inches thick. The completed paving was sealed with an application of emulsified asphalt and crushed cover material with a maximum size of 3/8 inch.

Richardson selected a plant site at a gravel pit about two miles off the highway near the southwest end of the job. A Pioneer crushing plant was moved into the pit, and the Pioneer asphalt plant was set up beside the crusher stockpile.

#### Crushing aggregates

The gravel in the pit was nearly dry, creating a very dusty crusher operation, but it provided for ideal hot-mix work. A Cat D8 tractor with U-dozer brought the gravel up out of the pit to a trap. A pan feeder delivered a uniform flow to a 30inch×60-foot conveyor that fed the Pioneer 40V plant.

Passing through the 10×36-inch jaw crusher and .40×22 rolls of the plant, the gravel was screened in a 4×10-foot triple-deck vibrating screen. A closed-circuit arrangement

Working at a rate of 175 tons per hour, this Pioneer Model 40V crusher turns out minus  $\frac{3}{4}$ -inch aggregate for the resurfacing of U. S. 87 near Great Falls, Mont. The plant has a  $10\times36$  jaw crusher and a  $40\times22$  roll crusher in addition to a  $4\times10$ -foot, 3-deck screen.



between the screen and the rolls kept the material in the plant until it was all reduced to the minus 3/4-inch size. A delivery conveyor carried the finished material out to a surge pile. From here, it was carried into the stockpile by a D8 tractor-dozer.

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The crushing plant was belt-driven by a Cat D13000 engine. It produced the aggregate for bituminous concrete at a rate of 175 tons per hour. This plant also produced the cover material for the seal coating.

#### Hot-mix plant

The aggregates from the crushing plant were stockpiled over a short recovery tunnel, and a pan feeder delivered them to a 24-inch by 50-foot conveyor belt leading to the dryer of the asphalt plant. The 8×35-foot dryer burning No. 5 fuel oil did not have to be pushed at all to heat and dry the practically bone-dry aggregates as fast as they could be handled by the

In this Pioneer Model 101 hot plant, the hot elevator delivers the aggregates to a 4×10-foot triple-deck gradation unit, which stands at ground level rather than on a tower. Calibrated pan feeders, in the bins of the gradation unit, feed measured volumes of the two sizes of aggregate to a short bucket elevator leading up to the pugmill.

Hot penetration asphalt is added to the hot aggregates and thoroughly mixed in the 10-foot-long continuous pugmill mixer. This discharges into a gated hopper from which the trucks are loaded. The 150 to 200 penetration asphalt for this job was trucked from the refinery of Phillips Petroleum Co. at Black Eagle, Mont., by a 5,200-gallon semitrailer tanker pulled by an International K-11 tractor. A 3-inch asphalt pump, powered by a Ford 6-cylinder engine, transferred the molten asphalt to the 21,-000-gallon storage facilities.

A Hy-Way hot-oil heater circulated hot oil through the coils of the asphalt storage tank and also supplied heat to the pipes and jackets of the asphalt-handling equipment.

With the exception of the pugmill, which was driven directly by a General Motors 6-71 diesel engine, the plant was electrically operated. Three diesel-generator sets, all mounted on one big trailer, supplied the power for the electric motors and controls. One of these was a General Motors 6-71 unit rated at 75 kw. The other two (Continued on next page)

Whether you have it



# YOU ARE PAYING FOR 2-WAY RAD

taking dollars out of your pocket every day . . . more money than it would cost to own your own Motorola 2-way radio system. Here's why!

Drivers radio in direct from their vehiclessave the delay, inconvenience and cost of telephoning. With radio contact, you can move your drivers directly from job to job-as they save miles, they also save valuable time. There's less back-tracking, less "dead-heading"-more efficient use of drivers and vehicles.

The cost of not having 2-way radio is actually AND HERE'S PROOF. Even if your truck costs are as low as \$4.00 an hour (\$2.00 for driver and \$2.00 for truck)—saving as little as 3 minutes an hour will more than pay for your Motorola radio. Figured on a mileage basis (at a minimum cost of 7c per mile)—saving as little as 10 miles a day for each truck will pay for more than half of the cost of your Motorola 2-way radio system.

Get the full money <u>saving</u>, money <u>making</u> story on Motorola 2-way radio . . . complete product line —engineering service—installation—maintenance—lease/finance plans, for every need.



MOTOROLA 2-WAY RADIO

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For more facts, use Request Card at page 18 and circle No. 308

JUNE. 1958



■ Hot-mix is loaded into an International R-190 tandem truck with Anthony 10-yard box. Aggregates delivered by the hot elevator over the left end of the asphalt tank go into the gradation unit. From there, a bucket elevator carries the materials to the 10-foot-long continuous pugmill mixer.

As another International picks up a load, a Minneapolis-Moline UTI tractor, left, uses a Lull front-end loader to clean up around the plant. Tanks at right furnish storage capacity for 21,000 gallons of asphalt and 8,000 gallons of fuel oil.



PRO OF THE PUSHLOADERS:
THE MIGHTY D9



Unbeatable road building team by Caterpillar: DW21 Tractor with No. 470 LOWBOWL Scraper is pushloaded by D9 Tractor

When Ivan Dement, Inc., Amarillo, Texas, contracted to build an 11-mile farm-to-market road in Paloduro Canyon, they knew that the territory was rough and that they'd have to contend with heavy rock and extremely steep grades. But they also knew that their big yellow Caterpillar-built machines thrive on the *hard* work. "We have used Cat equipment for 16 years," comments Murray Gray, vice-president and general supt., "and think it's tops for long life and economy. We also like the service we get from our Caterpillar Dealer."

The D9 is the "big boy" of the Cat Diesel Tractor line. Put the power-packed D9 with 320 HP available at its flywheel behind the 25 cu. yd. heaped-rated DW21-No. 470 Scraper and you've got a road building

team that is packed with profit-making power.

Power-boosted controls and excellent visibility make the giant D9 easy to operate. And it's available with torque converter or direct drive with oil clutch. See your Caterpillar Dealer. He'll show you actual performance records of this pro of the pushloaders and explain how it offers greater production at lower cost per yard. He'll give you a demonstration that will prove it on your job. Service? You'll get the best, as well as expertly made Cat parts you can trust.

Caterpillar Tractor Co., Peoria, Illinois, U. S. A.

CATERPILLAR
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LOOK FOR YOUR CATERPILLAR DEALER IN THE



THE D9 PUSHLOADS BIGGER LOADS FASTER

For more facts, use Request Card at page 18 and circle No. 309

(Continued from preceding page)

were Cat units, one a D337 unit rated at 125 kw and the other a D311 rig with a 25-kw rating. A fuel tank built into the trailer supplied all three engines with diesel fuel.

Throughout the job, superintendent George Briner and his crew kept a close watch on the asphalt plant. He and his men checked it carefully before starting each day's run, making adjustments and replacements wherever they felt there was a possibility of failure. The result was a very smooth-running plant, which turned out the mix at a rate of 200 tph with no delays for repairs during the operating day. In fact, average production for 10-hour days was 1.850 tons or better.

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While the asphalt plant was being moved and set up, an advance crew began applying the tack coat of RC-1 cutback asphalt to the old roadway. A Rosco 1,500-gallon distributor on a Dodge truck applied the fog coat of tack material.

As soon as the plant was in operation, a few loads of mix were brought out and spread by a Cat No. 12 motor grader to level the uneven areas in the old surface. The crew doing this work kept ahead of the pavers on the first course. Then they doubled back and began building the approaches for driveways and crossroads. Driveway approaches were built up to match the first course of the paving. The motor grader spread the mix as it was dumped from the trucks, and a Galion tandem roller applied the compaction.

On the paving, ten International R-190 tandem-axle trucks with Anthony 10-yard dump bodies hauled 16-ton loads of the asphaltic-concrete mixture from the plant to the Barber-Greene finisher. On the first course, the paver laid three 10-footwide lanes for a total width of 30 feet. The second course was laid in two lanes with the edges raked out to slope down to match the first course.

The paver moved ahead continuously in one lane for an entire day's run. At the end of the day it was loaded onto a tilt-bed trailer and hauled back an average of  $3\frac{1}{2}$  miles, to start the following day's run on the next lane. This was done after hours; no time was lost.

To produce a good tight joint, the roller operators carefully avoided rolling the inside 3 inches of the lane. The next day, when the adjacent lane



A load of hot-mix is dumped to a Barber-Greene finisher laying the first of three 10-foot-wide lanes. This course was put down to a thickness of  $1\frac{1}{2}$  inches. The second course, also  $1\frac{1}{2}$  inches thick, was laid 27 feet wide in two lanes.



The first pass is made by a Galian 5 to 8-ton tandem roller. A 3-inch strip is left uncompacted at the inside edge of the lane. When the adjacent lane is laid, the strip will be rolled to provide a tight and inconspicuous joint for the road.



Final rolling of the first course is done by a Seaman-Andwall Model 5620 compactor. Riding on 17 rubber tires, and ballasted to 7 tons for the first course, it rolls a 7.5-foot width in one pass. For the second course, the roller was ballasted to 9 tons.

was laid, the rollers carefully straddled the joint, concentrating their weight on this 3 inches of uncompacted material. The mix was compacted thoroughly under this treatment, giving good densities and producing a smooth joint.

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#### Use rubber-tire compactor

On the first course of the paving, the first pass behind the paver was made with a Galion 5 to 8-ton tandem roller. The second rolling of the course was done by a Seaman-Andwall Model 5620 rubber-tire compactor. This machine, with 17 tires, was ballasted to 7 tons for rolling the first course. The ballast was increased to 9 tons on the second course. The kneading action of the rubber tires produced a very dense surface, and tests showed that the densities of the compacted mix were highly satisfactory. The final rolling was accomplished with a Galion 8 to 12-ton tandem roller.

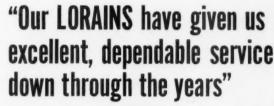
The method of operation on the second course was very similar to that on the first, but the heavier Galion 8 to 12-ton tandem roller was used in place of the 5 to 8-ton machine. All of the rolling operations were held back a good distance behind the paver to permit some cooling of the mix in advance of the rolling.

#### Seal coating

After a curing period of 10 days, the seal coat of RS-2 emulsified asphalt was applied at a rate of 0.25 gallon per square yard by the Rosco distributor. A Flaherty self-propelled chip spreader applied the %-inch crushed cover material at a rate of 22 pounds per yard. The chips were embedded by rolling with the tandem rollers, which were followed by the Seaman-Andwall rubber-tire roller.

The work on this contract was supervised by project engineer Dale Moore, working out of the Great Falls division office of the Montana Highway Commission. Ben B. Briscoe is the district engineer. Lehman B. Fox is construction engineer for the Commission, and Fred Quinnell, Jr., is State Highway Engineer.

Assisting superintendent George Briner on the project for Richardson Construction Co. were crusher superintendent Roy Poffenberger and truck foreman Donald Dunbar. The End



Maxon Construction Company, Inc.

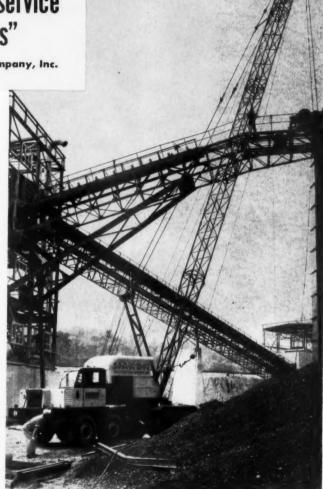
# **43 LORAINS**

purchased by Maxon Construction Company, Inc. of Dayton, Ohio, is the reason for the above statement by Maxon's Vice President C. L. Ohl.

Maxon has purchased Lorains for years, of many different sizes and types, on crawlers and rubber tires, as cranes and as excavators. Their latest is a 35-ton Moto-Crane, model MC-530W, shown erecting a coal conveyor at the Dayton Power and Light Company.

This is the crane that has the reputation of setting the pace on any construction job. It has that extra workability in those ranges where the work is done. It can carry that extra length of boom. It will move in quickly and travel with those extra heavy loads.

It has too many features to list them all here. Read about just three Lorain exclusives below. Then ask your Thew-Lorain Distributor to show you all the others. And check, too, on his on-the-spot parts and service facilities that are such a plus value when you buy a Lorain.



# "SHEAR-BALL" TURNTABLE MOUNTING for greater capacities

Develops greater capacities. Vertical, horizontal and radial loads and thrusts are carried by over 60 hardened steel balls. Like a huge, sealed ball bearing. It revolves freely and smoothly regardless of load. In use for 8 years.

#### LIGHTER, STRONGER SQUARE-TUBULAR-CHORD BOOM

#### for greater capacities

Main chords are sealed, square-section tubes, joined with continuous round tubular lacing. This exclusive boom design is lighter, stronger — gives greater capacities, permits longer reaches.

# ROCKER BEAM CARRIER for greater capacities

The optional "8 x 4" carrier has two front axles, doubling the front axle carrying capacity. Rocker beam front axle bogie further increases lifting capacities "onrubber," without outriggers.

When you see your Thew-Lorain Distributor, ask him about the many other features that have been the reason why Maxon Construction Co. has specified and purchased Lorain equipment 43 times.

THE THEW SHOVEL CO., LORAIN, OHIO, U. S. A.

RELIABILITY IN ACTION THEW LORAIN.



# Four equipment spreads make short work of grading



Part of the first spread of equipment on the big Idaho grading job is this Cat DW21 scraper, picking up a load with help from an International TD-24 push-tractor. Alongside, a DW20 waits to be loaded next. This first spread started the cuts.



the all-new tougher

# GENERAL

with exclusive NYGEN CORD

LOGGING
CONSTRUCTION
MINING

Only the super-strong General L.C.M. delivers the extra-performance you need to keep jobs rolling on schedule. Built with General's own Nygen cord, the L.C.M. defies the worst job hazards... guarantees deep-down traction and crawler-like flotation with its huskier, wider, heavier tread. Get the extra tire performance that means extra profits on every job. Equip your units now with the new wide-base General L.C.M.

THE GENERAL TIRE & RUBBER CO. - Akron, Ohio

X built with cord for ma designed to flotation and kinds of going precision e

built with exclusive NYGEN cord for matchless strength

designed to provide crawler-like flotation and traction

minimum rolling resistance in all kinds of going

precision engineered to reduce operating costs

SPECIFY -

GENERAL TRUCK TIRE

ON YOUR NEW EQUIPMENT

For more facts, use Request Card at page 18 and circle No. 311

Three dirt-moving spreads and another spread on a big rock cut found work no special challenge on one of the largest grading contracts ever awarded by the Idaho Department of Highways. This 1,700,000-cubic-yard project, bid at \$771,029 by Wangsgaard Construction Co., Logan, Utah, involved the grading of 11.15 miles of new alignment for U. S. 26 east of Ririe, Idaho, northeast of Idaho Falls.

The first spread started the cuts, the second continued working them and took care of rock near the bottoms, and the third did the finishing and fine-grading. A separate spread handled the big solid rock cut on the job.

The project was in a relatively flat area, and the new alignment paralleled the old highway. But access was difficult. The new alignment crossed the old road only once, and there were very few intersecting roads. Getting onto the right-of-way without traveling across farmers' fields was a difficulty throughout the job. The problem was particularly severe early in the job, when unusually heavy rains soaked the ground and made travel over the ungraded right-of-way almost impossible. Work was practically suspended for a month until the rains stopped and the ground began to dry. Then, the crew got into high gear, working two 8hour shifts, six days a week.

The roadway was graded to a 54-foot-wide section in cuts and a 50-foot section on fills. Future contracts will be awarded for the base and 22-foot-wide paving and shoulders. Cuts as deep as 70 feet were made, and fills were built as high as 40 feet. The largest cut contained more than 250,000 cubic yards of excavation, and several of the fills took more than 80,000 cubic yards of material.

#### Use four spreads

On Wangsgaard's first spread, the production machines were two Cat DW20's, one DW15, and one DW21. These scrapers were helped on the loading cycle by an International TD-24 tractor. Working with the machines on the fills were a Case wheel tractor pulling a Dunn rubber-tire compaction roller, a Cat D4 tractor pulling a sheepsfoot roller, and a LeTourneau-Westinghouse-Adams 550 motor grader.

Rigs work together to beat problems caused by rain and lightweight clay soil on large highway project



A tractor with dozer and Ateco ripper is an important piece of equipment on the second spread, which takes care of the rock near the bottom of some cuts.



Finishing and fine-grading were done by the third spread, which included this White  $6\times6$  truck with a 4,000-gallon tank. Water is being added to the fill material before compactors go to work.

A second spread consisted of two DW21 scrapers, a Cat D9 tractordozer, a D8 tractor that pulled a sheepsfoot roller, and a LeTourneau-Westinghouse-Adams 660 motor grader. The tractor-dozer had an Ateco ripper. This spread took care of the rock near the bottom of some cuts. The ripper was able to scarify some tough sandrock, which was the kind of material rippers often cut in two furrows. The tractor first ripped deep furrows in one direction, and then swung around and took a cut at 90 degrees. This usually brought the rock out in chunks.

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The third spread, on the finishing and fine-grading, consisted of an International TD-24 tractor with a Le-Tourneau-Westinghouse FP scraper, a No. 12 motor grader, plus a Case wheel tractor with a Dunn compaction roller. One or more of the three water trucks worked with this spread. The three 4,000-gallon water tanks were mounted on White, Kenworth, and Available trucks.

To handle the one big solid rock cut near the westerly end of the job, Wangsgaard brought in a 2½-yard shovel, two Euclid 10-yard end-dumps, two Sterling 12-yard end-dumps, a D8 tractor with a U-dozer, and a drilling and blasting crew. The end-dumps hauled the rock from the shovel to the bottoms of big fills nearby. Most of the material went into one big fill at the extreme end of the job.

The drilling crew had two wagon (Continued on next page)

DESIGNED AND

CUSTOM BUILT

TO MEET YOUR

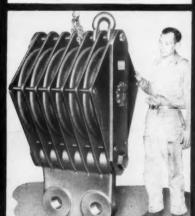
**PARTICULAR** 

**REQUIREMENTS** 









McKissick Builds a Better Block For Every Purpose



One of the big DW20 scrapers starts unloading at high speed on the fill. Because the light material was difficult to compact, scrapers spread it thin and kept traveling over the successive lifts to aid compaction.

McKISSICK PRODUCTS CORPORATION
Box 2496 Tulsa, Oklahoma



This Dunn rubber-tire compaction roller on the fill is pulled by a Case tractor. The five large tires work well to compact the light material encountered on this job.



A LeTourneau-Westinghouse Adams 660 motor grader, working in the second spread, slopes the bank of a cut. This was tricky work. Every time the blade hooked a rock, the rear wheels slid down the bank and threw the grader out of line.

(Continued from preceding page) drills powered by a Le Roi 110-cfm compressor and an Ingersoll-Rand 315-cfm Gyro-Flo compressor that was mounted on a half-track.

In addition to the spreads working on the road, the contractor had a Caterpillar D4 Traxcavator and a D6 dozer stripping a gravel pit off the right-of-way. Trucks hauled some 30,000 cubic yards of material from this pit, placing it as select material in areas where the subgrade was soft at grade points between cuts and fills.

#### Place concrete culverts

The contract included the furnishing and placing of two 90-inch Multi-Plate culverts 142 and 98 feet long, a cattle pass, and approximately 8,000 linear feet of reinforced-concrete culvert pipe in sizes ranging from 18 to 66 inches. The concrete pipe was furnished and laid by Clark Concrete Co., Idaho Falls.

Clark tried to arrange delivery of the pipe so that it could be unloaded from the trucks and placed directly in the trench, which was dug by a backhoe. Depending on the sizes, the pipe was handled by a boom truck or motor crane.

#### Compaction difficult

The very lightweight clay soil, common to much of the job, proved difficult to compact to the required 95 per cent standard Proctor density. During the early months of the job, the soil's moisture content in the cuts usually ran between 16 and 21 per cent. Since this was slightly over optimum, it was unnecessary to add moisture on the fills.

However, in order to get the compaction, the contractor found it was necessary to spread the material in thin lifts and compact it with both sheepsfoot and pneumatic rollers. Lifts were never more than about half a foot, and were usually much less. The scrapers generally started unloading without slowing down, traveling at from 15 to 25 mph. In this way, the material was spread well, and scrapers were able to travel over a large area of the fills for additional compaction.

Each spread used a sheepsfoot roller to build the embankments and worked a Dunn pneumatic-tire compaction roller along with it. The Dunn roller has five large tires and can be ballasted to a total weight of 15 tons. This combination achieved the required 95 per cent density.

Once the long spell of rain stopped, the grade dried out very rapidly and the finishing crew always had to add water. When the water was applied, the powdery material immediately became so greasy that traction was difficult. Yet, less than half an inch down, the material was still dry. It was amazing to drive a vehicle on this grade in a hard shower. Windshield wipers worked at full pace, the wheels slid all over the road, and behind rose a cloud of dust.

Superintendent of the job for Wangsgaard Construction Co. was

#### Never Underestimate the

# WORK CAPACITY

of a JOHN DEERE Industrial TRACTOR



THE amazing quality about John Deere Industrial Tractors is their ability to turn out an amount of work far "above and beyond the call of duty."

Contractors and builders are constantly finding that they can assign to these trim, efficient wheel tractors and crawlers jobs previously thought suitable only for much larger, more expensive units. And now, as John Deere owners, they are counting the benefits in dollars—dollars saved in the initial price as well as in fuel, maintenance and servicing costs.

John Deere Industrial Tractors are rugged, not-to-bebabied power units with an almost unbelievable capacity for work, yet boasting all the nimbleness and versatility necessary in the construction field.

And you have four John Deere models from which to choose—the new heavy-duty "440" and the long-proved "420" in both wheel and crawler models.



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sav me: Odell Anderson. The project manager was Dick Peterson. His assistant was Tom Terry. Others of the supervisory staff included grade foreman Thiel Wamsley and Milford Cain, rock foreman William Powell, and master mechanic Jack Richards.

The Idaho Department of Highways was represented by project chief Don Anderson and resident engineer Dale Harding. Blayne Sessions is acting district engineer of the Rigby District, where this project is located. G. Bryce Bennett is state highway engineer, and A. F. Rath, construction engineer for the department.



supercharged International TD-24 push-tractor with an International dozer push-loads a Cat DW20 scraper on one of the cuts.

#### Prestressed-concrete span to measure 281 feet long

One of the longest prestressed-concrete bridges in the United States is being built at the Little Falls Pumping Station near Washington, D. C.

The counterweighted, continuous, prestressed-concrete bridge, post-tensioned by Prestressing Research & Development Inc., San Antonio, Texas, is of box-girder construction with a free span of 216 feet. The 281foot-long bridge will have a 7-footdepth at the center, increasing to a 12-foot depth at the supports.

This access bridge for the Washington Aqueduct is being built for the U. S. Army Corps of Engineers by James McHugh Construction Co., Chicago, Ill.

#### Case history

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#### Diesel pile hammer saves on bridge work

Use of a Delmag Model D-12 diesel pile hammer in bridge piling work resulted in a reported saving of approximately 40 per cent in moving and setting-up costs for Ohio contracting firm Wander & Mason, Inc.



The Delmag D-12 diesel pile hammer is completely self-contained, eliminating the need for air compressors or steam generators, hoses, and a source of water at the job site. Its light weight permits the use of smaller cranes in pile-driving operations.

The operation covered Part 2 of the Spring Sandusky Interchange and Mount Sandusky Interchange, in Columbus. Wander & Mason, of that city, employed the Delmag in driving the foundation pilings for fourteen bridges on the two projects.

The unit's comparatively light weight permitted lighter and more mobile cranes to be used, and its completely self-contained design eliminated the need for an outside power source. The contractor estimated a saving of about 30 per cent in equipment investment alone.

Maintenance and operation costs were also low, the machine burning only 11/2 gallons of diesel fuel per hour of operation.

For further information about Delmag diesel pile hammers, write to The Foundation Equipment Corp., Dept. C&E, 100 Elizabeth St., Newcomerstown, Ohio, or use the Request Card at page 18. Circle No. 157.

# FORD combustion chambers are fully machined for more efficient fuel use . . . longer engine life



Another reason why

## **FORD** Super Heavy Duty INDUSTRIAL ENGINES

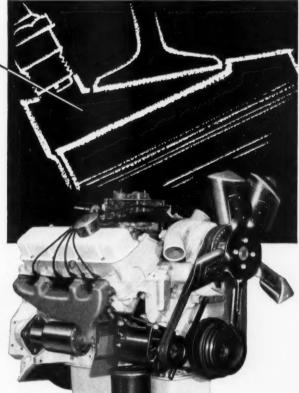
cut costs

Because they're fully machined to uniform size, combustion chambers in the new Ford Super Heavy Duty engines provide each cylinder with an equal volume of fuel-air mixture. This enables the Ford engine to develop greater power from every drop of fuel.

Machining also helps eliminate carbon deposits that cause hot spots and wasteful pre-ignition of fuel . . . gives you the most efficient engine your money can buy.

This is typical of the many engineering advances you'll find in Ford's full line of 4-, 6- and V-8 cylinder engines . . . ranging in displacement from 134 to 534 cubic inches. Included are two modern diesels—the Ford 220-cu. in. Diesel and the Ford 330-cu. in. Diesel. Most models are available as engine assemblies or complete power units, foot- or skid-mounted.

Whatever your application, Ford can power the job more dependably . . . and at less cost.







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# German tower crane makes bow in U. S.



Dwarfing a conventional American crane, this largest model of the German-made Universal tower crane works at the site of the 23-story Hilton hotel under construction in Pittsburgh's Gateway Center. The rig has a 165-foot tower and a 125-foot boom.



The first Universal tower crane used in this country pours concrete for the foundation of the 6-story Sheraton hotel in Binghamton, N. Y. The crane may be operated from the base or from either of the cabs on the tower.

An all-electric tower crane, whose special features are mobility and long reach for handling materials on building projects, has recently been introduced in this country, and is currently being used in the construction of two reinforced-concrete hotel buildings in eastern states.

The rig, also known as a slewing (revolving) crane, is an import from West Germany. Called the Universal crane, it has been used in Europe for many years, but had not been seen in this country until this year.

The principal feature distinguishing the Universal crane from cranes built in this country is its vertical tower or mast, having the boom fixed

at the top. With the boom working at angles of 15, 45, or 70 degrees, or anywhere in between, the crane is able to reach out over the top of a building project, even at times to the opposite side from which it is working.

The undercarriage is mounted on railroad-type wheels which ride on a wide-gage track. The track may be laid along one side of the project where the crane is to operate, or it may even completely surround it.

#### Ease of operation

Four operations-lifting or lowering the load, booming, revolving, and traveling-may be performed simultaneously. The crane is operated by

cut concrete costs up to 6% . . . eliminate call-backs .



#### Compact sub-base with Maginniss POWR-PACTORS!

Maginniss vibratory compaction assures uniform density of sub-base ...eliminates voids ... prevents loss of mortar ... reduces concrete required up to 6%! And, compacted sub-base stops slab settling and cracking ... eliminates expensive call-backs for repairs.

Find out how Maginniss Powr-Pactors will cut concrete, labor and call-back costs on all your jobs. See your Maginniss distributor today! Maginniss Power Tool Company, 154 Distl Avenue, Mansfield, Ohio.

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This hard working, high-pressure water hose has top grade rubber tube wrapped with frictioned duck thoroughly bonded to tube and cover. Red rubber cover resists abrasion, cutting, gouging. Sizes: 1½", 1½", 2", 2½", 3", 3½", 4". Ask for latest catalog showing full line of CONTRACTORS HOSE, HOSE FITTINGS, BOOTS and CLOTHING.



CONTINENTAL RUBBER WORKS . 1989 LIBERTY ST. . ERIE 6 . PENNSYLVANIA

simple hand controls from the base or from cabs halfway up and at the top of the tower. On the larger models, remote control from anywhere on the project is possible. This feature gives the advantage of operator visibility at any stage of construction.

Automatic overload safety devices switch off the current when the load is too great, when the boom is too high or too low, when the hook is wound too tight, and when the crane approaches the end of its track.

Smaller models of the tower crane may be transported over the highway simply by folding the boom down against the tower, lowering the tower to a horizontal position, and placing a pair of rubber-tire wheels beneath the undercarriage. The crane is then hooked up to a truck-tractor or other prime mover, and rear steering is possible on curves just as with a hook-and-ladder fire truck.

Although the crane has been used in dam work and to some extent in bridge construction, its principal use is in handling materials on building projects. In concrete pouring, for example, the rig is said to eliminate the need for material hoist towers, concrete carts, runways, and additional labor since it places concrete directly to a pour anywhere on the project.

#### Seven models

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The Universal crane is made in seven models, the largest having a lift capacity of 111/2 tons and working to heights of 333 feet. This maximum capacity requires a skyscraper attachment—a second boom which is attached to the end of the first boom as a sort of jib.

The Model 921 H. the largest of the seven sizes, is presently at work on the 23-story Hilton hotel going up in Pittsburgh's Gateway Center. This \$15 million project, with Turner Construction Co., New York City, as gen-

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eral contractor, is expected to be completed at least a month ahead of schedule, using the new crane.

This model, one of only ten of its size in existence, has a 165-foot tower and a 125-foot boom. It is pouring concrete with a 2-yard bucket, and has a lifting speed of 230 fpm. The crane rides on a section of straight track 195 feet long.

As the Pittsburgh project nears its final height, the crane will probably be fitted with the skyscraper attachment to enable it to reach to the full 333-foot height.

#### Raises tower itself

This large model was brought to the site on seven railroad cars. After it was assembled, the crane used its own power and cables to raise its tower and boom in a matter of 15 minutes.

The large crane weighs about 60 tons, and uses 40 tons of gravel ballast in two boxes at the side of the undercarriage. These may be emptied quickly by trapdoors if the crane is to be moved.

The first of the Universal cranes to be put to use in this country is pouring concrete on the new Sheraton hotel under construction at Binghamton, N. Y. The 6-story building is being erected by Sordoni Construction Co., Forty Fort, Pa., under a \$1,300,000 contract.

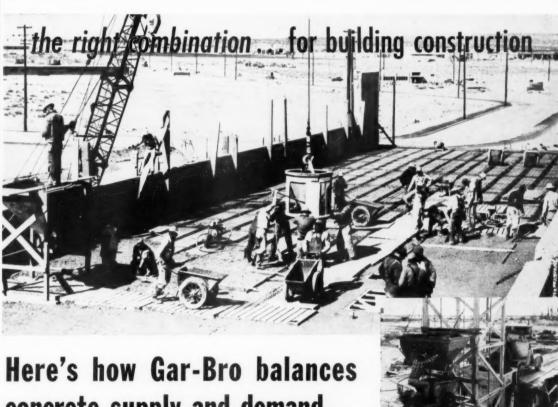
The crane working at Binghamton is the Model 40/50, the third largest

in the line. It has an 88-foot tower and a 78-foot boom: weighs 21.7 tons: and uses 173/4 tons of ballast. Capacity per boom angle is 3.500 pounds at 15 degrees, 4,090 pounds at 45 degrees, and 7,220 pounds at 70 degrees. Hoisting speed is 180 fpm with a 3.500-pound load.

Maintenance of the crane is simple: eight points on the flange wheels of the undercarriage must be oiled daily; other parts require lubrication only once every four months.

Orders for purchase or lease of ten more of the cranes have been placed since the first two models were placed in operation here.

Universal Mfg. Co., Zelienople, Pa., is the agent for distribution of the crane in this country. THE END



concrete supply and demand...

Don't play the concrete construction game with a "pick up team" if you want to win profits. It takes a "pro team" of carefully selected concrete handling items to do each job efficiently and without costly

The versatility of Gar-Bro's complete line of Concrete Handling Equipment permits you to pick a "pro team" every time—and to balance the productivity of the placing crew and the finishing crew with the concrete supply.

In the top picture, Gar-Bro buckets, floor hoppers and concrete carts were divided between two separate crews. One for mass concrete handling and one for slower paced slab work requiring finishing. Thus each crew set their own separate pace and prevented any costly delays.

Gar-Bro floor hoppers can be

converted to receiving hoppers for use with elevators as shown at right. Thus a crew with Gar-Bro powercarts can be continuously supplied with concrete on any floor of multifloor building construction.

Gar-Bro buckets provide the fastest concrete delivery and two buckets per crane are far more efficient than one. No ramps or run-ways are required thus offering a big saving.

Concrete placing has become a science in the past ten years and only careful planning and proper equipment can guarantee adequate profits. For suggestions and methods of concrete handling write for a copy of the Gar-Bro Concrete Handling Manual with Check Lists: Gar-Bro Manufacturing Co., 2415 E. Washington Blvd., Los Angeles, California.

A Gar-Bro receiving hopper is used to receive concrete at base of tower and another as a tower hopper to charge Gar-Bro power-carts at floor level.



Two Gar-Bro concrete buckets per crane eliminate the delays in loading and placing concrete.

Where distances from mixer to pour are 200 to 1000 ft. the speed of Gar-Bro power-carts offers an economical method of delivering



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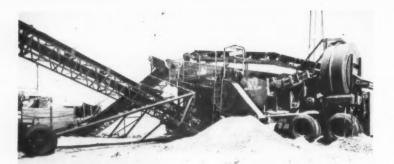
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Cowart's Pioneer 45-VE duplex gravel plant crushed and screened an important fraction of rock coming from the secondary crusher.

Use of this portable unit helped blend material to tough specifications: boosted tonnage.

#### Case history

#### Portable plant does extra duty on road job

By using a portable Pioneer 45-VE duplex gravel plant in connection with other portable auxiliary units, road-building contractor O. D. Cowart, Albuquerque, N. Mex., reportedly has produced stationary-plant state highway specification sizes on a mobile basis in some of the state's most inaccessible locations.

Late last year, the firm finished a \$1,213,000 four-lane divided highway job ahead of schedule, despite heavy quantities of crushed-rock materials needed. Plans called for 104,000 tons of 2-inch-minus subbase: 40,000 tons of 1-inch-minus leveling course; 37,-000 tons of 3/4-inch-minus hot-mix

aggregate; and 1,500 tons of shoulder chips. The production was in solid malapi.

Several other portable components were used with the 45-VE plant to boost production to 300 tons per hour. The auxiliaries included a Pioneer 30×31/2-foot apron feeder, a Pioneer 153-PRL primary crushing unit with a 3042 jaw crusher, a portable secondary plant with a 2540 jaw crusher and scalping screen, and a 1952 model Pioneer 46-VE duplex portable plant. Assembled, this combination gave maximum flexibility in routing material properly to meet specification grades for four sizes.

A primary advantage of the 45-VE plant itself was its full 96 square feet of specification-size screening area in a four-deck arrangement.

According to Cowart, performance of the 45-VE is equally effective on a single-unit setup.

For further information write to Pioneer Engineering, Division of Poor & Co., Dept. C&E, 3200 Como Ave., Minneapolis 14, Minn., or use the Request Card that is bound in at page 18. Circle No. 122.

#### Case history

#### Large savings realized with hydraulic crane

On a job involving 40 and 45-foot lengths of 6-inch cast-iron pipe at the Wright-Patterson Air Force Base in Dayton, Ohio, the contracting firm of Helldoerfer-Castellini realized savings of more than \$100 per day with an Austin-Western hydraulic crane.



This Austin-Western hydraulic crane, shown at work at the Wright-Patter-son Air Force base at Dayton, saved the Helldoerfer-Castellini company over \$100 per day. The machine's precise hydraulic control proved ideal for the delicate handling required.

The pipe, oil-filled under pressure, and containing high-tension cable, required unusual care in handling. This is where the exact hydraulic controls of the crane proved their worth, according to the company.

The \$100 per day saving is a comparative estimate based on a crane rental figure of \$18 per hour. Breaking the figures down further, the company estimated that the machine's cost per day was \$7 less than the wages of a crane operator.

For further information about this hydraulic crane, write to Austin-Western, Construction Equipment Division, Baldwin - Lima - Hamilton Corp., Dept. C&E, Aurora, Ill., or use the Request Card at page 18. Circle No. 158.



New kind of rubber builds new cut-resistance. longer wear into every off-the-highway tire!

Tires built with Firestone Rubber-X defy slugging impacts and ax-edged snags to lower equipment downtime as no other tire material can. Combined with Firestone S/F (Shock-Fortified) Nylon, Firestone Rubber-X literally armors tires against costly impact damage. Built into a special tread design, this new rubber delivers n

pull power for the worst bed or road conditions. You'll find Firestone Rubber-X off-the-highway tires outwork and outwear any other tires made! Ask your Firestone Tire Expert about these *tubed* or *tubeless* off-the-highway tires made with Firestone S/F (Shock-Fortified) Nylon and Firestone Rubber-X. They're available at no extra cost.



BETTER RUBBER FROM START TO FINISH





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#### DAVIS RIG knows no EQUAL! this



EXCLUSIVE FLUSH-DIGGING! Entire mast and boom assembly shifts from center to either side for flush digging alongside buildings, fences, by trees, and other obstructions. Only Davis offers this advanced feature!



YOU ALWAYS FACE YOUR WORK! Seat and control assembly is mounted on mast assembly...swing to face the job regardless of operating angle. You work fast because bucket is visible, controls at your fingertips.

Maneuverability more than any other factor governs the time you take to complete a job. That's why you're money ahead with the advanced maneuverability features of a Davis Loader-Backhoe!

Close-in Design Lets You Work in Tight Situations — Your Davis rig hugs close to the tractor - top, bottom, and sides. You have no obstruction to mar your vision. Lets you work with minimum clearance.

Better Visibility Lets You Maneuver with Speed and Accuracy — You don't "feel" your way with a Davis . . . You see the work area clearly as you shuttle from load to dump.

Alert Controls Let You Handle Machine with Ease — All controls are independent and located for fingertip convenience... respond lightning-fast to your touch. Ease of handling reduces operator fatigue to increase production.

Works Where Others Won't - The Davis Backhoe's exclusive flush-digging feature and ability to dig at any angle up to 200° often lets you complete a job in the time it takes other makes to get into position.

Davis Loaders and Backhoes are available for all popular models of International, Ford, Fordson Major, Ferguson, Case, Massey-Harris, Allis-Chalmers, Oliver, John Deere, Minneapolis-Moline, and Work Bull Tractors.

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The Trojan 154 heaps the bucket with bank-run gravel before starting on its 150-yard uphill climb to charge the crusher hopper. The tractor shovel makes up to 200 trips daily at the Residential Transit Mix plant, Westbury, N. Y.

#### Case history

# Loader saves time, money at transit-mix plant

At the Residential Transit Mix Corp., Westbury, N. Y., operating costs were cut by a minimum of \$70 per day by use of a Trojan Model 154 tractor shovel.

Prior to the purchase of the Trojan, a ¾-yard crane and a hired truck were used to charge the hopper with sand, gravel, and bank-run gravel. The crane loaded the truck from the stockpiles, after which the truck climbed a steep hill to the hopper, 150 yards away. The cost to hire the truck was \$70 per day for an 8-hour day.

The obvious solution was to procure a single piece of equipment that could handle the entire operation.

According to Residential, it takes the Trojan 154 only three minutes to complete the entire load-dump cycle. The unit makes 160 to 200 trips per day, charging the hopper with 320 to 400 yards of material—enough to keep the plant in operation for a full day, during which it turns out approximately 350 yards of concrete.

For further information about the Trojan 154, write to The Yale & Towne Mfg. Co., Contractors Machinery Division, Dept. C&E, Clinton St., Batavia, N. Y., or use the Request Card at page 18. Circle No. 136.

#### Cassaro joins Prescon

Michael A. Cassaro has joined The Prescon Corp., Corpus Christi, Texas, as a structural engineer. Cassaro formerly worked for the city engineer of Troy, N. Y.

The Prescon Corp. produces concrete post-tensioning tendons for use in buildings, bridges, and other structures.

#### Conrad, Inc., expands

Conrad, Inc., Holland, Mich., a subsidiary of Crampton Mfg. Co., plans to build a third addition to its present plant, for the manufacture of environmental test chambers for temperature, altitude, and humidity. The addition will permit building three walk - in - size altitude - temperature chambers simultaneously. The test chambers are made for the electronics, aircraft, and nuclear fields.

#### Case history

#### Special screed handles bridge-finishing problem

A bridge-finishing problem was recently solved with a special Stow screed.

Structures Inc., of Greenville, S. C., had to strike off some wide concrete bridge decks on a highway between Lakeland and Tampa, Fla. The span measured 28 feet  $3\frac{1}{2}$  inches, with a parapet reinforcement at each end.

The rails for any screeding device have to be mounted over points of no

deflection; in this case they had to be mounted over the parapet reinforcement. A screeding machine was required that would cover the span, yet ride on the rails located 11 inches above the concrete surface.

A special underslung vibration screed was ordered from the Stow Mfg. Co. Because this was such a long span, and the concrete was stiffer than 2-inch slump, two Stow Power



Caterpillar DW20 (Series E) Tractor with No. 456 LOWBOWL Scraper is pushloaded by a D9 Tractor equipped with a pushcup. With eight other DW20s it is working on construction of runways,

taxiways and other facilities at Bergstrom A.F.B., near Austin, Texas. Altogether, the DW20s are getting up to 20,500 cu. yd. in a 20-hour working day on hauls of 1 to  $2\frac{1}{2}$  miles round trip.

# Job report on Bergstrom

Nine DW20 Tractors and 17 other pieces of CAT-built equipment are at work on this 2,370,000 cu. yd. project.

Near Austin, Texas, the H. B. Zachry Company is building runways, taxiways and other facilities for the new Bergstrom Air Force Base. This is a big operation—2,370,000 cu. yd. of excavation. In addition, it calls for 300,000 yd. of select base material and 503,000 yd. of concrete pavement.

The runways are 12,250 feet long, 300 feet wide.

Work started in April, 1957, and is being handled by nine DW20s (Series E) with No. 456 LOWBOWL Scrapers, two D9 Tractors, six D8s, two D7s and seven No. 12 Motor Graders.

The DW20s are getting up to 20,500 cu. yd. in a 20-hour working day. Rough material, too—clay, limestone conglomerate, shale and black gumbo. Round-trip hauls have varied from 1 to 2½ miles.

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Structures Inc. expressed complete satisfaction with the performance of the Stow screed, which struck off and vibrated the concrete quickly and true to grade.

For further information about Stow vibrating screeds, write to the Stow Mfg. Co., Dept. C&E, 443 State St., Binghamton, N. Y., or use the Request Card at page 18. Circle No. 48.

A Stow 28-foot 3½-inch special vibrating screed is shown making a second pass for the deck of the bridge. Due to the length of the span, and the stiffness of the concrete, two Stow Power Paks were mounted on the beam.



Case history

# Paint pumped straight up on 22-story building

A cost-saving innovation in the painting and decorating of large buildings was employed at the Georgian Towers apartment skyscraper in Vancouver, B. C.

The painting contractor, J. Boshard & Son, Ltd., applied Bowtex, a durable, heavy stucco mastic, to the concrete exterior. An air-powered Graco Powerflo pump was used to pump this heavy material directly from the



Workmen on a scaffold apply a heavy stucco mastic to the concrete exterior of a 22-story building in Vancouver, B. C. The material was pumped through a hose, directly from the drum, by an air-powered Graco Powerflo pump.

drum 22 stories straight up. Spray guns operated steadily and uniformly, with the mastic traveling through 250 feet of hose.

The interior paint, a latex sealer, was fed to spray guns working inside through a vertical pipe-line system with a takeoff on each floor. The same Graco Powerflo pump was shifted to supply this system. Again, spray guns on every floor received steady, uniform paint supply.

The entire Graco supply setup consisted of the Powerflo pump, spray guns, line, and accessories. Principal savings were recorded in the simplicity of the system, and the great increase in speed of application.

For further information about Powerflo pumps, write to the Gray Co., Inc., Dept. C&E, 1022 Sibley St., N. E., Minneapolis 13, Minn., or use the Request Card at page 18. Circle No. 54.

### Communications improved along Pennsylvania pike

The 470-mile Pennsylvania Turnpike is now connected with an expanded communications system. Twoway radios link all interchanges, maintenance buildings, Pennsylvania State Police buildings, police patrol vehicles, ambulances, authorized service trucks, tunnel portal buildings, emergency equipment, and turnpike safety department cars.

Motorists in need of emergency service will be aided by the new program, and messages about accidents will be expedited.



Caterpillar D8 Tractor pulling a disk harrow and a D8 pulling a sheepsfoot roller are among many pieces of Caterpillar-built equipment working on runway construction. The D8s feature dependable Cat Engines, operator-convenient, power-boosted controls and built-in quality for long life.



Seven No. 12 Motor Graders level fill on runways in preparation for base. Performance records show Cat-built machines are the most economical to own and operate in the long run.

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# A. F. B. construction

Now a new DW20 (Series F) Tractor is available. It features the Cat Super-Turbo Engine that provides 320 HP (maximum output) . . . 28% torque rise . . . top speed of 35.8 MPH! Results: faster cycles, greater production and more profit—for you.

Get the full story on efficient, economical Caterpillar-built earthmovers from your Caterpillar Dealer. He'll demonstrate right on your job, give you expert advice. After you buy, it becomes his personal responsibility to keep your machines at work by providing prompt service and quality Caterpillar parts if needed.

Caterpillar Tractor Co., Peoria, Illinois, U.S.A.





### Tractor shovel proves big help in quarry work

A Michigan Model 275A tractor shovel is putting out a great amount of work for Oneglia & Gervasini, Inc., Torrington, Conn., contracting con-

As part of its operations, the company runs a large traprock quarry at Woodbury, Conn., with an output averaging 1,000 tons of stone per day. Although the Model 275A's duties include stockpiling, removing riprap, and clean-up work, its most important function is loading trucks.

Working mostly on 10-yard tenwheelers, the Michigan has established an average loading time of 60 In a Woodbury, Conn., traprock quarry, this Michigan Model 275A tractor-loader averages a truck a minute when loading 10-yard-capacity units. The loading of 20 to 24-yard semitrailers is said to take only a minute or so longer.



to 70 seconds—from the first pass into the stockpile to the time the truck pulls away. The loading of 20 to 24yard semitrailers takes only a minute In stockpiling, the machine travels a steep, curved ramp to get to the top of the pile. Total travel distance from the crusher to the pile is only about 50 yards, but in that space the unit—

with a 5-ton-plus load of gravel—climbs 40 feet from ground level, with the last 20 yards pitched at a 45-degree angle. Yet the Michigan takes it day in and day out without strain.

For further information write to the Construction Machinery Division, Clark Equipment Co., Dept. C&E, P. O. Box 599, Benton Harbor, Mich., or use the Request Card at page 18. Circle No. 12.

Case history

#### Magnetic drill press aids in dangerous job

A difficult job, which involved drilling approximately 4,000 holes in 14-inch wide-flange steel columns at a height from the ground of 30 to 90 feet, was performed recently by Vare Bros. Construction Co., of Ardmore, Pa., with the aid of three Black & Decker 11/4-inch magnetic drill presses.

The job called for an extension in height of approximately fifty 132-kv transmission poles along the Pennsylvania Railroad's West Chester branch tracks, to accommodate the installation of a 3-phase electrical system. This meant that additional steel poles up to 70 feet in height had to be attached to the existing poles. The two units had to be bolted together in midair, and accurately overlapping holes had to be predrilled in each—80 holes in some.

Besides the obvious heavy labor involved in pushing a drill bit through ¾-inch steel dozens of times a day, there was the danger to the operator of having to maneuver the tool while working high off the ground and close to high-tension wires.

With the Black & Decker units, the drill was fastened firmly to the steel wall of the pole, relieving the operators of the burden of supporting it.

When maneuvering from hole to hole, a safety chain supported the



unit as the operator released the magnetic power with a convenient trigger switch and directed a pointer on the magnetic base to the exact spot of the next hole to be drilled. Release of the trigger made instant magnetic contact again.

For further information about the Black & Decker magnetic drill press, write to the Black & Decker Mfg. Co., Dept. C&E, E. Pennsylvania Ave., Towson 4, Md., or use the Request Card at page 18. Circle No. 45.



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Case history **Hoist saves contractor** \$1,500 on a 30-day job

In an estimate based on 30 working days, Tennessee masonry contractor T. I. Cornett reported a saving of \$1,500 directly traceable to his Tusky hoist. The job was a recently completed school addition in Haynesfield,

The Tusky hoist is a fully automatic, hydraulic unit, with a load capacity of 1,500 pounds and a basic working height of 24 feet. The addition of extra sections permits its use at heights above 100 feet.

According to the Tennessee contractor, his Tusky has sharply reduced over-all cost figures on all of his work.

For further information write to the Tubular Structures Corp. of America, Dept. C&E, 2960 Marsh St., Los Angeles 39, Calif., or use the Request Card at page 18. Circle No. 143.

#### Yuba division appoints Grizzle sales director

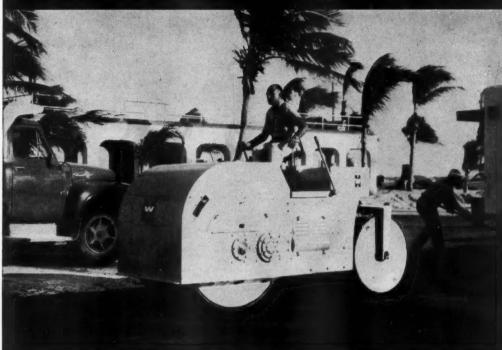
J. R. Grizzle has been appointed director of sales for the Yuba Mining Division of Yuba Consolidated Industries, Inc., San Francisco, Calif. He was in the class of 1928 at the University of California School of Mines, and has spent 10 years in the operation of oil fields and gold mines, 14 years in heavy construction, and six years in heavy-machinery sales.

During this time. Grizzle was superintendent of Liberty Hills Gold Mines, Ltd.; factory representative of Byron Jackson pumps and oil tools; superintendent of machinery installations for California Shipbuilding Corp. during World War II; and European sales manager of Cardwell Mfg. Co. Grizzle came to Yuba in 1957, and has been sales manager of Yuba Manufacturing Division.

The Yuba Mining Division will handle the engineering and sales of dredges and other mining equipment formerly made by Yuba Manufacturing Division. Yuba Manufacturing, which has been designing and building dredges and mining equipment since the turn of the century, has built a total of 175 bucket ladder dredges, large suction dredges, and floating clamshell dredges.

A Calendar of coming conventions appears on page 101 of this issue.





# new features added to 3-5 ton tandem

Two exclusive new features have been added to the Huber-Warco 3-5 ton TANDEM ROLLER . . . a tail-shaft governor and a new disc-type brake on the transmission output shaft. Other standard features include . . . a torque converter . . . water-cooled engine . . . spur gear final drive . . . dual controls . . . and adjustable tapered roller bearings on the kingpin and on both the guide and drive roll axles. The Huber-Warco 3-5 ton TANDEM ROLLER gives big tandem performance on jobs that defy the bulkiness of a big roller. In addition to the standard unit, the 3-5 ton TANDEM is also available with a towing attachment, or with a retractable wheel attachment. In the larger size tandems, a 5-8, 8-10, 8-12 and 10-14 ton unit is available. See your Huber-Warco distributor for complete details.







TANDEM ROLLERS



3-WHEEL ROLLERS



Products of HUBER-WARCO COMPANY, Marion, Ohio, U. S. A.

HUBER-WARCO COMPANY, Marion, Ohio, U.S.A. Send me specifications on the Huber-Warco

☐ 3-5 ton ☐ other tandem models ☐ Maintainer ☐ Motor Graders

☐ 3-Wheel Rollers

Name \_\_

Title \_\_\_ Company .....

City \_ \_\_\_ Zone \_\_\_\_ State \_\_





Contractor T. M. Page stands in front of his Model H-35 Beechcraft Bonanza. His firm frequently uses the single-engine 4-seater for hauling parts to a distant job, as well as for personnel transport.

#### Case history

#### Privately owned plane hauls personnel, parts

Contractor T. M. Page, of Monrovia, Calif., who has been using aircraft in his construction business since 1923, reports enthusiastically on the performance of his single-engine, 4-place Beechcraft Bonanza.

An excavating, grading and construction firm, the T. M. Page Corp. handles many railway projects. In a 200-mile railroad extension from Cotton to Yuma, Arizona, for the Southern Pacific, the company built 101 bridges. Page had three landing strips alongside the railroad, ena-

bling him to keep a close personal check on the progress of the construction project.

Page's Bonanzas are also often used for hauling needed parts. "One time while we were working on the All America Canal near Calexico, California, I even hauled a very heavy pump in our Bonanza", says Page.

For further information write to the Beech Aircraft Corp., Dept. C&E, 9709 E. Central, Wichita, Kans., or use the Request Card at page 18. Circle No. 101.

#### New office building for midtown Manhattan An office building, said to be the largest in the world, will be erected

An office building, said to be the largest in the world, will be erected next to Grand Central Terminal in New York City. To be known as Grand Central City, the new building will contain more than three million square feet of air-conditioned floor space and will rise to a height of 50 stories. Its cost is estimated at \$100 million.

The new building will occupy a 132,-000-square-foot plot. The Grand Central Terminal Office Building, now standing on the site, will be demolished next year. Train service in the terminal will not be affected by the work. The general contractor, Diesel Construction Co., Inc., New York City, expects to complete the building in 1961.

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More than 50,000 tons of steel will be used in the new structure's framework. Building traffic will be moved by 100 elevators and escalators.

Erwin S. Wolfson, Herbert Scheftel, Stuart Scheftel, and Alfred G. Burger are partners in the venture.

#### Steel work starts on Glen Canyon Bridge

A 27-ton bottom chord member, the first piece of steel for the Glen Canyon Bridge over the Colorado River in Arizona, was set last month. Preparations for this start of steelwork have taken a year. The prime contractor, the Judson-Pacific Murphy joint venture, expects to complete the job in another year.

#### Massey-Ferguson expands Detroit tractor plant

A new addition to the Detroit, Mich., tractor plant of Massey-Ferguson, Inc., Wichita, Kans., has been opened. The plant, covering 350,000 square feet of floor space, has a capacity of 250 tractors per shift, or one every two minutes. The enlarged plant is part of a \$3,500,000 expansion and modernization program to increase production of Massey-Ferguson's lines of industrial and farm tractor equipment.

The Work Bull industrial tractors are assembled at the expanded Detroit facility.



### TOMORROWS BULLDOZER-TODAY!

"THE BULLDOZER OF THE FUTURE" this is the way one Road Dept. official described the Eimco 105 when he saw it operate on competitive tractor tests. Here, once again, the Eimco 105 Dozer has demonstrated superiority over conventional type tractors. In job after job, the 105 consistently proves that its simplicity of operation, smooth power flow, visibility, maneuverability and reduction in operator fatigue is the difference between marginal production and profitable production.

The work site consisted of a steep incline with rock outcropping in big slabs. The bottom ends of the rocks were deeply embedded and required maxinum tractor effort to remove them.

Bulldozing down the slopes, the torque conver-

ter drive of the 105 enabled it to pick up a capacity load and move down the slope ahead of the competitive tractors with their outmoded conventional type drives.

Throughout the test — straight bulldozing, removing rocks and maneuvering — the 105 managed everything that came its way and did it with the least amount of operator effort. In direct contrast, the competitive tractor operators were constantly clutching, changing gears and braking to accomplish their tasks.

Eimco's Unidrive constant mesh transmission gives variable speed independent track control without clutching and shifting. Let us demonstrate this tractor,

# THE EIMCO CORPORATION Salt Lake City, Utah—U.S.A. • Export Offices: Eimco Bldg., 52 South St., New York City

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Paris, France

Duluth, Minn. Milan, Italy tsburgh, Pa. Seattle, Wesh Jahannesburg, South Africa



compact all-steel unit, the Kue-Ken 36-7 gyratory crusher is said to be com-paratively light in weight, yet to have larger shafts and bearings. Its chokefeeding design assures maximum ca-

Case history

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#### Big production, economy with gyratory crusher

A recently purchased Pennsylvania Model 36-7 Kue-Ken gyratory crusher reportedly is giving outstanding performance and operating economy in the production of finely crushed rock for the Faylor Lime & Stone Co. of Elizabethville, Pa.

According to LeRoy Gettel, general superintendent for the Faylor firm, "One year ago, we were in urgent need of a gyratory crusher to reduce our 4-inch stone to a 1/2-inch product. The 36-7 Kue-Ken was the answer. It has far exceeded our expectations, both in maintenance and production."

Designed for choke feeding, the Kue-Ken permits crushing of rock on rock. With choke feeding, the company states, the unit can be crowded to the limit, assuring maximum capacity. A simple size adjustment is provided.

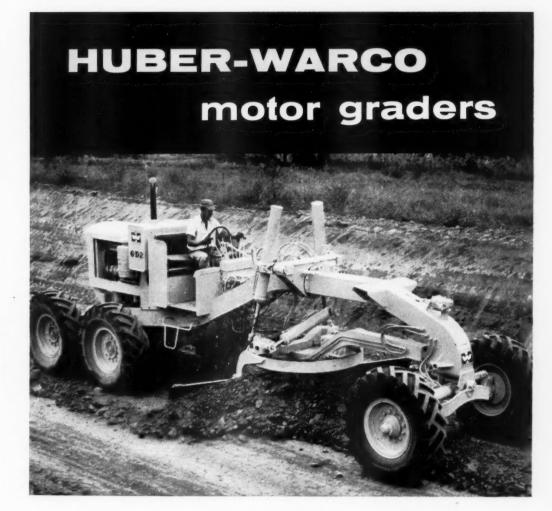
For further information about the Kue-Ken gyratory crusher, write to the Pennsylvania Crusher Division, Bath Iron Works Corp., Dept. C&E, 323 S. Matlock St., West Chester, Pa., or use the Request Card at page 18. Circle No. 113.

#### **Duff-Norton appoints**

Donald A. Anderson has been appointed district sales manager of the Duff-Norton Co., manufacturer of industrial lifting jacks and hoists, Pittsburgh. Pa. He is responsible for sales activities in the general industrial field for the firm's Jack Division and the Coffing Hoist Division in New York State and New England.

#### **U. S. Steel appoints**

Hugh J. Phillips, Jr., has been named vice president of administration planning of U.S. Steel Corp., Pittsburgh, Pa. Phillips will assist the executive vice president of personnel services.



# delivers more blade power

Huber-Warco MOTOR GRADERS are designed with the proper power to weight ratio for best job efficiency. The combination of a powerful diesel engine, torque converter, tail-shaft governor and power-shift transmission provide more power at the blade for the toughest grading jobs. Torque converter models range from 102 to 195 h.p. See your Huber-Warco distributor for complete details.









3-WHEEL ROLLERS

MOTOR GRADERS

TANDEM ROLLERS

Products of HUBER-WARCO COMPANY, Marion, Ohio, U. S. A.

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HUBER-WARCO COMPANY, Marion, Ohio, U.S.A.  ☐ Send specifications on Huber-Warco motor graders.	HUBER
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### Spread cuts job time by nearly two-thirds

"With 10 pieces of Allis-Chalmers equipment and a crack 13-man operating and maintenance crew, we completed our work on the Flood Control Project at the Dona Ana Arroyos (N. Mex.) Watershed in 59 days, where the original schedule had called for 180 days", asserted contractor Don Cunningham, of El Paso.

The work involved the construction of two dams and diversion dikes in the Dona Ana area, about 6 miles northeast of Las Cruces, N. Mex. To move the approximately 325,000 cubic yards of earth required of the job,



These three Allis-Chalmers units—an HD-21 crawler tractor at left, motor grader in center, and motor scraper at the right—are part of the fleet of equipment which completed the Flood Control Project at the Dona Ana Arroyos (N. Mex.) Watershed in a record 59 days.

the firm employed two Model TS-360 and two TS-260 motor scrapers, and five HD-21 crawler tractors. Two of the latter were equipped with plates for push-loading, one worked with a U-dozer, one pulled a four-gang 72-inch sheepsfoot compacter roller,

and one towed an 18-cubic-yard pull scraper. A Model AD-45 motor grader was also used

"Generally," said Cunningham, "we averaged between 6,000 and 8,000 yards of earth moved per day, but moved as much as 10,000 yards on our best days. With this Allis-Chalmers equipment we increased our profit on this contract by 20 per cent over what it would have been at the bid figure."

For further information write to the Allis-Chalmers Mfg. Co., Dept. C&E, P. O. Box 512, Milwaukee, Wis., or use the Request Card at page 18. Circle No. 88.

Case history

## Hike quarry production with two 4½-yard shovels

Houdaille Construction Materials, Inc., reports that the use of two Bucyrus-Erie Model 110-B electric shovels in its Bound Brook, N. J., quarry has enabled it to substantially increase production of traprock.

Working in a 500×1,600-foot cut against a 140 to 200-foot-high wall,



One of the brace of Bucyrus-Erie Model 110-B  $4\frac{1}{2}$ -cubic-yard shovels is shown loading traprock into an Easton side-dump trailer pulled by an Autocar tractor. These electrically powered shovels bear the brunt of loading the 7,000 to 9,000 tons of stone daily.

these 4½-cubic-yard machines, together with two 2½-yard Bucyrus-Erie 75-B shovels keep a 48×60-inch Traylor primary jaw crusher operating at peak capacity.

The 75-B's, dating back to the early 1930's, have been in continuous operation at the quarry Both have been rebuilt in the last four years.

Power for all four machines is taken from a private line rented by the company from the local utility.

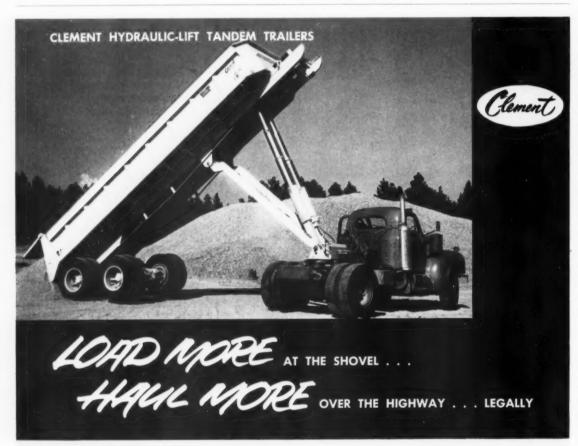
For further information write to the Bucyrus-Erie Co., Dept. C&E, The Doerman Bldg., S. W. Corner Tenth Ave. and Michigan Ave., S. Milwaukee, Wis., or use the Request Card at page 18. Circle No. 166.

### Yale & Towne elects two vice presidents

Elmer F. Franz and John A. Baldinger have been elected vice presidents of the Yale & Towne Mfg. Co., New York, N. Y. Franz was also reelected treasurer, a post he has held for the past nine years.

Baldinger will continue to serve in Philadelphia, Pa., as general manager of the firm's Materials Handling Division, which produces the Yale lines of industrial lift trucks and hoists.

In April, 87,217 vehicles traveled over Arizona's highways; this is a 2.7 per cent increase over April, 1957.



You get a big bonus when you spot a Clement Dump trailer under a shovel. They load extra yards—legally—compared to conventional dump units. Clement's unique caterpillar-dump-action eliminates heavy rigid frames—puts dead weight into bonus payload.

There is an added bonus in every day's operation, for Clements spot easily and have fast hydraulic dumping action to speed-up round trips. Work records prove Clements haul more with less maintenance and operating cost than any other dump equipment.

Designed by Clement, inventor of the original cable-lift dump trailer. Field proved on hardest quarry and construction projects.

Boost your earning power per dump unit . . . contact your nearest Clement distributor or write direct . . . today.

CLEMENT-BRASWELL, INC.

Shreveport, Louisiana PLANT: Minden, Louisiana

Limited number of Clement distributorships open to qualified heavy equipment dealers. DISTRIBUTORS: BECKMAN TRAILER SALES, Fort sou

DISTRIBUTORS:
BECKMAN TRAILER SALES, Fort
Worth, Texas \* H. C. BLACKWELL,
JR., Adamsville, Alabama \* TIMPTE
BROS., INC., Denver Colorado \*
HAWKEYE TAUCK EQUIPMENT COMPANY, DES Moines, Ioua \* HERD
EQUIPMENT COMPANY, Oklahoma
City, Oklahoma \* HIGHWAY TRAILER SALES, INC., Kansas City, Mis-

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### Income tax accounting was proved erroneous

THE PROBLEM: The contract price on a federal building was \$817,225. The contracting firm completed the job and made out its federal income tax return on an accrual completedcontract basis, including \$25,700 as part of its accrued gross income for that year. This was the firm's own estimate on how much was due from the government as damages for delaying the work. Eight years later, the Court of Claims awarded the firm only \$10.415.66 on the disputed claim. The firm in its return for that year claimed as a bad-debt deduction \$15,-284.34, the difference between the firm's damage claim and the amount awarded. Was that proper income tax

THE ANSWER: No. (Irwin v. Commissioner of Internal Revenue, 238 Fed. 2d 874, decided by the United States Court of Appeals, Third Circuit.)

The disputed damage claim was a contingent and uncertain one and so was improperly included in the first return. The year in which work is done does not show accrual of right under a contingent claim. Under the accrual accounting method, items of income are deemed to have accrued "when the right to receive the income becomes sufficiently certain and definite", although the money is not actually received. The decision seems to mean that the firm should have waited until the amount of the damage claim was finally adjudicated and then included the amount awarded as having accrued in that year. The firm suffered no "bad-debt" loss.

#### Contractor "stole" cement

THE PROBLEM: Defendant was employed to construct one building and to repair others for the same owner. The contractor ordered 200 sacks of cement, needed in the work, on the credit of the owner. The cement was stored on the work sites. Later, the contractor moved 65 sacks of cement to his own premises, and used it in building a tool house. He was convicted of stealing. Was he entitled to release on the ground that he embezzled, not stole, the cement?

THE ANSWER: No. (State of Kansas v. Bean, 317 Pac. 2d 480, decided by the Kansas Supreme Court.)

The defendant lawyer's argument was based upon a theory that the defendant was in "possession" of the cement, and therefore could not steal it. The court decided that the material must be regarded as having been in the possession of the owner, and that the defendant was just as much a thief as anyone else stealing the cement. The point involves a rather thin distinction between a contractor's "custody" of materials owned by the owner and the owner's legal "possession" of the same.

### Fire prevented completion of reconstruction job

THE PROBLEM: A contractor agreed to remodel a building for a lump sum and had almost completed the job when fire destroyed or damaged much of the work, evidently without fault on his part. Was the contractor entitled to collect the full contract price because it was not his fault that he could not complete the job?

THE ANSWER: No. (Kaufman v. Gray, 135 Atl. 2d 455, decided by the Municipal Court of Appeals, District of Columbia.)

The court said that the case was governed by the general rule of law that where a contract calls for repairs on an existing structure and the work is not substantially completed when damaged or destroyed by fire, the contractor's compensation right is limited to the reasonable value of the work done before the fire.

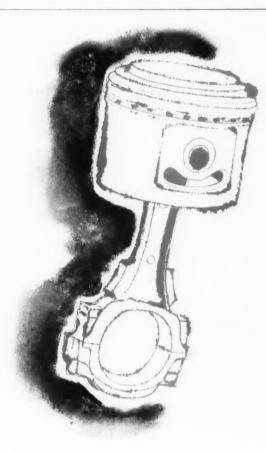
### Contractor's bond

The Problem: A state highway contractor's bond to the state secured performance of the contract and payment of "all bills for labor, materials, equipment, and for all other things contracted for or used in connection with the work." Did the bond protect a trust company that lent money to the contractor to pay wages?

THE ANSWER: No. (Newport Trust Co. v. Susi, 134 Atl. 2d 543, decided by the Maine Supreme Judicial Court.) The decision was influenced by these facts: the bonding company did not know that a loan was being made; and the workmen did not know that they were being paid out of the proceeds of the loan, and therefore did not assign to the bank their rights under the bond. Neither the contract nor the bond mentioned loans to the contractor.

#### Edited by A. L. H. STREET Attorney-at-Law

These brief extracts of court decisions may aid you. Local ordinances or state laws may alter conditions in your community. If in doubt consult your own attorney.



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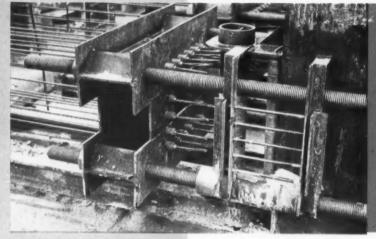
Strands from a 20-reel rack lead to the live end of one casting bed, where 20-inch concrete piles are being poured. Each row of the bed has two anchor columns embedded in the concrete anchorage at each end.





Two 535-foot-long casting beds are turning out prestressed components to supply firm's own construction projects

Strands pass through a spacer-bar attachment and vertical roller welded to each pair of anchor columns at the live end of the bed. The vertical roller aligns the strands for threading through the strand plate. Europa strand vises fasten them to the plate.



# **Contractor applie**

Strands passed through the strand plate at the jacking end are threaded through bulkheads making up the various lengths of piling or girders. The strands are attached to a pulling plate that rides a dolly to the dead end of the bed.



An American gasolinedriven hoist, mounted on skids, pulls the dolly toward the dead end of the casting bed. The truck-crane is stripping slice forms and positioning them in another row.



### by ANTHONY N. MAVROUDIS field editor

When Duval Engineering & Contracting Co., Jacksonville, Fla., decided to continue building bridges, it also decided to manufacture its own prestressed piles and girders. Duval, one of Florida's largest contracting organizations, realized that more and more of the structures being built in the state were of prestressed construction. It is an established fact that Florida has been pioneering the use and development of prestressed bridge components, and many times the state specifies their use on contracts.

Since a large percentage of the contract cost involves the furnishing of prestressed components, it made good sense to Duval—and no one will deny this—to produce rather than purchase these contract items.

#### Extra-long beds

For a start, Duval decided on two universal casting beds, identical in construction, one to be used for piling and the other for beams. This provides ample production facilities, plus flexibility, since both beds can be used for either type of prestressed member.

In determining the effective working length of the beds, the contractor had to take into account the proposed elongation of the prestressing strands. By using Rodgers 300-ton hydraulic jacks, instead of the 200-ton jacks widely used throughout the

CONTRACTORS AND ENGINEERS

ials

beds ressed firm's



The Rodgers 300-ton hydraulic jack places a force of 18,900 pounds per strand on all strands, simultaneously. The jack pushes the push block, which pulls the strand plate. Both ride a double track.



After the strands have been stressed, a truck-crane positions Watco sidewall piling forms for a row of 20-inch piling. Forms are connected to bottom-form pallets by Richmond Snap-Tys.

# pliene "do-it-yourself" idea trestressed members

OUDIS editor

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e workntractor he protressing 300-ton he 200nout the country, Duval found that a much longer casting bed could be built. A 300-ton jack has a maximum ram elongation of 48 inches which, of course, fixes the maximum allowable strand elongation.

For safety's sake, and to eliminate any strain on the jacks, Duval used a maximum strand elongation of 40 inches to calculate the maximum allowable length of strand. This, in turn, determined the effective working length of the casting beds. Both of Duval's casting beds have effective lengths of 535 feet, making them two of the longest units in the country.

Each bed measures 22 feet in width and is capable of handling five rows of girder or pile pours. The one concrete anchorage on each end of the bed is 26 feet long, 22 feet wide, and 6 feet thick, and it required 130 cubic yards of concrete. These anchorages were not built according to conventional design, which calls for mass concrete pours of many hundreds of cubic yards.

#### Anchorages

The anchorages are supported, or fastened to the ground, by forty-two 10 to 14-inch-diameter timber piles and ten 10-inch steel H-piles, all of them from 35 to 40 feet long. The piles, driven to rock, are designed to resist the 2-million-pound tensile force developed by the bed. In most conventional casting bed setups, the

weight of the concrete anchorages is designed to overcome the tremendous overturning forces developed during stressing operations.

The timber pilings were driven in seven rows of six piles for each anchorage, with three rows battered toward the bed and four rows battered toward the rear. All are on a 1 to 3 batter. The first three rows were driven toward the bed to act as compression piles, since they would be placed in compression by the overturning force on the anchorage. The rear four rows, battered away from the bed, are tension piles relying on skin friction to resist the overturning forces. (See illustration, page 38.)

Between the rows of compression and tension piles, Duval drove the ten steel H-piles. These were driven plumb to permit ten 27-inch-wide flange anchor columns to be welded to them, tying the anchor columns to the pile foundation.

Before the concrete anchorages were poured, Duval arranged to obtain a good bond between the piles and the concrete anchorage. Two holes, perpendicular to each other and spaced 24 inches apart, were drilled through the four rows of tension piles. Duval then passed No. 8 reinforcing bars through the holes to provide for the bond.

The 27-inch anchor columns had 3-foot-long notches cut out of the (Continued on next page)



Ready-mix concrete is chuted to the Watco forms and consolidated by a Homelite electric vibrator that has a 1%inch head so that it can fit between the loaded strands.



A Manitowoc 3900 crane stockpiles members between the casting beds. When units are to be shipped by barge, the crane loads them to a railroad dolly which runs to the unloading derrick, background, on the Trout River.



Piles in various stages of completion. Forms placed for the second row from left have spacer bars to hold them in position.



Transit mixers mounted on Mack trucks are being used to deliver concrete for the 20-inch piling.

(Continued from preceding page)

web so that they could be accurately positioned over, and then connected to, the driven H-piles. The flanges of the I-beam were tapered so that they could be spliced directly to the flanges of the H-pile. Careful checking was required during the positioning of the I-beams because any eccentricity would have resulted in improper stressing of the strands. Since the required accuracy in alignment could not be obtained during piledriving operations, Duval developed the splice to overcome this design criterion.

No. 8 stirrup bars were placed around the anchor columns on 6inch vertical centers, to prevent any shearing forces from cracking the concrete anchorage. The ten anchor columns, a pair for each of the five casting-bed rows, are about ten feet long and extend 4 feet above the concrete anchorages. The protruding portions of the anchor columns were later boxed in; steel plates were welded between the flanges and then filled with concrete. This gives the columns added rigidity.

#### Casting-bed slab

A concrete casting bed, designed to support only the dead weight of the concrete pours, consists of a slab 7 inches thick at the center and 9 inches thick along the edges. Expansion joints, spaced on 50-foot



A pair of timbers bolted at each corner of the steel bulkhead maintains the proper spacing between them. Bulkheads are made of steel plates, with angles welded around their perimeters so that the required chamfer is formed at the ends of piles. Note openings in the bottom-form pallets so that side wall forms can



Hauling through hub-deep mud or spreading sub-base to specs...

# Paywagon fleet delivers 90%

A fleet of six International 75 Paywagons is making performance history-spearheading 5.4 miles of Illinois Toll Road construction, and relocating four miles of creek channel for CKG Associates,\* on exmarshland skirting Western Springs, Illinois.

Taking the mauling abuse of highballing 15-yard loads over rutted haul roads, chuck-holes, and grades, the Paywagon fleet is setting an amazing 90% "availability" record-through month after rugged month of 10-hour-shift days!

"Paywagon availability has been over 90% on this job," reports William P. Cagney, Jr., president, Contracting Material Co.

Battling over muck and gumbo fill that would mire

Four Paywagons of the six-unit fleet keep busy hauling from creek channel excavation. "Not a single Paywagon unit has lost a whole working shift all winter for downtime reasons," states Grading Supt. Ted M. Sliger.



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\*CKG Associates is composed of Contracting Material Co., Kenny Construction Co., and Louis Garavaglia. I. C. "Red" Harbour is Project Manager on the CKG job.

low-slung rigs to a belly-dragging stall, the Paywagons

give competitive bottom-dumps on the job a real

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■ The 50-ton company-built stiffleg derrick at the southern edge of the site takes piles from a railroad dolly. The dolly is powered by a Whitcomb gasoline locomo-tive. The derrick, powered by a Clyde steam engine, background, is equipped with a 75-foot boom.

> This 535-foot casting bed will be used for the casting and prestress-ing of girder sections. The Watco girder side forms, supplied by Plant City Steel Corp., Plant City, Fla., are strung out along one of the five rows.





Here comes a 75 Paywagon with a 15 cu yd load hauling in typical gumbo conditions. ''These 2-axle units will pull through the soft fills much better than any others we've used," states William P. Cagney, Jr., President, Contracting Material Co.

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aywagon speed and "off-road" mobility enable the contractor to keep ahead of schedule on sub-base spreading with only two "75" units! The toll road will accommodate six 12' traffic lanes. The contract involves building 16 traffic interchange structures!



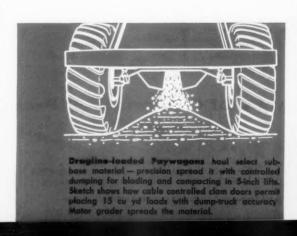
#### How Paywagon controlled dumping lays sub-base to engineer's specs!

Paywagon design provides simple, one-cable door control. An ingenious cable sheave arrangement, plus geared-together clam-action door design gives a simple, trouble-free Paywagon dumping mechanism.

This positive door-opening control permits the operator to windrow material accurately, or spot his full load exactly where desired.

High Paywagon clearance of 41 inches gives ample room to straddle dumped loads. The clam doors open out and up-leaving no dangling projections to foul up in windrows or fills.

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centers along the 535-foot-long slab. were formed with 1/2-inch-thick premolded fillers.

All structural connections between the slab and the two anchorages were eliminated during pouring, to prevent compressive forces on the anchorages from being transmitted to the slab. This was done by placing tar paper over the surface of the anchorages where the ends of the slab rest. An expansion joint was also formed between the ends of the slabs and the anchorages.

Slab sections immediately adjacent to the anchorages are reinforced with No. 6 reinforcing bars to help resist any possible compressive force transmitted from the anchorages. The remaining sections are reinforced with welded-wire mesh placed at middepth.

The two parallel beds were positioned 138 feet apart, measured edge to edge, to provide ample room for a railroad track between them. The track is 69 feet from either bed and runs along their entire length.

Duval is using a Whitcomb gasoline locomotive to power a dolly from the beds to a stockpile and unloading point. The dolly consists of two 90,-000-pound railroad trucks. A Manitowoc 3900 crawler crane is used to load completéd girders or piles onto the dolly.

The 138-foot strip between the beds also serves another useful purpose as a temporary storage area for completed prestressed members. The Manitowoc can either make a temporary stockpile of the completed units or load them directly onto the dolly.

Duval erected a strand rack at the live or jacking end of the casting beds and positioned it exactly midway between them. From this one set-up, the prestressing strands can be fed to either bed. At present, the strand rack has a storage capacity of 20 reels, but the company plans to increase this number to 28, which will be used simultaneously for larger members.

#### Planning pays off

After the casting beds were completed, many operating techniques were tried and tested. Time studies were made on every manufacturing step to determine the most efficient methods to be incorporated as part of the plant's operating procedure. Bridge superintendent P. T. Bennett and plant superintendent Jack Clifton visited many prestressing plants throughout the Southeast to study

←For more facts, circle No. 328



A 20-reel strand rack at the jacking end of the ing beds holds Roebling and American Steel & Wire 7/16-inch-diameter strands, which are fed to the beds through vertical roller assemblies in front of each row



Five jacking positions are provided at the live end of the bed. The push block to the rear of the anchor columns in each row is connected to the strand plate by four  $2\frac{1}{2}$ -inch-diameter tie-bars. The jack is supported by cradles between the push block and anchor columns.



These Armco men are installing a tunnel of Armco Liner Plates through a railroad fill on a subcontract from a general contractor.

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#### (Continued from preceding page)

the various techniques in use. Many were refined and tested. The time studies also determined which techniques were best suited to the crew. All of the plant crew members, numbering about 25, were green and had to be taught every step. But all this planning, though time-consuming, paid off, because the men became familiar with the various prestressing work methods.

#### Positioning strands

In a typical operation, strands are fed out from the rack through vertical rollers and fastened to a pulling block. Another vertical roller, at each pair of anchor columns at the live end, permits the strands to be properly aligned with the bed. The strands are then passed through the empty casings of the Europa strand vises, live-end pulling plate, and threaded through the required number of bulkheads and spirals before being attached to the pulling block. Europa strand vises are used to fasten the strands to the pulling block.

Threading the 7/16-inch-diameter Roebling or American Steel & Wire prestressing strands through the bulkheads has been simplified, since the bulkheads are self-supporting steel units. They consist of a 1/4-inchthick steel plate framed with 2×2× 1/4-inch angles welded around the perimeter, and they are supported by means of the angles. Another good feature of these bulkheads is that they automatically form the chamfers that are required at the ends of each pile. Duval fabricated these units after making time studies on various types of bulkhead installations.

After all required strands are attached to the pulling block, it is fastened to a 4-wheel dolly that straddles the bottom steel form pallets. An American gasoline-driven hoist, located at the dead end of the casting bed, then pulls the dolly the entire length of the bed. The bottom pallet, bolted to the concrete bed by Page cinch anchors, maintains the course of the dolly throughout the 535-foot-long trip.

#### **Bulkheads** positioned

As the dolly is pulled along the bed. stirrup bars draped across the strands in front of each bulkhead are also carried along. When the desired location of a bulkhead is reached, the stirrup is locked to a bar which is passed through openings in the bottom form. This causes the inverted-U stirrup to stop and, in turn, it automatically stops the bulkhead at the proper location. This procedure, another time-saver, permits Duval to position the bulkheads before the strand-pulling operation is completed.

The dolly is removed, once the pulling block reaches the dead end of the casting bed. After the dolly slides down an incline, causing the pulling block to come to rest on a double track, the pulling block is tied back to the two dead-end anchor columns. The tie is made by four 21/2-inch. Many e time n teche crew numnd had all this suming, became

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diameter tie-bars, each having a strength of 160,000 psi.

The strands are finally connected to the live-end pulling plate by placing the strand-vise jaws in the Europa grips. Four 21/2-inch-diameter bars connect the strand plate to the jacking block on the opposite side of the anchor columns. Before actual stressing operations can begin, each strand is pre-loaded individually by a Dillon dynamometer at the dead end of the bed. A load of 1,000 pounds is applied to each strand to remove slack and kinks, and to obtain a known working datum to assure a uniform loading of strands during jacking operations.

After being pre-loaded, the strands are cut with a torch at the live end. This releases the strands from the reels so that actual stressing operations can begin.

#### Jacks apply stress

To begin the stressing, Duval positions the Rodgers 300-ton hydraulic jack on welded cradles between the push block and the anchor columns. This positioning is generally handled by a truck-crane. The simultaneous stressing of all the strands is accomplished as the jack exerts a force against the push block which, through the four tie bars, pulls the strand plate. Both the push block and the strand plate ride on a double track.

The hydraulic jack is powered by a portable Rodgers pump, which can be easily moved to other casting beds. Duval plans to erect an overhead frame to span the jacking positions and facilitate the movement of the jack from row to row.

A total load of 18,900 pounds placed on each strand results in an elongation of about 391/2 inches. With the strands fully stressed, workmen spread and tie the previously threaded spiral wire to the pretensioning strands between bulkheads.

The steel side forms, whether they be for girders or piles, are then installed along the row. All the Watco steel form sections were supplied and fabricated by Plant City Steel Corp., Plant City, Fla. These side-wall sections, easily connected to the bottomform pallet by Richmond Snap-Tys. are held apart at the top by spacer

Duval has enough Watco side-wall forms to pour two complete 535-foot rows of piling, and enough girder forms for two rows of Type III girders and one row of Type II girders. There are enough bottom forms at the plant for five complete rows of 20-inch piling and one row of 24-inch piling. Enough pallets are on hand for three rows of Type III and two rows of Type II girders.

Form oil is sprayed on the forms as they are being stripped from one row and positioned for another. This allows the bond between the concrete and forms to be easily broken. At present, Duval is using ready-mix concrete for all pours, but in the near future the firm plans to set up a concrete batch plant to supply all the

For more facts, use coupon or circle No. 330-

The ready-mix truck chutes are used to pour the 11/2-inch slump concrete into the forms. Consolidation during pouring is handled by a Homelite electric vibrator having a 15/8-inch-diameter head. This permits the vibrator to get down between the pretensioned strands, and assures uniformity of the pour. Hand-troweling is all that is required for the top exposed surface of the piling or

Hunt Clear Cure curing compound is sprayed on the concrete surface (Continued on next page)

After the pour has been tested and the strands detensioned by reversing the stressing process, strands between the bulkheads are cut by a torch. This is usually done after 72 hours, when con-crete reaches a strength of 4,000



# Replaces power shovel with 4-In-1

... gets versatility unlimited!



Digging, 'dozing, clearing, loading —this International Drott TD-9 4-In-1 re-—mis international Droft 10-5 4-16-1 replaces the limited-duty performance of a 
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builds a 100-ton-per-hour stone-quarrying

operation around 4-In-1 versatility. Above using bulldozer action, the 4-In-1 is removed. ing overburden from a 60-foot-thick roc stratum. Owner formerly had to hire dozer in addition to the power shovel t clear and strip!

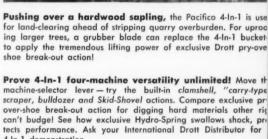


Using a back-drag motion of the clam lip, with high-reaching 4-In-1 clamshell action, the Pacificos do a fast, low-cost job of bank-sloping—to forestall earth slides into the quarry. The exclu-sive, big-capacity clamshell also gives speedy "stand-and-fill" action of loose materials.

Sticky clay dumps



Pushing over a hardwood sapling, the Pacifico 4-In-1 is use for land-clearing ahead of stripping quarry overburden. For uproc ing larger trees, a grubber blade can replace the 4-In-1 bucket





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A cross-section of the casting bed anchorages.

(Continued from preceding page)

within a few hours to hasten the stripping time. Forms are stripped the following day.

After a few months of operation, Duval has been able to set up and maintain this production schedule:

7 to 9 a.m.-strip and reset the Watco side forms on new row that has strands already stressed.

9 a.m. to 12 noon-pour concrete in newly set forms.

During the afternoon, strands are threaded and pulled, pre-loaded, and pretensioned in another row for the following day's pour.

This simple schedule permits flexibility in operation.

Strands are cut between the bulkheads after 72 hours, and only when the concrete test cylinder shows a minimum breaking strength of 4.000 psi. Cutting is done by a torch, only after the row has been detensioned.

Detensioning is accomplished by replacing the hydraulic jack at the live end, after the concrete has reached a 4,000-pound strength, and reversing the prestressing operation to release the live load.

#### **Handling** components

Duval's yard is equipped to ship prestressed components by rail water, or highway. Completed prestressed members are picked up by the Manitowoc 3900 crane and brought to a temporary stockpile adjacent to the beds, or directly to the railroad dolly. The tracks extend bevond the dead end of the casting beds to a 50-ton company-built stiffleg derrick located at the southern edge of the plant site. Powered by a Clyde steam engine, the derrick uses its 75foot boom to stockpile members or load them directly to a barge in the Trout River. A plant-site dock makes this means of shipment very convenient. Only 11/2 miles of water separate the site and the Inland Waterway, which offers easy access by water to most of the eastern coast.

A railroad spur has been built along the northern end of the plant site, to service the proposed batch plant and to handle rail shipments.

Shipping by truck has also been made convenient. The plant site is only two miles from U.S. 17, the major north-south artery feeding Jacksonville.

Just at the moment. Duval is keeping the plant busy turning out prestressed components for company projects. But the operation does not end here. This is also a springboard to the company's work as a commercial supplier of prestressed units, and the future looks bright indeed.

THE END

#### Westinghouse Air Brake elects vice president

Frank J. Zielsdorf has been made a vice president of the Westinghouse Air Brake Co., Pittsburgh, Pa. He was formerly general manager of the company's Le Roi Division, which produces portable, stationary, and self-propelled air compressors, and rock drills and bits for the construction industry

#### **A-C promotes**

T. L. Mellish has been promoted to manager, parts sales, of the Construction Machinery Division of Allis-Chalmers Mfg. Co., Milwaukee, Wis. With the company since 1936, he has been assistant manager for the past two years.



#### HEAVY DUTY SHEEPSFOOT ROLLERS

SOUTHWEST heavy duty, ARCH TYPE full oscillating Sheepsfoot Tamping Rollers meet U.S. Engineers', Bureau of Reclamation and State Highway compaction requirements. Two models are available—10 to 25 tons. Arch type frame unitizes front tongue and rear cross frame to remove pulling strains from oscillating pins. Equipped with the new FORGED, Southwest two piece feet with replaceable tips, or solid wedge-type feet. Timken bearings throughout. 1" drum shells. 60" drum diameters.

#### MULTIPLE BOX COMPACTION ROLLERS

SOUTHWEST multiple box, Pneumatic Compaction Rollers provide INDIVIDUAL VERTICAL OSCILLATION of wheels and weight boxes INDIVIDUAL VERTICAL OSCILLATION of wheels and weight boxes to assure uniform compaction regardless of soft spots, stones or boulders in the fill. No bridging or shifting of load from tire to tire because weight boxes oscillate independently. Contractors report TIRES LAST OVER 3 TIMES LONGER with multiple box type as compared to conventional single box design. Available in five models from 10 to 100 tons. Adaptable to any tractor.

#### VERTICAL-PAK SELF-PROPELLED ROLLERS

SOUTHWEST Vertical-Pak provides INDIVIDUAL VERTICAL OSCIL-LATION of rear wheels for the first time in self-propelled machines. Exclusive design affords uniform compaction on uneven sur-faces, and new compaction efficiency. Seating arrangement and REVERSE-O-MATIC transmission place operator in a position to see both forward and rear operations. All five rear wheels powered through SELF-LOCKING differential chain drives.

#### SEMI-TRAILER SPRINKLER TANKS

SOUTHWEST Sprinkler Tanks are available in two models—5,000 and 6,000 gallon capacities—and may be adapted to any make two or four wheel tractor. Equipped with front and rear spray bars, plus gravity bar, these units provide a spray width up to 55 feet. The 6" self-priming centrifugal pump, with in-seat air-actuated controls, has a 1500 gpm capacity. Powered by 6-cyl. gasoline engine. Pressure bar nozzles are adjustable. Large tires assure adequate floatation.

#### HEAVY DUTY CABLE-OPERATED RIPPERS

SOUTHWEST heavy-duty Rippers are available in four sizes, from 5,000 to 25,000 pounds. Structural features, such as box beam sections of special design, are constructed to withstand the most severe job conditions. Predetermined and set angle of the three ripper shanks assure quick, positive penetration up to 48 inches. Special center shanks can be furnished for 60 inch penetration. Shanks are of special heat treated steel. Points are hardfaced and replaceable. Wheels are drum tree. Timken begging and replaceable. Wheels are drum type, Timken bearing mounted. COMPACTION IS BEST WHEN YOU USE SOUTHWEST.

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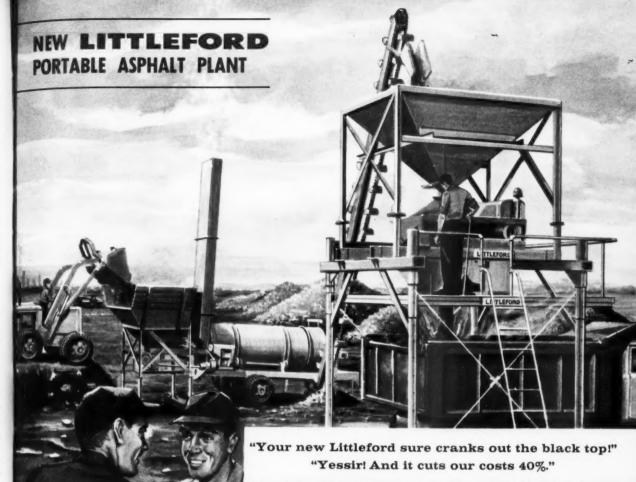
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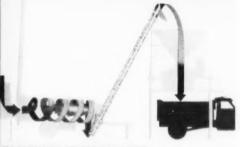
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#### TOP EFFICIENCY IN ASPHALT PLANT DESIGN AND OPERATION

1 Dual feeder bin proportions and feeds aggregate directly into dryer.

2 Rotating steel dryer quickly and efficiently dries aggregate.

3 Hot elevator delivers a continuous cascade of aggregate into storage hopper.

4 Storage hopper holds and discharges aggregate as required.

10 cu. ft. batches in reserve for the pugmill.

6 Pugmill thoroughly mixes hot dried aggregate and bitumen into a hot bituminous concrete. 7 Self-elevating platform permits discharging of bituminous concrete directly into trucks.

Contractors: Make Money with your own asphalt plant. Get the facts—mail this airmail card today for your free copy of bulletin 37 giving complete information. in U.S.A.

The 30-ton rated capacity of the new Littleford Portable As-phalt Plant now gives con-tractors big plant performance at small plant cost. Saves up to 40 % on bituminous concrete 40 % on bituminous concrete costs... because the contractor can use his equipment more efficiently. Labor costs are drastically reduced, too, because you can take the Littleford Portable Asphalt Plant right to the job site.

With his own independent source of bituminous concrete,

the contractor has complete contractor has complete control. He can plan and carry out black top operations when and where he wishes, around the clock and around the calendar.

IN WESTERN TO I MAY

The new Littleford Portable Asphalt Plant is quality built . . . for continuous output, for producing all types of mixes at lowest cost. Investigate this new plant today . . . discover the money-making possibilities you can realize! you can realize!

LITTLEFORD BROS., INC., 457 EAST PEARL STREET, CINCINNATI 2, OHIO

	ASPHALT PLANT—Rush me, that illustrates and describes th Portable Asphalt Plant.					
	PAVER-SPREADER—Bulletin	33	on	the	True-Lay	Paver

Spreader shown on the next page. SPRAY MASTER—Bulletin 14 on the Spray Master Bituminous Distributor also shown on the next page.

COMPANY\_ ADDRESS

ZONE STATE

INDIVIDUAL\_ TITLE

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# TLEFORD

#### BITUMINOUS DISTRIBUTOR

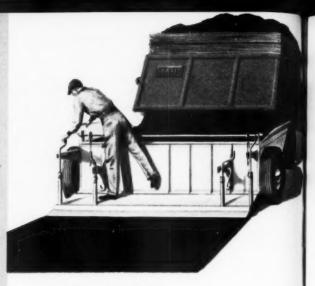
Design ingenuity has built into the Littleford Spray Master an unequalled combination of engineered fea-tures that assure faster, better and cheaper spraying. Two of these are illustrated here:

Two of these are illustrated here:

Single Lever Centrel—Not four confusing levers, but one easily operated capstan-type handwheel for fast action. Controls spraying, tank circulation, transfer and draining operations—and filling, too.

Unobstructed Operator View—There are no overhanging obstructions to hide the bar. It's fully visible to the operator, allowing immediate on-the-spot adjustments for complete coverage.

There are many other exclusive Littleford design and operating advantages that make the Spray Master first choice of black top contractors everywhere. For complete information, send for bulletin 14 . . . use convenient airmail reply card below.

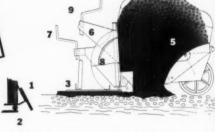


# TRUE-LAY

#### PAVER-SPREADER

It's the compaction that counts . . . and you can count on True-Lay for true compaction. Reason: the Littleford True-Lay is heavier, and it's designed so that 75% of the combined weight of the unit and the asphalt is brought to bear on the screed.

The 2-in-1 tow type True-Lay does double duty: (1) paves a mat from 4-ft. to 10-ft. wide, up to 6" in depth; and (2) spreads 4" maximum size stone. For bulletin 33 containing further information, mail reply card below.



- 1 strike-off blade
- 2 compaction chamber
- 3 adjustable screed
- 4 screed hinge
- 5 material hopper 6 patented balancing beam
- 7 jacks for adjusting screed
- 8 balancing wheel
- 9 jacks for adjusting balancing wheels

AIRMAIL

BUSINESS REPLY CARD

6¢ postage will be paid by LITTLEFORD BROS., INC.

457 EAST PEARL STREET

CINCINNATI 2, OHIO

#### **| LEFORD**



MOST COMPLETE LINE COMPLETELY ENGINEERS BLACK TOP EQUIPMENT

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SEND AIRMAIL REPLY CARD REQUEST YOUR FREE LITERATURE



A wall of L. B. Foster heavy-duty sheet piling was used to ring this steep-sloped area, while a Raymond pile driver, utilizing a McKiernan-Terry No. 7 steam hammer, sank piles for a deep bank-vault foundation. Despite large water pressures and occasional sloughing of the slopes, the sheet-pile wall held successfully throughout the driving.



Case history: Using Ideal tie-wire reels, carried on either right or left hip, workmen average 6 to 8 more ties per man per minute. The dispenser is also said to reduce waste by up to one-third, as well as eliminate the dangers associated with wire tying from a coil slung over the shoulder. The reel handles annealed or galvanized wire from 14 to 20 gage. When depleted, the wire filler can be replaced within a few seconds. For further information write to the Ideal Reel Co., Dept. C&E, 1424 Madison St., Paducah, Ky., or use the Request Card at page 18. Circle No. 160.

Case history

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### Sheet-pile wall protects bank-vault construction

Tolboe & Harlin Construction Co. had smooth going on a Salt Lake City, Utah, foundation job—until the owner decided to add a third basement.

The Salt Lake City contractor had excavated 33 feet below street level to reach the second basement level of the new Federal Reserve Bank Building. The soil had been mostly dry bank-run gravel, so slopes were cut at a steep angle with little bracing required.

But then the owners decided to add a larger vault, covering half the second basement area and extending 12 feet deeper. The material to be excavated was saturated dense clay, more than two-thirds of which was under the natural water table. And subsequent foundation pile driving would certainly increase the chance of slope failure.

Before excavating, Tolboe & Harlin called in the Raymond Concrete Pile Co. to drive 30-foot lengths of heavy Z-38 sheet piles on the two street sides, and 20-foot lengths of lighter MP-116 piles along the two interior sides. The piling, rented from the L. B. Foster Co., was driven with a McKiernan-Terry No. 7 steam hammer. As excavation progressed, the sheet-pile walls had to be braced strongly to resist the huge pressures.

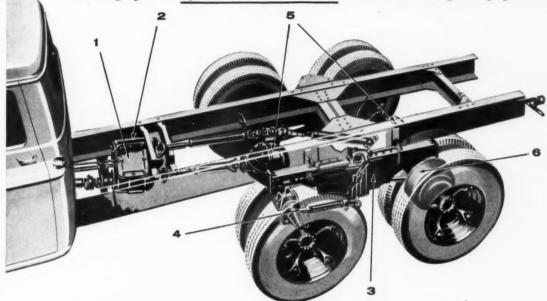
With the braces in place, Raymond went ahead driving its cast-in-place step-taper concrete foundation piles. The bottom of the excavation was so unstable that Raymond's big Manitowoc pile driver had to operate on mats. Throughout the driving, however, the sheet-pile walls protected the deep vault area, despite large water pressures and occasional sloughing of the high slopes.

When the foundation piles were in, Tolboe & Harlin poured the caps and built heavy concrete foundation walls. With the loads transferred to the walls, the sheet piling was extracted and returned to the L. B. Foster Co.

For further information on this sheet piling, write to the L. B. Foster Co., Dept. C&E, P. O. Box 1647, Pittsburgh 30, Pa., or use the Request Card at page 18. Circle No. 14.

# **CHEVROLET'S NEW TANDEMS**

bring you special features for beating big jobs!



Because of their unique features, Chevrolet's new Triple-Torque tandems are more economical to operate. They're designed to bull their way through the tough spots with tremendous traction... with less stress and wear on parts!

Here are some of the design advantages that make Chevrolet tandems tops on big, tough jobs:

1. Chevrolet's exclusive TRIPLE-TORQUE DRIVE is provided by individual propeller shafts driven from a 3-speed auxiliary transmission right in the power divider.

2. Integral 3-SPEED POWER DIVIDER can be shifted instantly to single axle drive for economy or dual axle drive for full traction over rugged roads.

**3.** The Triple-Torque tandem's articulated WALKING BEAM assures owners of greater ground clearance . . . the utmost flexibility for operation on rough terrain.

**4.** "TRACKING" WHEELS, because of Chevrolet's rubber-bushed steering torque rods



and walking beam ends, stay in alignment on straight roads, follow curves. Increase tire life, driver control.

**5.** Two built-for-work 15,000-LB.-CAPACITY AXLES with 7.20 to 1 ratios! Choice of standard 7,000-lb. or extra-cost 9,000-lb.-capacity front axle.

**6.** BIG TWIN-ACTION BRAKES are designed to last! Extra braking power with heavyduty Hydrovac power brake. Full-Air or Air-Hydraulic brakes optional at extra cost.

Let your Chevrolet dealer show you these, and the many more exclusive tandem features designed to get your big jobs done quickly, dependably and economically! . . . Chevrolet Division of General Motors, Detroit 2, Michigan.

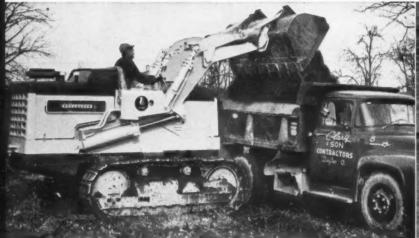
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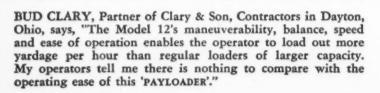


# PAYLOADE R°



# Outperforms anything on tracks because there's . . . N







FERN WEISS, Contractor of Springfield, Oregon, says, "Loading this river bank gravel, which is extremely heavy per yard, I find the 'PAYLOADER' extremely stable; there is not the slightest tendency to tilt, even with the bucket heaped full. Easiest as well as fastest loader I have ever operated."

# "Best money-maker I ever owned!"

#### "I can bid lower and still make as good a profit" says John Beniger, busy Sheboygan, Wis. contractor

"After many years of experience digging basements and grading, I thought I knew what a tractor-shovel could and could not do. But a year ago I bought a model 12 'PAYLOADER'. Soon I found out I had a new kind of tractor-shovel under me - that was easier to handle, that was faster, that had more digging power, a new kind of balance and that seated me where I got a smoother ride and could really watch the bucket action. I've got 1,000 hours on it now and I can't say enough good things about it."

#### More production

"It's production that puts money in the bank and it's more speed, digging power and balance built into the 12 that really moves dirt. I can dig an average basement with it in 3 hours less time — can load a 10 yd. truck from a stockpile in 1 minute. These are just two examples of what the model 12 can do - and all without strain on the driver."

#### Power-shift and power-steer

"Operating the Model 12 is a cinch. Steering requires only a light touch on the steering levers and there are no back-breaking foot brakes to pump in the process. Any speed change up or down is made instantly, onthe-go with only finger-tip effort. Forward-reverse shifting is just as easy. It's a real operator's dream.

"Only a man who has put in a day on a regular tractor-shovel can appreciate what this model 12 power-shift and power-steer means to the driver. Digging basements requires about 700 shifts and turns a day, and when you've pushed and pulled with both arms and pushed with both feet that many times a day on a conventional machine, you've really had it."

#### Works where and when others can't

"See that photo where I'm backing up out of a basement with a full 2-yard load? Don't try it with a front-engine tractor-shovel — even with a smaller load. I do it all the time and it saves turns and time in basement work. That's one big advantage in not having most of the machine weight on the front idlers. Another advantage is that I can work on soft, spongy ground when others bog down at the front. Then, of course, there is the added traction I get from more even weight distribution along the tracks . . . also less strain on the front idlers.

#### Low Maintenance

"The 12 is the most ruggedly built tractor-shovel I ever owned or ever saw. In almost 1,000 hours of heavy work maintenance and downtime have been practically zero, and that's important to me and also to my customers. They don't like to have a job delayed by machine failure any more than I do. There are many more good things about the model 12 that I could tell you, but they all add up to the fact that, as far as I'm concerned, it makes all other tractorshovels obsolete."

### NOTHING LIKE IT ON TRACKS

The Model 12 is a complete, unit design 1 ¾ yd. tractor-shovel, instead of a tractor attachment. Its rear-mounted engine counterbalances the bucket load at all times . . . the full length of the tracks grip the ground, enabling you to dig more, carry more and deliver more.

You get operating speeds engineered for shovel work, a transmission designed for shovel work, plus ease of operation and maneuverability no other machine can provide. This Model 12 outperforms anything in its size . . . even machines with 50% larger bucket capacity.

You can't compete if your equipment is obsolete . . . so get full information on the remarkable Model 12 from your near-by "PAYLOADER" Distributor.



yard, the full. Modern Materials Handling Equipment

# LIBERTYVILLE. ILLINOIS

SUBSIDIARY-INTERNATIONAL HARVESTER COMPANY



#### Get the COMPLETE story

on the radical new design. MODEL 12 "PAYLOADER", the complete tractor-shovel, with improved traction, stability and balance "builtin" for the best performance in digging, carrying and dumping.

762 Sunnyside Ave., Libertyville, III.

Send literature and other data on the 13/4 yd. model 12 "PAYLOADER"

Name

Title

City

State



With this Model HU Payloader, owned by the Haddon Trenching Co., backfilling time was reduced by 25 per cent over methods previously used on pipelaying jobs.

#### Case history

## Loader trims backfilling time by one-fourth

On a pipelaying job in Camden County, N. J., the use of a Hough Model HU Payloader reduced backfilling time by 25 per cent over the wheel-tractor method previously used.

The job involved laying an estimated 4,000 linear feet of 12-inch cast-iron water main for the New Jersey Water Co., Haddon Heights. The Haddon Trenching Co., of Barrington, performed the work, employing the Model HU for general backfilling and loading out of excess material.

Said R. D. Moon, owner of the firm, "The trench, 5 to 8 feet deep, 8 feet wide, and 3,000 feet long, was backfilled in 29 hours."

For further information about Payloaders, write to The Frank G. Hough Co., Dept. C&E, 822 Seventh Ave., Libertyville, Ill., or use the Request Card at page 18. Circle No. 155.

#### Case history

# Fuel mixture eliminates engine gases in tunnel

Regular diesel fuels that created a serious fume hazard in a western tunnel project were replaced by a mixture of white kerosene and Marvel Mystery oil.

The problem was encountered during the construction of a 3-mile tunnel, part of the Fremont Canyon Project in Wyoming, where gases from the exhaust systems of diesel-powered vehicles were causing considerable trouble to tunnel workers. Contractor on the job was the Coker-Kewit-Cunningham Construction Co., of Casper. Wyo.

A fuel mixture containing 1 per cent Marvel oil, or a 55-gallon drum to every 5,500 gallons of kerosene, reportedly resulted in a clean-burning fuel that produced no objectionable odors or gases.

For further information about Marvel oil, write to the Emerol Mfg. Co., Inc., Dept. C&E, 242 W. 69th St., New York 23, N. Y., or use the Request Card at page 18. Circle No. 121.

Preliminary data compiled by the Bureau of Public Roads shows motor vehicle travel in February to be 4.3 per cent less than in February, 1957.

#### Film on engineering aspects of water development

The U. S. Bureau of Reclamation has released a new documentary film, "By Their Deeds", which is available for free showing to college engineering groups, high school students, and other technical and general audiences. The 28-minute, 16-mm sound and color film shows the engineering aspects of water-resource development in irrigation, hydroelectric power production, flood control, and recreation.

The film details the work of the civil, mechanical, hydraulic, electrical, and other engineering specialists and scientists in planning, designing, building, and operating such structures as dams, canals, tunnels, and power and pumping plants.

Scenes show dams; one of the world's largest testing machines; earth and concrete work.

Prints of the film are available from the Office of Commissioner, Att: 140, Interior Bldg., Washington, D. C., or Assistant Commissioner and Chief Engineer, Att: D-209-D, Bldg. 53, Denver Federal Center, Denver, Colo. The film may also be obtained from the regional directors at P. O. Box 937, Boise, Idaho; P. O. Box 2511, Sacramento 11, Calif.; Administration Bldg., Boulder City Nev.; P. O. Box 360, Salt Lake City. Utah; P. O. Box 1609, Amarillo, Texas; P. O. Box 2553, Billings, Mont.; and Bldg. 46, Denver Federal Center, Denver, Colo.

# The Dalon Team sets the stage for the Biggest Shopping





Against a background announcing the multi-million dollar center, C.I.T. division vice president Edward Mayer and contractor Lam Dalon discuss job progress.

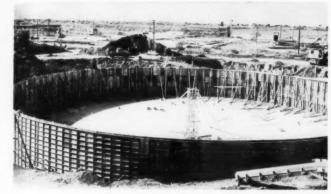


A Dalon wagon drill prepares a shot in a rocky stretch of terrain. The job site included many areas of heavy rock and earth mixtures.

### C.I.T. CORPORATION . MACHINERY ANIEG

ATLANTA · BOSTON · CHICAGO · CLEVELAND · DALLAS · DENVER · DETRO HOUS MEMPHIS · NEW YORK · PHILADELPHIA · PORTLAND · SAN FRANCIS IN CA

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Case history: In the construction of the San Antonio sewage plant on the Corpus Christi highway, Curtis Hancock, a subcontractor for Cage Bros., of San Antonio, utilized Universal forms on all of the concrete work. Mr. Hancock, in comparing this job with Universal forms against his previous job with forms he made himself, estimated he saved

this job with Universal forms against his previous job with forms he made himself, estimated he saved at least four days in time on his current work. "We formed about 12,000 square feet of concrete with these panels at a cost of less than 19 cents per square foot in the erection and stripping of forms", Mr. Hancock said. He added that in five days, his crew was able to erect and align the forms, tie the steel, and pour the walls on the 130-foot final clarifier tank. For further information about the Universal forms, write to the Universal Form Clamp Co., Dept. C&E, 1238-48 N. Kostner Ave., Chicago 51, Ill., or use the Request Card at page 18. Circle No. 83.



C.I.T. is On the Job, too

Despite rain, snow, ice and some of the South's lowest mercury readings of the century, the Dalon Construction Company of Atlanta, Georgia, moved ¾ of a million yards of earth on time! The job: the new \$15 million Lenox Square shopping center. The secret? The broad experience of Lam Dalon and his construction associates plus a balanced team of heavy earth-moving equipment.

C.I.T. Corporation financing helped Lam Dalon build his high-capacity fleet over the past 12 years. On this current project alone, C.I.T. helped Mr. Dalon purchase over \$200,000 of heavy equipment. In turn the Dalon Construction Company has built its "equipment ability" to the point where this firm gets a good share of profitable earth-moving contracts—and a reputation as one of the top-

rated grading firms in the entire Georgia area.

#### How Job-Engineered Finance Plans Can Help You

Payd Plan equipment financing terms to 6 years with payment schedules related to depreciation, or equal monthly payments over 36 months, or skippayment plans where needed . . . these are just a few of the helpful financing tools offered to you by C.I.T. Corporation.

In addition to equipment purchase financing, C.I.T. can help you improve your bid and bond capacity, meet current operating expenses or other business needs by arranging capital loans. C.I.T. representatives know how to lay out "job-engineered" finance plans, carefully devised to fit your needs. Why not call or write? No obligation, of course.



Here a Cat DW21 teams up with a model 470 scraper to clear a rocky patch of ground.



Contractor Lam Dalon shows C.I.T.'s Georgia representative R. E. "Bus" Wilson how he proposes to use his new equipment to complete the job on schedule.

### AN EQUIPMENT FINANCING

DETRO HOUSTON • JACKSONVILLE • KANSAS CITY • LOS ANGELES ANCISON CANADA: CANADIAN ACCEPTANCE CORPORATION LIMITED





Armco liner plates have been placed in this weakened sewer; the space between the plates and the original pipe will be grouted. Use of the monorail to move materials speeded up construction.

#### Case history

### Save failing sewer pipe with metal liner plates

The problem of restoring a structurally failing sewer, located 20 to 25 feet below the surface of an Illinois school campus, was solved by the use of Armco light-gage liner plates.

The failing pipe was a 60-inch-diameter rigid pipe storm sewer situated beneath the newly paved parking lot of the Highland Park High School, Highland Park, Ill.

Consulting engineer James Anderson III, of Lake Forest, Ill., determined that lining the pipe, instead of cutting through the new pavement, was the most economical choice.

The erection crew moved in at the outfall end of the system. A monorail and car, operated by storage battery, was hung from the top of the pipe. This unit enabled the crew to transport into the 385-foot sewer the Armco liner plates, heavy hydraulic jacks, and material for grouting the void between the two structures.

The project was completed on time, and no injuries were incurred.

For further information write to Armco Drainage & Metal Products, Inc., Dept. C&E, 703 Curtis St., Middletown, Ohio, or use the Request Card at page 18. Circle No. 135.

#### **Atlas Copco news**

S. H. Ekefalk and Eric Ryd have been appointed managing directors of Atlas Copco AB, Stockholm, Sweden, manufacturer of compressed-air equipment. Ekefalk is former technical director and vice president of the Swedish State Power Board; Ryd has been technical director of the firm for the past two years.

Atlas Copco Eastern, Inc., a subsidiary of Atlas Copco AB, has moved its executive headquarters and northeast district offices from 151 Linwood Ave., Paterson, N. J., to larger quarters at 610 Industrial Ave., Paramus, N. J.

#### **Mead Specialties news**

John F. Tindall has been appointed manager of the Tractor Division of Mead Specialties Co., Chicago, Ill. Tindall holds an engineering degree from Princeton University, and a master's degree in business administration from Stanford University.

INEERS



# Jointless paving projects started by two states

Continuous reinforced-concrete paying will be done this season in two more states-Maryland and Michi-

Officials of both states have been keeping tabs on this type of paving work in Pennsylvania for the past two years, and they plan to use the information gained from these projects in their own states.

This type of paving eliminates one of the biggest problems on concrete

roads. In a continuous reinforcedconcrete slab, cracks no more than .02 to .04 inches wide occur at intervals of 4 to 6 feet. They are kept from getting any wider by the extra amount of steel in the slab. These cracks are so small that they cannot be seen or felt by a motorist. Maintenance of traverse joints on this type of road is unnecessary, since dirt and water cannot enter the small cracks in any appreciable amounts.

Maryland is constructing a total of 3.815 miles of continuous paving, interspersed with conventional control sections, along the Baltimore-Harrisburg Expressway, which is still under construction. There will be a 2.453-mile stretch north of the Gunpowder Falls Bridge, about 18 miles north of Baltimore, and a 1.362-mile section south of the bridge.

North of the bridge, roadway lanes

are 25 feet wide; south of the bridge, their width is 24 feet. Crusher-run stone subbase will be used for both sections, and its depth will be from 6 inches on the outside shoulder to 8 inches in the center of each lane.

Variables will be introduced in the paving for test purposes. North of the bridge, the slab thickness will be 8 inches, and No. 5 deformed bars will be used in amounts of 5, 6, and 7 per cent. The conventional control

B.F.Goodrich

# Call us for on-the-job serviceany tire, any job, anywhere!



FAST, efficient B.F.Goodrich on-the-job tire service is as close as your phone. We are trained for the specialized task of servicing off-the-

on the specialized task of servicing on the road tires, no matter how big the tires, how intricate the equipment, how complicated the repair job.

Our B.F.Goodrich Servicemobiles are equipped with the latest power tools and devices to give you expert service. Save on costly downtime. Eliminate unnecessary delays that destroy work schedules. Cut

operating costs. Call us the next time you need on-the-job tire sen Why not call right now to find out about our complete program B.F.Goodrich preventive tire maintenance. Without obligation we will spect all your tires, point out tires that should be repaired or replace select tires for retreading by factory-tested and proved B.F. Goods methods, set up a proper inflation program and start you on a prog of regular tire rotation and inspection.

Specify B.F.Goodrich Tubeless or tube-type tires when ordering new equipme



**B.F.Goodrich Servicemobiles** are equipped with hydraulic cranes, pneumatic wrenches, bead jacks and all the latest tools for efficient onthe-job tire service.

See us for B.F.Goodrich off-the-road tires and service or check Yellow Pages of phone book for more complete listing in your area

B.F. Goodrick

#### **Both Maryland and Michigan start** laying and testing continuous reinforced-concrete pavements this season

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SINEERS

South of the bridge, the steel will remain constant at 5 per cent; the variable here will be the size of the bars, Nos. 4, 5, and 6 being used. Barmat sections to be used are 16 feet long and 6 feet 2 inches wide, and two of them will be required per lane. Either a sawed or formed longitudinal joint-the same as is used for conventional paving-will be used between the traffic lanes.

Three types of end joints will be used. There will be a sliding-type steel joint, fabricated mostly of plate, and a combination steel and rubber joint, so arranged that there will be no extrusion or compression of the rubber. An area at the end of the section will be kept closed by constant maintenance.

Most of the research-done with (Continued on next p



Reinforcing is laid to cover a first lift of concrete for a jointless pave-ment. Stretches of continuous reinforced concrete are being laid this summer in Maryland and Michigan so that research can make strides on this type of paving.

# ALABAMA ANNISTON JERMINGHAM JECATUR JAMOSUR ARIZONA ARKANSAS

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tires and service

For more facts, use Request Card at page 18 and circle No. 336

PRINGFIELD.

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-Miami Sales Company

-Tom P. McDermott, Inc OREGON Mel Goodin Tire Co...

OKLAHOMA

PENNSYLVANIA

about \$30,000 in federal-aid funds will be handled by the University of Maryland, and a major part of the instrumentation will be performed by Lehigh University, Bethlehem, Pa.

Through research, officials hope to find out the effect of varying amounts of steel on pavement performance; the tensile stresses and compressive stresses as affected by traffic loads and temperature changes: tensile stresses in steel at pre-formed cracks: and bond stresses between steel and concrete. They also want to check crack widths and longitudinal movement: crack patterns at various time intervals, and pavement deflections as related to crack patterns; the surface roughness of the pavements; and methods of treating construction joints at the end of the pavement.

#### Michigan work begun

The Michigan State Highway Department, which started construction this spring, is building a 6.07-mile section of dual 24-foot pavement parallel to, and half a mile south of, U. S. 16 near Portland. This project is being done by Lewis & Frisinger Co., Ann Arbor, under a \$2,886,485 contract that includes structures.

Included in this section are two miles of dual continuous mesh-reinforced paving and two miles of dual continuous bar-mat-reinforced paying. Pavement thickness for the continuous reinforced section is 8 inches; the standard control pavement is 9 inches thick. Both are being laid on a 12-inch granular subbase.

Reinforced bar mats in each lane are in half sections, 16 feet long and 6 feet 2 inches wide. They are made up of eleven longitudinal No. 5 bars, 61/2 inches apart, and seven No. 3 transverse bars from 2 feet 3 inches to 2 feet 5 inches apart. Each half bar-mat section weighs about 200 pounds.

The wire mesh sheets are 12 feet long and 111/2 feet wide. They contain 45 No. 00000-gage longitudinal wires. 42 spaced at 3 inches, and three spaced at 4 inches. Transverse wires, a foot apart, are of No. 1 gage. Each sheet weighs 303 pounds. Relief sections at the ends of the continuous reinforced pavement will consist of about 500 feet of standard pavement, with 1-inch load transfer expansion

joints spaced 49 feet apart.

All research work on the pavement is being handled by the Testing and Research Division of the Highway Department. But it is kept to a minimum so as not to interfere with the contractor's operations. Strain gages are being installed to determine the stress in the steel, and plugs are being inserted in the payement to determine movements at cracks and joints. Periodic condition surveys will be made following construction.

#### Comparative costs

Both the Maryland and Michigan programs will be watched with interest, for their continuous reinforcedconcrete paying work may have a tremendous influence on concrete paying in the future. Right now, the cost of this work is high since up to 185 pounds of reinforcing is required per 100 square feet as compared to 73 pounds for conventional paving. Elimination of joint assemblies and joint-setting crews compensates for the high price to a certain degree. and as this type of paving work continues, the price may be forced down to a competitive level-or even lower. THE END

#### **NLA film shows use** of lime in road building

The National Lime Association presents a low-cost method of road-base construction in a new 16-mm soundcolor film entitled "Lime Stabilization of Roads". The film demonstrates the use of lime in stabilizing marginal clayey soils on projects ranging from interstate freeways to city streets, airfields, and shoulders. Procedures for both subgrade and base courses are shown. The film also shows how lime changes soil characteristics and expedites construction in wet weather.

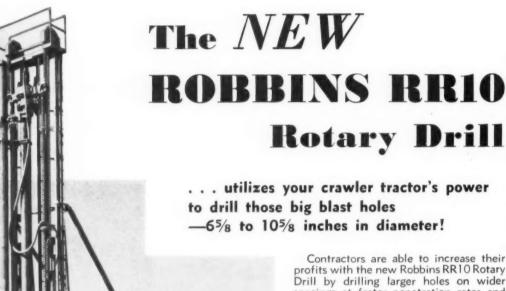
Reservations for the 23-minute film may be obtained by writing to the National Lime Association, 925 15th St. N. W., Washington 5, D. C. The film will be shipped express collect, but must be returned at the borrower's expense. Prints may be purchased.

#### Superintendents' society offers employment service

An employment service, operated by the Society of Construction Superintendents. Inc., is being offered free of charge to contractors, engineers, or any other firm interested in securing the services of a construction superintendent.

Since members of the society vary in background and experience, the employment bureau can pinpoint specific men for specific jobs. The prospective employer is thus able to interview men who have the exact qualifications he desires. There is no charge to either the employer or employee.

Men are available for work in all parts of the country, and interviews can be arranged by writing to the Society of Construction Superintendents, Inc., 1 Beekman St., New York,



profits with the new Robbins RR10 Rotary Drill by drilling larger holes on wider spacings at faster penetration rates and using low-cost explosives.

Mounted on your Cat D8 or International TD-24 crawler tractor, this brawny moneymaker employs a mechanical drive for rotating the drill bit, gets its heavy-duty GO through the tractor's front and rear power take-off. A used tractor makes an ideal unit for mounting the RR10, and mounting can be performed quickly in

#### CHECK and COMPARE

- up to 60,000 lbs. down pressure on the bit.
- three hydraulic jacks level the drill even on a 15 per cent grade.
- drill mast hinged to the pedestal; two hy-draulic cylinders permit quick raising, lower-ing for short-haul portability.
- for long-distance transport, entire drill mast and compressor can be easily removed and loaded on a carrier.
- a 600-cfm rotary compressor mounted on the front of the tractor provides air for the removal of cuttings.
- rugged, heavy-duty rotary drives provide variable speeds for drilling all types of soft material and hard rock.
- high-capacity Rotoclone for efficient dust control.
- truly superior performance—penetration rates in soft material up to 12 fpm;  $1\frac{1}{2}$  to 2 fpm in hard blue sandstone.

For complete information write to —

The Robbins RR10 Rotary Drill, plus your used tractor,

adds up to a really rugged piece of equipment that'll take

itself into areas practically inaccessible to other machines.

Rough terrain poses no problem for this machine and it's

made to order for those tight-quarter operations too. The

Robbins RR10 Rotary Drill will cut your blast hole costs

### ROBBINS MACHINE & MANUFACTURING CO., INC. Oneonta, Alabama

any way you turn!

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INEERS



A semiautomatic welder is shown being lifted from the specially designed truck to a platform above one of the roll crushers. Corrugations spaced 3 inches apart for better biting action were built up with Stoody 100.

"Palefaces pipe concrete to new dam job—me pour tepee."



Case history

#### Portable welding shop cuts crusher downtime

The task of maintaining two portable crushers located over 100 miles from the home shop was solved by a specially designed truck, semi-automatic welding, and Stoody hardfacing alloys.

The Phoenix Construction Co., of Bakersfield, Calif., was faced with this problem while constructing a new 161/2-mile state highway in the High Sierras. The crushing sites were located between Shaver Lake and Huntington Lake, about 130 miles from the company's maintenance yards at Bakersfield.

Daily transportation of welding apparatus and hard-facing rod from the home plant was too costly. The company's answer was a specially designed truck equipped with a portable, mobile welding rig complete with a permanent gas-driven welding machine, a special platform for the semiautomatic welder, a section to hold oxyacetylene tanks, built-in cabinets for storing Stoody hard-facing wire and other accessories. In addition, the truck driver was the welder, resulting in a one-man welding shop capable of transporting all facilities quickly and easily

The worn crusher shells were originally rebuilt to contour with Stoody nickel manganese applied by semiautomatic welding, a process said to increase welding speed by up to five times that of the manual method. Corrugations spaced 3 inches apart for better biting action were built up with Stoody 100, a high-chrome material with maximum abrasion and impact resistance.

This effective combination kept the two units crushing at 100 tph, with only twice-a-week touch-ups necessary on the corrugations.

For further information about Stoody hard-facing alloys, write to the Stoody Co., Dept. C&E, 11936 E. Slauson Ave., Whittier, Calif., or use the Request Card at page 18. Circle No. 81.

About \$21 million worth of work has been programmed under the emergency federal-aid highway program by 14 states, and \$8 million has been okayed by the United States Bureau of Public Roads.

# 8 more jobs prove Foster Pipe Piles



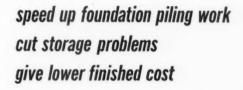












We'll supply all the pipe piles you need . . . right from Foster warehouse stocks . . . of economical spiral-weld pipe (up to 1/4" wall) or regular Electric Weld and Seamless Pipe for piling. Pictured are only eight of hundreds of structures using Foster Pipe Pile. These jobs used Foster Spiral-Weld Pipe. Its greater strength, its high bearing load, and its greater ease of handling enabled the contractor to count on lower finished costs. We'll gladly help on your job calling for cast-in-place piles, working with you on specs and types of piling, and delivery schedules that will eliminate inventory and storage problems. On your next job, try us for that fast Foster service.





IMMEDIATELY AVAILABLE from Foster warehouse and field stocks. Every type of Pipe for Piling; Steel-Sheet Piling; H-Pile; Rail Pile, to schedule the right material for the job at the right time. Also complete stocks of Pipe (thru 36"), Valves & Fittings, Rail. SERVING THE CONTRACTOR SINCE 1901

PITTSBURGH 30 · NEW YORK 7 · ATLANTA 8 · CHICAGO 4 · HOUSTON 2 · LOS ANGELES 5

For more facts, use Request Card at page 18 and circle No. 338

# Now! MARLOW'S great new

# **LIGHT-WEIGHT "MUD-HOG" DIAPHRAGM PUMPS**

Heavy-duty, heat-treated gears, running in a bath of oil, operate diaphragm through a crank-type drive.

Anti-friction bearings

Air chambers on both suction and discharge for smoother operation.

Light-weight, aluminum, Briggs & Stratton, 4-cycle engine with recoil starter and valve rotators for true

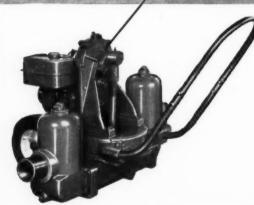
portability and long life.

New, all-aluminum construction makes units readily portable.

Steel pipe nipples for long thread life.

> Heavy-duty, pump valves on both suction and dis-charge for long service life.

The new Model 302B light-weight "Mud-Hog" can be arranged either with or without wheels. The wheel-mounted model weighs 137 pounds while the base-mounted unit weighs only 126 pounds. Both units are compact in size. These fast-priming pumps have 3" suction and discharge ports. They can handle trash-laden and muddy water with ease. For complete details, write today for brochure and the name of your Marlow Dealer.



Two carrying handles bal-

Wheel-mounted units can be

easily handled by one man.

nce load for easy handling.

DIVISION OF

BELL & GOSSETT CO.

Midland Park, New Jersey

Longview, Texas • Morton Grove, Illinois



An exceptionally shallow depth-to-span ratio on these 103-foot-long prestressed-concrete bridge beams was obtained by using a 45-inch depth at mid-span, and 48 inches at the end.

Case history

# Concrete bridge beams measure 103 feet long

Pretensioned, prestressed Amdek concrete bridge beams measuring 103 feet long—said to be the world's longest for H20-S16 highway loading —were erected recently in Scranton, Pa.

According to American-Marietta, a remarkably shallow depth-to-span ratio was obtained by using a 45-inch depth at mid-span, and 48 inches at the ends. This haunching made possible favorable stress distribution in the ends of the beam without resorting to harping or draping of the tendons.

Erection was accomplished by providing a temporary bent near midstream, on which one end of the beam was rested. This was necessary only for the first three beams, two of which had projecting stirrup reinforcement for a cast-in-place sidewalk. The third beam, without reinforcement, provided a resting place for subsequent members.

For further information about Amdek pretensioned beams, write to the Concrete Products Division, American-Marietta Co., Dept. C&E, 101 E. Ontario St., Chicago 11, Ill., or use the Request Card at page 18. Circle No. 114.

#### **ICEI 1958 elections**

L. F. Shoemaker, Allis-Chalmers Mfg. Co., Milwaukee, Wis., has been elected president of the Internal Combustion Engine Institute at its annual meeting. He succeeds F. C. Langston, Jr., of the P&H Diesel Engine Division, Harnischfeger Corp., who continues as a director. Other 1958 officers are Commander A. D. Marks, Hercules Motors Corp., vice president; H. H. Howard, Caterpillar Tractor Co., treasurer; and James V. Doe, Willys Motors, Inc., secretary.

#### **Goodyear promotes**

Edward J. Mackey has been named manager of management engineering for the Goodyear Tire & Rubber Co., Akron, Ohio, succeeding George Sherry, who retired. Mackey will be responsible to the president for special assignments in domestic and international operations.

Case history: The reinforcing bars and anchor plate for the six cable anchorages for KSD-TV's new 1,152-foot television tower in Missouri were shop-fabricated and welded at the Laclede Steel Co. plant. Welded into a single unit, the reinforcing assemblies were

the reinforcing assemblies were delivered to the job site ready for placement in the forms. More than 95 cubic yards of concrete completed the construction of each anchorage. The tower is designed to withstand winds up to 120 mph. For further information write to the Laclede Steel Co., Dept. C&E, Arcade Bldg., St. Louis, Mo., or use the Request Card at page 18. Circle No. 161.





# How torque converters assure higher dividends from your major equipment investments

Twin Disc Torque Converters, dependably and efficiently transmitting power to your heavy-duty machinery, assure you a higher return on your equipment investment, through more work done in less time . . . with a minimum of maintenance and costly downtime.

Here are six *profitable*, proved reasons why Twin Disc Torque Converters help you to earn *more* from your major equipment investments ... such as the Allis-Chalmers HD-21 Tractor pictured above.

 Three-stage design provides the highest engine output torque multiplication available—eliminating harmful, costly engine lugging and stalling.

2. Engines work up in the maximum efficiency range all the time, delivering constant, high-horsepower output . . . doing more work than

units equipped with mechanical drive.

3. Power is matched to load demands automatically with gear shifting minimized or eliminated—where mechanical transmissions usually must *stay* in the starting gear ratio, even after starting load resistance is reduced . . . operator efficiency is boosted.

 Heavy load pick-up is smooth, even, without clutch slippage . . . better flotation is obtained.

5. Overloads, shock loads and vibrations are cushioned out, through fluid connection...providing longer tractor life with less maintenance.

 Infinite variety of ratios is available to work with, permitting smooth, accurate control of loads.

Be sure to specify a torque converter in *your* next Allis-Chalmers HD-16! And investigate the advantages of Twin Disc Torque Con-

verters—both single-stage and threestage—for most other heavy-duty applications from 30 to 1000 hp.

This A-C HD-21 features A-C Torque Converter Drive as standard (incorporating Twin Disc Torque Converter components). And, to get mare work done, you can specify this same type torque converter drive on your next new HD-16.



TWIN DISC CLUTCH COMPANY, Racine, Wisconsin (Hydraulic Division), Rockford, Illinois

For more facts, use Request Card at page 18 and circle No. 340



# Plastics serve the contractor

The contractor doesn't always fight alone in his battle against rising costs. True, many decisions affecting the economy of his operation are made right on the job, but he can also look to his suppliers to provide equipment and materials that will help cut his costs

One example of how material sup-

pliers can help the economy-minded contractor is provided by the plastics manufacturers. These companies have brought to the attention of contractors many new forms of plastics adapted to construction needs. In other cases, the manufacturers have developed new plastic materials specifically for use in construction.

In general, plastics are less expensive than other materials, but they are often many times more useful than their comparative cost would indicate. In less than 15 years these new products have developed into not only the least expensive but also the most suitable materials for a variety of construction operations.

#### Three main types

The Bakelite Co., a division of Union Carbide Corp., manufactures three types of plastics that are currently finding many applications in construction. The three types are polyethylene, vinyl, and epoxy. Each has properties which make it suitable for particular construction operations

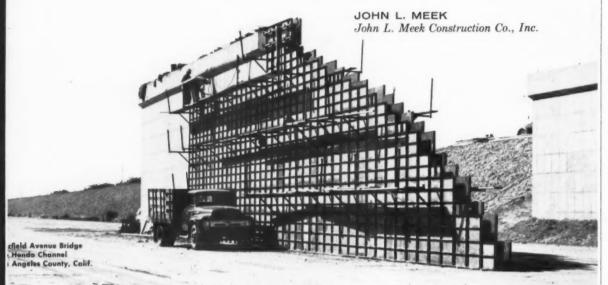
Polyethylene is the plastic most widely used in construction, according to Bakelite engineers. This is the material used in squeeze bottles for cosmetics and in packaging for hardware and toys. In much stronger and more durable form, polyethylene is seeing increasingly wider use as a membrane material in curing concrete, as a vapor barrier to prevent moisture from seeping through foundations, as lining for forms, as protective covering for machinery and materials stored in the open, and for temporary enclosures to protect concrete work and other construction from wind, rain, hail, snow, or freezing temperatures.

In the sense that it remains pliable at ordinary temperatures, polyethylene is a true plastic material. It is not affected by most acids, alkalies, bacteria, or molds, Polyethylene film (less than 1/100 of an inch thick) is entirely flexible and conforms easily to most shapes. Once it is in place, it will not break, tear, puncture, or deteriorate under ordinary conditions. It has a low vapor transmission rate, but permits the passage of oxygen and carbon dioxide.

The principal characteristics of polyethylene film remain virtually unchanged from 70 degrees below zero to 160 degrees above. It is light in weight and easy to handle; 1,000 square feet of film .004 inch thick weighs less than 20 pounds. Finally, it is a relatively inexpensive material. ranging from 11/2 to 31/2 cents a square foot, depending on the thickness and quantity purchased.

Contractors have found that polyethylene film is most useful to them in concrete work. Here are some of the specific jobs it can do, with brief descriptions of how the material should be used in each application.

my men were UNI-FORM EXPERTS an hour after they began using them"



Stripping center of 3 piers, Piers were 26' high, with 40" cap. UNI-FORM Scaffold Brackets attach to steel frame of UNI-FORMS.

en inexperienced crews-men who have never used them before-can become ert in the handling and erection of UNI-FORM Panels in an hour or two, it ns big savings in time and labor . . . faster job progress and lower all around s. Simple mechanical assembly of UNI-FORM Panels permits fewer men to n more contact area per hour than is possible with any other job-erected formsystem. The John L. Meek Construction Company's experience with UNI-RM Panels is typical—quick mastery of the simple UNI-FORMING techie, resulting in faster forming with less labor. A good reason why more crete is being formed every day with UNI-FORM Panels . . . why more contors are using the UNI-FORM System for all their forming, regardless of type size of the job. Write for the UNI-FORM Catalog-illustrates and describes complete UNI-FORM System.



#### UNI-FORM ASSEMBLY IS SIMPLE AS THIS:







position. Insert Tie Key in other Tie loop. Assembly is completed

CLAMP 1238 N. KOSTNER . CHICAGO 51, ILLINOIS

CONCRETE FORM SPECIALISTS SINCE 1912

NCH OFFICES WAREHOUSES

SAN LEANDRO, CAL. HOUSTON, TEX. BALTIMORE, MD. LOS ANGELES, CAL. CLEVELAND, OHIO ATLANTA, GEORGIA 2051-9 Williams Street 2314 Preston Ave. 1020 N. Kresson St. 13210 S. Figueroa St. 24901 Lakeland Blvd. 1401 Howell Mill Rd., N.W. Universal Form Clamp Co. of Canada, Ltd., 226 Norseman St., Toronto, Ontario For more facts, use Request Card at page 18 and circle No. 341

Polyethylene film is finding increasingly wider use as tarpaulin material for enclosing work areas during inclement weather. Here the film, stapled to temporary wooden frames, prevents freezing of interior concrete and plaster on a building in Newark, N. J.

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Polyethylene film is used to hold the moisture in concrete while the concrete is curing, thus producing a stronger end product. The film is placed directly over the concrete as soon as it has set enough to resist surface marring. The surface may be sprinkled lightly with water before it is covered with the film. It is desirable to allow 4 to 6 inches of overlap at the joints. To seal the joints, pressure-sensitive tapes or non-staining mastic may be used, but the most practical method is to weigh down the joints with planks.

In this application, polyethylene film, which comes in widths up to 32 feet, is light enough to permit two men to cover almost any slab area. The film is tough enough to withstand any ordinary roughness in handling. It can be salvaged, rolled up, and stored away for the next job.

#### **Vapor barriers**

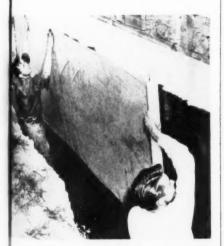
The film can also be used as a vapor barrier to prevent the passage of water through ordinary building foundations. For slab-on-ground construction, it is best to lay the polyethylene film on a bed of sand. There is some advantage in closing joints with an electric sealer, but taping and stapling provide effectively sealed joints as well. The film should be secured to the side wall of the foundation with asphalt.

When pipes and electrical conduits must pass through the film, they should be wrapped tightly in small sheets of film and sealed with the main barrier. When reinforcing steel is laid over a film barrier, only nominal care is necessary to prevent damage to the film.

Contractors report that one man can lay at least 1,000 square feet of film in about an hour and a half. The film for this area would cost about \$15.

#### Form lining

One of the newer developments in



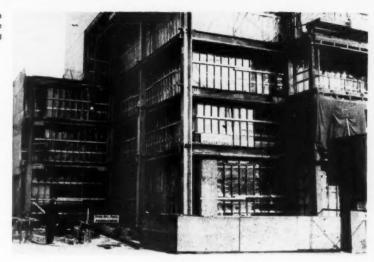
Leakage of moisture through concrete block foundations is controlled with polyethylene film, installed as a moisture barrier after the outer surface of the foundation is coated with tar.

tion is coated with tar.

For more facts, circle No. 342 →

the concrete-forming field is the lining of forms with strong paper and tape coated with polyethylene. This technique yields fin-free concrete, smooth enough to paint without special preparation. When the form is stripped, the lining material adheres to the concrete and may be left in place as long as desired to extend the curing time.

(Continued on next page)





# "These S-12's are just right for my jobs on secondary and two-lane work."

SAYS CONTRACTOR FREEMAN HUNTLEY OF ROCK SPRINGS, WYOMING

#### On a farm-to-market road job . . .

With hauls of 2200′ maximum and 950′ average, Huntley's three S-12 "Eucs" put 64,000 bank yards in place in only 10 working days on a two shift basis—a total of 17 hours per day. Each Euclid averaged 125 yds. per hour during this period.

Pat Burns, the General Superintendent for Huntley Construction Company, reports "On this job with all of the wet irrigation ditches and borrow pits to pull through, I have never seen a machine that will pull through and compare under these conditions with the S-12".

It takes outstanding performance to prompt such praise for a piece of equipment, but contractors on all kinds of jobs have found that they can get more work done at lower cost with the Model S-12 Euclid Scraper. It gets around like a 7-yard rig and with 218 h.p. and 17 yd. heaped capacity it piles up the yardage.

Why not get an S-12 production-cost estimate from your Euclid dealer and compare it with the figures on your present scrapers? It won't cost you a penny and may show a way to improve your profit picture—one of the reasons why Euclids are your best investment.

EUCLID DIVISION GENERAL MOTORS CORPORATION, Cleveland 17, Ohio





EUCLID EQUIPMENT

FOR MOVING EARTH, ROCK, COAL AND ORE



The contractor on the Dallas-Fort Worth Turnpike job used sheets of polyethylene film to cure concrete slabs. The film is quickly unrolled over the slab, and can be re-used many times. water, and abrasion in all the forms in which it is used.

#### Tarpaulins

Lightweight tarpaulins made of Krene vinyl film, for example, resist mold and mildew, and can be folded and stored without danger of rotting and decomposition. In use the plastic tarpaulins resist staining by grease and oil, and will not support combustion. Dirt and grime can be wiped off with a damp cloth, and if the tarpaulin is punctured it can be easily repaired with an adhesive or plastic patch. These are used in the same way as regular tarpaulins.

#### Waterstops

The same vinyl, in a different form, also helps contractors prevent water leakage in concrete structures. As waterstops, ribbons of vinyl plastic are sealed into joints between concrete sections. They are expected to outlast the structures.

#### **Exterior coatings**

Plastic coatings for structures used in contracting work and for equipment subject to weather and hard use are a help to the contractor seeking to pare maintenance costs. These coatings include sprays and paints based on both vinyl and epoxy plas-

#### (Continued from preceding page)

#### Tilt-up construction

Polyethylene film is proving well adapted to curing tilt-up wall panels. It has an additional interesting application in this field as a bond breaker between the wall panel and the base slab on which it is cast.

The procedure is simple. The base slab is first swept thoroughly and flooded with water to enable the film to adhere closely. The film is put in place, and wrinkles are worked out with an ordinary push broom. Tilt-up panels, after curing, are then separated from the base slab by lifting them into place. Slabs break loose quickly, easily, and safely, and have exceptionally smooth, architectural finishes on the "down" surface.

#### Forming

Probably the newest and most revolutionary application for polyethylene film in concrete construction is its use in place of conventional forms in roof pouring. The film is laid over a network of 3/8-inch reinforcing rods which are supported by I-beams. The rods are spaced about 6 inches apart in both directions, and are tied together to form a mesh. Film about 6/1.000 inch thick is placed directly over the rods, and the film is then covered with standard wire mesh. Temporary shoring helps support the network of steel rods until the concrete has been poured and has set.

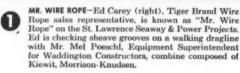
In one application, this technique was used in forming a 72×24-foot roof, with structural steel members spaced 8 feet on centers to support the reinforcing rods.

Vinyl is another plastic material proving useful to contractors. It is available as Bakelite's Krene vinyl film, as thicker vinyl sheeting, as extruded ribbons, and in vinyl resin paints. The basic material provides strength and resistance to chemicals.



Ridged ribbons of vinyl plastic are sealed into joints between concrete sections to prevent leakage. These waterstops are extremely durable, and will expand and contract with the joints to form a permanent seal.







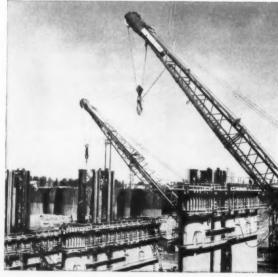
GRASSE RIVER LOCK, St. Lawrence Seaway. Gantry crass rigged with \( 7\% \) 6x19 Tiger Brand Hoist Ropes are pouring total of 376,000 cu. yds. of concrete. This lock is one of \( \text{tw} \) which will provide for raising and lowering vessels to and frow the lake created by the Barnhart power dam and the Log Sault spillway dam. General Contractors: Joint venture \( \text{tw} \) tween Perini, Walsh, Kiewit, Morrison-Knudsen and Utah

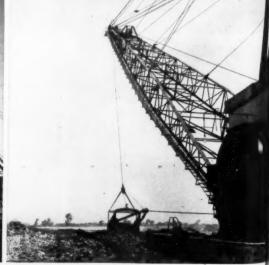
# Tiger Brand Wire Rope makes things hum

IROQUOIS DAM, New York State Power Project. Located 25 miles upstream from Long Sault Dam. This dam is to control and regulate the outflow from Lake Ontario. Cranes are equipped with 11/8" 18x7 Tiger Brand Non-rotating Hoist Rope. General Contractors: Joint venture between Kiewit, Johnson, Johnson.



LONG SAULT CANAL, mainland portion, St. Lawrence Season Monighan dragline with 13-cu.-yd. bucket equipped throughout with Tiger Brand Wire Rope. The drag rope is 2½ 6x19 Excells Monitor Lang Lay IWRC. This job involves digging 12,000.00 cu. yds. of heavy marine clay and cemented glacial till, two of the most tricky and unpredictable materials you can find. General Contractors: Joint venture between Kiewit, Morrison-Knudse.





tics. They are easily applied, and effective in reducing rust and rot.

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Among these are the "cocoon" spray-on coatings of vinyl plastic that are recommended for equipment in storage. By covering essential parts of the equipment with a "cocoon", the contractor can store machinery outside even in severe weather.

Epoxy coatings for the construction field are still in fairly experimental stages. Plastics manufacturers report. however, that their research laboratories are coming up with applications which will permit cost-cutting techniques both in construction operations and in maintenance. THE END

Case history

#### Hydraulic pipeline dredge reclaims Florida swamp

Low-cost reclamation of nearly 1.000 acres of Florida mangrove swampland is being effected through use of an Ellicott hydraulic pipeline

Owned by the contracting firm of Mulbry, Inc., the unit, a 10-inch portable Dragon model, is at work on the Venezia development at New Smyrna Beach, Fla. Its job is to take fill from underwater areas on the property, transport it by pipeline,

The Ellicott 10-inch hydrau-lic pipeline dredge is shown at work near New Smyrna Beach, Fla. Ultimately, this operation will involve about seven million cubic yards of dredging.



and relocate the solids in the most desirable lowland areas. A special blade on the intake side of the cen-

trifugal suction pump cuts and grinds up the mangrove roots with no halt in the operation.

The dredge is powered by a 320-hp diesel engine, and has a maximum output of 340 cubic yards of waterbound solids per hour. It can pump these materials through pipelines to distances up to 3,000 feet.

For further information about this hydraulic pipeline dredge, write to the Ellicott Machine Corp., Dept. C&E. 1611 Bush St., Baltimore, Md., or use the Request Card at page 18. Circle No. 172.

#### Case history

#### Steel form for walls proves a time-saver

A new type of steel form, being used for the first time on the Greenup (Kentucky) Locks on the Ohio River, is cutting form-handling time and producing a better finished product. according to the Guy F. Atkinson Co. and United Construction Co., joint contractors on the job.

The form, designed by Blaw-Knox, is used to hold horizontal lock wall

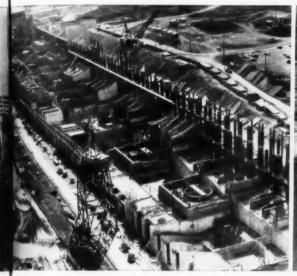


This close-up shot of a section of lock wall shows the armoring installed around a floating mooring bitt. The armoring consists of modified T-sections with 7%-inch-wide face, elevated 1/2 inch from the concrete.

armor in place while it is integrally cast with the walls. It is said to accommodate 5-foot lifts.

To put the armor into place, three sliding horizontal panels of the correct height are incorporated in each 5-foot panel. The panels can be slid within the face of the form to accommodate any armor arrangement. On the Greenup job the contractor is installing sections of armor which are from 18 inches to 55 feet long.

For further information on this all-steel wall-type form, write to the Blaw-Knox Co., Dept. C&E, 300 Sixth Ave., Pittsburgh 22, Pa., or use the Request Card at page 18. Circle No. 162.

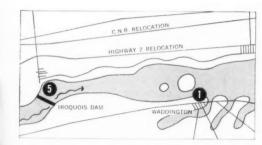






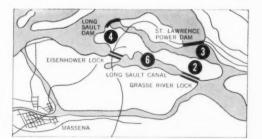
LONG SAULT SPILLWAY DAM, FIRST SECTION, New York State Power Project. This dam controls the flow of water into the power pool and thence to the power dam. At present all of the St. Lawrence flows through this section. General Contractors: Joint venture between Walsh, Perini, Morrison-Knudsen, Kiewit, Utah.

# hum on St. Lawrence Seaway and Power Projects



This is the big year on the St. Lawrence Seaway and Power Projects. Contractors are rushing to complete their jobs on time. Everywhere you look, big shovels and draglines are digging 24 hours a day. Huge gantry cranes are setting forms and pouring concrete. The St. Lawrence River has been moved so many times it doesn't know its own bed.

All this adds up to a situation that demands the most from machines and wire rope . . . and most of the wire rope on the American jobs is Tiger Brand.



Contractors wanted quality wire rope in a hurry. So, American Steel & Wire set up a warehouse in nearby Massena. They staffed it with competent men who brought in a complete stock of Tiger Brand Wire Rope in all types and sizes. Thus, the best rope obtainable could be delivered to the job sites in a matter of hours. The illustrations show a few of the locations where Tiger Brand Wire Rope is hard at work. American Steel & Wire, Rockefeller Building, Cleveland 13, Ohio.

American Steel & Wire Division of



**United States Steel** 

abla-Ganeva Steel Division, San Francisco, Pacific Coast Distributors - Tannessee Coal & Iron Division, Fairlield, Ala., Southern Distributors - United States Steel Export Company, Distributors Abrasd

For more facts, use Request Card at page 18 and circle No. 343



# Wellpoint system used to build piers in dry

Ramp is built out from bank for equipment to use during job; wellpoints, circling twin piers, drop water table about 13 feet





The pipe casing is held by the crane as a Jaeger 4-inch jet pump forces water through the hose and into the tapered pipe to bore out a hole for the wellpoint.

When river piers have to be built, contractors generally turn their attention to construction of sheet-pile cofferdams so that work can be done in the dry. But taking all factors into consideration, one firm used a good wellpoint system to speed foundation work on a 7-span bridge on Interstate Highway 60 near Des Moines, Iowa.

Schmidt Construction Co., Winfield, Iowa, is one of many contractors on about 30 miles of relocated U. S. 69, a four-lane divided highway with numerous grade separations and interchanges for complete control of access. It follows a general northsouth direction, bisecting the state, and cuts through rolling farm land ten miles south and west of Des Moines.

Two contracts totaling \$1.3 million give Schmidt a share of the bridge



An 8-inch pipe, narrowing to 4 inches, is moved by an American 399 crane to jet wellpoints so that piers for an lowa bridge can be built in the dry. Water is forced into the pipe through the hose at the top.

work on the new highway. The firm is responsible for building five 2-lane bridges over the highway and two twin bridges carrying the four lanes of the new freeway.

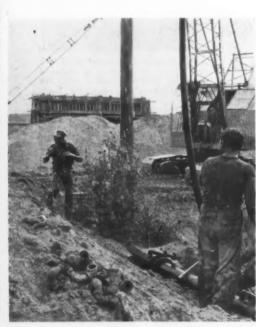
The twin bridge over the Raccoon River is a 7-span bridge with reinforced-concrete piers set in pairs, one for each roadway. The piers, all placed in the sandy river bottom, are founded on timber piles driven to shale. Welded steel girders support the reinforced-concrete deck over spans varying from 64 to 125 feet in length.

#### Soil suitable for wellpointing

Since the normal flow of the river is confined to a small channel in the wide river bottom, it was an easy matter to build a ramp out from the bank for equipment to use during the work. Excavation for the footings was a problem, however, since the water table was practically at the surface.

The contractor decided that conditions were particularly suitable for wellpointing, since test borings showed the material to be a sandy gravel that should drain easily. The superintendent had a hunch that by circling pier No. 2 with wellpoints, he could pull the ground water out from the adjacent piers. His hunch was right. The twin piers were enclosed by a  $50 \times 160$ -foot rectangle, with the long sides about equidistant between adjacent piers.

The Stang wellpoint system used an 8-inch header line with 21-footdeep wellpoints on centers of about three feet. Two Stang 10-inch pumps driven by Hercules engines pulled



One of the crew members gets a free shower when the jet hits a tough spot and backs up around the outside of the pipe. This was a wet job, but the work went fast and pier erection was kept on schedule.



The casing has been jetted down and the wellpoint is being slipped inside the pipe. When this is done, the crane will pull up the casing, leaving the wellpoint in the hole to be coupled to the header line.



Pours are handled by a P&H 255 ALC crane, which is swinging an Insley 11/4-yard laydown bucket from the Chevrolet 2-ton truck to the top of the forms. In the foreground is a Stang 10-inch pump for the wellpoint system.

san sma car: Jae

Pen



A small batch plant sup-plies the job with concrete. A Case ¼-yard loader, right, feeds the some bins. Material goes to a weigh hopper that rides had laeger mixer. rails to the Jaeger mixer. Sacks of cement are broken into the mixer by hand. Water is supplied by elevated tanks, left. Batches are chuted to buckets on



perintendent Harold Gibbs checks the in the Hercules engine that drives the Stang 10-inch pump. Twin piers are enclosed by a loop of wellpoints, and two of these pumps normally pumped at 1,600 gpm from the loop.

1,600 gpm to drop the water table about 13 feet. The pumps were kept running night and day while the excavation for three twin footings was made in the dry. A similar plan was followed for two of the remaining twin footings. The last twin footing was surrounded, since it was located in the center of the old stream bed.

#### Wellpoints jetted into ground

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GINEERS

Jetting the 21-foot wellpoints into the ground was often a wet job, but it moved along fast. Water under pressure was forced through a tapered pipe casing handled by an American 399 crane. The pipe, held vertical by the crane, sank into the ground as high-pressure water bored out a hole in the sand. The water was pumped by a Jaeger 4-inch jet pump through a flexible hose connected to the top of the pipe.

When the pipe casing had been jetted to the desired depth, its cap was removed and the wellpoint dropped into the pipe. After the crane pulled up the pipe, the wellpoint was coupled to the header line.

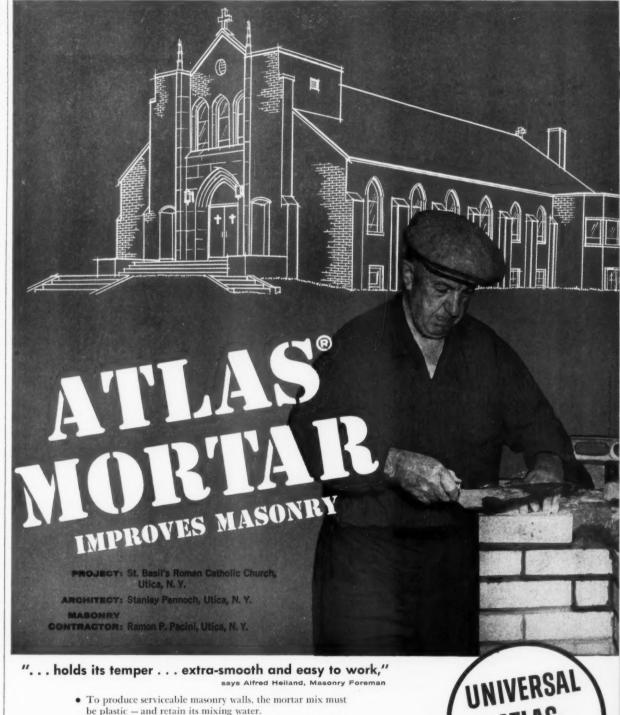
#### Concrete work moves swiftly

After the piles had been driven and the block footing built, work on the 27-foot-high pier proceeded at a good rate. Each pier, supporting one of the two roadways, contained two columns with their outer sides rounded in a semicircle. These round-nosed columns, which were on a 1/2-inch to 12-inch batter, were joined with a 15-inch web.

Working with a crew of about 16 men, the contractor was able to put up the wooden forms of a pier in 6 hours and, next day, pour the 90 yards of concrete in about the same time. The good production was maintained with the help of a small but efficient concrete plant.

Set up on the south bank of the river, the plant contained a group of four Johnson bins that were mounted low enough to be stocked by a Case front-end loader. The aggregate and sand passed through the bins to a small weigh bucket on rails. This carried the batch to the skip of a Jaeger 16S 4-sack mixer. Sacks of Penn-Dixie cement were broken into the skip by hand. Since the mixer (Continued on next page)

For more facts, circle No. 344->



says Alfred Heiland, Masonry Foreman

UNIVERSAL ATLAS CEMENT COMPANY-member of the industrial family that serves the nation ~ UNITED STATES STEEL

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· To produce serviceable masonry walls, the mortar mix must

· Masons on the job consistently confirm that mixes made with

and appearance on every project. (Complies with ASTM

Write for your copy of "Build Better Masonry," Universal Atlas, 100 Park Avenue, New York 17, N. Y.

ATLAS MORTAR cement strongly resist the suction of porous masonry units. This water-retention increases bond strength.

Quality-controlled manufacture of ATLAS MORTAR masonry cement

maintains high product standards, assuring uniform performance

be plastic - and retain its mixing water.

ederal Specifications



A tremie pour is made for a pier. Forming took 6 hours, and the 90-yard pour took 6 hours. Forms are of 34-inch plywood, with  $2\times 6$  studs vertical on 1-foot centers. Double  $3\times 6$  walers are held by Superior tie rods.

A workman wheels the generator for the vibrators into place for consolidation work on one of the pours. The generator is rated at  $1\frac{1}{2}$  kw at 115 volts.



(Continued from preceding page)

was on an embankment, concrete could be chuted to buckets carried on trucks driving in at a lower level. Water for the concrete was pumped from the river to elevated tanks.

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Concrete was placed by a P&H 255 ALC crane, which swung an Insley 1¼-yard laydown bucket from the truck to the top of the pier forms. Three tremies were used in the pour, which was consolidated by two Master vibrators. The forms were stripped after 24 hours and the fresh concrete sprayed with Carter-Waters Hunt Clear Cure.

#### Formwork

Forms for the 27-foot-high piers consisted of ¾-inch plywood backed by vertical 2×6 studs on 1-foot centers. Superior ¾-inch tie rods, pulling against double 3×6 wales, penetrated the forms. The rounded outside walls of the two columns were formed with ¼-inch plywood backed by vertical 1×2's. Horizontal 2×8's fitted the shape of the semicircle. These were backed by vertical wales, which were hugged in by cables surrounding the pier.

#### Pile driving

The six piers of the bridge rested on a total of 9,920 feet of untreated timber piling, and the abutments were supported by 2,700 feet of treated piling. On the piers, the piles were driven to refusal in shale, which was about 20 feet below the surface. An American 399 crane handled 30-foot swinging leads with a 3,200-pound drop hammer to drive the piles. The outer piles under the piers were driven on a 1 to 4 batter while the inside row was held vertical. Jetting, to assist the drop hammer, was not allowed.

#### Personnel

The project manager for Schmidt Construction Co. is George M. Paulson and the job superintendent, Harold Gibbs. For the highway department, Fred Brockman is resident engineer. His assistant is Robert Pratt, and the chief inspector is Ralph Broadstone.

Bid prices for federal-aid highway construction decreased 2 per cent in the first quarter of this year as compared with the preceding quarter.

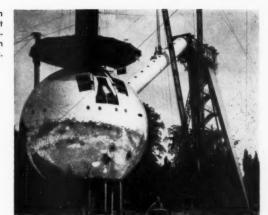


For more facts, use Request Card at page 18 and circle No. 345

CONTRACTORS AND ENGINEERS



The Atomium, a steel structure representing an izon molecule with its nine atoms, is the focal point of the Brussels World's Fair. Of welded construction, it has spheres or "atoms" covered with an aluminum skin, and connected by escalator tubes.



# Flexibility in welding highlighted by "Atomium" at Brussels World's Fair

An excellent example of the flexibility permitted in welded design is on view at the Brusssels World's Fair. The unique structure, Belgium's "Atomium", represents a cubical molecule of iron with its nine atoms—magnified 150 billion times—connected by 10-foot-diameter cylindrical tubes. The atoms are arranged in the form of a cube that rests on one corner.

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Eight of the atoms, or spheres, are at the corners of the cube; the ninth is in the center. The spheres, which house Belgium's exhibits, each measure 59 feet in diameter and have steel frameworks covered with an aluminum skin. Small holes around the skin are for lights that blink in sequence to give the appearance of electrons circling the mass of the atomlike sphere.

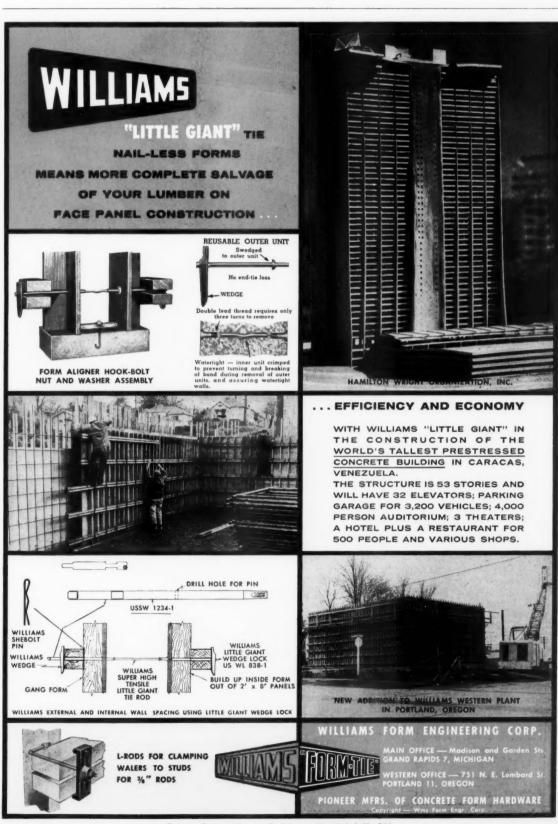
#### Atomium design

The base sphere of the Atomium is the entrance of the entire structure. A cylindrical tube runs vertically out of the top of this base sphere through the center sphere to the top sphere. This tube houses a passenger-carrying elevator. The other tubes are all inclined, and have escalators that run from one sphere to another. Visitors exit via the elevator or the stairways in the bipod supports under the external spheres.

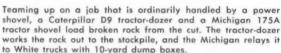
Both the spheres and the cylindrical tubes are of welded fabrication. Sections of the cylinders were welded in a Belgian fabricating shop. A jig was used inside each section to clamp all the stiffeners in place for welding. An external jig at the end of each section held the shell in its proper cylindrical shape.

The frame of each sphere is of steel, cut and formed to provide architectural appeal and structural soundness. Curved, fabricated box-section beams form the main members of the spheres. Curved standard structural shapes interlace the welded beams and provide the means for fastening the aluminum skin.

Three separate bipod frames support the external spheres. The legs of the frames are large fabricated channels that taper in width from top to bottom. During erection, a temporary support held each bipod in place until it was tied to the connecting tube that radiates from the base









# Dozer and tractor shovel handle highway rock cut



# First transistor-powered mobile radios thermostatically protected

General Electric's Progress Line mobile radios now offer transistor advantages in all bands.

New transistorized power supply for both transmitters and receivers means no vibrators to replace, no rotating or vibrating parts to wear out. Transistors, plus high quality silicon rectifiers, give you the most dependable mobile communication known today.

Progress Line mobile radios with transistorized power supplies are available in *all* communication bands; 30 to 100 watts in low band (25-54 me), 25 or 50 watts in high band (144-174 mc), or 15 watts in UHF band (450-470 mc).

OPERATE FROM EITHER BATTERY POLARITY— Only General Electric's Progress Line lets you operate on either positively or negatively grounded 12 volt batteries. This is especially important in fleet operations. IMPROVED RANGE—Vibrator hash usually associated with receivers is totally eliminated by the use of transistors. The result is maximum receiver sensitivity.

NOT DAMAGED BY VOLTAGE VARIATIONS-

Unlike vibrators, transistorized power supplies can withstand battery voltage variations from  $\pm 20$  to  $\pm 50$  percent.

progress without obsolescence—No need to buy new power cable or control head. General Electric Progress Line mobile units with either new transistorized power supply or regular vibrator power supply are completely interchangeable.

Call your G-E communications consultant for full details. He's listed under "Radio Communication Equipment" in the Yellow Pages. Or write General Electric Company, Communication Products Department, Section 368, Syracuse, N. Y.

Find it Fatt in The Yellow Pages

2-WAY MOBILE RABIO

Progress Is Our Most Important Product



For more facts, use Request Card at page 18 and circle No. 347

A contractor who did not stick to conventional methods on a rock excavation job is W. J. Henson, Prescott, Ariz. This firm teamed a Caterpillar D9 tractor-dozer and a Michigan 175A rubber-tire tractor shovel to load 60,000 cubic yards of hard rock from a big cut on a U. S. 66 bridge approach at Williams, Ariz. The two rigs handled the rough blasted rock with the speed and ease of a power shovel, keeping four White 10-yard trucks busy on the short haul to the embankment.

The tractor shovel could not economically load the rock directly from the cut, but it loaded the material very readily from a stockpile. The D9 seemed to have no difficulty breaking loose chunks of rock in the cut and bringing them up the stockpile to the loader.

On the same job, a spread of scrapers brought volcanic cinder material from a pit high on a nearby mountainside. The cinders were mixed with the rock to build the embankment, and they were also crushed and used for base materials.

This \$377,628 Arizona State Highway Department contract covered approaches for the overpass spanning the Santa Fe Railway at the east edge of Williams. The 225-foot-long bridge, built under a separate contract by Kitchell-Phillips Contractors, Inc., Phoenix, is actually a box culvert with an inside section large enough for the double-track railroad. Both contracts provide a new alignment for the highway entering Williams and eliminate an old narrow underpass and two sharp curves.

Approaching from the east, the new alignment climbs a fill onto the bridge. Across the railroad, the road cuts into the side of a hill, where some 60,000 cubic yards of rock had to be cut in depths ranging from 0 to as much as 57 feet. This was a big hardrock cut.

After timber was cleared from the right-of-way, the overburden was stripped by Caterpillar D8 tractors and scrapers. A drilling crew then moved in with two Worthington wagon drills powered by an Ingersoll-Rand 600-cfm Gyro-Flo compressor. The 2¾-inch blast holes were drilled on a 6-foot gridiron pattern in lifts up to 24 feet deep. The holes were loaded with Apache 40 per cent dynamite.

After a shot, the D9 dozed the rock

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The Michigan keeps pace with the tractor-dozer so that the stockpile remains at about this size. The loader, with a 2½-yard bucket, kept four big White trucks busy on the haul of half a mile.

Drilling through the hard rock is handled by Worthington wagon drills powered by an Ingersoll-Rand 600-cfm Gyro-Flo compressor. The 60,000-yard cut, on one side of the overpass at Williams, Ariz., was made in depths of from 0 to 57 feet.



into a convenient stockpile, keeping the Michigan loader and the trucks always working on firm, smooth footing. The four big White trucks maintained a continuous cycle to the dump. The haul averaged about half a mile, and trucks seldom waited more than a few seconds to move into loading position.

The material was hauled across the new bridge to the approach fill on the opposite side. Here, it was spread by a Caterpillar D8 dozer and mixed with the cinders, which were being hauled in at the same time by another spread of equipment. The lifts of the fill were watered by a 2,500-gallon water truck and compacted by a LeTourneau-Westinghouse Model 120 sheepsfoot roller pulled by a Caterpillar D8 tractor. Two Caterpillar No. 12 motor graders kept the fill surface smooth and maintained the haul roads.

#### Cinders from mountainside

A borrow pit in a formation of volcanic cinders high on a nearby mountainside was the source of material for base and surface courses. Some 90,000 cubic yards of material was hauled more than a mile over a steep, crooked haul road to the job. The remainder of the 150,000 cubic yards of borrow came from two other pits near the job.

Since the strippings from the cinder pit made ideal fill material to mix with the rock, the contractor built the haul road to this material early in the work. The road, pioneered by tractor-dozers, wound up the wooded slope at a maximum grade of 20 per cent, about the maximum economical grade for the empty scrap-

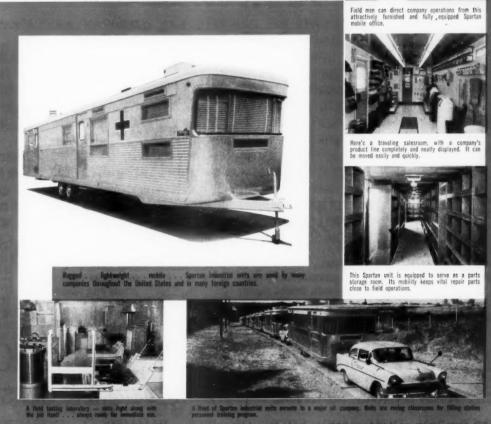
The spread of six Euclid scrapers then began stripping the area and surfacing the haul road with cinders. But 30 inches of early spring snow kept the road soft and treacherous for about three months. Even after that, one of the No. 12 motor graders stayed busy, keeping the road in shape and removing large pieces of material which fell from the scrapers.

The volcanic cinders are a lava formation, nearly black in color and resembling blast furnace slag in texture and hardness. The material in the pit was thoroughly scarified by a Caterpillar D8 with a LeTourneau-Westinghouse ripper before it was (Continued on next page)

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IN THE WORLD'S LARGEST MOBILE HOME FACTORY, Spartan mobile industrial units are built on our modern mass production assembly lines. You can usually select production line units to fit your company's needs from the wide selections of floor plans, interior arrangements and accommodations—or Spartan will design and build units to meet your most exacting requirements. For any kind of field housing, be sure to buy Spartan industrial mobile units—save on your initial investment—eliminate maintenance cost—and mobilize for economy by taking advantage of the famous Spartan rugged mobility. Spartan industrial units are designed especially for "business on the move."





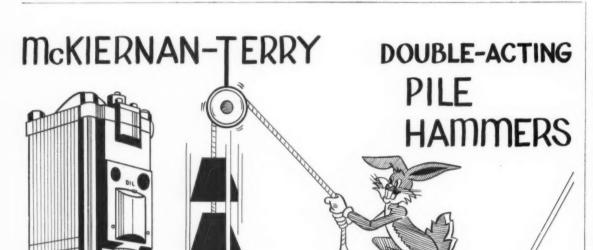
For more facts, use Request Card at page 18 and circle No. 348



Volcanic cinders, used with the rock to build the embankment, and also crushed for use as base material, are obtained by Euclid scrapers in a borrow pit high above the job. The Cat D8 with LeTourneau-Westinghouse ripper first loosens the tough material.



One of the Euclid 8TD scrapers spreads a load of cinders on the fill, and a Cat D8 tractor pulls a LeTourneau-Westinghouse Model 120 sheepsfoot roller to provide compaction.



CUT DRIVING TIME WITH RAPID BLOWS SUSTAINED PILE MOTION ~

ANY GIVEN PILE CAN BE DRIVEN SMOOTHLY AND RAPIDLY INTO ALMOST EVERY TYPE OF SOIL WITH A McKIERNANTERRY DOUBLE-ACTING HAMMER, HIGH-FREQUENCY, POWER ASSISTED BLOWS FROM THESE DEPENDABLE UNITS AGITATE THE SURROUNDING SOIL TO PROMOTE LOW-FRICTION MOVEMENT, THUS CONCENTRATING THE DRIVING ENERGY AT THE PILE POINT. THE PILE IS KEPT IN CONTINUOUS MOTION, SO THAT ITS OWN MOMENTUM AIDS SWIFT PENETRATION.

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THESE DOUBLE-ACTING HAMMERS ARE AVAILABLE IN ELEVEN MODELS TO COVER ALL JOB SPECIFICATIONS AND CAN BE POWERED BY STEAM OR AIR. ALL ARE HIGHLY EFFECTIVE IN BATTERING; FOUR "DUBL-DUTY" MODELS CAN BE INVERTED FOR PILE EXTRACTION, AND THE B3 SERIES IS DESIGNED TO PERMIT FULL SUBAQUEOUS OPERATION. FOR SPECIFICATIONS, WRITE FOR BULLETIN 58 R.

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MAKES ALL TYPES AND SIZES OF PILE HAMMERS & EXTRACTORS

For more facts, use Request Card at page 18 and circle No. 349

(Continued from preceding page)

loaded by the scrapers. Even the scarified material was very abrasive and difficult to load. Two Allis-Chalmers HD-20 tractors often teamed up to load the scrapers, and the operators always tried to take advantage of a downgrade on the loading cycle.

The strippings and the first cinders from the top of the pit were taken directly to the fill, spread in thin layers, and mixed with the rock to build up the subgrade.

#### Crush cinders for base

A Diamond jaw crusher was then moved into the pit to crush the oversize materials for the base and surface courses. A dozer fed the material to the crusher, and a belt carried the crushed material to a surge bin that loaded the Euclid scrapers.

For the 17-inch subbase, the cinders were crushed to a maximum size of 3 inches. This material was placed by the scrapers in three lifts, each lift being watered and rolled with Grace pneumatic rollers. One of these rollers was towed by a rubber-tire tractor; the other was a new, self-propelled machine.

Material for the 3-inch base course and 2-inch surfacing was reduced to minus 1 inch in the same crushing



Job superintendent Charlie Joy watches the tractor-dozer bring rock from the excavation to the stockpile for the Michigan tractor shovel.



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### Portable heaters help contractor beat penalty

Facing a \$300-per-day penalty for every day past the set completion date for a dormitory at William Woods College, Fulton, Mo., the John Epple Construction Co., of Columbia, was forced to schedule work for continuous operation. To permit efficient heating for winter construction, the entire building was enclosed in a sheath of Visqueen plastic film. With heat supplied by three Herman Nelson utility portable heaters, temperatures were maintained above freezing even in zero weather—and not one day of work was lost.

According to the company, throughout the winter no maintenance or service on the heaters was necessary except for cleaning.

For further information about these portable heating units, write to the American Air Filter Co., Inc., Dept. C&E, 215 Central Ave., Louisville 8, Ky., or use the Request Card at page 18. Circle No. 167.

#### Joy appoints manager

Robert W. Eager has been appointed manufacturing manager of Joy Mfg. Co., Pittsburgh manufacturer of heavy machinery. In his new capacity he is responsible for the supervision of corporation staff services to operating divisions on matters of manufacturing, production control, purchasing, traffic, and plant engineering.

(Continued from preceding page)

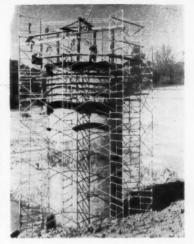
setup used to produce the subbase material. The base course was spread, watered, and rolled in an operation similar to that used on the subbase.

For the two inches of surfacing, the minus 1-inch cinders were mixed with MC-3 cutback asphalt in a travel plant. The mixture was laid out by the motor graders and compacted by a 10-ton tandem roller.

#### Personnel

Supervising the operations for W. J. Henson was Charlie R. Joy. The foremen supervising the two primary operations were John Blair and Keith Turley. The project supervisor for the Arizona State Highway Department was Ralph Greglein, working under the supervision of A. L. Chadwick, district engineer of the Flagstaff District. William E. Willey is state highway engineer.

Case history: A simplified scaffold and winch setup permitted the use of the slip-form type of construction on the Strouds Run Dam at Athens, Ohio, enabling the contractor, Encrete, Inc., of Dayton, Ohio, to do the job with a minimum amount of labor and equipment. The construction involved the inlet structure for the dam. By completely encircling the structure with Bil-Jax portable scaffold and scaffold winches with 75 feet of ½-inch cable, Encrete accomplished the pouring rapidly, and there was plenty of room for working as well as inspection. Tubular steel putlogs served as catheads atop the structure. For further information about this scaffolding equipment, write to Bil-Jax, Inc., Dept. C&E, P. O. Box 38, Archbold, Ohio, or use the Request Card at page 18. Circle No. 3.



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POWER ELECTRIC VIBRATORS

KNOCK DOWN CONCRETE...FAST!

- HICYCLE MOTOR has more kick than any other type vibrator. Really speeds up placement of coarse dry mixes of 3" aggregate and 1" or more slump.
- MOTOR-IN-HEAD DESIGN. Only the vibrator goes up on the form. Electric cable connects vibrator to gas engine
- driven generator located up to 200 feet away.
- • SMALL HEAD DIAMETERS. Two sizes -1% and 2% diameters available.
- DELIVERS 10,000 V.P.M. Forms strip clean with no patch work needed.



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Up and away goes a bundle of structural steel for one of the transmission towers being built high in the mountains by Southern California Edison Co. A ground crew makes the hookup to the Sikorsky S-58.



The helicopter arrives at the isolated tower site with its load. Concrete for foundations was also flown in, as were tower crews. Flight distances from loading points were between 3 and 8 miles.

# Sky hooks with rotor blades



Don't laugh when a contractor says he needs a sky hook: he may want a helicopter.

These planes have whirled in for work on a number of recent jobs, and their work has been so successful that you can look for an increasing number of contractors to call for a helicopter when what they really need is a sky hook.

Perhaps the most dramatic use of a helicopter on a major construction project is being made by Southern California Edison Co., which is airlifting wooden distribution poles, sections of steel transmission towers, and even crews to inaccessible sites in rugged mountain terrain. This is a long-range program, and estimated savings are big.

On one section of this project, a Sikorsky S-58 helicopter airlifted the structural steel, plus accessories, for 67 transmission towers of 230 kv. The S-58, the largest certified transport heliconter available today cruises at 100 mph, can carry a 21/2-ton payload on short hauls, or 12 passengers for the normal range of 340 miles.

This stretch, known as the Saugus-Santa Clara section in Ventura County, involved only one-sixth of the ton-miles of the entire project. but it required the handling of 1,185,-378 pounds of material. According to Edison Co. officials, the actual costincluding helicopter write-off in the allowable tax write-off period of four years-came to \$6.80 per ton-mile of material handled. This was 10 per cent less than the bare cost of overthe-road truck hauling.

Packing the steel to the load-carrying ability of the helicopter would have reduced costs to less than \$5 per ton-mile, but when this operation started, loads were prepared for truck shipment and not fitted to the payload capacities of the helicopter. On future operations, the contractor can plan on using the payload capacity of the Sikorsky S-58. With the plane carrying more poundage per flying hour, over-all expenses will be reduced even more than they were on this operation.

#### Airlift operation

The 7 to 10-ton towers were prepared for the airlift by being broken down into five or six long bundles of angle steel strapped with steel bands. plus four to five packages of plates, also strapped together, and such items as sacks of bolts and rivets. The weight of the lifts varied from

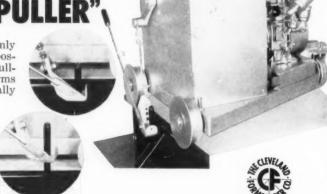


**NEW CLEVELAND PIN PULLER** requires only one man to operate it. Eliminates any possible damage to concrete because the pulling load is on the forms. Pins and forms have longer life. Pins pulled vertically come out straight.

- Will pull any length pin Operator pulls pins in walking position Operates either side—going in
- either direction
- Mounted on rubber tires Briggs & Stratton 3 H.P., 4 cycle engine
- Rugged mechanism-requires little maintenance

#### **NEW POWER TRACTION BRIDGE** NOW AVAILABLE

Self-propelled bridge with 234 H.P. gasoline engine and reversing transmission. Used for dragging burlap, belting, carrying tools, as a cross-over. Equipped with belting mechanism that can be disengaged when not in use. Bridge travel speed is  $2\frac{1}{2}$  F.P.M.



#### THE CLEVELAND FORMGRADER COMPANY 34250 Mills Road Avon, Ohio

Send more information of

**Cleveland Pin Puller** Other

**Power Traction Bridge** 

Firm.

FACTURER OF FORMGRADERS, FORM TAMPERS, SCRATCH TEMPLATES, TRAILGRADERS, ROLLERS, PUSH PLANERS, FLOAT BRIDGES, FLOATS, ALUMINUM AND STEEL STRAIGHT EDGES AND PIN PULLERS

# utomatic AIDS OPERATOR . SPEEDS WORK





#### "INSTRUMENTS THAT HELP YOU MAKE THE GRADE"

SLOPE METERS can be used to advantage on all sizes of tractors, bulldozers, scrapers and graders.

Do you want to .

- Make accurate slopes in less time
- Make accurate slopes in less tin
   Reduce machine time requir
   perfect highway crowns
   Speed up night work
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- Construct and check variable slopes while your machines are in motion
   Avoid wavy slopes—Slope Meters give a continuous check between stakes
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order a SLOPE-METER for each one of machines today from your Equipment Dis-

THE SLOPE METER CO.

**EXCELSIOR. MINNESOTA** 

For more facts, circle No. 352

CONTRACTORS AND ENGINEERS

Carrying a loaded concrete bucket, a Sikorsky \$-58 maneuvers into position for a footing pour at a tower site on another part of the job between the Saugus and Chatsworth substations.

 $oldsymbol{H}$  elicopters have been used for specialized construction operations for some time, but contractors have recently taken the whirley birds and virtually made them into important machines of construction. In a number of today's projects, they are transporting men and equipment to remote sites, placing concrete, lifting heavy machinery, and doing other work. On these jobs, they have truly filled the place reserved for the long-needed sky hook.



#### Helicopters prove economical and versatile on different projects throughout the country

2.300 to 3,200 pounds; the average was about 2.600 pounds. The plates. rivets, and bolts, carried in a steel average load weighing 2,400 pounds.

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The distances from the loading yards to the tower sites were between 3 and 8 miles. The yards were at an average elevation of 300 to 350 feet above sea level, while the elevations of the tower drop points varied from 900 to 1,250 feet above sea level.

Weather delayed flight operations only once, when a ground fog held up the start of operations for about an hour. The rest of the time, there was ideal flying weather, with temperatures between 65 and 75 degrees.

Two pilots always manned the S-58 during hauling operations. The first pilot flew the helicopter from the yard pickup to the drop at the tower

site. During this time, the co-pilot acted as a spotter, checking the stability of the sling load during the basket about 4 feet square, made an - flight. He also watched for clearance between the helicopter and existing power lines and towers when the ship was working in restricted areas. This pilot also flew the helicopter from the tower site back to the pickup points.

> Ground crews at the pickup yard consisted of three men. Two prepared the slings and baskets and made the hookup. The third signaled the ship while the load was being hooked up and gave the "go" signal after checking the position of the hanging load. Between pickups, this man checked the weight of the next load and radioed the information to the return-

> > (Continued on next page)

# KEYSTONE STATE

#### TRANSPORT MEN, MATERIALS with SPEED, SAFETY

- 40-foot long 12 foot beam
- Welded-steel construction
- Diesel powered
- Carries up to 35 men
- Portable—Moves over land on tractor trailer
- Low maintenance

For bridge construction, drilling, dam, pipeline, crib, dredging or other offshore work, contractors have found the HANSEN SEA TRUCK a "pick up truck on water." It transports men and materials to and from the job—even does light towing.

Built by one of the oldest and best-known com-panies. Standard model fitted with all necessary equipment for continuous operation. Many optional features available. Special arrangements designed to suit your needs. Other types larger or smaller also available.

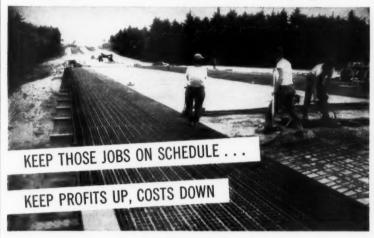
Write or wire for basic specification and data—or let us submit drawings to suit your

### HANS HANSEN WELDING CO.

2824 Summit St. Toledo 11, Ohio

#### For more facts, use Request Card at page 18 and circle No. 353

### Help your workers to help you...





# PUT AJAX TO **WORK FOR YOU**

ABSENTEEISM, you know, upsets schedules, slows production, boosts costs, cuts profits. AJAX complete drinking water service offers three-way help in keeping lost time at a minimum, work on schedule.

> Safety messages — imprinted free on AJAX (or AERO) Cups do help reduce lost-time accidents by constant reminder of the routine precautions we are all so prone to neglect.

> Clean, crisp AJAX Cups — the most sanitary way to provide drinking water - reduce hazard of contagions like the common cold that cost industry 300,000,000 lost man-hours per year.

Comfort and convenience of AJAX Cups encourages adequate water in-take — vital to peak efficiency boosts worker morale, is actually the most time-saving way of providing clean drinking water.

Why don't you take advantage of the threeprotection offered by AJAX complete drinking water service?

GET THE FULL STORY Ask your contractors' supply house or paper merchant for samples of imprinted AJAX Cups and equipment and folder giving complete details. Or write to



AJAX® CUPS and Drinking Water Tanks deliver fresh water to workers — mean less time lost on the job. 4 oz., 6 oz. and 7 oz. cups, imprinted with assorted stock safety messages at no extra cost — or your own message to order. AJAX Cups and Dispensers are ideal for use with any tanks, barrels or pipeline faucets.



# United States Envelope Company

General Offices: Springfield 2, Massachusetts

15 Divisions from Coast to Coast

For more facts, use Request Card at page 18 and circle No. 354



Pacific Gas & Electric uses a Sikorsky S-58 to set wood poles on 4,200-foot Santa Ynez Mountain to feed power to a TV transmitter. Two men hook one of the poles to the helicopter.



The 32-foot pole hangs just below the fuselage as the helicopter rises into the air above the loading point.

(Continued from preceding page)

The tower crew also consisted of three men. Two of them collected the cables and shackles from the loads carried to the site and emptied the basket of the plates and bolts. Then they loaded the slings into the basket, which was rehooked to the helicopter after the last of the steel was delivered to the site. A third man, stationed on the hilltop, signaled the helicopter in for the basket pickup. This done, he flew the other two men to the next tower site in a small Bell helicopter.

This smaller Bell helicopter gave the tower-site crews the same mobility and speed as the S-58 in getting from one tower site to another.

During the first two or three days of operations, the tonnage hauled was low because the tower crews were unfamiliar with the new technique. When they got used to a helicopter hovering 2 to 3 feet above their heads, their efficiency increased to a point where it required only 30 to 45 seconds to hook up or release a load at the sites.

Here are some of the job production figures:

Total on-the-job flight time

65 hours 13 minutes

Total weight carried

1,185,378 pounds Over-all average per day (19 days)

79,000 pounds

Over-all average per hour

19,942 pounds

#### Some precautions needed

Since the hovering helicopter caused clouds of dust to rise and impaired the visibility of the yard crew and pilot, a water truck was used to spray the loading area. But a truck could not get to the tower crew, and the men found it necessary to wear masks or goggles to protect their eyes and faces from the sandblasting effect of the rotor wash.

One other precaution may be needed in work of this kind. Static electricity builds up on a helicopter, and it may sometimes give jolts to ground crews as they hook up the sling loads. Rubber gloves or a grounding wire can eliminate these shocks.

During the job, there was no excessive vibration of the loads, and none of them had to be released during flight. In general, they rode well in a transverse position below the helicopter, allowing the pilots to view both ends. The arming switch in the



The helicopter positions the pole in its hole at the mountaintop location. Use of this method put the cost of setting a pole at \$70, an estimated saving of \$180 per pole over the conventional method.



Heading toward the mountain, the helicopter flies easily with its load. Poles were set in two days. With ordinary methods, the job would have taken two months.

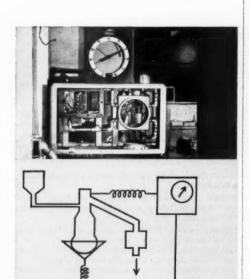
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**Automatic** end-point testing device developed by Standard Oil research men makes certain of the uniform quality of diesel fuel and gasoline delivered to you.

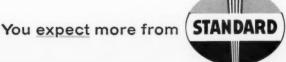
sts at Standard Oil never stop in their drive to improve and mprove again the uniform quality of the petroleum products ar the Standard Oil trade-mark. These engineering research sts have now created wholly new instruments for performing ontinuous physical analysis automatically.

th instrument automatically performs the physical analysis termines end point. Using it, refineries maintain a continuous tion of the temperature at which gasoline and diesel fuels are etely distilled. To you, this means that Standard is able to in a constant control over the uniformity and high quality the fuels you use to power your diesel engines and (2) the e for your truck fleets. It also means that power-producing m products, with their constantly controlled end point, burn nly, give you uniform high performance.

part of the research pay-out, the "something more" research into the products you buy from Standard. This is your return Standard's investment in research. And now there are 48 offices in the 15 Midwest and Rocky Mountain states to serve all the one nearest you. Standard Oil Company (Indiana), 910 Michigan Avenue, Chicago 80, Illinois.



Automatic end-point tester works this way. A small sample is placed in an electrically heated flask. The temperature is measured and recorded during a heating cycle when distillation is accomplished. Distillate is condensed and drained, the flask temperature is lowered by introduction of the next sample, and the apparatus is ready for another test.



and get it!

ship was flipped to "automatic" a few seconds before the tower site was reached. Then, as soon as the loads made contact with the ground, they were automatically released.

#### Other work

Southern California Edison Co. has made use of the Sikorsky S-58 for similar work on its 16,000-volt power line from the Big Creek Powerhouse No. 8 near Kinsman Flat to the construction site of its \$49,600,000 Mammoth Pool hydroelectric project. This project, including a 950-foot-long and 330-foot-high earth-fill dam, a powerhouse with a generating capacity of 126,000 kw, and an 8-mile tunnel, will become part of the company's Big Creek-San Joaquin River hydroelectric development.

Men and equipment building a section of transmission line between the Saugus and Chatsworth substations were first flown to tower sites to dig foundation holes. Hoppers were then airlifted to the sites for foundation pours. Concrete was flown to the site in ½-cubic-yard buckets equipped with rubberized sleeves. These buckets, loaded on the ground, were attached to a line and hook carried by the helicopter. Enough concrete for the four footings of a tower was poured in 20 minutes. This alone is a job that would require an entire day with ground forces.

On this stretch, a special type of "guide shoe" was used to join tower sections. As the helicopter eased into position, the shoes clamped over the feet of each new section, and both were held rigid until they could be bolted. In one spectacular operation, a helicopter even picked up a complete tower, carried it over rivers and gorges, and placed it gently on its footings.

#### Pacific Gas uses "sky hook"

Another company that used a "sky hook" successfully was Pacific Gas & Electric Co. This firm had a helicopter set more than 60 wood poles on the steep slope of the 4,200-foot Santa Ynez Mountain to feed additional power to a TV transmitter. This job, estimated to take two months with the usual construction techniques, was completed in two days and required 8 flying hours. The estimated cost with conventional methods was about \$250 per pole; use of the helicopter brought the cost (Continued on next page)



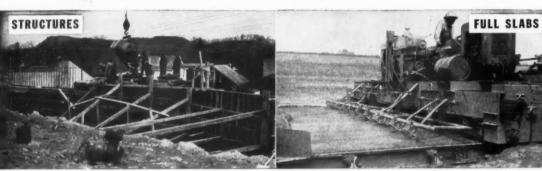
A heavy heating and ventilating unit is set on the roof of a Convair hangar at San Diego, Calif., by an S-58. Usual methods were useless. Cranes could not reach some portions of the roof, and they could not work from the roof without additional reinforcing being set.

New York Trap Rock Corp.'s Bell 47-G uses its pontoons to push an aggregate barge into deep water on the Hudson River near Newburgh, N. Y. The barge had run aground, and a tug could not get to it.



(Continued from preceding page)

# Vibrate your way to higher profits with... Maginniss Hi-Lectric Concrete Vibrators



MAGINNISS CONCRETE VIBRATORS speed up pours, cut labor costs, produce blemish-free concrete. Two 180 cycle, 120 volt models; HCV-3 for bridge, pavement and building work; HCV-6 for massive structures. Powered by choice of nine different gasoline or electric driven generators. (Uni-lectric 110 volt universal motor vibrators for small jobs, too.)

SIDE FORMS

n 85 principal cities

MAGINNISS INTERNAL FULL SLAB VIBRATOR ATTACHMENT provides uniform vibration of entire slab, boosts production, reduces finishing to one pass. 180 cycle induction motor-in-head vibrators, fully adjustable for any spacing, and for depths of 4 to 19 in. Powered by compact, lightweight engine-generator. Fits all makes of paving machines.



MAGINNISS SIDE FORM VIBRATOR ATTACHMENT fits all makes of paving machines. Prevents honeycomb, eliminates hand labor, speeds production. 180 cycle induction motor-in-head vibrators, fully adjustable for depth and spacing, choice of instant manual or hydraulic retraction. Generator also powers floodlights and service tools.

MAGINNISS PAVEMENT WIDENING VIBRATOR ATTACHMENT fits any widener, eliminates need for accessory vibrating screed or for hand finishing. 180 cycle induction motor-in-head vibrators in hopper plasticize stiffest concrete . . . permit production rates up to 25 fpm on slip-form paving. Generator also powers service tools, floodlights.

On jobs where profit-conscious contractors are at work, you'll find Maginniss Hilectric vibrators in action!

That's because powerful Hi-lectric vibrators with induction motor-in-head design, produce up to 10,500 VPM . . . cut placing time . . . produce sounder, better looking concrete at lower cost.

Whether you're pouring footers, building structures, paving highways or airports, it'll pay you to investigate—and use—the profit-boosting features of Maginniss Hilectrics. You'll find that Hi-lectric vibrators offer true one-man operation...that they have no cumbersome, hard-to-maintain flexible shafts... that they provide plenty of power to handle stiffest concrete mixes with ease.

Whatever your concrete vibrating needs may be, your nearby Maginniss distributor can recommend... and supply... Hi-lectric vibrators and generators exactly suited to your requirements. Get all the facts today!

MAGINNISS

Power Tool Company



For more facts, use Request Card at page 18 and circle No. 356

to about \$70 per pole.

The poles weighed 900 to 1,000 pounds, were about 32 feet long, and were mostly of the single-arm, four-insulator type. The transformer pole, about 40 feet long and with a cluster of seven crossarms, had to be mounted at the crest of the peak. This one weighed about 1,600 pounds.

All the poles were set in the post holes as planned. On a Saturday, 24 poles were set during 3 hours and 15 minutes of on-the-job flying. On the following Monday, 39 poles were set during 4 hours and 17 minutes' flying time. Total flying time was 7 hours and 32 minutes. This meant that a pole was set for every  $7\frac{1}{2}$  minutes of flying time.

#### Airlift at airport

Earlier this year, a Sikorsky S-58 positioned 38 air-conditioning units on hangar roofs in only 7 hours. Each unit weighed over 3,000 pounds; the total lift weighed 205,000 pounds.

This operation took place at Convair's new astronautics division being built in San Diego, Calif. The contractor estimated that it would have taken about a month to raise the units onto the roofs if the usual methods had been used. The workdays saved add a good deal more to the estimated saving of \$10,000 in labor and equipment alone.

The air-conditioning units, plus such accessories as pipe and valves, had to be set on predetermined locations, each prepared with four anchor bolts. These locations were reinforced to support the load. But the remaining area was not, and heavy lifting rigs could not be used on the roof. The location of the units on the hangar roofs made it impractical to use a crane.

The contractor leased the helicopter, plus pilot, from Sikorsky and, because this application was still in the development stage, he was charged merely an hourly rate. This rate was determined by equating it to the cost that would be incurred had the contractor owned and operated the helicopter

Without the helicopter, the contractor would have had to disassemble the air-conditioning units and lift the sections in elevators. As it was, the units remained completely assembled during installation.







A Bell 47-H helicopter and an electric measuring device cut nine-tenths off the time needed for a 90-mile highway location job in West Virginia. 1. The surveyor sets up a Tellurometer.

2. The device clocks microwaves sent to a receiver, translates the time into distance. 3. The helicopter flies in to pick up the engineer for a 3-minute flight to the next point. On foot, the trip takes several hours.

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One of the latest jobs for a helicopter was on a 90-mile highway location job in West Virginia, which also used an electronic Tellurometer to establish second order traverse stations along the center line of the stretch. These lines had to be run in from Coast and Geodetic Survey stations that were located 15 to 20 miles apart and several miles off the proposed route.

Air Survey Corp., Arlington, Va., which handled the work for the consulting engineering firm of J. E. Greiner of Baltimore, was faced with working in terrain that was rough, hilly, and timbered, and difficult to chain or triangulate. Roads were few, and even these were unusable after the heavy snows and rains earlier this year.

But by chartering a Bell 47-H helicopter, and using the Tellurometer—a device in use only a few months—Air Survey completed the job in one-tenth the time that would ordinarily have been required. The first assignment was completed in 12 working days.

The plane leapfrogged the crew of four down the traverse in record time. One engineer set up a portable radarlike transmitter at one point, and a teammate, usually not in sight of the engineer, mounted a receiver on a tripod at the other point. Microwaves were then sent across the intervening distance, and the time they took to travel between the two points was then translated into miles, feet, and inches. Party members maintained contact with each other and the helicopter by Motorola two-way radio. The Tellurometer was equipped with its own radiophones, which the crew used for operating the equipment and for directing each other as they turned angles.

In average weather, the crew of four established points at the rate of one per hour. This included reconnaissance and turning angles at the same time. It took about 15 minutes to set up or dismantle the Tellurometer, and about 20 minutes to take readings.

The Southern California Edison (Continued on next page)

For more facts, use coupon or circle No. 357->

NEW NEW NEW
Convertible
HYDROHOEHYDROSHOVELHYDROCRANE

NEW all-hydraulic H-5 Hydrohoe-Hydroshovel combines high production with traditional Hydrocrane mobility, flexibility

You asked for it—here it is! Real production digging, yards and yards of it, fast . . . a total of 90 hydraulic horsepower at your command. Dipper reversed, it's a powerful swing loader and it's convertible to crane, clamshell, auger, etc. It's the all-new H-5 Hydrohoe-Hydroshovel!

### NEW DIFFERENTIAL VALVE LETS YOU SELECT SPEED OR FORCE

Optional speed and force ranges are available in the digging cycle. That means you can cut through easy digging with maximum speed — or use the optional, higher-range force action (with slower speed) to dig through frozen ground, tough clay, coral, etc.

### NEW PUSH-BUTTON SELECTOR VALVES STEER POWER WHERE IT'S NEEDED

Selector valve buttons on the control levers let you concentrate horsepower where you need it when you want it. Operator can double the speed of any motion at the touch of a button.

### NEW COMBINATION OF RAM FORCES EXCEEDS 90 TONS

189,000 pounds of ram force combined in crowd-down, dig, and wrist actions. Combination of wrist action and telescoping boom provides more favorable dumping ranges (and cleaner dumps) both in tight and at maximum reaches.

#### PLUS ALL THESE FEATURES

Specialized boom telescope action — four hydraulic outriggers — low-cost carrier — up to 50 mph on open roads — all-hydraulic controls — short tail swing — four sizes of dippers.

See your Bucyrus-Erie distributor or send coupon for full details about the new ½-yd. H-5 Hydrohoe-Hydroshovel—tops for high-speed digging . . . big production digging . . . tricky digging.





A Familiar Sign at Scenes of Progress
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Hydrohoe.								

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234H

(Continued from preceding page)

Co. job, the work of Pacific Gas & Electric Co., and the Convair project are only a few major jobs that have used helicopters for "sky hook" operations in this country. Overseas constructors, too, are catching onto the idea for big jobs. In Remagen, West Germany, a helicopter was used to pick up a guide line from a power pylon on one side of the Rhine River and fly it to an electrician, perched 200 feet above ground on a pylon on the opposite side. This done, a cable was hauled across the river to link the pylons.

All these are big projects. And more use will be made of helicopters on big jobs in the future. But the whirley birds will also be doing plenty

6 UNITS ABREAST FOR MAXIMUM

UNITS IN TANDEM FOR MAXIMUM ONE

UNITS (or it might be 5) TO EXACTLY FIT JOB WIDTH REQUIREMENTS

S UNITS IN TANDEM AND STAGGERED.

SHOULDER COMPACTION IS AUTOMATIC.

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4 UNITS TOWED AT SIDE OF TRACTOR. IDEAL FOR ONE PASS WIDENING OPERATIONS. of jobs for small and medium-sized contractors and producers. New York Trap Rock Corp., a West Nyack, N. Y., stone-crushing firm, is one of those leading the way to a general use of helicopters. It has its own helicopter and uses it for many purposes, including the delivery of payrolls. The latest opportunity for a new use of the helicopter came early this spring.

One of the firm's 215 deck cargo barges slipped its moorings at Haverstraw, N. Y., drifted four miles on the Hudson River, and ran aground on the east bank. A tug was unable to help in the shallow water near land. That was when Trap Rock's helicopter went into action. The pilot dropped his Bell 47-G to the deck of the empty barge, tucked one of the

floats against the starboard side, and gunned the motor to push the barge out into the river. The tug took over from there, bringing the barge to the company's shipyard at Newburgh for an inspection of damages.

It seems that it will be a long, long time before construction runs out of new jobs that can be handled by a helicopter—or a "sky hook".

THE END

Case history:

### Measuring device proves efficient estimating tool

A Southern California contractor, currently working on a \$3 million water-main project for the Los Angeles Metropolitan Water District, is



One man operates the Rolatape measuring wheel to estimate resurfacing quantities needed when this watermain job is finished.

saving time and money by ingenious use of a measuring device on one phase of the job.

The ABC Construction Co. of Norwalk, Calif., is installing 48-inch precast-concrete pipe along a 7-mile route. Resurfacing of the street after the trench has been filled in has been let to a subcontractor, but since ABC is paying the subcontractor by the square foot of resurfacing, estimates of material needed must be made carefully.

Instead of using a conventional steel measuring tape, or the less accurate and time-consuming pacing method, ABC is using a Rolatape measuring wheel to measure surface areas and figure resurfacing quantities. A special counting device on the wheel records distances in feet as the wheel is rolled along by one man. The extra man needed for conventional tape measuring is thereby eliminated, as well as the time spent in winding and unwinding the tape, logging data, etc.

ABC superintendent Jack Parker reports the Rolatape "ideal" for this important estimating work, adding that the measuring wheel has proved fast and accurate in all kinds of weather.

For further information write to Rolatape, Inc., Dept. C&E, P. O. Box 1190, Santa Monica, Calif., or use the Request Card at page 18. Circle No. 182.

#### J. I. Case elects

Former executive vice president Marc B. Rojtman has been elected president of the J. I. Case Co., Racine, Wis. In addition to his former jurisdiction over sales, engineering, and finance, Rojtman will also assume responsibility for manufacturing.

John T. Brown, former president and chairman, was re-elected chairman of the board.

#### Swivel firm changes name

General Machine & Welding Works, Inc., Pomona, Calif., has changed its name to Miller-Swivel Products, Inc. The company manufactures swivels for industry.



# JACKSON COMPACTORS

# PROVIDE TOP COMPACTION PERFORMANCE, UNMATCHED JOB ADAPTABILITY!

A combination which accounts for the fact that more of these machines have been used on major paving projects than all other pan type compactors combined . . . and their popularity continues to increase. Tremendously powerful vibratory action provides 100% of specified density of any material normally used in macadam base or sub-base courses in the shortest possible time. Each unit in the work-

head supplies 4200 THREE-TON BLOWS PER MINUTE. And they are FAR MORE VER-SATILE THAN ANY OTHER COMPACTOR, ideally adjustable to each and every job requirement. Coverage is what you want it to be, up to 13′, 3″. Any arrangement of the compactor units, as indicated, is quickly attainable. With this machine you can compact areas others can't touch, a factor that eliminates lost motion and saves a great deal of time and money. And, of course, it is equally effective on all types of granular soil fills and similar projects. By all means inspect it at your Jackson distributor.

FOR SALE OR RENT AT YOUR JACKSON DISTRIBUTOR . . . name and descriptive literature sent on request



Any of the compacting units in the workhead can be fitted with operating handle and used exact; like the nationally renowned Jack son manually guided Compactors Perfect for getting into spot others can't touch. With twin hook up of two units one man will compact 1,200 sq. yds. in 6" layer per hour.

# JACKSON VIBRATORS, INC.

For more facts, use Request Card at page 18 and circle No. 358

#### Tractor-mounted spreader lays up to 1,000 tph

The Tractor Spreader Co.'s Model 100 Jersey Spreader provided a Tennessee contractor with production rates of up to 1,000 tph in laying loose aggregate for road construction.

At the time of the report, from the J. A. Hadley Construction Co., of Humboldt, the tractor-mounted unit had laid nearly 2 million tons of material, with maintenance still only nominal. Most of the work was performed on the West Virginia, Kansas, and Kentucky turnpikes.

Jersey Spreaders are designed to be mounted on the push beams of crawler-type tractors after the dozer blade has been removed. Without special attachments, they can be used with either cable-controlled or hydraulic dozers. To feed stone from any type of dump truck directly into the hopper, the truck is backed up to the hopper and the body raised. The tractor then provides forward motion to the truck, which is steered by its operator.

The units are available for a variety of tractor makes and sizes. Mounting time is about 30 minutes.

For further information write to the Tractor Spreader Co., Dept. C&E, 630 Terrace Ave., Hasbrouck Heights, N. J., or use the Request Card at page 18. Circle No. 138.



Mounted on the push beams of a Cat D8, and charged by the dump truck in front, a Jersey Spreader lays aggregate for road construction. The unit is offered for a variety of tractor makes and sizes.

#### Case history

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INEERS

#### Unusual bridge design saves estimated \$800,000

The new bridge under construction by U. S. Steel's American Bridge Division across California's Carquinez Strait looks a lot like its "twin", built across the strait 30 years ago. But the similarity just about ends with the outward appearance of the two spans.

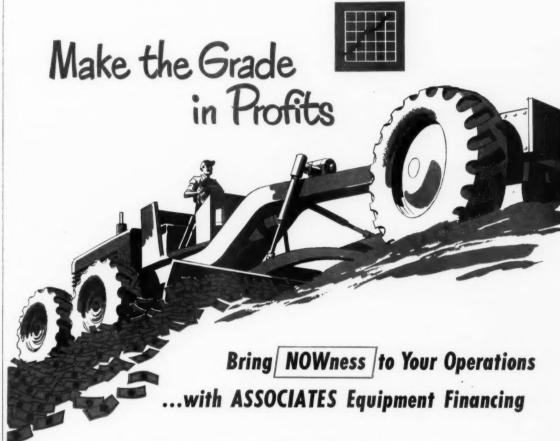
Three major innovations in bridge building reportedly are incorporated into the new span. They are the use of lightweight USS T-1 steel in the most highly stressed truss members: use of high-strength steel bolts instead of conventional rivets at all connecting points; all-welded fabrication of the steel truss members.



The new bridge, like the old one, is a double-cantilever structure with four spans. Its two end spans are 500 feet each, and the two center spans are 1,100 feet each. The structure is supported by three towers set on four

According to computations by the state of California, the use of USS T-1 steel will save the state approximately \$800,000 in building the new

For further information write to the United States Steel Corp., American Bridge Division, Dept. C&E, 525 William Penn Place, Pittsburgh 30. Pa., or use the Request Card at page 18. Circle No. 180.



To earn maximum profits, replace and upgrade your equipment when needed, without depleting vital working funds ... finance it through Associates!

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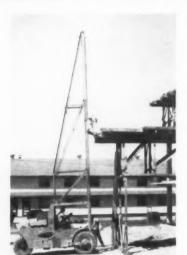
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A  $12 \times 22$ -foot tower section, preassembled as a single unit, is lowered to clear overhead obstructions by means of the Ellis clamps. This method cut drastically the time usually required for assembling and dismantling forms.

#### Case history

#### Build forms and pour; re-use on next floor

Time required for assembling and dismantling forms in constructing two buildings at the Goodfellow Air Force Base, San Angelo, Texas, was cut drastically through the use of movable tower sections. The Warner Construction Co., of San Angelo, and the F. M. Equipment Co., of Dallas, jointly developed this application of Ellis Mfg. Co. methods and products.

Basically the method entailed building a series of tower sections, enough to do a complete floor at one time, then moving them to another floor for re-use without complicated dismantling and re-erecting.

Each 1,950-pound section consisted of decking, joists, purlins, and Ellis adjustable shores. A Scoopmobile moved the sections from floor to floor and building to building.

Only 400 shores were required, and forming lumber was re-used many times with little or no waste. This method reportedly saved up to 75 per cent in time and labor, as well as materials.

For further information about Ellis methods for suspended reinforced-concrete construction write to the Ellis Mfg. Co., Inc., Dept. C&E, 211 N.W. 4th St., Oklahoma City, Okla., or use the Request Card at page 18. Circle No. 153.

#### Film shows ways to apply metal horizontal shoring

"Span and Save" shows the current methods of applying Spanall, an all-metal horizontal shoring for beam and slab concrete floor forms. Tile 15-minute film depicts stripping and installation methods at building sites in various parts of the country.

The sound-color film is available without cost for group showings to building and construction contractors, architects, societies, schools, and colleges. Requests should be addressed to Spanall of the Americas, Inc., 787 United Nations Plaza, New York 17, N. Y.

#### Case history

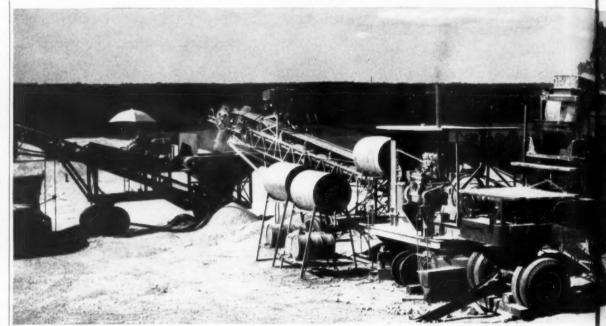
#### \$20,000-a-year savings claimed for photocopier

Using a Contoura-Portable photocopier to "lift off" pertinent parts of blueprints, the consulting engineering firm of Farkus & Barron, with a main office in New York City and branch offices in Chicago and Toronto, saves one or two days on each inter-office communication. Since the company has hundreds of these communications in a month, it estimates that the machine saves the salaries of two draftsmen, or \$20,000 a year.

By placing the machine face down on the material to be copied, the operator can lift any part of any blueprint needed for immediate distribution to the office or department concerned. The firm also uses the unit for lifting off maps, charts, and specifications, as well as for copying editorial material and drawings from bound books.

For further information about this portable photocopier, write to F. G. Ludwig, Inc., Dept. C&E, 235 Coulter St., Old Saybrook, Conn., or use the Request Card at page 18. Circle No. 173.





On this portable crushing operation, producing materials for use on a grading and drainage contract for the Missouri Freeway

construction project near Joplin, Mo., the W. J. Menefee Construction Co. uses 3 Cat Engines to power this crusher.

### He staked his (business) life

This big 100% Cat fleet owner says: "The dependability of engine power by Caterpillar has always made it possible to anticipate true costs—takes the guesswork out of bidding."

From a modest beginning as a small contractor, the highly successful W. J. Menefee Construction Company of Sedalia, Mo., has bet its business life on Caterpillar Engines and machines across the board.

"Experience has shown us that we can always rely on Cat Engine power," says Mr. E. W. Menefee, president.

Recently this big spread was responsible for 9 miles of grading and drainage, including the interchange, to join the Missouri Freeway with Oklahoma's Northeastern Turnpike. Besides a variety of modern, heavy-duty Cat Engines to power crusher, shovels and compressors. Menefee is getting this

big, tough job done on time with a large fleet of Caterpillar equipment, including DW21s and DW-10s, D9s and D8s (with No. 28 Rippers) and No. 12 Motor Graders.

This contractor's policy of always specifying Cat Engine power and machines—coupled with sound management practices—has paid off in profits. Like other successful contractors, this spread gains solid advantages by relying all the way on Cat equipment. Its reputation and preference by contractors mean pride of ownership, high trade-ins, and an organization that stands behind the product.

Reliably rated Cat Diesel Engines and Electric Sets give more work for each dollar spent for purchase, repairs and operation. Production is maintained at an even level because there is no appreciable letdown in power as equipment ages.

Cat DW21 Wheel Tractors pushloaded by a big D9 work in tough chert conglomerate on Menefee's Freeway job.



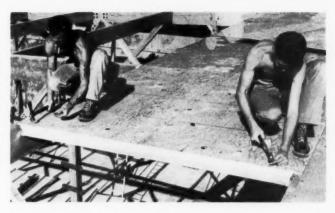
Cat Diesel drives a pneumatic compressor drilling blast holes in rock quarry for materials used on the Freeway job.



#### Test on prestressed beam

A 70-foot concrete bridge beam, manufactured by the Concrete Products Division of American-Marietta Co., Chicago, Ill., was tested on Lehigh University's 5-million-pound universal testing machine. The beam, a combination of box-beam construction plus a concrete slab cast to simulate a field slab, was subjected to a 40-ton downward thrust exerted by the machine on the center of the beam. The test proved the feasibility of factory-made prestressed concrete and a field-cast slab working as a unit to resist loads.

Case history: Employing a panelized fir plywood system for framing and shear diaphragm, Berkeley Plywood Co. installed a 96,000-square-foot roof on the Fibreboard Products Co. in Sumner, Wash. Men in photo are securing the 8 × 8-foot prefabricated sections by nailing through the plywood and the hanger into the purlin, thereby placing hanger nails in double shear. Installed cost of the roof was 36 cents per square foot, and esti-mated labor savings ran as high as 30 per For further information write to the Douglas Fir Plywood Assn., Dept. C&E, 1119 A St., Tacoma 2, Wash., or use the Request Card at page 18. Circle No. 151.





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Cat Engines mean minimum down time, permitting closer bidding of every job, and their wellknown durability can handle the harsh materials and severe job conditions the contractor faces. All of these factors result in lower operating costs than other diesel power plants; and the market value of Cat equipment stays high after normal amortization.

Get in touch with your Caterpillar Dealer today for details - he knows his business, and understands your problems, too.

Engine Division, Caterpillar Tractor Co., Peoria, Illinois, U.S.A. Caterpillar and Cat are Registered Trademarks of Caterpillar Tractor Co.



A Cat D337 Engine powers this Lorain shovel feeding rock to Pioneer portable crushing plant — part of the W. J. Menefee Con struction Company's big Missouri Freeway linkage project.

#### Why we are a 100% Cat fleet owner today

"When buying machinery or preparing a bid we don't take unnecessary chances. Cat units will pay for themselves in savings alone. Elimination of excessive down time really pays off, and our operating costs are low. Cat Engines are real work horses, producing as rated, day in and day out. Add excellent dealer service and parts availability—even on the old ones—and you have the reason why we are a 100% Cat fleet owner today. We look for realistic value when we buy, and get it when we specify Caterpillar!"

—E. W. Menefee, president



Engine Division Dept. CT6
CATERPILLAR TRACTOR CO., Peoria, Illinois, U.S.A. Send me more information about Cat Engines and Electric
Sets for original power and repowering.

Have your dealer call for an appointment, as I may
be in the market. I understand that I am under no

I am interested in learning more in general about these

Name Company Address Zone State City.

Case history

#### **Turkish contractor gains** with engineering testing

When Turkish contractor Kadri Veziroglu, of Ankara, was awarded a contract to build a NATO air base near Izmir, he was unaccustomed to the engineering testing prescribed by the Ministry of Air. Specifications called for rigid testing of all soils, concrete, and asphalt on the project.

The knowledge gained on that job stood him in good stead when later



Concrete core testing was one of the methods used by Turkish contractor Kadri Veziroglu to check the quality of

he won a contract that called for an \$81/2 million highway to be completed in six months. As a result of testing, aggregate in the vicinity of the job site was found to be as good as that obtainable many miles away, saving him a considerable sum in lower transportation costs. In addition, he was able to run cylinder and cube testing on the concrete being supplied to him by 25 subcontractors.

For further information about engineering testing instruments write to Soiltest, Inc., Dept. C&E, 4711 W. North Ave., Chicago 39, Ill., or use the Request Card at page 18. Circle No. 170.

#### **Brunner & Lay opens plant**

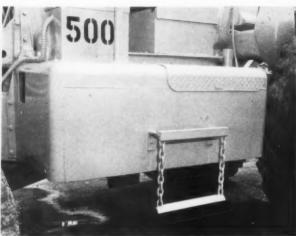
Complete facilities for the manufacture and servicing of drill steel have been installed in the new Sacramento, Calif., plant of Brunner & Lay, Inc., Franklin Park, Ill. The plant is located at 7500 14th Ave.

Claude Thomas will be superintendent, and Wayne Banks, sales engineer, at the new plant, where large stocks of carbide Rok-Bits and allied air accessory tools will be maintained.

← For more facts, use coupon or circle No. 360







Detail shots of Archibald's prime movers—before and after shop repairs. Instead of replacing steps that have been torn off, crews made a step, suspended by chains, that can swing out of the way instead of breaking off when it is hit. Air tanks have been raised to the top of the compartment for protection from stones. The battery is mounted on top of the compartment in a self-grounding case.



J. O. Archibald, left, owner of J. O. Archibald, Redwood City, Calif., and his equipment superintendent Don Baldwin, right, are always glad to show equipment modifications that have been developed by the firm. Some of them are shown on these pages.

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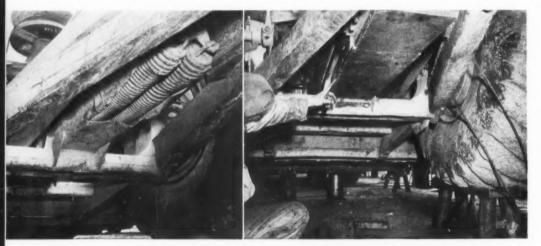
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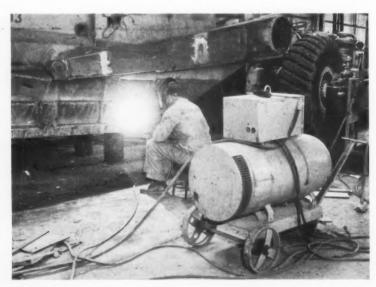
JUNE

Crews modify rigs to give them strength, and a longer working life; manufacturer interested in some of the changes

by RALPH MONSON field editor



Gate return springs in the rear pushbar of the scrapers get additional protection in the shop. A cover is fabricated of ¾-inch steel, which is held in place by a few cap screws. This makes it possible to remove the cover for servicing. In a test, the entire weight of the scraper was allowed to hit the guards. Cover and springs were undamaged.



Victoralloy No. 1 and a Lincoln welder are used to build up the hard-facing on the front parts of the scraper bucket. A heavy bracing plate has been welded between the body and the sheave and cable guards to deflect rocks.



On close inspection, the hard-facing shows up as globs. When the machine starts to work, spaces in between fill with dirt, and the wear will be dirt against dirt. Note countersunk holes in the routing bit moldboard and the nuts on the inside.



Ripper teeth, attached by three brackets to the fear of a Michigan 175A tractor shovel are pointed out by equipment superintendent Baldwin. The ripper shanks swing free when the bucket moves ahead. When the machine backs up, the operator can drag the bucket and dig the teeth into the ground.



A Be-Ge hydraulic pump is installed on the front of a Mack water truck to eliminate a big source of trouble: starting and operating the auxiliary gasoline engine for the pump.

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M odifying rigs to eliminate trouble spots that showed up during the working season is an important part of winter overhaul work for J. O. Archibald, Redwood City, Calif.

Archibald's equipment superintendent, D. H. "Don" Baldwin, summarizes the firm's thinking this way: "Equipment can only make money for us when it works, and it can only work when the sun shines. We aim to get it in the best possible shape during the rainy season so that not an hour of working time is wasted when we get out on the job."

When Baldwin says "best possible shape", he means better than new in many cases. Without making changes in the basic design of the equipment, the shop adds a lot of refinements which mean longer life and less downtime for the rigs. At least one manufacturer has expressed an interest in the modifications, and Archibald expects to see some of the changes incorporated into a few of the forthcoming models.

#### Modifications correct weak spots

A number of modifications were made on Cat DW20 tractor-scrapers as the shop crews got the fleet of ten ready for the current season. These rigs came to the shop bent, battered, and generally in rough shape after work on the spectacular Dyerville highway cut. (See "Scrapers Are Winched Up 62 Per Cent Grade to Make Big Highway Cut", C&E, May, 1958, pg. 14.) The rigs had been work-

ing double 10-hour shifts in very rocky material. And three of them had operated over 8,000 hours before the pan or crankcases were opened up. Track rollers and idlers, however, seldom had lubrication troubles to cause downtime.

This job again demonstrated the trend toward using big tractor-rippers and big push-tractors teamed with tractor-scrapers to move rock—a job usually done by shovels and "Eucs". They got the job done, but the scrapers had taken severe punishment in the rock.

Fuel-tank bottoms on the right side of the tractors were badly dented. The air tanks on the opposite side were bent and knocked loose. Steps had been torn off the sides of the treetors

Causing even more trouble during the season's operations were certain integral parts of the scrapers. The exterior guards for the gate cables and sheaves were bent and squeezed by rocks until they damaged rather than protected the cables. Gate return springs in the rear pushbar were bent and damaged.

Routing bits and moldboards at the lead edges of the pans just couldn't take the abrasion and impact that resulted from digging rock. They quickly wore out, or else were knocked off as the bolts sheared. The lower portion of the pan sides near the front were practically worn through by rock pieces entering or leaving the

(Continued on next page)



The pump powers a hydraulic motor which turns the water pump on the side of the truck. Standard front tires from DW10 tractors, replacing the truck duals, carry less dirt from jobs onto highways.



The rear of one of the water trucks shows some other innovations made by the shop crews. The valve is air operated, and the rig has a high-level distributor nozzle for wetting down haul roads. The heavy manifold across the back serves as a rear bumper.

JUNE, 1958



Overhead cranes do all the lifting in the shop. One of the cranes is lifting one side of a D9 so that the track can be removed. scraper. The machines were obviously doing heavier work than they had been designed to do.

Baldwin had spent the season right on the job, nursing these machines day and night, and he knew just what was wrong with each one. More than that, he knew their general weaknesses—the critical points that had given the most trouble. Even more important, he had worked out modifications to improve the weak points. When the time came for overhaul, the shop crew went through the entire spread with a reconditioning and modification program that actually put the machines back in better-than-new condition.

#### A few of the modifications

The dented fuel-tank bottoms were cut out, and the 10-gage steel tank bottoms were replaced with %-inch plate reinforced on the inside with longitudinal  $5\times5$ -inch steel beams.

The air tanks on the left side of the tractors were raised to the top of the compartment, remounted with flexible connections, and protected by a heavy bottom welded into the compartment. To do this, crews had to remove the battery. But this also had its advantages.

Since many batteries had been damaged by rocks, a new self-grounding steel battery case was redesigned, rebuilt, and installed on each machine. The new case, which bolts to the top of the air tank compartment, completely encloses the battery. The heavy steel cover locks into place and to the handrail with a padlock. This not only protects the battery from physical damage, but also prevents loss by theft. Yet both the battery and the air tanks are readily accessible for servicing.

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The problem of the steps getting knocked off was solved by another modification. Baldwin came up with a step suspended on two chains so that it can swing out of the way instead of breaking off when it is hit.

#### Design new guards

To protect the big gate return springs in the rear pushbar of the scrapers, the maintenance crew installed protective covers fabricated in the shop from %-inch plate. These covers and the springs suffered no damage when the scrapers were test-dropped and the entire weight of the scraper hit the guards, yet they can be quickly and easily removed to service the springs.

Where the old sheave and cable guards projected straight out from the scraper sides, Archibald's crew welded heavy bracing plates at an angle between the scraper body and the guard. These not only strengthen the guards, but also serve to deflect the rocks which cause the damage to the scraper.

Among the primary trouble areas were the lead edges of the pans and the lower parts of the pan sides. Here Baldwin and his crew cut away the



A workman points out the tapered plates, which protect the gate cables and sheaves, and deflect the large rocks that cause most of the damage to a machine.



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A small Snap-On impact wrench, with adjustable torque for bolts from ¼ to ½ inch, comes in handy as one of the shop crew works on a scraper.

worn sheets and replaced them with new metal. Then to provide further protection of the vulnerable areas, crews hard-faced them both inside and outside to minimize wear by abra-

This hard-facing was done in a unique manner with a Lincoln welder and Victoralloy No. 1 hard-facing welding rod. The hard metal was applied as a series of globs spaced roughly an inch apart over the area to be protected. "When the machine goes to work," explained Baldwin, "the spaces between these globs fill in solid with dirt. After that our wear is primarily dirt against dirt, and the metal lasts a long time."

#### Heavier routing bits

To obtain heavier than standard routing bits and routing bit moldboards, Archibald ordered some to his own specifications. They are made of 11/4-inch plow steel, which permits the bolt holes to be countersunk to receive and protect the heads and nuts of the bolts. For further protection, the bolts are installed with the nuts on the inside so that there is practically nothing exposed to catch

As a further protection for the bits, pieces of heavy plate were welded to the scraper sides, above and behind the routing bits in such a way that the bit bears up and back against the plates. This is designed to prevent shearing of the bolts which attach the bits to the moldboard.

These are some typical examples of the type of modifications included in the shop overhaul. While the machine is in, bearings are rebushed and tractor engines, transmissions, and final drives are overhauled. In fact, any part which has not been recently overhauled or replaced in the field is thoroughly reconditioned.

Believing that operator comfort, ease, and pride are directly related to production and efficiency, Archibald's shop leaves nothing undone which will help the operator to do a better job in the field. Steering mechanisms are reconditioned, pedal linkage is checked and adjusted, seats are repaired, and damaged instruments are repaired or replaced.

(Continued on next page)

Inside the shop, equipment lined up for repair includes a Michigan 175 A tractor shovel, a D8 tractor, and a Mack water truck. Overhead electric cranes of 5-ton capacity do all the heavy lifting.



On this site-development job for Tietz Construction Co., Turner-Meyerholtz Co., Lancaster, California, utilized the extra push-power of a 150 hp Adams 660... both as a "blade" and as a pusher. Grader push-loaded one 7-yd. D Tournapull<sup>®</sup>, terraced lots, graded house pads, smoothed roads in new 70-home subdivision. In unstable sand, "660" cut full blade loads in 3rd gear (to 4.7 mph)... developed total power for push-loading in 2nd (to 3.3).





#### dirt...scrapers...almost ANYTHING!

Ask any Superintendent or Foreman who has one of these graders. He'll tell you, "The Adams\* 660 is the most powerful grader built!" And by power he means work-power... the ability to push scrapers, and stalled equipment... to blade deeper, push more dirt, roll it faster . . . to move more pay-yards daily than any other grader offered for contractor work.

#### More speeds for full-power work

While engine horsepower is important, it's usable power on the blade and push-block that counts most. You'll find that both the standard Adams 660, and POWER-Flow\* 660 (with torque converter) put more of your engine-power to work.

The 150 hp "660", with conventional transmission, can provide up to 15 power-speed combinations...more than any other make of grader. You get more speeds at which full enginepower can be used for working, maneuvering, or traveling. Often an Adams can work at practical, medium speed - using maximum power — where other graders must either shift to lower gear at lower speed, or reduce throttle and size of load.

"660's" higher top speeds for traveling (to 26 mph) and for backing-up (to 13.7 mph), save time for actual blading and dirtmoving. And 3 (optional) creeper gears, give you extra "muscle", precision, and shock-protection, at extra-low speeds.

On the 190 hp POWER-Flow 660 model, power is delivered thru 3 to 1 torque converter. Power and speed are automatically balanced all thru the range between 0.0 and 27.4 mph. Its torque-converter drive gives you the effect of an infinite number of gear ratios . . . just-right work-power for every job.

#### Maximum torque delivered to wheels

Adams 80 to 190 hp machines deliver a greater proportion of engine-power to tandem wheels. All gears and shafts in transmission, final drive, and tandems, turn on antifriction bearings. More thrust i made available for pushing bigge loads...for working faster.

#### Applies work forces accurately

Your operator applies grader powe blades faster, more accurately wit instant-acting Adams controls. Or erator has precise control because power-driven mechanical control operate at constant speed — regard less of the number of controls in us Moldboard is easily set, locked firm and held steady on Adams sturd; one-piece "wishbone" frame. Ant friction bearings in control linkas make adjustment easy and accurat You get a smooth, exact cut on a fine finish grading.

Ask us to show you how "660" ca outproduce, outgrade, and outri any other grader. How, size for size all six Adams models (60 to 190 hr can move more dirt . . . move it fas er...and at lower cost than ar comparable grader. And you g your choice of GM or Cummi; engine on the 5 larger models.

rk G-1542-DC



#### LETOURNEAU-WESTINGHOUSE COMPANY, PEORIA, ILLINOI

A Subsidiary of Westinghouse Air Brake Company

Where quality is a habit



Don Baldwin uses the GE mobile radio to talk to one of his ser vicemen in the field. This is a Dodge 1-ton pickup used by field mechanics. The outside speaker at the far side of the cab allows men to hear calls even when they are working on a rig. winch, just behind the cab, operates a rear-mounted A-frame.

(Continued from preceding page)

Lastly, before leaving the yard, every machine is carefully steamcleaned by a Malsbary steam cleaner and painted a gleaming new Caterpillar vellow. When an operator steps on the machine the first day in the field, he has a rig which in looks and feel is practically as good as new, and which in operation should prove even

#### One-man operation

In a sense, the construction firm of J. O. Archibald is a one-man operation because its sole owner. James

Olaf "Ole" Archibald, keeps a finger on every phase of the operation, Starting in business for himself at the age of 17. Archibald bought a Fordson tractor with a plow and cultivator and started contracting work in the orchards area near his home.

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Progressing from wheel tractors to crawlers, he branched out into the earthmoving field about 1930, when he undertook the grading of some salt crystallizing ponds for Leslie Salt Co. This was tricky work in the soft, marshy areas ringing the south end of San Francisco Bay, but Archibald modified his machines to fit the conditions and did the work successfully He still keeps a spread of equipment working in the salt ponds a good share of the time.

In 1942, Archibald joined with Ed Sondgroth of Sondgroth Bros., Mountain View. Calif., to build a section of the Alcan Highway. Since that time his rigs have worked on many county roads, state highways, airports, guided-missile sites, and residential subdivisions. The firm has taken part in many large jobs, like the Dyerville highway project last year, in which an entire spread of equipment was rented to the general contractor for the work.

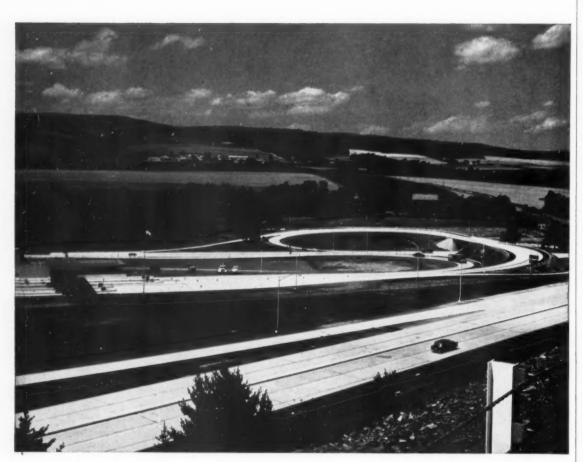
Archibald, now a long way from his modest beginnings, is prominent among today's West Coast earthmovers. His present fleet, in addition to the ten DW20's, includes some 28 crawler tractors ranging from a Cat D9 down to an International TD-9. There are four DW-10 scrapers as well as a number of Cat 60, 70, and 80 scrapers for the tractors. Two P&H shovels with interchangeable hoe and dragline attachments handle shovel assignments, while two Michigan 175A tractor-loaders provide additional digging and loading capacity.

Several sheepsfoot rollers, a Super Compactor, several Be-Ge land levelers, three big water trucks, and the usual array of smaller and auxiliary equipment round out the fleet.

Archibald is a member of the San Mateo County fire department and the Redwood City fire department, and his equipment responds to many calls. His men aid state and federal crews in fighting forest fires, not only in San Mateo County but throughout the area, and assist the fire fighters by delivering water in their tank trucks.

To round out his construction operation, Archibald has gathered a few key people into his organization. These include manager E. W. Kelley, estimator W. G. Ebright, bookkeeper Esther Hanson, equipment superintendent Baldwin, and service superintendent Lynn Drennon, Many of his workmen have been employed a number of years, and Archibald keeps as many as possible on the payroll the year round.

Don Baldwin, equipment superintendent, has been in construction some 20 years, working as an opera-



#### Largest Line of Steel Products for Highways

Here is a partial list of the steel products for highway construction you can get from Bethlehem Steel. In fact, you can buy any construction steel-heavy or light-from this single source. And all our road steel products meet the standards set by state highway departments and testing laboratories.

Safety Beam Guard Rail Cable Guard Rail Steel Guard Posts Formed Steel Bridge Floor **Bridge Railing** Steel Roadway Curbs Dowel Units Bar Mats Welded Fabric Road Center Strip Reinforcing Bar Accessories

Fabricated Reinforcing Bars Nails and Form Wire Wire Fence Steel Fence Posts Wire Rope and Wire Rope Slings Cables for Suspension Bridges Hollow and Solid Drill Steel Digging Bars, Form Stakes Corrugated Roofing and Siding Galvanized Culvert Sheets

Steel Pipe Structural Steel Shapes High-Strength Bolts Rivets, Spikes, Bolts Timber Bridge Hardware Rock Bolts Mayari R High Strength Steel Steel Sheet Piling and H-Piles Hook-Bolt Dowels for Concrete Slabs

Fabricated Structural Steel for Buildings and Bridges

BETHLEHEM STEEL COMPANY, BETHLEHEM, PA.

On the Pacific Coast Bethlehem products are sold by Bethlehem Pacific Coast Steel Corporation. Export Distributor: Bethlehem Steel Export Corporation



BETHLEHEM STEEL



tor, mechanic, foreman, master mechanic, and job superintendent. He can operate any one of the machines and supervise a project, as well as maintain the equipment.

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On his regular crew, Baldwin has five heavy-equipment mechanics. service superintendent Lynn "Red" Drennon, and two service men. Additional mechanics and service men are hired, when necessary, to man the field shops on big jobs. This department does an outstanding job of servicing equipment. Drennon sees to it that equipment is properly serviced, and he has the knack of discovering breaks, cracks, or potential downtime troubles when a machine is being serviced. By close cooperation between Don Baldwin and Drennon. and by the use of radio for communication, these departments eliminate much downtime.

#### Well equipped shop

The big shop which is home for Archibald's equipment was designed and originally used as a trailer manufacturing building. The 50×300-foot structure is equipped with two 5ton overhead electric cranes which travel the full length of the shop. The well lighted and ventilated room makes an overhaul shop that is almost ideal. Offices are located in an adjoining portion of the building.

Field servicing and field maintenance are also important. On the jobs, two Freuhauf 35-foot vans provide shop and warehouse facilities. Vans are set on each side of a 40foot-wide concrete slab to provide a working area. Trussed rafters covered with galvanized iron roofing protect the area from rain and sun.

Every effort is made to provide power tools and labor-saving devices for mechanics and service men. The field shop carries its own Kohler electric plant, which is equipped to start automatically when power is needed. This is really an auxiliary, used only when commercial power is not available or when such power is disrupted.

Several Quincy air-compressor sets follow the field crew to supply air for impact tools which are used to speed up the work or make it easier. Small Snap-On impact wrenches with adjustable torque are particularly handy for lighter work, while a heavy-duty Ingersoll-Rand impact wrench handles the tough work. Both gasoline and electric-powered Lincoln welders are always on hand, together with adequate supplies of welding rods.

#### Field service trucks

Field mechanics use well equipped field service trucks. These Dodge 1ton pickups carry a rear-mounted Aframe operated with a Beebe hand winch. An oxyacetylene welding set is mounted in a special rack on one side, just behind the cab. Built-in steel cabinets carry tools, bolts, commonly used parts, and other supplies.

A General Electric two-way mobile radio on each service truck has an outside speaker. This speaker is loud enough so that a mechanic can hear it even above the noise of a running machine.

(Continued on next page)

Reconditioned machines are lined up in the yard, ready for work. Tires are not replaced until they are worn out or the job is ready to start. New tires—a big inestment—are never left on idle machines.



### Load-out more per shovel

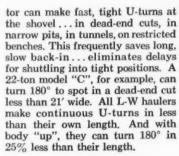
In the loading zone, Tournapull® Rear-Dumps reduce shovel waiting, cut load-time . . . handle more loads per day

You'll load-out more per day, when your shovels load into Le-Tourneau-Westinghouse Tournapull Rear-Dumps. These husky haulers speed your load-haul-dump-return cycle in many ways. Here's how Tournapulls boost output by saving time in the loading zone.

Faster spotting at shovel

Rear-Dump eliminates slow backand-forth maneuvering to spot, while your shovel sits idle and waiting. Tournapull operator can swing prime-mover 90°...make sharp turns to maneuver quickly into best loading position. Tournapull's quick maneuverability adds time for extra payloads...saves preparation of turn-arounds . . . shortens cycle.

Turns 180° in tight quarters With 90°-turn, geared electric-steer on kingpin, your Tournapull opera-



Big. easier-loading bowl

Rear-Dump's broad bowl is all the to-hit target — one that lets your shovel operator spot dipper fast, for the dump without spillage. He Rear-Dump's broad bowl is an easyquick dump without spillage. He swings the bucket thru bowl's low rear entry in a smooth, continuous arc...there's no time wasted on jerky up-down-up-and-out motions.

Exclusive . . . Tournapull steering Only Tournapulls give you geared, electricpowered, 90° kingpin steer. At touch
of a dashboard switch (or movement
of steering wheel on 35-ton
unit), an electric motor pivots
prime-mover on the kingpin. Safety limit switch
stops turn at 90° angle.

The rugged triple-strong body is so tapered that it takes shock loads' easily, quickly builds a protective bottom load cushion. Because long drive-shaft is eliminated, unit also gives you an exceptionally low center of gravity for safe, fast hauling.

#### Steady, low-cost earthmoving

Tournapull Rear-Dumps take on full payloads fast, maneuver easily, haul steadily on or off roads, and dump clean in seconds. They're easy to operate and extra safe on soft fills and over-bank dumps...on steep hills...on narrow, winding roads. Tournapull's simple construction cuts maintenance downtime, reduces cost per ton.

Get all the story...it's important to you! Call or write for complete details on Tournapull Rear-Dumps.

Three profit-building sizes				
	Model B	Model C	Model E	
Ton Capacity	35 net tons	22 net tons	11 net to	
Bulk Capacity (heaped 1:1)	31 cu. yds.	22 cu. yds.	10.5 cu. y	
with tailgate	33 cu. yds.	24 cu. yds.	11 cu. yd	
sideboards	not offered	28 cu. yds.	not offere	
gate and sideboards	not offered	29 cu. yds.	not offere	



#### LETOURNEAU-WESTINGHOUSE COMPANY, PEORIA, ILLINOIS

A Subsidiary of Westinghouse Air Brake Company

Where quality is a habit



Parts are conveniently stored in the shop. The bank of bins has drawers that ride on rollers and are designed to carry relatively heavy loads. The bins were salvaged from an abandoned commercial deep-freeze operation.

(Continued from preceding page)

To provide adequate power for the radio, lights, and small electric tools, each of the service trucks contains a Leece-Neville generator and converter The truck engine drives the generator, which provides electricity for the engine and for auxiliary use. For the auxiliaries, the current from the generator is fed through a rectifier and then to a Trenco transformer, from which it emerges as current suitable for lights and the electric tools.

If a mechanic knows the details of a repair job in advance, he can usually bring required parts and make any field repair in a single trip without the aid of another mechanic.

Archibald's two lubricating and service trucks are models of efficiency. The newest, carried on a Dodge 3-ton truck, is equipped with Leece-Neville generator and transformer such as those on the mechanics' trucks. On the lube truck, the generators also supply power to operate electric motors for the three pumps which transfer diesel fuel, gasoline, and water from the service truck to the equipment being serviced.

The lube truck carries a 950-gallon tank partitioned off for 800 gallons of diesel fuel and 150 gallons of gasoline. Along the two sides of the truck are five 90 and 150-gallon rectangular oil and grease tanks, each fitted with a Lincoln dispensing pump. The truck also carries a 90-gallon stainless steel tank of water for drinking and for equipment radiators. A handy valve and fountain make it convenient for workmen to get drinks while their machines are being serviced.

Convenient compartments in the truck carry filters, tools, and other supplies. Under job conditions, two men can completely service a DW20 or similar piece of equipment with this rig in seven minutes.

#### Spares save time

This contractor has worked out a number of ideas for shortening downtime when equipment runs into trouble in the field. For example, one right and one left rear wheel for the DW20 scrapers are kept mounted and ready to install. In case of a flat tire or burned-out brakes, the entire wheel is replaced in less than half an hour. Replacing a tire or relining brakes frequently takes half a day or more.

One spare DW20 tractor without scraper is kept on hand, since experience has shown that the tractor is more likely to be down than the scraper. In about an hour and a half, the field crew can change a scraper from one tractor to another. The repair of an engine or transmission usually takes half a day or more.

Equipment distributors and the suppliers of fuel, lubricants, and tires assist the field maintenance and service crews in many ways. Goodyear Tire & Rubber Co. usually keeps a tire service truck on the larger jobs to make quick tire changes or repairs. Fuel suppliers usually have a tank wagon on hand to fill all the rigs at mid-shift or between shifts. Archibald usually uses Union Oil Co. fuels and Quaker State lubricants.

Peterson Tractor & Equipment Co., San Leandro, supplies and delivers Cat parts to the crews wherever they are. Peterson also handles the rebuilding of track rollers and the supplying of special as well as standard parts.

Archibald's water trucks are typical examples of the ingenuity of the shop



Manufacturers of Pile Driving Hammers and Pile Extractors Since 1852

crew. One of these is a big Mack diesel truck with 3,200-gallon tank. Since starting and operating the auxiliary gasoline engine for the pump were always a source of trouble, the contractor installed a hydraulic pump and motor to power the water pump.

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A front power takeoff was designed and attached to the front of the truck engine to drive a Be-Ge hydraulic pump mounted in front of the truck engine. Hydraulic hoses conduct the fluid under pressure to a 35-hp hydraulic motor coupled to the water pump on the side of the truck. A single valve operated by a lever from the cab provides the control.

On this same rig, this contractor has found that single instead of dual rear tires carry much less dirt from jobs onto streets and highways. He has, therefore, replaced the regular rear duals with the standard front tires of DW10 tractors. These can be mounted on standard 10-hole Budd wheels with no modifications of the truck's tandem axles.

Some of the modifications being made in Archibald's shop may show up on equipment heading for dealers' lots in the not too distant future. But it is a good bet that by the time they do, Archibald's crews will have worked up more equipment modifications well worth the attention of any contractor.

Case history

#### Contractor cuts costs with concrete carts

Seven Model 15A Prime-Movers kept concrete placement costs down in the construction of a combination garage and drive-in theater in Dover, N. J.

The machines, used by the Dunwell Concrete Construction Co., made continuous runs of 120 to 400 feet. Charged by transit mixers, they had to climb a 20 per cent ramp to reach the working area.

One of the largest continuous pours was 128 cubic yards in 7 hours, using four 15A's. The run on this section was over 300 feet from truck to pour. All of this section was  $2\frac{1}{2}$ -inch slab.

The over-all concrete cost figure on one 2,300-yard section was estimated at \$9.37 per cubic yard.

Total concrete placed on the job by the seven machines was approximately 200,000 yards. The units were also used for clean-up work, as well as for the delivery of other materials to various points on the job.

For further information write to The Prime-Mover Co., Dept. C&E, Highway 61E, Muscatine, Iowa, or use the Request Card at page 18. Circle No. 168.

#### Armco Steel Corp., National Supply merger

Armco Steel Corp., Middletown, Ohio, steel producer, has effected a merger with the National Supply Co., Pittsburgh, Pa., manufacturer of oil-field equipment. Armco will operate the business of National Supply under the same name, as a subsidiary of Armco.

The field lube rig, mounted on a Dodge 3-ton truck, carries just about everything needed for service. Diesel fuel, gasoline, water, oils, and greases are dispensed through nine hose reels. Oil and grease tanks are equipped with Lincoln dispensing pumps. A Quincy air compressor supplies air.





### This scraper loads more pay-yards...faster.. because it makes better use of its "horses"

Compare BIG scrapers available today, and you'll note that most of them offer engines in the 300 horse-power range. This "flywheel hp," however, is only part of the scraper power-picture. More important... as far as load size and loading speed is concerned... is how much of that power is wasted, and how much is actually used.

Consider, for instance, the 300 to 335 hp LeTourneau-Westinghouse B Tournapull® with 27-yd Fullpak® scraper. This machine gets bigger loads faster because it makes fullest possible use of power — its own, and that of its pusher. Here's how...

#### Low, wide bowl cuts power loss

Its Fullpak scraper design, for instance, is an important power-saver. Low and wide, it lets dirt flow back into the bowl almost on a straight line. With blade in ground, Fullpak floor has a rise of only 1°, front to back. That means that more primemover power can be concentrated on pulling and cutting, less on lifting.

Because Tournapull's push-block is low, maximum pusher-thrust is directed squarely behind the blade where it's needed. Pusher-plate, push-block, and scraper-blade "line up" for concentration of maximum power. Direct line of push also eliminates "humping"... steadies the scraper for easier loading and more accurate grading.

Construction details of the "B" also cut power-waste, because they reduce friction-loss. Heavy-duty roller bearings, for instance, are used throughout. Welded steel construction eliminates force wasted in twisting and distortion. Tournapull's simple design eliminates a lot of heavy hardware, whose dead-weight robs you of power. And drive-trait is short-coupled, efficient... doesn waste power in detours between er gine and work application.

#### "Electrics" use hp only when needed

Electric controls are horsepowe savers, too. Instead of continuall dragging on your engine, as hydraulics do, current for Tournapull scraper controls is generated only whe needed. And the *instant* respons of "electrics" eliminates wastefu "build up" of power for operatin scraper controls.

Look at the *whole* power-pictur when you compare scrapers. For complete information on the 1 'Pull\*, see your nearby LeTourneat Westinghouse Distributor.

\*Trademark BP-1748-DC-



#### LETOURNEAU-WESTINGHOUSE COMPANY, PEORIA, ILLINOIS

A Subsidiary of Westinghouse Air Brake Company

Where quality is a habit



# Company equipment procedures keep huge fleet in operation

Down-to-earth maintenance and equipment policies of J. A. Jones eliminate excessive record keeping

efficient and uncomplicated system. Duplicate sets of equipment cards list the make, type, and capacity of each machine; the code number assigned by the company; the purchase date; and the purchase price, including the cost of all accessories. One set is maintained in alphabetical and numerical order so that the amount and location of every machine in an equipment category can be determined.

The second set of cards-also in

Behind the complex work of one of the nation's largest contracting organizations—work that includes building, industrial, and heavy construction throughout the world—is a simple and successful policy for equipment and maintenance.

The Charlotte, N. C., firm, J. A. Jones Construction Co., founded in 1874 by James Addison Jones, today does in excess of \$200 million worth of work each year by taking jobs that vary from a \$15,000 building addition to a multimillion-dollar hydroelectric project.

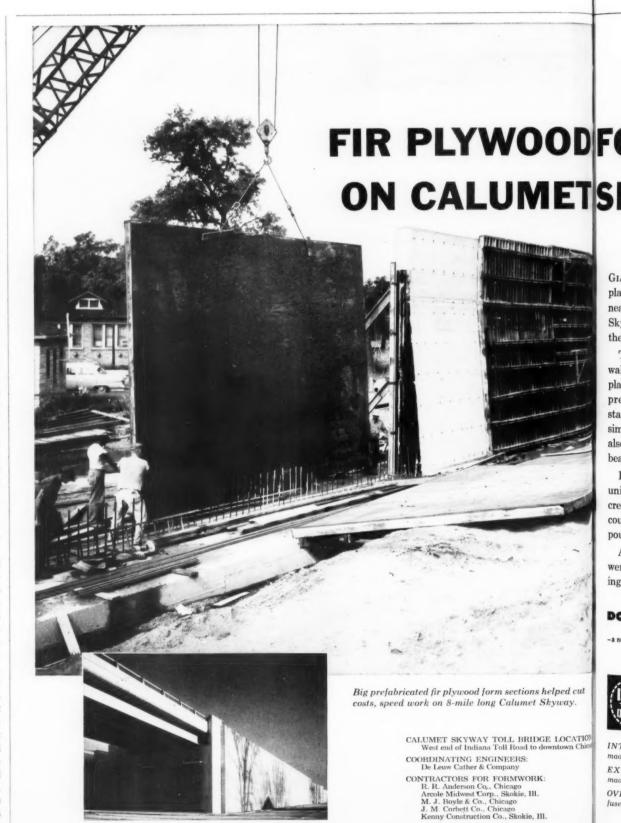
#### Stress flexibility

The organization is unique in many ways. It does not rely on any fixed system, set of regulations, or rule books in taking care of its equipment. as do many large construction companies. To a great extent, it depends on its men and their opinions. President and chief executive Edwin L. Jones, son of the founder, assisted by executive vice presidents Emil J. Kratt and Edwin L. Jones, Jr., and treasurer John S. Stafford, are the top men in the company. Around them is a nucleus of carefully selected officials and superintendents who have years of experience with the firm and its policies.

Because of this, the company has been able to maintain seven branch offices throughout the country, plus overseas offices. The domestic branches are located in Atlanta, Ga.; Shreveport, La.; Nashville, Tenn.; Seattle, Wash.; Berlin Heights, Ohio; and New York, N. Y., which has two offices.

Each of these area offices, headed by a vice president, has various functions and responsibilities. The two New York offices handle all the procurement of materials and equipment for foreign projects. The Seattle office handles all the construction activities, whether it be building, industrial, or heavy, throughout the northwest section of the country. The remaining offices, as autonomous units, have the responsibility of obtaining contract awards for building construction. The estimating and bidding on buildings is completely handled by the area offices: all heavy-construction projects are estimated and bid from the Charlotte headquarters.

Coordination of the company's 3,000 pieces of heavy-duty equipment is handled at the home office with an



In the shop at the Berlin Heights, Ohio, branch of J. A. Jones Construction Co., a Rex paving machine and three Euclid rubber-tire tractors get repairs.

alphabetical and numerical order—
is filed in project groups. This set
allows the company to check quickly
the exact amount and type of equipment on a particular project, and
this information is important in determining the equipment available
for shipment as the project nears
completion.

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This second set of cards also carries the monthly rental fee of the machine charged to the job. Invoices are sent to the projects, but these are not paid. They serve as billings on the equipment rental, or use, charges. The billings are used only for cost purposes, and they also give project superintendents the charges made to their work so that the unit costs can be calculated.

The only information posted on both sets of cards is the number of the project on which a machine was used. This shows the location of the machine and the site from which it was shipped.



The actual operating costs of equipment on a job—including maintenance and repair costs—are recorded and maintained on the project. The project superintendent or manager is responsible for this record.

#### Field cost records

At the completion of a project, for instance, the project manager submits a list of the equipment on hand and makes comments on each. If, after checking his equipment cost records, he feels that a certain rig is becoming too costly to operate, he might recommend disposal or a complete overhaul. But the final decision is made at the home office, which has a clearer view of the over-all maintenance picture.

The card filed in the home office shows whether or not the machine has been fully depreciated, and its present worth. A quick check is made to find the purchase price of a comparable machine. These figures, plus an estimate of the cost of overhauling the rig, show whether it is more profitable for the machine to be kept and overhauled or turned in for a new model.

This is not the sole criterion for purchasing new equipment; factors considered in the buying plan are new and more efficient models on the market, job requirements that cannot be met from inventory, and the need for replacing machines that have exceeded their normal working life. The latter is determined by a check of the equipment file; this shows the number of months—not necessarily hours—that the rig has worked on different projects.

Jones does not keep a record of the annual operating costs of every machine; this would involve an unwieldy amount of paper work in the home office and in the field. Instead, the firm relies on the opinions of the project superintendents, the men who actually live with the machines for months at a time.

Field maintenance facilities vary according to the size of the equipment fleet on a job, the length of the project schedule, and the job location. If the project requires a large fleet to work a long time in a remote area, a maintenance shop is usually set up. But if the fleet is of standard equipment and a dealer is located nearby, the company lets the dealer handle the maintenance work. This

# ODFORMS SPEED CONCRETING ETSKYWAY TOLL BRIDGE

GIANT FIR PLYWOOD FORM SECTIONS, as large as 28' x 31', played an important role in keeping work moving at a near record clip on the new eight-mile long Calumet Skyway which links the Chicago business district with the Indiana toll road.

The job features one of the world's longest retaining walls along three of the eight miles. Over 30 feet tall in places, the wall was formed by leap-frogging the big prefabricated plywood form sections. In most instances, forms were built to maximum wall height and simply cut down for shorter walls. Plywood forms were also used for abutments at street crossings and for beams and bridge decks on overpasses.

Plywood was called for in the job specifications for uniformly smooth concrete, but contractors on the job credit plywood's ease of fabrication and handling—coupled with a high number of re-uses (up to 15 or 20 pours)—with holding down costs as well.

All told, over 300,000 square feet of plywood forms were used by the five contractors concerned with pouring walls, abutments and decks.

#### DOUGLAS FIR PLYWOOD ASSOCIATION

TACOMA 2, WASHINGTON

-a non-profit industry organization devoted to research, promotion and quality control



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LOCATION

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#### ALWAYS SPECIFY BY DFPA GRADE-TRADEMARKS

Letters DFPA indicate material has been inspected and tested under rigid DFPA-Industry quality control program. Grades manufactured expressly for concrete form work include:

INTERIOR PLYFORM®—standard concrete form grade plywood made with moisture-resistant glue. Gives multiple (10-12) re-uses.

EXTERIOR PLYFORM®—standard concrete form grade plywood made with waterproof glue to give as many as 25 or more re-uses.

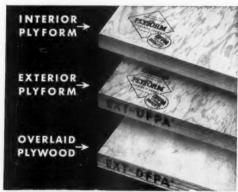
OVERLAID PLYWOOD—special panel with hard, glossy, plastic-like fused resin fiber surfaces. Forms smoothest concrete; up to 200 re-uses.



Rustication lines on walls and abutments were achieved by nailing strips to face of plywood forms.

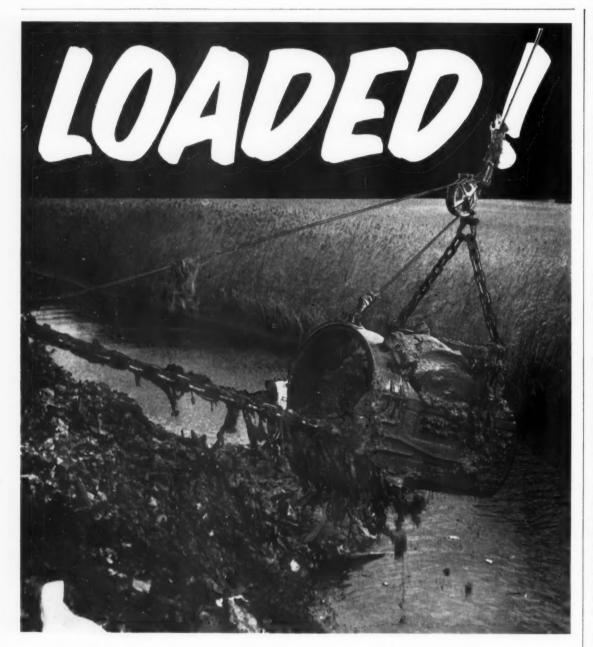


Fir plywood was also used for forming reinforced concrete beams and deck slabs on entrance ramps.





In the equipment yard at Berlin Heights, a Gradall, Euclid prime movers, sheepsfoot rollers, and paving equipment wait for repairs. Recommendations for repairs are made by job project managers; the final decision to overhaul or trade in equipment is made at the home office.



GET THIS EXTRA YARDAGE with a Hendrix Dragline Bucket. The scientifically-arranged perforations make it a "natural" for wet digging...lets water go through...leaves more room inside for material. In wet or dry digging, a Hendrix produces MAXIMUM bucket loads for GREATER PROFITS!

#### "A Type for Every Digging Purpose"

1/4 to 40 Cubic Yards

HENDRIX MANUFACTURING COMPANY, Inc.

MANSFIELD, LOUISIANA

For more facts, use Request Card at page 18 and circle No. 368



All Hendrix Buckets available without perforations

eliminates the need for stocking spare parts on the job.

Jones attempts to standardize on, one make of equipment for a project so that maintenance can be done by a dealer, but this is not always possible.

Shipping cost is another factor that determines which make of machine is sent to a job. Two machines of different makes might be available, a Bucyrus-Erie and a Lorain, but it might turn out that because of the geographical location of the job, the cost of shipping the Lorain is just a fraction of the cost of shipping the Bucyrus. In this case, the Lorain is sent to the job.

The Jones maintenance shops range from permanent masonry structures to a mobile facility set upunder a palm tree in the tropics. The permanent shop at Berlin Heights, Ohio, is a corrugated metal building in an enclosed eight-acre yard. The maintenance shop at the home office in Charlotte is a masonry building.

In this shop, as in most of the shops on projects within the United States, items such as air and oil filters, spark plugs, and fan belts are kept on hand and considered as supplies. In remote areas and on foreign projects, past experience and the list of parts suggested by the manufacturer are used to determine the parts inventory.

#### Equipment coordination

When a contract has been awarded, the project manager or a company official submits a list of equipment required for the work. This list generally consists of the equipment the project boss prefers.

J. J. Haynie, assistant vice president in charge of equipment, supplies the project. Idle equipment, if any, is shipped to the job site first. Then a check is made of nearly completed projects which can release machines for shipment. If idle or about-to-be-released equipment will not fill the request, new equipment is purchased.

This is not a hard-and-fast rule. Even if an idle rig is available, Jones rents a machine near the site if the job is so far away that it is uneconomical to ship the company machine. Again, if the job is far away from the site of a job that is nearing completion, and another contract has been awarded for work nearby, a machine is kept idle a few weeks and shipped to the closer site.

Purchases of a minor nature are handled directly from the job by a project purchasing agent, and all major items are handled by the home or branch offices. On very large jobs, Jones finds it more efficient to set up a complete procurement organization in the field.

Equipment purchasing, maintenance, and movement for a company the size of J. A. Jones add up to major projects in themselves. So well coordinated are these activities of the firm, however, that they are kept—successfully—in the background.

THE END

#### Thread inserts said to pare crusher downtime

Time lost in repairing damaged threads on crusher cores or mandrels reportedly can be cut many times over with a permanent repair technique developed by the Heli-Coil

With this technique, worn threads are drilled out and retapped, and wire thread inserts are installed to provide permanent threads of the original size-without taking the machine



This 4-foot-diameter roll crusher is salvaged, and its life extended, by repairing wear-plate holes with wire thread inserts. With the holes thus reinforced, wear plates can be set up as tightly as possible.

Repair operations are as follows: (1) damaged threads are cleaned out with a drill slightly larger than the original thread major diameter; (2) the hole is retapped with the standard Heli-Coil tap; (3) a stainless steel Heli-Coil insert is installed, bringing the hole back to the original thread size. The thread insert is installed with a hand tool so that the top coil is 1/2 turn below the surface.

According to the company, wear plates can be set up as tightly as possible. Up to 4,000 foot-pounds have been applied on heat-treated bolts used to fasten the wear plate to the

For further information write to the Heli-Coil Corp., Division of Topp Industries, Inc., Dept. C&E, 1496 Shelter Rock Lane, Danbury, Conn., or use the Request Card at page 18.

#### **AGC film stresses** need for engineers

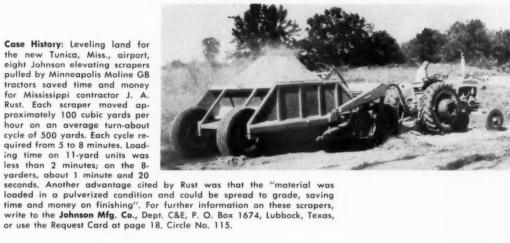
"The Constructors", a 16-mm color motion picture, showing various types of construction and highlighting the industry's need for engineers, has been prepared by The Associated General Contractors of America, Inc. The film is designed to interest students in junior and senior high schools in engineering.

The growing need for engineers in construction is stressed, and the advantages offered in such careers are pointed out. Students are told how to prepare the educational foundation for this profession.

The 17-minute film is available through AGC chapters and branches. Information may be obtained from these chapters, or from national headquarters in the Munsey Bldg., Washington 4, D. C.

For more facts, circle No. 369  $\rightarrow$ 

Case History: Leveling land for the new Tunica, Miss., airport, eight Johnson elevating scrapers pulled by Minneapolis Moline GB tractors saved time and money





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### Costly downtime? Not by a dam site!



E quipment checks, every 100 operating hours, are the backbone of a strong preventive maintenance program that List & Clark Construction Co. is using to keep its earthmoving spreads in top operating condition on

The Kansas City, Mo., construction firm is in the early phases of its second major contract on the Tuttle Creek Dam near Manhattan, Kans. Located on the Big Blue River, the \$90 million structure will be a key unit in the Kansas River Basin floodcontrol system.

a big dam project.

List & Clark's current contract, for \$5 million, covers completion and closure of the embankment, and excavation of the approach and outlet channels of both the outlet works and the spillway. The job got under way late in March of this year and is scheduled for completion in April, 1961.

The company's first contract on this job entailed another \$5 million worth of embankment work, completed late last year. Therefore, a large spread of earthmoving equipment and a well equipped maintenance shop were already at the site when the new contract was awarded.

The big rigs being used on this job include 30 Euclid bottom-dumps, of 13, 17, or 25-yard capacity; six Athey wagons pulled by Euclid four-wheel tractors; four Tournarockers; 20 tractors, including 12 Caterpillar D8's and four Allis-Chalmers HD-20's: six big excavators, including a Manitowoc 6-yard dragline and a Manitowoc 51/2-yard shovel; and scrapers, graders, rollers, drills, and compressors.

Preventive maintenance program

Needless to say, it takes an effi-



Job superintendent W. T. Buford (left) and office manager Lee Meredith check over the preventive maintenance record on a Cat D8 to determine if its field performance is up to par.

List & Clark's field office and shop building are set up at the foot of the embankment on the Tuttle Creek Dam project. The Butler building at center houses the shop, while offices are in the smaller building at the right.





FRUEHAUF BUILDS THE HAULING INDUSTRY'S BIGGEST LINE OF RUGGED CONSTRUCTION TRAILERS!



CABLE DUMPS



HOIST DUMPS



CARRYALLS



BULK CEMENT TANKS

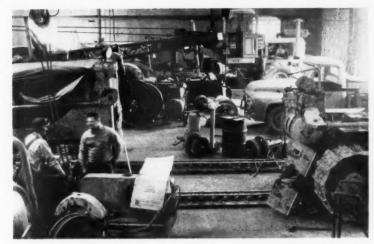
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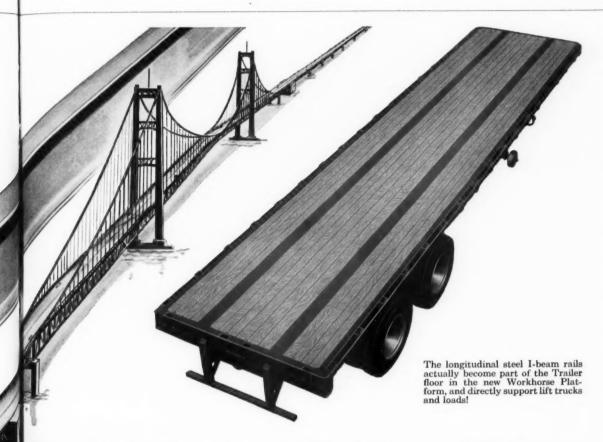
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A Caterpillar D8, brought into the shop from the field, gets a thorough checkover in the List & Clark shop. Wheels are pulled and all components carefully inspected during this checkover.



List & Clark's field shop is crowded with rigs being checked and overhauled, as the company prepares to tackle its second \$5 million contract at Tuttle Creek Dam.



## The New Fruehauf Workhorse Platform Is Tough As A Bridge!

... yet saves up to 1,200 pounds in weight

The new Fruehauf Workhorse Platform is built for strength, lasting power, and big weight savings.

Its deep, deep 19½" I-beam channels directly support loads, lift trucks, and all the forces that tax and strain platform strength.

They do the job, and last, because they're extra deep, continuous, forged of the toughest low alloy, high-tensile steel.

Rugged, full-width I-beam crossmembers at 18"

intervals increase rigidity and carrying capacity. Everything about the Workhorse is designed for top payloads and hard work.

Call your Fruehauf Branch while you're thinking of it now for a complete look at the toughest platform built!

Fruehauf Trailer Company, 10949 Harper Avenue, Detroit 32, Michigan.

FOR FORTY-FOUR YEARS
MORE FRUEHAUF TRAILERS
ON THE ROAD THAN
ANY OTHER MAKE!

World's Largest Builder of Truck-Trailers FRUEHAUF TRAILER COMPANY 10949 Harper Avenue • Detroit 32, Mich.

SEND ILLUSTRATED LITERATURE
GIVING MORE FACTS ABOUT THE
NEW FRUEHAUF WORKHORSE PLATFORM AT ONCE.

NAME		
COMPANY		
ADDRESS		
CITY	STATE	

For more facts, use coupon, or Request Card at page 18 and circle No. 370

cient maintenance organization to keep these machines in peak-capacity operating condition.

Project superintendent W. T. Buford has the organization, with a preventive maintenance program using check sheets furnished by Euclid. Where applicable, the Euclid system is used as is. The system has been adapted by List & Clark to cover track-type machinery as well.

Each rig is checked over in the field by a mechanic every 100 operating hours, with a more comprehensive check at the 500-hour mark. Every 1,000 hours, the machine is pulled into the job shop for a thorough going over and overhaul where necessary. During this 1,000-hour check, the wheels are pulled and all components carefully inspected and tested.

The Euclid system carries these regular checks to the 4,000-hour point, when a general overhaul is usually considered advisable.

For both the field and job checks, mechanics use work sheets that have a number of check points listed, together with space for their findings and a record of what work is indicated and done. Data from these sheets is transferred to a permanent record book—one for each piece of machinery—which is kept in the job office, and in which the field and job reports are posted.

Two valuable reports filed daily are a "Driver's Daily Memo" and a "Mechanic's Report". The first lists the number of hours the rig worked, the number of hauls made, the amount of gas and oil added, and also provides space for the operator's comments as to what needs to be looked at. The second is filed wherever a mechanic spends more than 15 minutes on any repair job.

Of course each rig is lubricated once during each shift, and the lube crew is headed by a man trained to detect signs of unusual wear or symptoms of impending trouble. Consequently, these crews make a substantial contribution to the preventive maintenance program.

#### Monthly reports

A detailed report on the preventive maintenance program is sent once a month to the home office, after all pertinent data have been compiled by

ERS!

LO

(Continued from preceding page)



Even the maintenance rigs occasionally need service. Here a Ford F-250 pickup, used by a field mechanic, gets air in its tires. Lincoln dispensing equipment is mounted on the lube truck.

the office manager and parts men.

The monthly reports on each machine contain two highly important pieces of information: the number of hours the rig was available for work. and the cost per hour of operation. The last item reflects repair and parts costs charged against the machine, so that it may vary considerably from month to month for the same unit.

These preventive maintenance records serve another purpose by indicating to job management what parts are moving. This information helps the parts department to determine what parts need stronger representation in the inventory.

An inventory of about 10,000 parts is stocked at one end of the maintenance shop, and cataloged on a Kardex system. Here, too, the trend is to cut down on the inventory, both because of the fast service provided by nearby dealers, and because the company's well stocked parts department is readily accessible. Only six hours' notice is required to bring a part to the job site from company headquarters

#### The job setup

List & Clark's job setup includes an office building, made of insulated Armco corrugated metal sheeting and heated for year-round use. The shop is a Butler building, 60×120 feet, also insulated and heated by a National Heater Co. furnace.

In the shop, equipment and components are handled by two electric overhead traveling hoists: a Budgit 2-ton and a Yale 2-ton. There are a Rodgers 50-ton hydraulic press, a Black & Decker heavy-duty electric drill, and all the standard repair tools. Welding equipment includes a Magna Welder 15-amp automaticfeed unit and a Lincoln 400-amp machine. A Malsbary steam cleaner just outside the shop is used to clean all equipment before it is serviced.

Two lube trucks operate from the shop to service equipment in the field. Both Ford F-600's, they carry Lincoln dispensing equipment, Gardner-Denver compressors, and Onan light plants. The job also uses four mechanics' trucks-Ford F-250 3/4ton pickups-equipped with all the standard mechanics' tools. These trucks use Motorola or RCA radio to communicate with the shop.

Five welding trucks-Ford F-600's are equipped with Lincoln 300-amp welding machines for work in the

The shop itself is manned by H. A. Burden, shop superintendent, and nine mechanics, six welders, and a couple of parts men.

Fuel is brought to the site by tank truck and stored in twin 12,500-gallon tanks near the shop. A fuel truck services rigs in the field, while pumps at the tanks take care of other machines.

A 25-foot wellpoint pump system with a capacity of 300 gpm provides water for every purpose but drinking. Drinking water is purchased from the town of Manhattan.

Supervisory personnel on this job feel that the preventive maintenance program has shown outstanding results. Office manager Lee Meredith puts it this way:

"We're still in the novice stage as far as preventive maintenance goes, but the program has already paid its way and we have seen some spectacular results. For example, a routine 1.000-hour check turned up cracked front-end spindles on four 'Euc' bottom-dumps. We might not otherwise have detected them until they had broken, and then we'd have had some real downtime."

THE END



model with 61/2 H.P. engine.

#### GENERAL PURPOSE DRILL

Controlled

The most versatile drill you can imagine. Mounts on any truck, crawler or wheel tractor—drives from Power Take-off. Also available with separate power unit. Drills at any angle from horizontal to vertical. Handles augers from 3 to 12 inches in diameter at feed rates up to 20 f.p.m. Unmounted, it is easily converted for trench drilling purposes.

Heavy Duty HYDRAULIC HORIZONTAL DRILL

# werful machine for horizontal ng of blast holes. Can also be adapted to ng. Self-propelled — rolls right up to the to work! Water cooled engine handles ment up to 28° diameter. Hydraulic co

on cars or trucks for hiway travel. Economy of operation is matched by lasting performance and low cost maintenance. 12 H.P. 4-Cycle,

2 cylinder, air-cooled gasoline engine. Also available in standard

Vertical and Horizontal Models for a Wide Variety of Drilling Uses!

#### Contact your equipment dealer for additional information

or write to CARDOX CORPORATION

307 North Michigan Avenue • Chicago 1, Illinois

NOTE TO

Dealers:

Distributorship still

available in various

parts of the

country. Write

for information.

Look ahead...move ahead...and stay ahead with Allis-Chalmers construction machinery



# fastest growing acceptance in the business...

Everywhere you go, you see more and more Allis-Chalmers construction machines—because they're doing more. On big jobs or utility work, they're proving value by performance . . . earning steadily increasing popularity.

HERE'S THE COMPLETE LINE

#### Allis-Chalmers crawler tractors for every application

63 belt hp to 225 net engine hi 12,200 lb to 45,500 lb bare wt.

buildozers, side booms, mounted rippers other attachments.



HD.

HD.

mode

HD-21G

225 net engine hp
13-ft., 4-in. dump height
66,500 lb

HD-16G

150 net engine hp
12-ft., 3-in. dump height
47,800 lb

### Designed and built for high-volume pe

#### Allis-Chalmers motor scrapers and wagons

Five models that over major advantages on big jobs or utility wor



TS-360

280 hp Struck-15 yd • Heaped-20 yd TW-360

280 hp • 28 payload tons Struck – 17 yd • Heaped – 24 yd Waight – 47 000 lb (approx.)



Struck-15 yd • Heaped-20 yd • Cable control • 25,850 lb

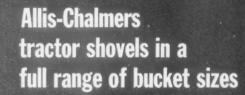
Struck-8.4 yd • Heaped-12 yd Cable control • 15,250 lb



214-CU-YD

HD-11G 111 net engine hp 11-ft., 7-in. dump height HD-6G 72 net engine hp 10-ft. dump height 19,600 lb

11/2-CU-YD



Up to 7-cu-yd capacity to match requirements for various materials and job conditions.

### ne performance you can depend on



TR-260

200 hp • 18 payload tons Struck—11 yd • Heaped—15 yd Weight—43,800 lb (approx.)

TS-260

-11 yd • Heaped-14 yd -39,600 lb (approx.)



Struck-4 yd Heaped-5.4 yd Hydraulic control 6,595 lb

model 106

Struck-6.1 yd • Heaped-8.5 yd Cable control • 10,300 lb

**Allis-Chalmers** pull-type scrapers

The only line with low bowl, high apron lift, forced ejection in every size.

SEE MORE

**ENGINEERING** IN ACTION

# Allis-Chalmers motor graders—designed for comfort-conscious operators and cost-conscious owners



#### **Model D Special**

50 brake hp
10,900 lb (gasoline)
11,450 lb (diesel)
4 forward speeds to
25 mph (approx.)
1 reverse speed to
3 mph (approx.)
All-steel cab\*

Shiftable moldboard\*
Hydraulic scarifier\*
Leaning front wheels\*
Power circle turn\*
\*Also available
individually with the
Model D Standard as
optional equipment.

Rear-mounted attachments available as optional equipment include \%-yd loader; shoulder maintainer; windrow eliminator.

#### **Model D Standard**

50 brake hp 8,800 lb (gasoline) 9,350 lb (diesel)

#### **FORTY-FIVE**

120 brake hp 6 forward speeds to 20.6 mg 3 reverse speeds to 7.0 mph 23,800 lb (approx.)

Ask for a demonstration. Your Allis-Chalmers dealer will be glad to prove the value of any of these machines in a working demonstration. Call him now.

Look ahead...move ahead...and stay ahead

ALLIS-CHALMERS, CONSTRUCTION MACHINERY DIVISION, MILWAUKEE 1, WISCONSIN

**ALLIS-CHALMERS** 



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#### Gas-turbine engine powers A-C test tractor

An experimental crawler tractor, powered by a high-speed gas turbine, has been developed by the Allis-Chalmers Mfg. Co., Milwaukee, Wis. Inside the tractor's engine compartment, a Boeing 503-10C gas-turbine power unit has replaced the conventional diesel engine.

The model, named the P-91, has been assembled for research purposes. The design of the gas turbine involves the equivalent of a built-in torque converter, which is standard equipment on Allis-Chalmers' Model HD-21 crawler tractor. The ability of the turbine to deliver the range of speed and flexibility of power required for successful tractor operation will be thoroughly tested.

Net horsepower developed by the turbine to drive the tractor is said to equal that of its diesel counterpart. Exhaust gases, greater in volume than in a diesel, have been handled in such a way as not to inconvenience the operator. The noise level is reported to be equal to that of the diesel-powered unit.



The Allis-Chalmers experimental P-91 crawler tractor, powered by a Boeing gas-turbine engine, is given a workout at the proving ground of the firm's Springfield, Ill., works. This model is part of the company's research program to test and evaluate the gas-turbine engine as a power source for tractors.

#### Worthington establishes a resale operation

Worthington Corp., Harrison, N. J., has organized a new resale operation that is completely separate from its direct selling activities. Resale selling, as identified by the firm, is the sale of franchised industrial products to franchised Worthington distributors.

Worthington industrial products sold through distributors include vertical turbine and standard pumps, construction machinery, air-cooled compressors, mechanical power transmission equipment, and welding positioning equipment.

General manager of resale operations is P. J. Foley. Reporting to him are four regional resale managers: J. E. Seibold, Eastern region, with headquarters in the home office; R. N. Franz, Central region, in Cleveland, Ohio; J. T. Carroll, Midwest region, in Chicago, Ill.; and M. H. Needham, Western region, in San Francisco, Calif.

#### Methods, materials tests for joint, crack sealing

Highway Research Board Bulletin 166, "Field Studies of Methods for Joint and Crack Sealing", is now available from the HRB, 2101 Constitution Ave., Washington 25, D. C. The bulletin contains two papers, the first of which describes the construction and subsequent performance study of an experimental resealing project in Michigan. Six different brands of hot-pour sealer were used on the job.

The other paper outlines the physical requirements that appear to be necessary for a successful crack sealer based on the authors' previous research. The paper also describes a series of tests designed to measure whether a sealing material would meet these requirements, and reports the results of testing 26 compounds by the Joint Highway Research Project at the Massachusetts Institute of Technology.

The well illustrated bulletin is priced at 80 cents.

Over 30,000 Americans were killed in 1957 traffic accidents.

### Modern As The Highways They Help To Build!



### MERCEDES-BENZ DIESEL ENGINES

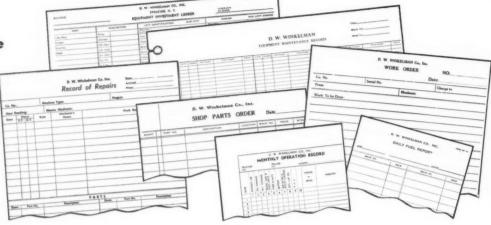


For more facts, use Request Card at page 18 and circle No. 373





Bob Cookinham



Archie La Pointe

#### Records system: Key to equipment upkeep

T wo men and an elaborate system of checks, reports, and records are responsible for the general and preventive maintenance programs which an upstate New York contractor employs to keep more than \$5 million worth of machinery and equipment in A-1 working condition.

D. W. Winkelman Co., Inc., of Syracuse, a 26-year-old earthmoving firm doing between \$15 and \$20 million

worth of work annually, believes that good maintenance is a fundamental economy measure. Evidence of this is the time and money that have gone into setting up, operating, and constantly improving its equipment maintenance division.

This earthmoving firm owns and operates some 300 major pieces of construction machinery, as well as nearly 1,000 smaller items. The main-

1882

tenance operation doesn't stop with these, however; Winkelman has half a dozen subsidiary companies in such specialized fields as steel erection, asphalt paving, and prestressed-concrete manufacture, and these contribute another 500 items to the over-all equipment inventory. This means that the maintenance program covers a total of approximately 1,800 equipment items.

Sharing the management responsibility for this gigantic program are two Winkelman veterans. Archie La Pointe, the equipment superintendent, started with the firm 18 years ago as a mechanic. Robert Cookinham, office manager for the division, went to work for Winkelman 17 years ago in a field office.

Today these two men, working directly under the president, Dwight W.



MANUFACTURERS SINCE

For more facts, use Request Card at page 18 and circle No. 374



Writes Mr. Milligan, "Back in 1954 when we made our final plans for installing an improved completely new crushing and washing plant here at Sidney, we naturally wanted the best machinery we could get to fit our plans. After considering a variety of pit equipment, we decided on using Lippmann. Your equipment was new to us so we did not want to write you prematurely about it. However, now after three years service, we can say that we truly have not regretted our decision. We get 150 tons of crushed, screened, and washed high-quality material per bour on the average and reach peaks as high as 200 tons. The ability of your equipment to produce like this along with the excellent service it has given makes it top notch in our opinion."

You'll like LIPPMANN too!

### "Our LIPPMANN crushing and washing

plant still 'top-notch' after 3 years" says William Milligan, Pres. The Sidney Sand & Gravel Co., Sidney, Ohio

Sidney's LIPPMANN
plant includes:

Four 24" Lattice Frame
Conveyors (total 320')
One 24" x 90' Radial
Stacker
Four Screen-all d.d. screens
— 3' x 12' to 4' x 14'
One Screen-all s.d. screen
3' x 4'
One 15 x 24 Rock Ram
Jaw Crusher
One 15 x 36 Grizzly King
Jaw Crusher
One 30" x 5' Reciprocating Plate Feeder
One 30" x 25' Single
Screw Fine Sand
Classifier
Four 40 yd. Single
Compartment Bins
One 25 Yd. Single
Compartment Bins

This same complete Lippmann-engineered planning and manufacturing service is now available to help you keep competitive in quantity, quality and cost. Whether it's complete portable or stationary crushing or washing plants, or individual components, it will pay to contact your local Lippmann Dealer, or Lippmann Engineering Works, Inc., 4637 W. Mitchell St., Milwaukee 14, Wisconsin.





Dwight W. Winkelman

Winkelman, have the sole responsibility for purchasing, assigning, and maintaining equipment. They are quick to admit, however, that without the detailed record system they use the job would be an impossible one.

Like most large contracting firms, Winkelman handles work that ranges far outside the immediate area of the home office. Right now there is a heavy concentration of highway work in Illinois and Ohio, and so the firm has set up a maintenance shop at Akron, Ohio. But reports are still filed daily with the Syracuse headquarters, where the equipment division keeps a close check on all of the firm's machinery.

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The backbone of the maintenance record system consists of two master records: an "Equipment Maintenance The Equipment Maintenance Record for a particular machine lists, for example, all the replacement parts needed and when they were put in, the amount of man-hours spent in repair of the machine, and both the parts and labor costs charged to that machine. The Equipment Investment Ledger includes a summary of this information, plus complete figures on

(Continued on next page)

Record" and an "Equipment Investment Ledger". These consist of  $8\frac{1}{2} \times 11$ -inch cards which together contain the entire history—costs, repairs, performance, etc.—of each individual piece of equipment. It is these cards which La Pointe and Cookinham study from time to time, to determine when a piece of equipment is ready for trade-in or retirement.

The Equipment Maintenance Record for a particular machine lists, for example, all the replacement parts needed and when they were put in.

Parts are stored neatly in bins at the rear of the Syracuse shop, and are eataloged on a Kardex system (left). Note revolving bins for nuts and bolts at right.





#### Fast-conomically-Economically-Conveniently-

THE H. B. ZACHRY CONSTRUCTION COMPANY finds that these sturdy Johnsters really fill the bill. They now have several in operation on airport and highway jobs.

The above photograph shows a Jobmaster cutting compacted grade for mixing water to obtain proper soil density on a federal super-highway project on Route 80 between Abilene and Sweetwater, Texas.

### Some Typical AMCO Uses for Roads and Similar Jobs

Land clearing • cut and fill work • stabilizing soil • aeration of soil • scratching a compacted surface • for mixing base • mixing materials and aggregates • land-scaping operation.

AMCO Harrows are especially effective in breaking hard-pan soil, allowing bucket equipment to fill rapidly.

WRITE, WIRE OR CALL FOR MORE INFORMATION

#### ALEXANDER MANUFACTURING CO.

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The Winkelman equipment division is housed in this frame and brick building on the outskirts of Syracuse. Shop and storage areas occupy the front part, while offices and the parts department are at the rear.

Equipment brought to the Winkelman shop at Syracuse for repair or overhaul, prior to the summer construction season, is lined up in the yard to the rear of the shop. Earthmovers and paving equipment predominate in this area.



# "It takes a lot of truck to handle 25- to 30-ton loads!"

— says W. B. Couch, superintendent of the Campbell Limestone Co., Beverly, S. C., in reporting on their GMC Diesels



SOME OF THE HUGE BOULDERS THAT HURTLE DOWN into Campbell's GMC's are half the size of a sedan. In fact, the specially built dump bodies are of 1-inch steel plate. And underneath is the GMC brand of super-stamina that shrugs off this kind of punishment—for years.

OFF-THE-ROAD HAULING THAT'S TOO HEAVY FOR LEGAL HIGH-WAY TRAVEL is rugged business. Yet Campbell Limestone's GMC Diesels do this day after day—running 10-hour days in the summer. They've never required any pampering—even after the equivalent of 100,000 miles of this work. It's the pay-off on GMC's all-truck construction—as the world's largest exclusive commercial vehicle manufacturer can supply it.



EVEN CLIMBING THE STEEP RAMPS with their huge loads is easy for these GMC's. They've got the power reserve to keep rolling where other trucks can't make the grade. You can thank those high-torque 2-cycle Diesels for that!

GMC TRUCK & COACH—A General Motors Division

#### GMC-America's Ablest Trucks 1/2 to 45 tons

or more facts, use Request Card at page 18 and circle No. 378

(Continued from preceding page)

performance, depreciation, disposition, and related data. A complete description of the machine and its attachments is also entered on this ledger. eq

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A code letter, designating the category of equipment, and a number assigned to the individual machine identify the various items in the equipment inventory. Such a coding system enables anyone in the office to locate quickly the records for any one of some 50 tractors and dozers, 150 trucks, 17 shovels, nearly 30 earthmovers, or any of the other pieces in the company's inventory.

Feeding the master records are a number of intermediate or temporary records, which in turn are fed by reports from the field or shop. Field reports include an "Operator's Daily Report", a "Daily Fuel Report", and an "Equipment Transfer Report". The latter gives the division office staff information on the current whereabouts of each machine. Exact hours of operation are also reported regularly to the home office.

Reports of lubrication, repairs, and parts ordered for each machine are also delivered to the records office from each job and the Syracuse shop. This information is transferred to the "Monthly Operation Record" kept on each piece of machinery, and ultimately the data is posted on the permanent master records.

Intermediate records in the division office also include a "Location Sheet", which records the job on which the rig is working, its income, and hours available for work. The information contained here is the basis for figuring equipment costs on a particular job and the depreciation of the machine in question.

There are record cards for various components, too, such as a "Tire Change Report Sheet" and a "Tire Record".

#### Maintenance charts

A part of its maintenance system, of which the firm is particularly proud, is a master maintenance chart showing such items as radiator capacities and the precise lubricants, filters, and tires required for each type of machine the firm owns. These charts



welder in the Winkelman shop fabricates a gooseneck for the Ferguson 50-ton roller. The attachment will permit hauling the roller with a Tournapull tractor.

are prepared in the home office from equipment specification sheets and maintenance manuals, and copies are placed in the hands of job superintendents and shop foremen.

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The report from the field and from the job shops is that these charts are invaluable. The part number for the exact lubricant, filter, or other required service item is given for each type of machine, and this listing saves time and also prevents errors.

Winkelman carries a parts inventory of some 10,000 or 11,000 separate items, but this represents a drastic cut in the inventory of a few years ago: like other contractors today the Syracuse firm is paring its parts inventory to a minimum. The ready availability of parts from dealers makes larger contractor inventories unnecessary.

Two sets of parts books and two sets of maintenance manuals for each type of machine are kept by the company. One set is held at the home office, the other follows the machine around.

#### Shop setup

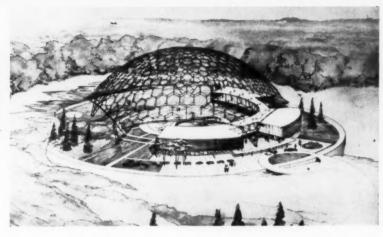
Winkelman's Syracuse shop is set up to handle every kind of equipment maintenance and repair, including the major overhaul and rebuilding of engines. A shop crew, varying from 10 men in slack times to as many as 40 in times of greatest activity, works under foreman C. E. Hutchison.

Shop equipment includes Lincoln and Hobart welding machines, Malsbary steam cleaners, a Lemco 60-ton hydraulic press, a Caterpillar hydraulic puller, an OTC mechanical puller, four Safway 3-ton overhead hoists, a Rodgers 3-ton hydraulic floor crane. a Clayton dynamometer, and various power and hand tools. An Austin-Western Hydrocrane with 5-ton capacity is used in the shop and yard.

Six lubrication trucks operating out of the shop or on projects use Balcrank lubricating equipment, Mechanics' and welders' trucks use GE and Motorola two-way radio to communicate with the shop.

Other personnel responsible for aspects of the Winkelman maintenance program include Donald B. Stephens, records manager: Al Capato, parts manager; and Jack Schrader, dispatcher. THE END

A DRAWING of the 250-foot-diameter and 103-foot-high geodesic dome that will become the headquarters for the American Society for Metals Building, some 35 miles east of Cleveland, Ohio. Scheduled for completion this fall, the \$2 million structure will e composed of 11-foot aluminum hexagon sections.





#### 4-Wheel Drive...4-Wheel Steer New Napco Tractor goes where others fail

With its powerful 4-Wheel traction, the Napco CRAB Tractor operates easily in treacherous footing where an ordinary wheel tractor would be help-

Traction like a crawler. The exciting 4-Wheel drive CRAB has approximately twice the drawbar pull of an ordinary wheel tractor of the same engine horsepower. This extra traction allows it to work efficiently in axle-deep mud, sand, or snow...on

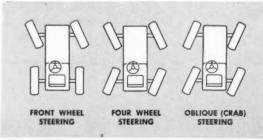
jobs which previously called for a heavier, expensive crawler tractor.

Unmatched versatility. But while the CRAB offers crawler-like traction, it has all the advantages of a standard wheel tractor . . . and more, too. Highway speeds up to 25 mph save time and cost in moving from one job to another, while the unique 4-Wheel Steering feature allows it to maneuver in tight areas where conventional tractors couldn't operate. Inside turning radius is only 61/2 feet!

Other revolutionary features. Torqu converter ... heavy-duty axles . hydraulic reversing clutch . . . power steering . . . 4-wheel power brakes . option of planetary axle and from mounted PTO.

Ask for demonstration. You'll have to see the CRAB in action to believe See your nearest Distributor or wri to Napco . . . today!

Traction like a crawler . . . Versatile as a Wheel Tract



Just flip a lever on the dashboard to instantly select the

Manufactured by Napco Industries, Inc., Minneapolis 11, Minnes type of steering you want. Easier than shifting gears.

Largest supplier of 4-Wheel Drives to the major truck manufacture.

For more facts, use Request Card at page 18 and circle No. 379

# Maintenance "played by ear"



L. V. Massengale, Jr. (standing), Whittle equipment superintendent, and Bill Davidson, who supervises the actual maintenance operation, confer with the operator of a Marion dragline on the rig's performance.

"I find
it pays
to be choosey."



"And I find it pays more than ever to use Dodge Reports for this reason:

With competition the way it is, finding the kind of job you want to bid on means you have to know about every possible opportunity you can. You've got to know who's designing it, building it and, if there's going to be competition, what sort it is."

Dodge Reports tell you daily just what you want to know about any kind of new construction. They bring you up-to-the-day progress reports from the time a project is contemplated until the sub-contracts are let. You know without wasting your time the kind of people you would be dealing with and competing with — whether it's your

kind of job, or not. And with Dodge Reports you won't miss any good bets either.

That's why successful suppliers and contractors by the thousands are using Dodge Reports to help them locate and select the opportunities they know they can make a profit on. You, too, can profit by using Dodge Reports to find the business opportunities you need and want wherever you operate in the 37 Eastern States.

Send the coupon today for your copy of "Dodge Reports — How to use them effectively," including the famous "Dodge Specification Form" that helps you choose the kind, size and location of the jobs you'd like to have.

F. W. Dodge Corporation, Construction News Division, Dept. 7068 119 West 40th Street, New York 18, N. Y. I vant to know how to get more new construction business. Please let me see some typical Dodge Reports for my area. I am interested in the markets checked below:    House Construction	Dodge Reports For Timed Selling to the Construction Industry
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\*\*W e don't think we're large enough at this point to need a formal maintenance program with all the paper work it involves; you might say we sort of play it by ear. But if we get much bigger—or if our present system begins to show holes—you can bet we'll set up a preventive maintenance program."

These words of L. V. Massengale, Jr., equipment superintendent, express the thinking on maintenance of the Whittle Contracting Co., an 8-year-old Dallas firm that does between \$4 and \$5 million worth of heavy engineering and concrete work annually in the Southwest.

But there's more to the story than the words tell. The fact that the greater part of Whittle's work is in Dallas County or nearby makes it possible for management to keep a close personal check on equipment.

In fact, this personal check is a kind of substitute for the more formal system of regular checks and records. Massengale and his assistant know every piece of Whittle machinery well, and the majority of their time is spent in visiting the jobs and inspecting the equipment.

The heavy artillery in the Whittle equipment lineup is a fleet of 17 draglines—mostly Koehrings—ranging in capacity from 3 yards down. Other machines include tractors, trucks, trailers, concrete-handling equipment, compressors, and tunneling equipment. The equipment inventory is valued at more than \$1 million.

The equipment is owned by a separate corporation, Whittle Construction Co., Inc., and rented to the contracting firm for the various jobs. R. D. Whittle, president of both firms, explains that this arrangement allows him to isolate equipment rentals from job costs, thus making cost figuring a simpler process.

#### Work is concentrated

Specializing in bridges, tunnels, and heavy concrete structures such as monolithic sewers, spillways, and large storage tanks, Whittle Contracting works mostly in the south central and southwestern states, although it currently has a couple of jobs under contract in the upper Midwest. More often than not, however, the majority of its jobs will be within a 60-mile radius of Dallas, making it possible for the home shop crew to visit jobs frequently for necessary service work.

R. D. Whittle has been in contracting since 1930. After working up to superintendent, he became a partner in a construction firm in 1936. He founded the present company that bears his name in 1949, and one year later set up the separate corporation to own and lease the equipment.

Definitely a field rather than a

desk contractor, Whittle personally oversees the entire operation of his company. He visits each job frequently, knows intimately the details of each job as it progresses, and consults often with Massengale on maintenance or the purchase of new equipment.

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Whittle has definite ideas on retiring machinery. He believes that a trade-in while the machine "still has a lot of value" beats operating to the point where repair costs are high. "After all, payments on new equipment don't run any more than repair costs—and downtime is that hidden extra expense which sneaks up on you."

This contracting firm is a family partnership between Whittle; his son, R. N. Whittle, who heads the estimating operations; and Massengale, a son-in-law. As equipment superintendent, Massengale is responsible for dispatching, maintaining, and servicing the entire equipment inventory.

#### **Equipment personnel**

Working with Massengale are Bill Davidson, who looks after the actual maintenance operation, and W. P. Allen, who is in charge of the shop and equipment office. Whittle himself takes the responsibility for consigning machines to the various jobs, and for this role he must know where each machine is working, what it is doing, when it will be available for use elsewhere, and what sort of performance it is giving.

Massengale and Davidson have mobile "offices"—Chevrolet ½-ton pickups equipped with RCA two-way radio—for their field work. In a single day they may separately visit half a dozen jobs, sometimes meeting at one by prearrangement to confer on an equipment problem.

Massengale has a pilot's license, and this comes in handy when he has to visit a job farther away. He has his choice of two planes which the company owns: a De Haviland Dove six-passenger craft and a Cessna 180 four-passenger model.

Other mobile units in the maintenance lineup include three mechanics' trucks (one International and two Chevrolets), two welders' trucks (also Internationals), and three International 195's to haul equipment to the job or back to the shop. The welders' trucks are equipped with Lincoln 200-amp machines.

Whittle uses no lube trucks, relying instead on oilers, mechanics, and operators for this operation. Davidson personally looks after such extraordinary lube work as winterizing of machines.

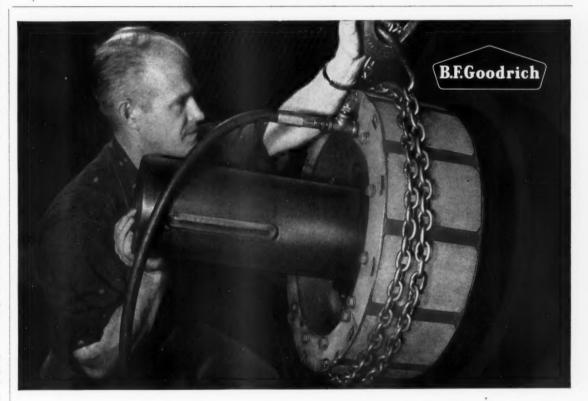
The job force at Whittle's Dallas headquarters includes two heavyduty mechanics, a man on trucks, another man on pumps, and two welders. All are trained to double in (Continued on next page)



Equipment superintendent Massengale checks some maintenance cost figures with R. D. Whittle (seated), president of the firm. Whittle himself keeps close check on equipment and its performance.

W. P. Allen (right), who supervises shop work and holds down the shop office when Massengale and Davidson are in the field, discusses a compressor with a shop mechanic.





# New B.F.Goodrich Hi-Torque Brake STOPS TWICE AS FAST



Continental-Wooldridge self-propelled Dumper and Scraper Models CWD-214, CWD-321, CWD-221, CW-221, CW-220, and high-capacity tractor-drawn Scrapers, have capacities up to 30 yards struck and 39 yards heaped. 22" x 7" B. F. Goodrich Hi-Torque Brakes provide maximum stopping power.

Here's the ONLY heavy duty brake that will give you the reserve stopping power you need for today's new, larger off-road equipment. In one operational test, the B. F. Goodrich Hi-Torque Brake stopped a popular 24-ton capacity truck at a rate of 18 Ft/sec<sup>2</sup>. This same truck, equipped with conventional two shoe brakes, achieved a deceleration rate of only 7 Ft/sec<sup>2</sup>.

Full circle stopping power is the main reason for the superiority of the B. F. Goodrich Hi-Torque Brake. Its exclusive design gives more lining contact area than any other drum brake. An hydraulic expander tube actuates each of 12 shoes—allowing them to follow drum eccentricities with equal lining pressure. This gives a smoother, faster, safer stop with much less chance of fade.

What is even more important to most operators, the B.F.Goodrich Hi-Torque Brake is easy to service. It requires no lubrication—and lining changes can be made with standard hand tools. On many jobs where ordinary brakes require excessive down time, the Hi-Torque Brake will let you operate with *no* down time.

Find out how your operators can speed up cycle time and still maintain better braking control. Free booklet—The B. F. Goodrich Hi-Torque Brake—gives specifications and test results. Write B. F. Goodrich Aviation Products, a division of The B. F. Goodrich Company, Troy, Ohio.

B.F.Goodrich Hi-Torque brakes



This  $50 \times 100$ -foot concrete-block building houses the Whittle maintenance shop. The modern building in the background (right) houses the business, engineering, and estimating offices of the contracting firm.

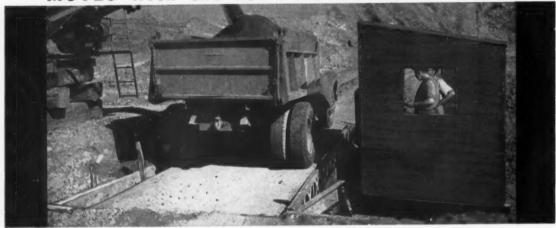


A section of the equipment yard which occupies several acres to the rear of the Whittle shop. Because most of its jobs are nearby, the company can move a piece of equipment to a project or back to the yard in a matter of hours.

(Continued from preceding page)

brass, however, so that the shop al-

#### MOVES with the JOB! NO CONCRETE PITS!





OTHER THURMAN SCALES:
PIT \* WAREHOUSE \* INDUSTRIAL \* WHEELBARROW
LIQUID WEIGHING \* BATCHING \* AUTOMATIC

Sets up in minutes ....accurate, precision weighing on-the-site. Complete steel deck construction. Low original cost ... no maintenance costs. Can be installed as a pitless scale. Saves pit costs. WRITE OR WIRE FOR BULLETIN 601

Capacities

4,000 to 240,000 GPH

Precision Scales HURMAN

THURMAN SCALE COMPANY, 156 N. 5TH STREET

For more facts, use Request Card at page 18 and circle No. 382

ways has a man on hand to send out to a job.

The shop is a 50×100-foot concrete building with a concrete floor. It is heated by three Carrier heaters with a capacity of 104,000 Btu per hour each.

Adapt machines

Because of the limited shop space, Whittle does no engine rebuilding. This work and some other major overhauling are farmed out. The shop

siderable amount of the boom the company uses is also fabricated at the shop.

One job of adapting machinery has entailed converting some of the smaller draglines and most of the compressors to operate on butane gas rather than gasoline. According to Massengale, this provides a cleaner operation in the engine and cuts

force does quite a little adapting of machinery to Whittle's particular needs, however; dump bodies, for example, are often reinforced. A con-

down appreciably on fuel bills.

All equipment brought to the shop for repair is first steam-cleaned with a Malsbary machine. Inside the shop, a Ford Triblor 3-ton hoist handles components and smaller pieces of equipment. A yard crane consisting of a Hughes-Keenan crane mounted on an International TD-14 works around the shop area.

The company maintains only a small parts inventory, since there are a number of distributors only minutes away from the shop.

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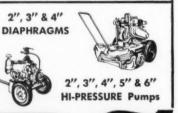
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Whittle has seven acres in an outlying industrial section of Dallas. Alongside the shop are a modern brick building, housing the business offices of the company, and a large warehouse for storing components. A large equipment yard is available for storing machinery. The End



**DUAL PRIMERS** 

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Guaranteed... MORE DEPENDABLE,
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HANDLING ON ANY JOB!

CAPACITIES: 20 to 52 toms DECK LENGTHS: 18 to 43 ft.

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CONSTRUCTION MACHINERY CO., WATERLOO, IOWA

HI-PRESSURE Pumps

For more facts, use Request Card at page 18 and circle No. 383

#### **Hyster acquires Martin**

Hyster Co., Portland, Ore., has acquired the Martin Machine Co., of Kewanee, Ill. Hyster, with no change in name or in operations, is now a Nevada corporation. It has the Martin Trailer Division as a part of its Tractor Equipment Division headquartered at Peoria, Ill.



June 9-12 National Materials Handling Exposition
Eighth Annual Exposition, Public Auditorium, Cleveland, Ohio. Clapp & Poliak, Inc., NMHE, 341 Madison Ave., New York 17, N. Y.

June 11-14 National Society of Pro-

June 11-14 National Society of Pro-fessional Engineers
Annual Meeting, Chase-Park Plaza Ho-tels, St. Louis, Mo. Kenneth E. Trombley, NSPE, 2029 K St. N. W., Washington 6, D. C.

June 15–18 American Public Works

Association
Western Area Public Works Conference, Cortez Hotel, San Diego, Calif. D. F. Herrick, executive director, APWA, 1313 E. 60th St., Chicago 37, Ill.

June 15-19 American Society of Mechanical Engineers
Semi-Annual Meeting, Statler Hotel, Detroit, Mich. ASME, 29 W. 39th St., New York 18, N. Y.

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June 17-18 Bituminous Concrete Producers Association
Meeting, Thousand Island Club, Alexandria Bay, N. Y. Matthew L. Fitzgerald, executive secretary, BCPA, DeWitt Clinton Hotel, Albany, N. Y.

June 20-22 Maryland Association of

Meeting, Commander Hotel, Ocean City, Md. L. B. Kravetz, executive secretary, MAE, 314 Municipal Bldg., Baltimore 2, Md.

June 22–27 American Society for Testing Materials

esting Materials
Sixty-first Annual Meeting and Appatus Exhibit, Hotel Statler, Boston,
lass. Fred F. Van Atta, assistant secretry, ASTM, 1916 Race St., Philadelphia

June 23-27 American Society of Civil

Convention, Hotel Multnomah, Portland, Ore. H. Loren Thompson, general chairman, ASCE, P. O. Box 508, Portland 7, Ore.

June 30-July 2 American Society of Landscape Architects
Meeting, Shoreham Hotel, Washington, D. C. Henry Schultheis, general chair-man, ASLA, Mt. Zephyr Drive, Alexan-dria, Va.

June 30-July 2 School for Highway Superintendents
Meeting, Riley-Robb Hall, Cornell University, Ithaca, N. Y. James W. Spencer, highway research and extension engineer, Department of Agricultural Engineering, Riley-Robb Hall, Cornell University, Ithaca, N. Y.

August 25–29 National Shade Tree

Conference
Conference, George Vanderbilt Hotel
and Public Auditorium, Asheville, N. C.
L. C. Chadwick, secretary-treasurer,
NSTC, Department of Horticulture, Ohio
State University, Columbus, Ohio.

#### Road-job film shows P&H soil stabilizer in action

A new 16-mm color movie with sound, entitled "One Third Mile Per Hour", has been released by Harnischfeger Corp. Filmed during road-building operations in Michigan, the 15minute movie portrays construction of a soil-cement roadway with a P&H single pass soil stabilizer. Copies may be obtained by writing to Soil Stabilizer Division, Harnischfeger Corp., 4400 West National Ave., Milwaukee 46. Wis.

The U.S. Coast and Geodetic Survey has started work to establish control points along the Interstate System in Pennsylvania, to measure distances in design work.

THE REMODELED BRAZILIAN PLANT of Gardner-Denver Co., Quincy, Ill., now has 22,000 square feet of modern manufacturing and office space. Located on the outskirts of Rio de Janeiro, the newly expanded plant produces parts for, and as-sembles, rock drills, pumps, com-pressors, and air tools for mining, construction, and general industry in South America.





### Speed where it counts... 60% faster material removal!

#### Improved Black & Decker 7" Sander-Grinder is POWER-BUILT to work harder, longer, faster!

Tests show improved B&D 7" Heavy-Duty Sander-Grinder maintains greater speed under maximum load for 60% faster material removal than competitive tools. B&D Sander-Grinder also runs cooler, allowing longer continuous operation. Speeds up sanding, grinding, cutting, brushing equally well

EXCLUSIVE POWER OUTPUT! Specially-built B&D universal motor guarantees continuous power, 90% more than previous models.

Exclusive Motor Protection!
New Thermaleze wiring (for motor winding) minimizes problem of overloading, protects motor from overheating, stalling.



with proper attachments. Smooths welds, removes rivets, cuts off studs fast. Removes paint, rust and scale from tanks and boilers.

Perfect overall balance and light weight assure less operator fatigue. Blower directs exhaust air away from operator. Comes complete with regular pad and Kool-flex pads. Call your Black & Decker distributor for a free demonstration. Or write today for free catalog to: The Black & Decker Mfg. Co., Dept. 1306, Towson 4, Maryland. (In Canada: Brockville, Ontario.)

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Portable Electric Tools—Power-Built to Last

EXCLUSIVE LONG - LIFE BRUSHES! New "twin-contact" brush design improves overall tool operation. Increases brush life by at least 50%.

Exclusive Kool-flex Pan Perforated to make sanding discs run cooler. Less chance of burning material. Gives better tool balance.





For more facts, circle No. 384 ->

### Maintenance is big business

When your annual work volume ranges upwards of \$50 million, your work covers half the United States, and your equipment investment is in the neighborhood of \$13 million, maintenance assumes pretty sizable proportions.

Moreover, the expenditures of money, manpower, and time for this important item must be geared to efficiency of operation. Among other things this means proper organization and delegation of responsibility, strategic location of maintenance centers, and an effective system of recording and comparing costs.

S. J. Groves & Sons Co., to which the statistics in the first paragraph refer, has had more than half a century to formulate its maintenance program. Today one of the nation's largest heavy and highway contractors, the firm has a tightly knit, efficient maintenance system to match its extensive operations.

#### Maintenance program

Headquartered in Minneapolis, Groves works primarily in the states east of the Mississippi Valley, as well as overseas. Permanent branch offices are located in Syracuse, N. Y.; Woodbridge, N. J.; Ann Arbor, Mich.; and Springfield, Ill. Each branch office has a permanent maintenance shop, outfitted to handle everything from the most routine lubrication job to the most complex engine-rebuilding project.

Responsibility for the company's entire maintenance program is centered at Minneapolis, and all purchases of new equipment are handled from this office. C. T. Robertson, equipment manager, spends a good deal of his time traveling to branch offices and projects, personally studying the equipment requirements of the company.

The maintenance program itself is under the direction of Dave Armstrong, equipment superintendent, who also keeps on the move the year round.

All records on equipment costs, operation, depreciation, repair, and

other data are kept at the Minneapolis offices of the equipment division. Daily, weekly, and monthly reports are mailed in from branch and field shops, and this information is posted on more permanent records. The Minneapolis office also compiles com-

parative cost figures from this field information.

#### The Minneapolis shop

The equipment division has its own offices in a wing of the Minneapolis shop, which stands on a  $4\frac{1}{2}$ -acre plot



During construction of vital Interstate Highway section, Campanella and Cardi's 22½-ton Mack dumpers once again proved that they are built to get the tough jobs done, with little or no down time and only routine servicing.

### Vital highway links



A mechanic works on a Ford flat-bed truck at one end of the Groves shop. The front end of the truck is held up by a Yale 3-ton electric hoist mounted on A-frames for portability.



Maneuverability and ease of handling pay off in the tight spots. On the Division Street project in Pawtucket, R. I., space was at a premium. Spotting, dumping, or traveling over busy city streets, the combination of Mack maneuverability, and the positive traction provided by Mack's exclusive Balanced Bogie with Power Divider, materially speeded up work cycles on this project.

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on the outskirts of the city. Built in 1924, the shop has been enlarged twice—in 1942 and again in 1952—to provide a total office, repair, and parts area of over 25,000 square feet. A separate building, measuring 80 by 35 feet, was added in 1952 to house

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Groves' Minneapolis shop always presents a neat appearance. In center is the cleaning and painting building. Parts and storage areas are at extreme left; equipment division offices in the brick wing at extreme right.



"We finished off the Interstate Highway job in record time, thanks to our Macks." Campanella and Cardi set new records for a job of this type, which included relocating the channel of the Big River, excavating for bridge construction, and hauling in heavy materials.

### csushed to completion

s the trucks go...so goes the job." That's at Campanella and Cardi Construction Co. of widence report. They credit their 55 Mack teks with maintaining their reputation for wid-time contract completion.

They'll tell you that with Macks pacing the the hauling-dumping cycle proceeds on-theble...shovels operate at full capacity...
In time is held to a minimum.

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Husky Mack dumpers take the day-in, day-out tings delivered by the tons of rock and earth pped from the shovels . . . and keep coming to the for more.

Campanella and Cardi will tell you that Mack dependability speeds their entire operation. So will the Mack user nearest you. Get his name from your Mack branch or distributor. Mack Trucks, Inc., Plainfield, New Jersey. In Canada: Mack Trucks of Canada, Ltd.

MACK
first name for
TRUCKS

equipment-cleaning and painting operations. The yard has its own railroad spur.

The over-all impression here is one of unusual tidiness for an equipment yard and shop. The concrete-block buildings are painted a light gray, equipment on hand at the moment is lined up neatly in the yard, and there are no unsightly piles of parts or refuse.

Groves uses a variety of mobile units in conjunction with repair work at the shop and in the Minneapolis area. These include two 27-ton lowbed trailers, a Transport Trailers unit and a La Crosse, pulled by International L-190 diesel tractors. The low-beds are used to haul equipment to and from the shop for overhaul or new assignment. There are also three Ford F-750 flat-bed trucks, three ½-ton pickups (also Fords), and at least one shop-fabricated boom truck.

A Hyster fork-lift truck and two Tournacranes are used in the shop and yard to lift equipment and heavy components.

Inside the shop, Groves has an impressive array of maintenance machinery and tools. For lifting and handling equipment, there are a P&H Hevi-Lift 3-ton electric overhead hoist, a Cyclone 10-ton electric overhead hoist, a Peerless 5-ton hoist, and a Yale 3-ton electric hoist mounted on A-frames for portability.

Presses include a Rodgers 250-ton horizontal hydraulic unit, a shop-assembled 200-ton horizontal press, also hydraulic, and a Dake 150-ton vertical hydraulic unit. Barnes radial drill presses are also used, as are Fifefield, South Bend, and Cisco lathes, and an Owen milling machine.

A Lincoln Idealarc 300-amp dual-



The Minneapolis shop force has assembled more than half a dozen of these boom trucks for handling equipment and components at the company's branch and field shops. The boom and ½-ton ballast bumper in front are fabricated in the shop and mounted on a truck chassis.



Earthmoving equipment awaiting consignment to a job is lined up in the huge yard at Groves' Minneapolis maintenance center. The yard, maintenance shop, and office building occupy a  $4\frac{1}{2}$ -acre plot.



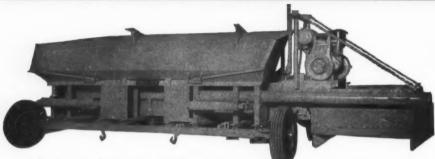
Wheel tractors, a front-end loader, and tires are pre for transport to a job from the Minneapolis shop. The hauling unit is a Transport Trailers 27-ton low-bed pulled by an International L-190 tractor.

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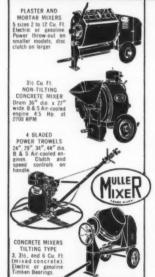
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For more facts, circle No. 388

(Continued from preceding page)

control welding machine, as well as a Smith and a GE welder, is used in the shop. In the painting and cleaning building, a Drill hot water cleaning and de-greasing machine is used on all equipment brought to the shop for repair, and DeVilbis painting equipment is used to give machinery a new coat.

The boom truck mentioned earlier is one of half a dozen the Groves shop in Minneapolis has fabricated for the various branch maintenance centers. The boom itself and a halfton ballast box are put together in the shop and installed on a truck body. The shop also buys fabricated tanks and installs them on Ford F-800 trucks for water wagons. The sprinkling system for these units is made right at the shop.

All of the Groves shops keep a number of rebuilt engines and other components on hand for installation when a machine breaks down on the job. thus preventing costly downtime.

Incidentally, Groves believes in both preventive maintenance and extensive repair and rebuilding. The company does not retire machinery lightly. This does not mean, however, that the company has a lot of wornout machinery in operation; when further repair or overhauling will not pay, the machine is replaced.

Currently, Groves is in the process of inaugurating a new system for its master mechanics. Six pickup trucks are being equipped with Dictaphone machines, and the mechanics who travel to the jobs in the field will dictate their reports right in their trucks. The belts will then be mailed back to the shops. This system will save the mechanics from extensive paper work on the project.

#### Personnel

Permanent personnel at the Minneapolis maintenance center includes 20 mechanics, three low-bed drivers, two painters, two parts men, two foremen, and six office workers. Phil Probelski is office manager of the equipment division, Jim Corcoran is in charge of records, and Martin Stores, who holds the record for number of years service (45) with Groves, is chief shop foreman. THE END

# Drain out anti-freeze to lower equipment costs

Operators of truck and heavy-machinery fleets, who fail to properly service engine cooling systems for hot weather, may find maintenance costs running high.

To avoid expensive repairs and breakdowns of equipment, E. I. du Pont de Nemours & Co., Wilmington, Del., suggests that cooling systems be drained of last winter's anti-freeze, including the so-called permanent types. "Permanent" anti-freeze means for the entire season only.

Corrosive acids may form in all anti-freezes after one season. These solutions attack the vital parts of the cooling system, producing rust, which can clog up the radiator and the narrow water passages of the engine block. When the flow of coolant is cut, the engine quickly overheats. Overheating can cause serious engine damage such as scored cylinders, warped cylinder heads, and burned valves.

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To assure efficient operation during hot weather, a four-point program should be followed: drain out and discard winter-worn anti-freeze solutions from the radiator and engine block; clean and flush the cooling system, using a chemical cleaner, if necessary; check hoses and other cooling system parts for leaks or wear, and repair or replace where necessary; and refill the radiator with fresh water, adding a chemical rust inhibitor.

#### Thew Shovel elects Blauvelt controller

W. W. Blauvelt, for the past year director of business planning and control for the Thew Shovel Co., Lorain, Ohio, has been elected controller of the firm.

Prior to his association with Thew, Blauvelt had been vice president and general manager of Byers Machine, Inc., Ravenna, Ohio. Byers Machine was formerly a wholly-owned subsidiary of Thew, and merged with the parent company in March of this

# Weed-elimination program on Pennsylvania pike

A program is under way on the Pennsylvania Turnpike to rid the highway of obnoxious weeds and brush growth from the Ohio line to the Valley Forge interchange. The work is expected to develop a sound turf and eliminate ragweed, poison oak, and poison ivy.

MacMahon Bros., Tenafly, N. J., was awarded the \$23,330 contract to furnish all labor, materials, and equipment necessary to spray along the right-of-way area, median strip, and guardrails. A total of 326 miles will be sprayed.

One application of chemical herbicides has been finished; two more will be made this month.

Weekends are said to be the most dangerous time on U.S. highways. In 1957, more than half of the fatal accidents occurred on Fridays, Saturdays, and Sundays.

For more facts, circle No. 389  $\rightarrow$ 

FAST ON-THE-JOB REPAIRS of equipment are easy for the M. H. Golden Construction Co., San Diego, Calif. The truck carries parts, tools, and welding equipment. A mechanic, checking with the central office by radiotelephone, is ready at a moment's notice to move on to another job. In the background is an International TD-24 crawler.



LC" PEAR-DUM

"EUC" REAR-DUMF



Model R-27 is a new size in the complete line of Euclid Rear-Dumps—rated payload is 54,000 lbs. This off-highway hauler incorporates the jobproved components which have made Euclid Rear-Dumps the outstanding choice of contractors, mines and quarries.

With either 325 h.p. GM diesel or 335 Cummins engine, Allison Torqmatic Drive makes maximum use of the power for faster hauling cycles. Converter lock-up in the 4-speed Torqmatic permits 34 mph speed with full payload and efficient performance on long, high speed hauls.

Standard 18.00 x 25 tires on all four wheels assure the traction and load carrying capacity needed for moving 27-ton payloads on tough hauls. Standard body is rated at 18 cu. yds. struck—quarry type body is also available. The R-27 is equipped with oil retarder for safer, more economical braking on jobs with steep down-grades on the loaded haul.

See your Euclid dealer for detailed specifications on this new 27-ton Rear-Dump...it's a good example of the advanced design that makes Euclid your best equipment investment.

EUCLID DIVISION GENERAL MOTORS CORPORATION, Cleveland 17, Ohio

A complete line of Rear-Dumps—10, 15, 18, 22, 27, 40 and 50 ton capacities, also semi-trailer models of 12, 22 and 35 ton payload—to fit any job.



EUCLID EQUIPMENT

FOR MOVING EARTH, ROCK, COAL AND ORE



# Daring men work high on water tank

Six-man crew takes all precautions as work goes on high above ground on water tank for military base

A small well trained crew and a good superintendent are prerequisites when work has to be done at 100-foot heights for a new water tank. The job takes a super who knows his work and knows his men.

Chicago Bridge & Iron Co.'s Tom White, who has built many tanks in his 30 years with the firm, and who has been superintendent for CB & I for the past 11 years, claims that there is no great problem to putting up a tank. "It's just a matter of taking one step at a time", he says. "I try to take it easy and not press my men. That way the job gets done smoothly and nobody gets hurt."

Most of the jobs have gone smoothly for White His crew has worked without a lost-time accident for five years and has never had a fatality. He has put up tanks of all shapes and sizes in this country, as well as in Africa, Arabia, and Turkey. Each job takes a crew with know-how, and the importance of the men to an entire job is emphasized by the safety precautions enforced

These working principles are graphically demonstrated by work on a 1/4million-gallon tank at Marshall Field, Fort Riley, Kans., under the supervision of the Kansas City District of the U. S. Army Corps of Engineers.

Whenever possible, men wore safety belts that did not impede their movements, and which were hooked to cables. Safety lines were stretched between stanchions of the tank as the work moved higher. Every man wore a safety hat at all times. And when men had to make welds high in the air, a fire hose was hooked up and held on standby in case flying sparks set anything ablaze.

#### Part of improvement project

The tank is actually part of a larger project to improve facilities at Marshall Field. The general contract, held by Star Industries, Wichita, Kans., called for construction of a hangar and hardstand as well as the water tank. Star Industries did the foundation work on the tank and subbed the steelwork to Chicago Bridge & Iron. The superstructure work took 6 weeks. For the CB & I crew, the tank did not represent an unusual job.

The Horton tank has a double ellipsoidal shell that is supported by six outer legs and one central riser. The lowest part of the 250,000-gallon tank is 100 feet above the ground. A 6-inch inlet line and a 16-inch outlet line serve the tank at the base of the center riser. An altitude valve maintains a fixed level of water in the tank.

The legs and riser of the tank rest on separate reinforced-concrete pedestals which, in turn, rest on concrete pads. The anchor bolts extend through the pedestal and are welded to the reinforcing in the pad. The supporting legs of the tank rest on steel base plates which are grouted into place on top of the pedestal.

The key piece of equipment in the erection of the tank was a derrick perched on top of the center riser.



• To meet the rugged requirements of highway and building construction, KOLMAN, WILLARD, ETNYRE and many other leading equipment builders specify DIAMOND Roller Chain for drive assemblies

THE JOB

- DIAMOND drive chain resists abuse, absorbs the impact of shock loads . . . delivers smooth, dependable power day after day.
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### DIAMOND CHAIN COMPANY

402 Kentucky Avenue, Indianapolis 7, Indiana



The derrick, with load and boom cables con-trolled from the ground, eases a leg section into place. A man near the joint, barely visible at bottom of illustration, wears hard hat and safety belt hooked to a cable as he works from the horizontal struts. ▶



The importance of a well trained crew becomes intrained crew becomes in-creasingly apparent as the 100-foot-high water tank nears final stages. The lift of a top section of one of the outside legs is controlled by men with tag lines.

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From this vantage point, the derrick could first build up the leg sections and connecting struts, then place the bottom sections of the sheil in six lifts. Another six lifts put the top sections into place.

But the derrick would have been of little use if the men were not there, clinging to the steel, ready to shove a bolt or an erection pin into place. The legs and riser of a tank give a man little place to find a toe hold. To move around on the superstructure, the "sky jockeys" have to crawl on the narrow horizontal struts. But throughout the job, the men wore safety belts and hard hats. The only exception was one man, stationed safely in the center post. Whenever sections of the tank were being hoisted into place, all the men were off the superstructure. They remained on the ground until the lift was completed.

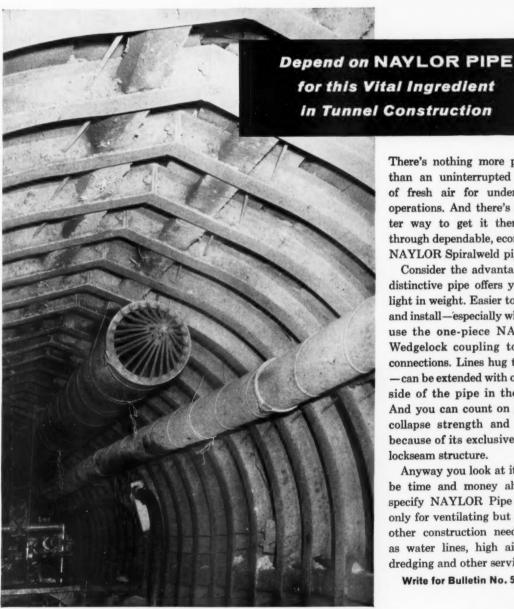
#### Riser built first

After Star Industries had completed the substructure work for the tank. CB & I crews started the superstructure by erecting sections of the 4-footdiameter center riser. This was a tricky business, and the men handled the job without the use of a crane. The boom of the derrick was used as a gin pole as it "climbed up" the side of the riser. Actually the boom was held vertically by brackets against one of the 24-foot sections of the riser. Mounted in this position, the boom was able to lift the next higher section of the riser into place. A line was hooked to the top of the previously placed section to pull the boom to the next highest position on the riser.

After the riser had been built, the mast and boom were placed at the top of the riser to form the derrick. The lift and boom cables passed down through the hollow riser and then over to a two-drum hoist. The Clyde hoist, driven by a Wisconsin engine. was stationed about a hundred feet from the base of the tank. Each section of the riser was steadied by six guy wires which ran from the top of the riser to each of the leg pedestals.

With the derrick in place, the crew started to build up the legs and the connecting struts and rods. The 112foot-long legs were delivered to the job in three sections. After the derrick (Continued on next page)

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Anyway you look at it, you'll be time and money ahead to specify NAYLOR Pipe - not only for ventilating but also for other construction needs such as water lines, high air lines, dredging and other services.

Write for Bulletin No. 507.

# NAYLOR

NAYLOR PIPE COMPANY

1270 East 92nd Street, Chicago 19, Illinois

Eastern U.S. and Foreign Sales Office 60 East 42nd Street, New York 17, N. Y.



■ This section, made of several plates, is held by cables at three points as the crew prepares to make the lift. A pulley allows a cable to be adjusted so that the section will hang in the exact posihang in tion it takes in the tank.



Crewmen rush into acton as the plate is lifted far enough so that it can be swung around. Men with tag lines control the swing of the guy der-rick boom. by bothe

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PAVEMENT BREAKIN L Superkut CH EL . . . . BY DESIGN Unique wedging action actually breaks concrete faster and easier.
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from your Blue Printer, Engineering or Office Supply Dealer, or write for Catal

lifted the 2-ton sections into place workmen bolted the butt ends at two points. Later, welders climbed the steel to make the permanent connec-

(Continued from preceding page)

#### Assemble shell sections on ground

The six sections that made up the lower half of the shell were assembled on the ground from pre-cut plates of 5/16-inch mild steel. Each section consisted of four to five plates welded together, plus an outside catwalk section. The upper half of the shell, built of 1/4-inch steel, was also made up from six sections. Welding these plates together on the ground had to be done with a great deal of care, for the completed section had to fit into the shell with only 1/8 inch to spare. Using Lincoln and Hobart rods, the men butt-welded the pre-cut plates to make up the sections. On the job there was one portable Lincoln 400amp welding machine driven by a GMC diesel: also three General Electric 400-amp welding machines powered by a Murphy diesel generating unit.

In another important part of the ground welding operation, crewmen placed temporary erection lugs and brackets on the inside of the shell section. The boltlike lugs were welded at intervals along the inside edges of the section. These were later used with key plates and erection pins to hold the section to an adjoining one. The welders also spotted in brackets to hold the work platform on the vertical side of the section.

#### Lifting the sections

Lifting the big sections into place was a ticklish operation. It required perfect teamwork between the hoist operator on the ground and the signalman in the derrick crawler post. The signalman gave hand signals to the hoist operator who made delicate adjustments to the load and boom cables. The least bit of wind made it extremely difficult to place a section; in windy weather, erection stopped and the men stayed on the ground to make up the sections.

The lift of each 3.100-pound bottom section was made with a three-point suspension and a 5-part line. The

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Fast tool repairs for

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B&D Tool. Specify tools you own, write: The BLA & DECKER MFG. Co., Dept. S3606 Towson 4, Md.

108

All welders are off the tower as the lift is made by the derrick. Load and boom cables pass through the center of the riser to a hoist on the ground, and a man on the center riser gives hand signals to the hoist operator.

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# Vermilya-Brown to rebuild 700-year-old church

The New York City building firm of Vermilya-Brown Co. has contracted to reconstruct a 700-year-old church, recently acquired by the New York City Metropolitan Museum of Art as a loan from the Spanish government. The apse and church will be an addition to the Cloisters, a branch of the Metropolitan Museum.

Some 3,300 stone blocks, sculptures, capitals, and other elements of the Church of San Martin in Fuentiduena, Spain, were dismantled, crated, and shipped to New York. The contractor stored the cases at the Cloisters in reverse sequence—the building's top pieces on the ground, and bottom foundation courses on top of

the pile. The church, when completed in 1959, will stand 40 feet high, 30 feet wide, and will weigh about 300 tons.

# Wigton-Abbott division moves to new offices

The Petrochemical, Process & Industrial Division of Wigton-Abbott Corp., engineers and constructors of Plainfield, N. J., have moved to new headquarters in the Raymond Commerce Bldg., 1180 Raymond Blvd., Newark, N. J.

The new offices occupy 11,000 square feet of floor space on the 26th floor of the building.

Henry C. Day, vice president and director of the firm, heads the divi-

section was hung in the exact position it would take in the shell. The swing of the boom was controlled by tag lines from the ground. The load and boom lines were controlled by the hoist.

When the section had been set in place, the man on the shell, using key plates and erection pins, clamped it to the adjoining section. The seams joining the sections were later welded.

The six top sections were set in place and welded in a similar manner. One of the last steps in the construction was to dismantle the derrick and lower it through a space where a plate had been left out of the bottom section. After the erection crew had pulled stakes, a paint crew came in to put the finishing touches on the tank.

#### Personnel

Tom White kept the job moving along for Chicago Bridge & Iron. His assistant superintendent was William Peneston.

Supervising the operation for the Corps of Engineers was resident engineer G. A. Vulliamy, with John H. Wylie as full-time inspector. The district engineer for the Kansas City District is Col. Lawrence E. Laurion.

The End

# Massachusetts concrete group elects officers

William Moore has been elected president of the Massachusetts Ready-Mix Concrete Institute, Inc. Moore is associated with the J. P. O'Connell Co., Boston.

Also elected were John B. Donovan and Emile L. Dauphanais, vice presidents; and Dean M. Boylan, treasurer. Seven directors were chosen.

# Florida pike cuts rates for vehicles at night

A night flight-express plan is now in effect on the Florida State Turnpike. Bargain rates apply to all vehicles—from passenger cars to the largest trucks—entering the superhighway from 10 p.m. to 6 a.m., even though their trips may not be concluded at that time. Tolls are cut up to 40 per cent.



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For heavy-duty earthmoving and mining equipment, leading manufacturers standardize on Fuller Transmissions . . . for these good reasons:

Fuller Transmissions are designed and built for long, trouble-free service under the most severe operating conditions. These heavy-duty transmissions provide smoother shifting, longer engine life and the right gear ratios for the job . . . all performance features that add up to faster work cycles and greater profits for Fuller Transmission users.

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For more facts, use Request Card at page 18 and circle No. 395



# School learnin'

# for equipment operators

New courses are turning out competent equipment operators in anticipation of the Road Program's demand for manpower

> In Illinois, where Greer Technical Institute has its Heavy Equipment Operators Division near Braidwood, instructor John Rolando starts a week-long course on front-end loaders with a short classroom session.



Several years ago, a graduate with a Bachelor of Bulldozing degree would have been a hard man to find. Now, with several equipment operators' schools in session throughout the nation, a contractor may have his pick of the graduating class.

The schools, each of them doing a good job of training operators, are springing up all over the country. Operating in the Midwest since October of 1956 is the Heavy Equipment Operators Division of Greer Technical Institute. It is located about 50 miles southwest of Chicago on U.S. 66 near Braidwood, Ill. Geared to meet the needs of the national road-building program, the school offers 4 to 8week courses, and operators have classroom training and actual practice with equipment on a huge tract of land

Another school recently formed to meet the demand for heavy equipment operators is the Western National School of Heavy Equipment

Operation, Inc., at Weiser, Idaho, This school offers four classes covering a period of 6 to 8 weeks.

Texas A. & M. has the distinction of being the first public institution of higher learning to operate a heavy equipment operators' school Conducted by the Engineering Extension Service of the college, it operates near the campus. This is a 6-week course, with tuition costing \$350, and it gives trainees certificates as competent operators of the type of equipment they

specialized on during the course

All the schools operate along similar lines. Anyone visiting the site of the Heavy Equipment Operators Division of Greer Technical Institute near Braidwood, Ill., will find some 700 acres of varied terrain being used by trainees working equipment. This land was formerly a strip mine, and is leased by the school for a dollar an acre per year from the Northern Illin-



**Provides FLUSH CURB** Rolling on Each Side

THE BIG ONES

THE MODEL 55 ROLLER was designed to provide two important advantages: (1) Adequate compaction for patch rolling requirements and (2) Ideal roll dimensions for smoothing and finishing work. Ballasting is evenly distributed through the use of both steel and water ballast. Steel ballast is removable in 70# sections providing a wide choice of compaction ranges.

The Model 55 will roll to within

compaction ranges.

The Model 55 will roll to within 2 inches of wall or building on driver's side and to 4½ inches on opposite side. Eight inch ground clearance provides flush rolling adjacent to curbings. Automotive steering makes easy driving. Uphoistered seat, safety seat rail, speed control, throttle and foot brake are of motor-car type — and water valve is in easy reach of operator The maximum weight with all ballast is 4600.#. Shipping weight is 3600.#. Speed — from 1.75 MPH to 3.5 MPH

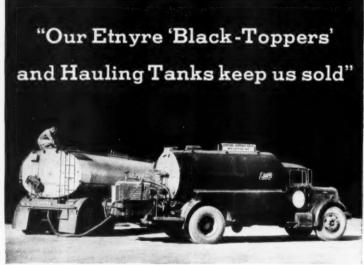
TRAILERIZED FOR EASY TRAVEL FROM JOB TO JOB Photo above shows ease with which roller is loaded and unloaded from trailer. One man can easily lift and hook it to towing vehicle.

Loading Ramp becomes end gate. Roller locks on trailer for safe travel at all speeds Write for FREE Catalog and Prices

Standard

Standard Steel Works, Inc. NORTH KANSAS CITY MO

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Two of 22 Etnyre units operated by Central Asphalt Inc., New Hartford, New York. A 1250 FX 400 Style D "Black-Topper" is shown loading 350-degree bituminous material from an Etnyre Hauling Tank equipped with low-pressure burners.

Recently adding two new Etnyre "Black-Topper" Distributors and a new Etnyre Hauling Tank to bring their fleet up to 16 distributors and 6 transports, Central Asphalt Inc. says, "The fine performance and dependability of the units we are operating keep us sold on Etnyre equipment." keep us sold on Etnyre equipment.

Central Asphalt has used Etnyre "Black-Topper" Distributors and Load-Topper Hauling Tanks extensively in the application of all types of bituminous materials throughout their 11 years of successful operation in central, southern, and southwestern New

Etnyre tanks are originally and exclusively designed and made for bethyre tanks are originally and exclusively designed and made for handling "heavy" materials. Over and over again, the superiority of these tanks in the special service for which they are designed has been proved by substantial users like Central Asphalt. Learn the details before you buy another unit! Call your Etnyre dealer or write E. D. Etnyre & Co., Oregon, Illinois, U.S.A.

SEE YOUR ETNYRE DEALER

ETNYRE "Black-Topper" BITUMINOUS DISTRIBUTORS



For more facts, use Request Card at page 18 and circle No. 397

JUN



And in Texas, the instructors for classes held by the Engineering Extension Service of Texas A. & M. put equipment through a preliminary trial run. The school opened in November.





In Idaho, an instructor at the Western National School of Heavy Equipment Operation at Weiser checks out a student on an Austin-Western Super 99 6-wheel drive and steer tandem power grader.

ois Coal Co. The huge piles of materials left over from the stripping operation make an excellent practice ground for the eager operators. Adequate classroom and maintenance facilities for the school were provided by converting several coal company buildings on the site.

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#### Equipment

The school allows the trainees to practice with some 20 pieces of earthmoving equipment valued at about

half a million dollars. The new equipment has been lent to the school by manufacturers. International Harvester Co. supplies a large share of the equipment. All the crawler tractors. including two big TD-24's, are International. Also on loan from the company is a Model 65 Payhauler and two Model 55 Payscrapers. The Frank G. Hough Co., a subsidiary of I-H, is represented with its Model 12 and HO Payloaders.

(Continued on next page)



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For re-bars, metal lath, pipe insulation-wherever wire is applied and tied-Ideal Tie Wire Reels permit 6 to 8 more ties per man per minute ... save 25 to 30% in wire . . . compared to dangerous coil-overshoulder method! Ideal Tie Wire Reels refill in

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The Smith-Field Automatic Curb and Gutter Machine uses Portland Cement Concrete. The Stephens-Canfield Automatic Curbers work equally well with either cement or asphalt mix.



efficiency of these machines. Write for full details and prices.



Smith-Field Automatic Curb an Gutter Machine — Model Mark



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Stephens-Canfield Automatic Curber
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■ After the classroom session at Greer which covered such subjects as safety, maintenance, and general operation, Rolando shows his 9-man class how to operate the Drott Skid-Shovel from the International TD-14.

Instructor Bill Ray starts Greer's week-long course in dozers, using models of equipment in a sandbox to illustrate the points he wants to get across to his students in the class.



Much of the first week is spent inside by the students, learning about the equipment and its proper care. Safety regulations for construction work are stressed. Using a working cutaway model of an International TD-14 diesel engine, the men study construction of engines. Movies and strip films show the correct operation and maintenance procedures for various types of earthmovers. The men also study operator's manuals for the equipment they will soon be using.

The future operators learn how to read grade stakes and how to set them. They learn basic transit and level work, and later actually set the stakes for some of their grading work. Greer graduates operators with a

(Continued from preceding page)

The Galion Iron Works has also contributed to the success of the school by lending two motor graders—a Model T600 and a Model 118. The crane operators' class would be out of business without its P&H 255A.

#### What is taught

Managed by Keith Hutchison, the school runs on a year-round basis. About 50 men attend the regular weekday course, and almost as many find it convenient to take the course on Saturdays and Sundays.

There are five separate courses, ranging in length from 4 to 8 weeks and in tuition from \$225 to \$780. There is a 5-week course in the operation and maintenance of trucks, front-end loaders, crawler tractors, and scrapers, and a 4-week course for operators of motor graders. An 8-week course is a combination of the first two. There is also a 4-week course for crane operators.

Started only last October is a separate school for construction machinery mechanics. The course is designed to train men in engine maintenance, welding, and the repair of all types of equipment.

#### 5-week course popular

One of the most popular courses is the 5-week course on the maintenance and operation of trucks, frontend loaders, dozers, and scrapers. Each instruction group is limited to about nine men. They keep going 8 hours a day, 5 days a week. The accent is placed on the actual handling of the equipment. About 90 per cent of the time is spent in the field and the remaining 10 per cent in the classroom.



The next step is to let trainees operate the equipment themselves. One of the Greer students does just that as he practices loading the bucket of a Hough Model HO Payloader.



INTERNATIONAL model RDF-230-H six-wheeler. Gross vehicle weight 60.000 lbs. Gross combination weight 90.000 lbs. High-torque HR-6 Cummins 175 hp. diesel engine; other diesel options to 250 hp. Extra-heavy-duty front end. True geometric power steering. Heat treated alloy double channel frames. One of many six-wheelers and all-wheel drive models from the world's most complete truck line.

# Need'em rugged?

INTERNATIONAL Trucks are ready for anything—built to handle the big loads with ease. They're specialized on the manufacturing line to keep off-highway operations on the move.

Extra-heavy components shrug off brutal load punishment. Low-cost diesel power pulls through the heaviest going with profit-making fuel economy. What's more, these heavy-duty diesels are backed up by a power train that matches engine, truck, load weights and job exactly.

The result: You put more money in the bank because you haul extra-weight loads with less on-the-job cost and work-stopping downtime.

Your drivers will like them and you'll like them. See your International Dealer now. He's ready to help you choose the right truck for your job . . . the truck that costs *least* to own!\*

\*Signed statements in our files, from fleet operators throughout the U.S., back up this statement.

# INTERNATIONAL TRUCKS

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Sixteen hours of the first week are spent exclusively on equipment care and preventive maintenance. Hydraulic and cable controls are studied. Maintenance check forms and lubrication charts are put into actual use. The students check and lubricate all equipment before it goes out into the field each morning.

After the first week, a trainee is ready to try his hand at operating a big piece of equipment. Since many of the trainees have never operated anything larger than a pickup, the second week of the program breaks him in on driving International 4 and 9-yard dump trucks. Of course, he soon works up to the big 17-yard enddump—an International Model 65 Payhauler. The steep slopes of the mine dumps give a trainee plenty of chances to practice shifting gears while going up and down hill.

The standard procedure for teaching the students how to operate the big equipment is to tell them, show them, and then let them try it themselves. The men spend the greatest part of their time taking turns on the three or four pieces of equipment. The instructor circulates within the group, occasionally riding alongside a trainee on a rig. Students spend one week on each type of equipment.

After working the dump trucks for a week, a student goes on to frontend loaders. He works out on both



Greer's Bill Ray shows a student how the Drott 4-in-1 mounted on an International TD-9 can be used as a bulldozer. All the new equipment used at Greer has been lent by manufacturers.



Conventional trucks: INTERNA-TIONAL model A-182 with four-yard dump body, 141-in. w.b., 308 cu. in. engine, 16,000 lbs. twospeed rear axle, heavy-duty springs, double oversize brakes, 9.00 x 20 10-ply tires. 21,000 lbs. GVW.

INTERNATIONAL model A-164 with four-yard dump body, 129-in. w.b., 264 cu. in. engine, 15,000 lbs. two-speed rear axle, heavy-duty springs, oversize brakes, 8.25 x 20 10-ply tires. 19,000 lbs. GVW.



Cab-forward trucks: INTERNA-TIONAL model ACF-182 with eight-yard dump body, 149-in. w.b., 308 cu. in. engine, 28,000 lbs. tandem drive rear axle, oversize standard brakes, 9.00 x 20 10-ply tires. 33,000 lbs. GVW.

INTERNATIONAL model AC-1892 with five-yard dump body, 137-in. w.b., 308 cu. in. engine, fivespeed, constant-mesh transmission, 18,500 lbs. two-speed rear axle, oversize brakes, 10.00 x 20 10-ply tires, 25,500 lbs. GVW.

crawler and rubber-tire models. He also gets a chance to learn the four operations of the versatile Drott 4in-1 bucket.

The fourth week is devoted to the various operations of crawler tractors -bulldozing, sloping, scraper pushloading, and stripping. In the fifth and final week of the course, the trainee climbs up on the seat of a big International Model 55 Payscraper. He practices not only cutting and filling, but also sloping and pioneering a sidehill cut.

While training, the students have the satisfaction of working on an actual construction project. They dig basements, build parks, and construct air strips, all of which are later ripped up so that they can be built again by another class. Much of the dirt moved at the school goes into building a 3.400-foot airstrip. The landing strip, which is also staked out by the students, will eventually accommodate private planes.

The seven instructors of the school have been recruited from the construction field. Although each is a specialist on one type of equipment. all of them know the operation of the other equipment at the school. Before becoming a member of the staff, each instructor is given a 5-week teacher-training course.

Students from other countries are scattered through the courses. In one particular session there was a trainee from Canada, one from Brazil, and another from Guam. The men are generally young and have had no ex-

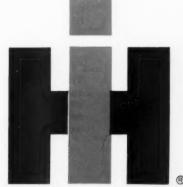
# Need'em now?

Four Heavy-Duty models are ready now for immediate delivery! Call your International Dealer-for delivery from the International Truck Factory Inventory Pool.

Choose from conventional or cab-forward models complete with bodies, hoists, frame reinforcements, tow hooks, front directional signals, rear view mirrors both sides, heater-defrosters and oil filter.

To meet your specific requirements you can have any or all the following optional equipment installed in a matter of hours: cab protectors, extension sides, swinging partitions and spreader aprons.

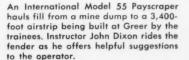
Keep your job moving on schedule with International Trucksfirst in six-wheel and heavy-duty truck sales for over 23 years.



INTERNATIONAL HARVESTER COMPANY, CHICAGO

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Motor Trucks • Crawler Tractors Construction Equipment • McCormick® Farm Equipment and Farmall® Tractors

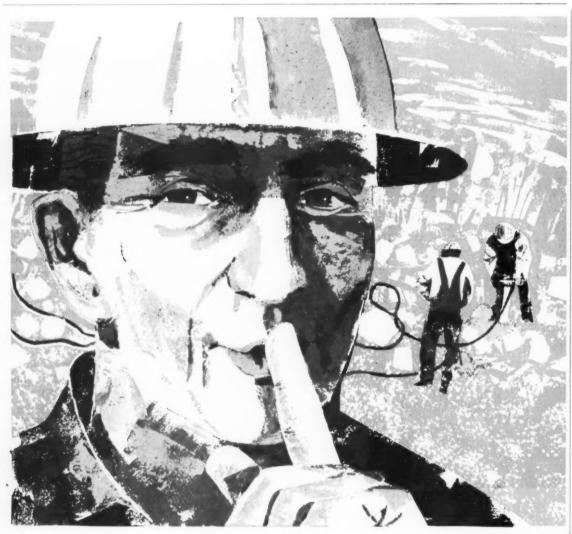




Field instruction gets heavy emphasis at the school run by the Texas A. & M. college system. This is true of all the other schools. The school has more than half a million dollars' worth of equipment for students to use.



A Greer trainee gets the feel of the Model P&H 255A crane controls under the eye of instructor Gordon Flint. The maintenance and operation of cranes is a separate 4-week course.



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LOUDER
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Every construction project has the problem of getting —and keeping the good will of the community. To help you accomplish this, Cyanamid offers you:

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For more facts, use Request Card at page 18 and circle No. 401

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perience in operating heavy equipment. A few are sponsored by contractors, but most of them pay their own way. So far, there have been no complaints about their ability to get and hold jobs in the construction industry.

#### Idaho School

The Western National School of Heavy Equipment Operation, Inc., at Weiser, Idaho, offers four classes covering a period of 6 to 8 weeks. There is a course in the maintenance and operation of motor graders. In this training, Austin-Western Super 99 graders are used. Another course teaches the maintenance and operation of crawler tractors and scrapers. A third covers the operation of the power shovel, crane, dragline, and backhoe. A special course on the maintenance and overhaul of diesel engines is also given.

The Western school is equipped with over \$200,000 worth of heavy equipment. Classroom time is held to a minimum to allow maximum time for actual work on the equipment in the field.

There are no special educational requirements for admission to these courses. Each applicant, however, must be of good character and agree to abide by the rules of the school.



Keith M. Hutchison, manager of the Heavy Equipment Operators Division of Greer Technical Institute.

CONTRACTORS AND ENGINEERS



A morning check and a greas-ing for a Drott 4-in-1 bucket of an International TD-9 tractor

ment going into the field.

starts the morning for one of the Greer trainees. This is a daily routine for all equip-

The school carries on its field work. regardless of weather, under the same conditions that would prevail in actual practice. The tuition ranges from

#### Texas school has tough job

\$400 to \$600, depending on the course

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The Texas A. & M. school, the answer to a need that has been felt for a long time, was several years in the planning stage. In fact, there were times when it seemed as if the school would never come into being, but the Engineering Extension Service officials refused to abandon the idea.

It had its beginnings with the Texas Heavy-Highway Branch of the Associated General Contractors of America. At the request of AGC, the Engineering Extension Service of the college sent a man to North Carolina to observe what was then the only recognized commercial school in the country for heavy equipment operators. He was also to find out if a similar school could be set up in Texas. At the same time, operations of other related schools and factory service agencies were checked throughout the country.

The long-range planning and numerous conferences began to pay off after a meeting of Texas equipment distributors and factory representatives was called at Texas A. & M. At the meeting, equipment needs were outlined and discussed. Some distributors were immediately enthusiastic about the school: others were equally sure the idea was worthless. But as earthmoving equipment began to pour in and the first classes were set up, the project gained favor, By the time the first classes were started last November, the project had the complete support of all principal heavy equipment manufacturers, distributors, contractors, and a number of associations with an interest in heavy construction.

The first of a series of 6-week schools began on November 11, 1957. Some of the students were young men who had to reach down into their own pockets for the \$350 tuition fee. Others were sent to the school by contractors who do not need a pencil to figure out that well trained operators are a sound investment.

Classroom time is held to a bare minimum; the balance of the course is spent in learning to operate earthmoving equipment in an undeveloped area near the campus.

Students are able to train on some 22 pieces of equipment, including tractors, tractor-dozers, scrapers, and loaders. All operations are critically supervised by instructors, all of them recruited directly from the construction industry. Among them are Alvin W. Jones, chief instructor: Charles W. Brannan, motor-scraper specialist; and Raymond E. Blevins, blade specialist. Coordination of the program is in the hands of A. L. Kramer.

Instructors offer their help when they feel it is needed; otherwise, they leave the students alone to work out solutions to problems.

All students in that first class now have certificates showing that they are capable operators of a special type of equipment.

#### A new idea

Schools for equipment operators were unheard of some years ago. Today's development is only the outgrowth of a practical need. Contractors cannot risk having careless operators render a rig unproductive.

Though the schools do not claim to produce finished operators, the training does allow a man to step onto a piece of equipment and make it work for him. Some of the graduates go directly to jobs as equipment operators. Others break in for a short time as oilers.

But no matter how they get their start, the graduates are young, ambitious, and generally ready to start out on most types of earthmoving equipment and on almost any type of THE END





# **Energy and ingenuity: The Ferris formula**



A world-wide contracting business tends to tie a man down to a desk, but George Ferris tries to spend at least half of his time visiting projects and conferring with clients throughout the world.

# Field-tested contractor now heads international Raymond organization

 $^{f \epsilon}$ Energetic . . . flexible . . . an unholy ingenuity in bypassing obstacles . . a positive genius for improvisation in emergency."

The above description occurs in a book, "Builders for Battle", which tells the dramatic story of how the Pacific naval air bases were built prior to and during the early years of World War II. It characterizes George F. Ferris, the man who directed this \$350 million headache.

Today, as president of Raymond International Inc.-formerly Ray-

mond Concrete Pile Co.-Ferris looks back on the Pacific project as having given him the best possible field experience. For that enormous job was beset by almost every conceivable obstacle, including many that he will probably never encounter again, at least in peacetime.

And there are obstacles aplentycalling for imagination, ingenuity, and improvisation-to be met when a firm engages in heavy contracting of all types throughout the world, to say nothing of highly specialized

eis



## 6,500,000 Yard Job in Beverly Hills Development Moves at Record Pace with KOLMAN 303 Conveyor-Loader

Cutting down high ridges and filling in canyons to construct homesites in an exclusive movie colony residential district in Beverly Hills involved moving 6,500,000 yards of rocky decomposed granite for J. A. Thompson Company, Los Angeles. The job was started with a fleet of scrapers which had to travel a mile over steep grades. The Kolman Model 303 belt loader 60" wide and 50' long was installed at the base of the high ridges. Dozers pushed material downhill to the feeder-trap, 29 feet in length, which allowed a huge live surge pile

at the feed end of the unit.
Rubber tired scrapers having a capacity of over 20 yards were loaded in 17 to 18 seconds. The Kolman 303 eliminated 75% of the scrapers and tractors called for in the original estimate. The Thompson Company figures it saved the cost of the loader on scraper tires alone!

The KOLMAN 303 Belt Loader is available with wheels and tires or as

available with wheels and tires or as a skid-mounted unit. Extra heavy duty construction throughout delivers top performance under even the most severe loads.

SEND for EDEE liberate

Feeder-Trap view

	Manufacturing Co. Sioux Falls, S.
Please send free liera  Model 101 Heavy 1  Model 202 Junior 0  Vibrating Screen	Duty Conveyor
Quote size	е ог сарасі
Name	

For more facts, use coupon, or Request Card at page 18 and circle No. 403



n Mfg. Co

 Operator-hours become profitable work-hours only when the concrete saw delivers unfailing dependability whether patching, sawing trenches or contraction joints. Which is why Wisconsin

Engines get the power nod on the great majority of concrete saws. Engineers designing and building these engines anticipated the roughest, toughest conditions. Then built engines that would stand up to them...Wisconsin Engines. Tapered roller bearings at both ends of the crankshaft were included...so were superior lubrication systems along with an easily-serviced OUTSIDE magneto. In addition, each engine is designed to deliver an abundance of load-holding lugging power... to carry through the toughest sawing tasks.

The result is full-time power delivery for all Wisconsin Engines, 3 to 56 hp. Electric starting available on all models.

Write for Bulletin S-223, describing all models.



Scrapers place fill for a new road Raymond is building straugers process of a liew load explicit a boling used in all phases—including equipment operation—of this 300mile project.

BRADEN BEST FOR ANY

It is true that the fundamental mechanical details

complicated to operate and maintain than more

BRADEN engineers, working with basic winch de-

of practically every truck winch are similar. As a truck winch has comparatively few working parts it is much

signs, have made improvement during the past 30 years that were unheard of a few years ago. Increased capacities, better materials, and features like the Oil Cooled Safety Brake, have made modern BRADEN winches tops



by WILLIAM T. DARDEN

assistant editor

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The Raymond organization is best known in this country for its concrete-pile foundation work, soil investigations, and some specialized heavy construction. But for years it has also operated as a major heavy contractor overseas, building bridges, dams, highways, and other installations. Both these domestic and foreign activities, with their particular problems, make special demands on the company and the men who direct

That Ferris has the stuff to meet these demands is perhaps best illustrated by the fact that in the four years he has headed the Raymond company, its net earnings have more than doubled. Last year saw a record total of \$5,348,000, and the firm began this year with a contract backlog of \$114,226,000—only 5 per cent below that on hand at the beginning of the previous year.

Contractors generally fall into two categories: those who have come up (Continued on next page)

HANDLING JOB



men of the highway construction industry know they can depend on . . . SEALTIGHT.

ONE DEPENDABLE. SOURCE FOR ...

Expansion Joints; Premoulded Asphalt, Fibre, Corkfill, Sponge Rubber, Plain Cork and Self-Expanding Cork Types.

 Tongue and Groove Centerstrip.

Dummy Joints.

Hot and Cold Pour Rubber-Asphalt Seal.

Hot and Cold Pour Jet-Fuel Resistant (JFR) Joint Seal. Concrete curing compounds (clear and white Pigmented

• Air Entraining Agent. "PREMOULDED MEMBRANE"

"HYDROMAT" Asphalt Liners

"DURAJOINT" Waterstops.

Plus many other paving and building products.

W. R. Meadows Inc., the leading manufacturer of asphaltic products for over 30 years, and their distributors and dealers, located just about everywhere, offer you a complete line of top-quality, in-stock paving and building products. Order from one dependable source . . . you will save time, handling, and money. Eliminate the necessity of stocking lesser-used items... buy only what you need. Enjoy buy only what you need. Enjoy big savings by ordering mixed carload lots. For prompt service and expert engineering assistance you can rely on W. R. Meadows and their line of top-quality SEALTIGHT Products. Send coupon today for com-plete information and the name of your local SEALTIGHT distributor.

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complex machines.

in their field.

One of the most versatile of the BRADEN line. Dependable and . with a rated capacity of 20,000 pounds.



An extra strong winch with a rated capacity of 45,000 pounds. A tough baby for tough handling jobs.

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W. R. Meadows, Inc. 13 Kimball St., Elgin, Illinois

Have representative call.

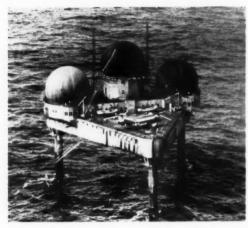
Send my copy of your Sealtight Paving Products Catalog.

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ERS



A Raymond rig drives piles for a bridge on the Garden State Parkway in New Jersey. The company may have as many as 30 of these foundation jobs going on at one time in this country. The driving rigs and hammers are Raymond-built



Construction on the "Texas Tower" was an exciting operation; stormy seas sometimes kicked up waves high enough to slap the bottom of the platform deck.

through the field and those whose background is in business and finance. Both can be highly successful at directing big construction firms.

The president of Raymond International is first and foremost a field man, and the biggest single frustration in his present position is that he cannot get to the field more often and personally oversee operations. Only a former super knows what this frustration can be.

Ferris had his eye on construction from the beginning. After high school in Jacksonville, Fla., where he was born in 1902, he began studies for a civil engineering degree at the University of Florida. Summers he worked as a lineman's helper on a transmission line and as an instrument man for a City of Jacksonville survey crew. He went to work for a West Palm Beach engineering firm after taking his degree, and for several years was chief engineer on a number of construction projects.

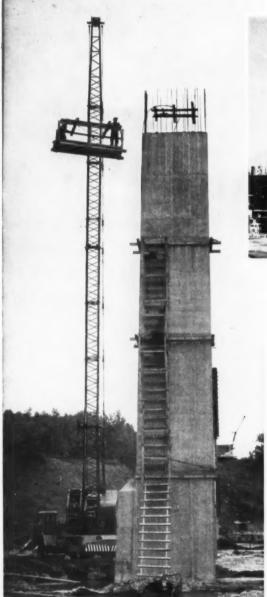
In 1928 young George got a taste of contracting on his own. He worked for himself as a private engineer, and started a small contracting business. He built a sea wall and a swimming pool, but before a year was out he realized the handicaps of being inexperienced and decided he needed further apprenticeship with an established company. So he went to work as a field engineer for Turner Construction Co., New York, N. Y.

For 10 years George worked in the field for Turner, mostly in a supervisory capacity. He directed such projects as the Mississippi River lock at Alton, Ill., and a number of buildings in the metropolitan New York area and elsewhere.

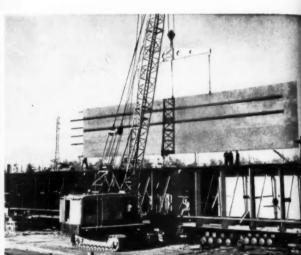
In 1939, the Navy awarded contracts for a string of airfields and other installations on South Pacific islands to a joint venture of several large contracting firms, including Turner and Raymond. Each participating company named one of its top engineers to a central operating committee, Turner sent Ferris, and he was named chairman of the committee and general manager of the over-all project.

In his book, "Builders for Battle", David Woodbury has this to sagabout the qualities George Ferris brought to the management of this

## **KOEHRING WORK CAPACITY in action...**



A long way up — Building reinforced concrete piers for highway bridge, men and materials are hoisted to the top by a Koehring 305 truck crane, equipped with 90-foot boom. But that's not the limit of its reach. Truck-mounted 305 raises up to 100 feet of main boom, or 130-foot boom and jib with low A-frame! Butt-connected boom is safe, solid. Inserts are easily changed, only 2 bolts per corner. Check its lift capacities in chart.



Barge-builder — Large-section steel sideplates have to be hoisted and spotted in position for barge construction at this ship yard (above). It's an easy lift for the Koehring 605 crane. It has the power, strength and stability to safely lift up to 36 tons (on 50-foot boom). When extra reach is needed, the big 605 handles up to 110 feet of main boom — or 130-foot boom and jib.

### Here are some figures that will interest yo

KOEHRING MODEL	SIZE DIPPER	LIFT CAPACITIES  (Crawler ratings based on 75% of tipping load. Rubber-tired machine— 85% of tipping load.)		
205 CRAWLER	1/2-Yd.	20,000 lbs.	at 10-ft. radius	
205 ON RUBBER	1/2-Yd.	30,000 lbs.	at 12-ft, radius	
305 CRAWLER	%-Yd.	30,000 lbs.	at 12-ft. radius	
305 ON RUBBER	%-Yd.	50,000 lbs.	at 10-ft, radiu	
405 CRAWLER	1-Yd.	40,000 lbs.	at 12-ft. radiu	
0N RUBBER	(Crane only)	90,000 lbs.	at 15 ft, radiu	
605 CRAWLER	1½-Yds.	72,300 lbs.	at 12-ft, radio	
805 CRAWLER	2-Yds.	104,200 lbs.	at 12-ft. radia	
1205 CRAWLER	3-Yds.	190,000 lbs.	at 12-ft, radiu	

Want more information

See Koohring di

ERCAYATORS . CRANES . DUMPTORS . PAVERS . FINISHERS . CONSTRUCTION MIXERS . MUD-JACO

vast and complicated undertaking:

"George Ferris was one of Turner's most valuable younger men. He was a master at getting things done in the field, as well as a good solid engineer. George's specialty was redtape cutting, which he did with a fine glint in his Scotch eye and an unholy ingenuity in bypassing obstacles. George could have talked Carry Nation into setting up a round of drinks."

#### Every kind of problem

George Ferris encountered every possible obstacle during those South Pacific years. There was, first of all, the ever-present race against the impending war. If supplies weren't arriving on schedule, military red tape was holding up some phase of a project. If the crews weren't getting restless—and in some cases cracking up—from the long, lonely months on desert islands, the Japanese were threatening momentarily to invade. It was always something.

There was tragedy, too, for when Japanese forces finally did invade the islands, some of the civilian construction workers lost their lives or were captured along with military personnel.

Still, the work was done, well and on time. And for his contribution George was presented with the Distinguished Public Service Award, the Navy's highest civilian honor.

In 1945, Ferris was elected a vice president and director of Turner. One year later he left Turner for the Raymond organization because, he "Once a super. . . ."
Here Ferris dons field
gear and prepares to
b o ar d the "Te x a s
Tower" radar platform
constructed by Raymond
off the New England
coast. He found this the
"most fascinating" job
he has ever seen.



15-mile sewer line - Installing a 12-in. sewer system for new housing area, contractor averaged 1,000 feet of line per day. Koehring 1-yard hoe did the trenching. Big-capacity 405 reaches a long way down - 221/2 feet deep, to be exact! Long reach puts spoil bank well beyond edge of trench. Max. cutting width — 43 inches.

KOEHRING DIVISION OF KOEHRING COMPANY, Milwaukee 16, Wis.

For more facts, use Request Card at page 18 and circle No. 407

says, he is basically a heavy-construction man and saw more opportunity at Raymond.

Opportunity there was, too. George joined the Raymond firm as vice president-director and general manager, and in 1953 he was elected president. He was only 51 at the time.

Under Ferris, Raymond has grown and expanded its activities. In particular, its overseas construction work has increased to the point where it now accounts for more than half the company's income. This is particularly significant for a firm that has been primarily known as a foundation subcontractor.

Ever since 1897, when Alfred E. Raymond patented his first concrete-filled pile, the firm has been constructing foundations—for buildings, docks, and other installations—in the United States. As such, it has been a subcontractor to many large construction companies. For most of those years, Raymond has also been a general contractor—but only outside the United States. This is understandable: the company could not afford to compete in heavy construction with the very firms that give it subcontracts.

Earlier this year, in recognition of the increased importance of its overseas work, the company changed its name from Raymond Concrete Pile Co. to Raymond International Inc. The domestic foundation work and other activities are being carried on by Raymond Concrete Pile Co. as a subsidiary.

#### Eye on overseas work

Although he heads the entire organization and supervises domestic as well as foreign operations, Ferris shows a special interest in the heavy-construction work overseas. He spends at least half of his time on the go, visiting projects, conferring with clients in various parts of the world, and bringing his particular brand of ingenuity to bear when a project runs into a problem.

Overseas construction is becoming more competitive all the time, Ferris reports, both because more United States firms are seeking foreign work, and because foreign firms are themselves now acquiring the capital to

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bid in competition with the big American outfits. At the same time, overseas work presents challenges quite different from those encountered in work in this country, although the profits are commensurate.

Asked what advice he would give a construction firm planning to go into overseas work, Ferris offered these suggestions:

- Know all there is to know about the country and its customs before you move in.
  - 2. Have plenty of capital.
- Plan to use new equipment when you go into a country for the first time, and predetermine the ultimate disposal of the equipment before you submit a bid.

As to the first point, Ferris explains that the contractor is liable

to run into all kinds of unfamiliar circumstances in overseas work. Not only will soil and climate conditions and other obvious aspects of construction differ, but local customs, superstitions, religious practices, and other influences governing native workmen will vary. And the importance of these latter factors should not be underestimated.

The Raymond company has an extensive file in its New York offices covering just these matters. Every once in a while it has to do some research on a country or area in which it has never worked.

With regard to the second point, Ferris points out that a considerable capital outlay is required in overseas work. Much time and money must be spent in mobilization long before the Raymond engineers are continually designing new types of installation. Here Ferris (right) and G. William Bailey, Raymond's chief engineer, inspect a model of an offshore oil flow station.



work actually begins.

On the subject of equipment, Raymond finds that it is the best practice to use new equipment on overseas jobs, especially when moving into a country or area for the first time. Spare parts are not so readily available as in this country, so maintenance must be kept to a minimum. Too, the company always tries to determine the salvage market for equipment before it goes into an area; it would obviously be too expensive to transport equipment back to the States after a job in some remote part of the world. As it is, the company has an equipment freight bill for both domestic and overseas work of several million dollars each year.

#### Special labor problems

The labor situation in foreign countries quite often complicates the project. Native labor is, of course, used wherever possible, with supervisory personnel from Raymond's permanent organization. But this means that workers unfamiliar with modern construction machinery and practices must be trained, and Raymond quite often finds itself setting up schools, months ahead of the start of work, to train its crews.

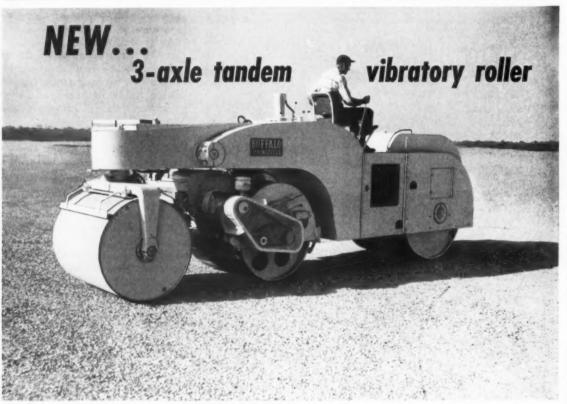
American contractors working overseas also must be careful not to upset the native labor wage scale. In most cases, the contractor works closely with the foreign government in this matter.

Ferris tells of the instance when Raymond, working on a project in a country where labor was extremely cheap, was paying the standard wage of 4 cents an hour—along with a daily allotment of rice. The native laborers struck for an additional 2 cents an hour, which, while not an exorbitant amount, would have meant a wage increase of 50 per cent. Raymond had no choice but to sit out the strike, for the government forbade the contractor to upset the going wage scale by granting this increase.

Raymond will have as many as 15 overseas jobs going at one time, and in the years it has worked in foreign countries the company has built 1,275 installations in 34 countries. These contracts represent an overall investment of more than \$1.4 billion.

Its permanent organization of nearly 600 people includes some 70 superintendents in the overseas division, many of them bilingual.

In addition to its concrete-pile foundation work, Raymond occasionally performs highly specialized jobs in this country, both alone and in joint venture. An example was the first "Texas Tower" radar station off the New England coast, a project



PERFORMANCE REPORT — At a new airbase, 3-axle tandem vibratory roller was tested on 6-inch lifts of crushed, bank-run gravel, to which mineral filler and slag had been added. Result: over 100% density in not more than 3 passes.

CONCENTRATES
2,000 TO 2,800
VIBRATIONS PER
MINUTE WITHIN
CONTROLLED AREA

Greater densification of materials with fewer passes . . . compacts deeper lifts of material

Now, Buffalo-Springfield brings you a sensational new development in vibratory compaction, that concentrates all vibrations within a confined ground area. That's because the vibrating roll is in the center position on the new Buffalo-Springfield® KX-25EV. End guide roll, and the drive roll maintain full surface contact at both ends of the roller — and allow no vibrations to escape or dissipate beyond these contact points. All vibratory effort is exerted in a downward direction.

A separate engine, mounted on a sub-frame on the center roll, transmits power through V-belts to an eccentric axle shaft, which runs through the center roll. Eccentric shaft turning at high speeds creates a vibrating action on the roll. Normal operating speed — 2,000 to 2,800 vibrations per minute. Unit is controlled from the operator position. Rate of vibration is regulated from same position through

throttle control cable. Center roll revolves freely on eccentric shaft, regardless of vibrations per minute, to match roller travel speeds.

### Retains "walking-beam" feature

When vibrating action is not required, the independent power unit is merely turned off - and the KX-25EV becomes a standard 3-axle tandem with exclusive "walking-beam" compaction control! And that's not all. Hydraulic control raises the center roll, to operate machine as a long-wheelbase 15-20 ton 2-axle tandem. You've never seen anything like it — a vibratory roller, a 3-axle tandem with "walking-beam" compaction control, and a 15-20 ton 2-axle tandem — all in one machine. For more detailed information call Buffalo-Springfield distributor.



BUFFALO-SPRINGFIELD ROLLER CO. SPRINGFIELD, OHIO . DIVISION OF KOEHRING COMPANY



Frank M. House (left), president of H. S. Watson Co., shakes hands with Robert T. Nonken, vice president of sales for Creative Metals Co. Watson will handle national sales for CMETCO construction machinery.

# Watson takes over sales for CMETCO equipment

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The H. S. Watson Co., Emeryville, Calif., manufacturers of the Watson-Brown-Lipe auxiliary transmission, has taken over sales for CMETCO construction machinery, products of Creative Metals Corp., also of Emeryville. Watson, acting as CMETCO's sales organization throughout the United States and Canada, has its sales program headed by Richard S. Pershing, the firm's vice president and general sales manager.

(Continued from preceding page)

which Ferris reports was the most fascinating he has ever seen.

#### \$500,000 for research

For all that the overseas work is becoming more and more important in the company's operations, the concrete-pile foundation is still a major Raymond item. On the average, the firm will have 30 such jobs under contract in all parts of this country. About half a million dollars is spent annually on research to improve the Raymond pile, its applications, and its installation processes. The company designs and builds its own piledriving rigs and hammers, and uses them until they are worn out; there would be little trade-in value on these big specialty rigs.

Other specialized work is being studied by the company engineers with the possibility that the company will expand its domestic operations, Ferris reports.

In the meantime, the outlook is good. Although overseas work is becoming more and more competitive, Ferris feels there is a good profit to be made in this work by the experienced contractor. As for construction in this country: "There'll be no recession in heavy construction; the government will always be building."

When this world contractor isn't hopping from domestic job to foreign project, he lives with his wife and two daughters in the family's New York apartment or Stamford, Conn., home. Like many another successful businessman, his work is his hobby, but he likes hunting and fishing for relaxation. And he's happiest when a trip to the field will give him an chance for some fishing on the side.

Most of his energy, though, is poured into his first love—construction. This, plus liberal amounts of the Ferris ingenuity and resourcefulness, helps to explain the success of both the man and the firm.

THE END

Case history: Estimated savings of \$2,000, plus 30 per cent in drilling time, were reported by a Canadian contractor on the first month's performance of his Penndrill Model B Testborer. The F. E. Johnston Drilling Co., Ltd., of Ontario, also expressed high regard for the unit's technique in getting comparatively undisturbed samplings. The increased efficiency and savings were attributed to the Testborer's automatic 30-inch free-fall hammer blow; 6-foot hydraulically actuated stroke; ability to change quickly from auger to core drill. For further information about the Testborer, write to the Penndrill Mfg. Division, Pennsylvania Drilling Co., Dept. C&E, 1205 Chartiers Ave., Pittsburgh 20, Pa., or use the Request Card at Page 18. Circle No. 117.



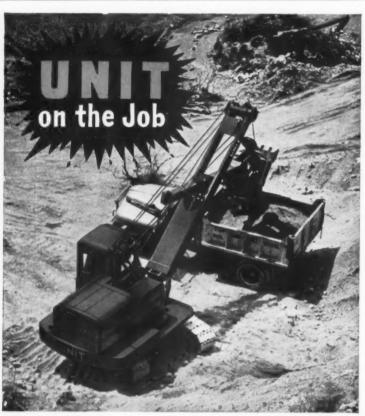




Five craft in the M-K fleet stand parked on the apron of the Boise airport. Left, behind the Twin Beechcraft, is the LB30 4-engine transport. Right, behind the Aero Commander, are two DC-3's.



# Big contractor operates fleet of seven aircraft



# **SWING SPEED makes PAY LOADS!**

Here's a UNIT ½ Yard Shovel doing a PRODUCTION DIGGING JOB in a gravel pit. UNIT owners like the ease of operation and the FULL VISION CAB for complete visibility. They also like the sturdy construction and the many mechanical features, plus the ECONOMICAL PERFORMANCE and LOW UP-KEEP which all add up to EARNING POWER. Why not investigate what UNIT can do for you — on YOUR next excavating and material handling job?

SEE FOR YOURSELF: Let us send you our novel TV Brochure. It illustrates the complete UNIT line.

UNIT CRANE & SHOVEL CORPORATION
6309 WEST BURNHAM STREET
MILWAUKEE 14. WISCONSIN, U. S. A.



1/2 or 3/4 YARD EXCAVATORS...CRANES UP TO 20 TONS CAPACITY
CRAWLER OR MOBILE MODELS . . . GASOLINE OR DIESEL



For more facts, use Request Card at page 18 and circle No. 410

A ir transportation has become an indispensable factor in the operations of one of America's large contractors, Morrison-Knudsen Co., Inc., Boise, Idaho.

The company owns and operates seven aircraft, hires and leases many more for specific uses, and uses commercial air carriers for transportation to and from its construction jobs throughout the world. M-K goes a step further and does maintenance on its own aircraft.

Planes of the company-owned fleet range in size from the big 4-engine Consolidated LB30 with a capacity of 34 passengers or 14,000 pounds of cargo, down to a pair of 4-place Cessna 180 single-engine ships. The other aircraft in the fleet are two Douglas DC-3 airliners, each of which can carry up to 15 passengers; an 8-place Twin Beechcraft D-18S; and a 5-place Aero Commander.

Some of the ships are assigned for the specific use of certain top executives of the company, although other employees also make the flights when their schedules and destinations match those of an M-K official. One of the DC-3's is used by H. W. Morrison, M-K president, for all domestic travel. When visiting foreign projects, Morrison uses commercial air lines.

This plane, known as The Lady Ann in honor of the late Mrs. Morrison, is luxuriously fitted to accommodate up to 15 passengers. Carpeted floor, beautifully upholstered seats, leather trim, and attractive drapes lend the interior a look of luxury. Twin studio couches at the forward end of the cabin enable a tired executive to catch a few winks of sleep. Cleverly designed tables with hinged leaves fit between the seats so that plans can be spread out for study or a conference during flights. These also serve as desks where important company business receives the kind of attention it gets in the home office.

The second DC-3 is assigned to J. B. Bonny, vice president and general manager of the company. Fitted much like Morrison's plane, it also serves as a flying office. Bonny, how-



Make your own hot mix asphalt with this new WHITE plant and save up to \$2.30 a ton. At its capacity of 160 tons an 8-hour day, that's a savings of \$368.00 a day. Thirty-eight of those days pays for the L-20!

Produce any type mix you can get from a \$100,000 plant: hot, RC, MC, SC and emulsified for top

course, base course, one course, or patch. Two men operate. Capacity is rated at a hot 325 degrees.

The L-20 will supply black-top for suburban streets, driveways, parking lots, school yards, or state highway maintenance.

See your nearest distributor or write direct for full information.

White Manufacturing Company, Elkhart 9, Indiana



Morrison's personal plane, a DC-3, is The Lady Ann, named for his late wife. The plane, with two 1,350hp engines, cruises at a speed of 180 to 190 mph. The interior of The Lady Ann is designed for business as well as comfort. Tables with leaves fit between the seats for work during flights.



Morrison-Knudsen has own maintenance staff for planes carrying executives, project supplies

ever, frequently uses the commercial air lines on long flights even within the country. He may have his crew fly him to Denver or Salt Lake City, where he can catch a fast nonstop airliner to his destination. The crew returns to Boise and waits for instructions to pick him up on the return trip.

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Bonny is a licensed commercial pilot fully capable of flying the DC-3. On long trips he sometimes spells one of the regular crew members on one leg of the flight.

Both DC-3's are equipped with two 1,350-hp engines and have cruising speeds of 180 to 190 mph. They are fully equipped for instrument flying, with the best and most complete instruments available. Although the cabins are not pressurized, a supply of oxygen is carried for the comfort of the passengers when flights are made at high altitudes.

The company's Los Angeles headquarters and James N. Wells, vice president and district manager, are (Continued on next page)

GINGO

Patented TWIN or TRIPLE BIN cuts costs up to \$6 per cubic yard.



CIMCO TWIN BIN and BUCKET team cut



For complete information, specifications and prices on all CIMCO products, write: CIMCO, Box 422, Marshalltown, Jowa.

For more facts, circle No. 412



# GALION MODEL 160

Six-speed, constant-mesh transmission.

Weight...30,020 lbs.

Available with creeper transmission and Hydra-Tilt moldboard.

Write for Bulletin 421.

THE GALION IRON WORKS & MFG. CO. General and Export Offices—Galion, Ohio, U.S.A.





The LB30, a commercial adaptation of the Liberator bomber, takes off for an Alaskan job. The Alaskan work horse for the company, it carries a work load of 14,000 pounds of freight and has a cruising speed of 190 mph.



Barrels of gasoline are unloaded at an airstrip at Cape Romanzof on the Bering Sea for an M-K project. Note the snow and ice that cover the ground at the top of the cut.



For more facts, use Request Card at page 18 and circle No. 414

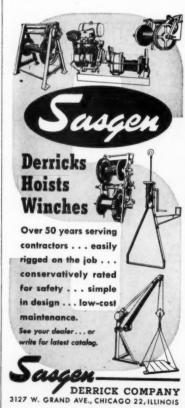
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served by the D-18S Twin Beechcraft, This ship provides rapid transportation to jobs and potential job sites in the large area covered by the Los Angeles branch, and makes it convenient for Wells and his staff to visit the home office at Boise as often as necessary.

A smaller twin-engine plane, the Aero Commander, is stationed at Boise for the use of vice president and assistant general manager James D. McClary and other executives. Carrying up to four passengers and the pilot, the Commander has two 260-hp engines and a cruising speed of 170 mph.

McClary, who speaks Spanish fluently, looks after a good deal of the firm's business in Mexico and sometimes flies to and from Mexican projects in the Aero Commander.

Two Cessna 180 single-engine planes serve jobs in relatively remote areas. One of these currently makes daily flights from Boise to the Brown-



For more facts, circle No. 415



All but major engine overhauls are handled by M-K mechanics at the company's hangar at the Boise, Idaho, airport. One of the crew installs the engine housing on a DC-3 after making an engine check.

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lee Dam site in the rugged Hell's Canyon area of the Idaho-Oregon border, carrying personnel as well as such things as supplies and mail. The other Cessna is doing a similar job for the Kings River project in California. It flies from Fresno to Wishon. At the job sites, these small planes use airstrips that are too short to accommodate the larger planes of the fleet.

#### The Alaskan work horse

The work horse of the M-K fleet is a Consolidated LB30 4-engine transport which serves the Alaskan operations. This ship is the commercial version of the B-24 Liberator bomber of World War II fame. Four 1,200-hp engines give it a cruising speed of 190 mph with up to 34 passengers or 14,000 pounds of cargo.

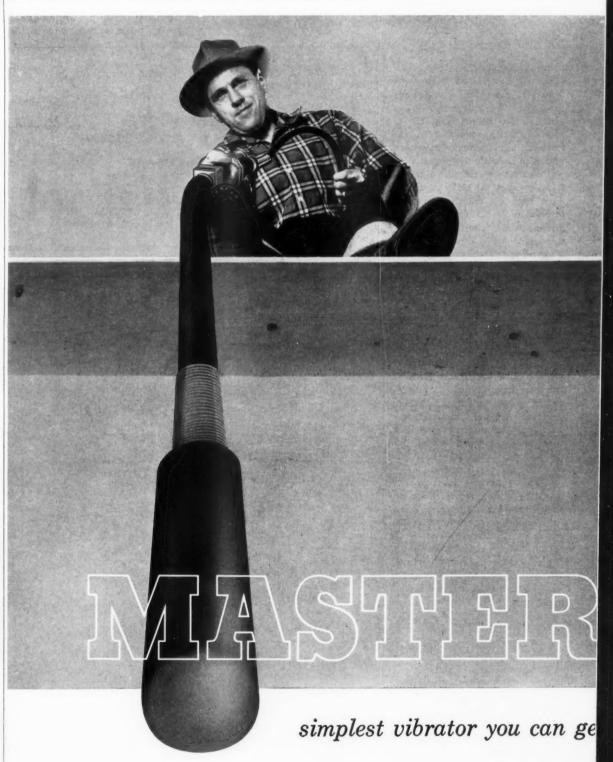
Hauling everything from personnel to fuel, materials, spare parts, and construction machinery, the big LB30 serves a series of remote projects beyond the Arctic Circle where other means of transportation are practically nonexistent. In construction of these remote weather, radar, or com(Continued on next page)



Spark plugs are replaced in an engine of the Aero Commander during a checkup. Vice president and assistant general manager James D. McClary and other executives use this plane. McClary frequently flies to Mexico to look over M-K projects.

This well equipped electrical and instrument shop in the hangar is screened so that delicate equipment can be checked and adjusted without interference from outside signals. Radio technician Neal Welch is checking an ARC omnidirectional range receiver.





This is our "1-Man" vibrator. One man operates it instead of the two men needed on other types of vibrators. The entire unit is moisture-proof, the switch is at your finger tips and a standard electric cable plugs into any AC or DC power source. The ultra-high vibration won't damage your forms and there's no engine or flexible shaft to service. Contractors have bought more of these simplified, lightweight (25 lbs.) vibrators in the last three years than

any other type. They say the "1-Man" is best for 8 of their jobs and that the other 12% is best handled b flexible shaft vibrator with enough "kick" to move m pours of low slump concrete quickly. We agree. Fo catalog on the "1-Man" or our complete line of vibrat power trowels, portable generators, space heaters, c pactors and the new bridge deck finishing machine, d a card to Master Vibrator Company, Dayton 1, O

For more facts, use Request Card at page 18 and circle No. 416

EERS



This Cessna 180 single-engine plane is one of two that serve Morrison-Knudsen jobs in remote areas. Malcolm Parsons, the plane's pilot, stops for the photographer.

(Continued from preceding page)

munication stations, dog sleds, helicopters, or snow tractors usually bring in the first men and equipment. When these pioneers get themselves established, their first job is usually to build an airstrip so that ships like the LB30 can bring in almost everything needed to complete the project.

Carrying everything from lettuce to compressors, the LB30 has hauled more than 2.5 million pounds of cargo more than 200,000 miles since arriving in Alaska in 1952. This ship, manned by three crews, sometimes works around the clock to supply vital materials to a remote project.

#### Replaces older ship

The LB30 presently in operation replaced a similar ship that had proved highly satisfactory in the Arctic. When the time came for replacement, the contractor immediately began looking for another plane of the same type. One of the few remaining models turned up for sale in Greece. M-K found it in satisfactory condition, bought it, and flew it back to the States. After some reconditioning and remodeling, it replaced its sister in the Alaskan service.

Whenever projects in Alaska or northern Canada require more air transportation than this one ship can supply, other craft are hired locally. At one time during World War II, M-K had every available plane in the north country under charter or lease, supplying crews who were rushing a series of air bases to completion on a crash schedule.

### Lack of priority

During the war years, when M-K was building for the armed services at many points on the globe, it was not too difficult for top company officials to obtain priority for business flights on air lines and, consequently, there was little demand for the company to provide its own transportation.

At the end of the war, there were no more priorities for contractors, but it was almost impossible to make commercial flights without priorities. This played an important part in the founding of the M-K executive plane fleet.

The first planes in the fleet were two Twin Beechcrafts. A short while

later, two Douglas DC-3's were purchased for the use of the Seattle and Alaska Districts. Later, the Twin Beechcrafts were replaced by two more DC-3's—the planes that Morrison and Bonny now use.

Because of the relatively remote location of the company's headquarters at Boise, Idaho, and because of its lack of adequate and convenient facilities for the maintenance of aircraft, M-K has set up maintenance shops and staffs at the Boise airfield.

An unused World War II hangar is the maintenance and operations base for ships working out of the home office. The 120-foot-square hangar houses four or more of the planes, and the lean-tos around three sides provide adequate shop, office, and storage space. The shops include an engine overhaul room, sheet metal and machine shop, welding shop, lubricants room, paint shop, and a radio and instrument repair facility.

In addition to these shops, the hangar houses an office, parts room, and pilots' headquarters. The crews that fly the planes are full-time employees, and they are always ready to fly on short notice.

With the exception of the major engine overhauls, all maintenance of the planes is handled by the crew of seven regular employees, augmented by extra help when needed. The regular crew includes a foreman, three mechanics, a radio technician and a parts man.

Since there are limited maintenance facilities at the Boise airport, the M-K maintenance men are some-

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# **Heltzel Flex-Plane E**



THE HELTZEL STEEL FORM AND IRON

220

saving innovation. (Note new Heltzel

E-4 twin-batcher cement plant.)

times called on to check a commercial airliner. Usually they only determine the cause of the trouble and report to the air line, so that the airline crews can bring the proper supplies when they come to make the repair.

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There is no nearby source of repair parts, but the parts room in the hangar is well stocked with the most commonly needed items. Several spare engines are kept on hand so that planes need not be laid up while engines are being overhauled.

Its record of well over five million miles of travel in a period of about 15 years show the M-K air fleet to be more than just a convenience. It is an essential time-saving operation that gets busy M-K executives wherever they have to go, fast. The End

LOADING IN A ROCKY CUT on a road being built in Knox County, Tenn., this Euclid S-12 scraper is given a push-loading assist by an Allis-Chalmers tractor. In this area blasting had to be done to loosen the material. J. H. Hood & Son, Knoxville, is the contractor.



FIET-PLANE COMMINATION FINISHER-FLOAT does two jobs in one, reducing crew time to an absolute minimum. The combining of these two jobs is a natural—results in a better finish in faster time. This new machine was thoroughly tested on several jobs last season. Contractors report 4000 feet of 24-foot pavement was floated and finished in a normal day with but two or three hand finishers required. Get the facts on this profit maker before submitting too many quotations.

# ne Engineering



# brings you unitized batching, improved forms and a new way to finish concrete

Modern highway design demands top efficiency in highway construction machinery. Portable . . . versatile . . . automatic . . . fast.

That's why Heltzel Flex-Plane Engineering works to give you the most modern road-building equipment obtainable. Up-to-date engineering, for example, has produced a definite contractors' preference for Flex-Plane over all other makes. This preference is based, of course, on proved performance.

Find out now what Heltzel Flex-Plane Engineering can mean to you — call on actual users of Heltzel and Flex-Plane equipment, and prove to your own satisfaction that this is the *modern* equipment for modern highway construction.

HELTZEL DUAL DUTY FORMS, such as those shown in use on the Plattsburg SAC base, have been redesigned to assure fast setting and stripping with maximum strength-weight ratio. Sizes available to exactly suit your job requirements.



COMPANY · Warren, Ohio

For more facts, use Request Card at page 18 and circle No. 417

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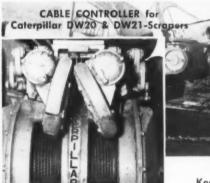
EERS



# Engineers buy time and speed with an electronic computer

Consultant develops useful computer programs to speed design and actual field operations

IS CABLE BREAKAGE YOUR PROBLEM?





Unco's Positive Control Keeps This DW21 on the Job

### UNCO CABLE CONTROLLER

- ★ Eliminates causes of cable breakage—slack and overload
- ★ Entirely mechanical in operation-nothing to get out of order
- \* Acts only when needed-entirely automatic
- \* Reduces downtime to a minimum

Engineered to fit Caterpillar DW20 and DW21, the compact UNCO Cable Controller is easily installed in 3-4 hours. Requires no adjustments after installation, except to compensate for clutch wear in the P.C.U. Regardless of operating conditions, it pays for itself in a very short time. Built of the finest materials to give a maximum of service, it is indestructible by shock loads, and is engineered to the maximum breaking strain of the cable. It features working parts of hardened alloy steel high capacity roller bearings, rust-proofed shafts, oilite bearings on all moving pins and working parts sealed from dust and dirt throughout.

AT LAST!

A cable tool designed and built to handle cables.



#### UNCO CABLE HANDLER

- Eliminates injury to hands.
- · Allows cable to be pulled from winch, etc., by just placing it on cable and pulling.
- Cable can be put through wedge, bent with proper curve, reeved back down though wedge.
- etc. by placing Cable Handler on cable and having operator rewind.
- · Cable can be guided so there is no overlap or criss-cross.

For further information write U.N. COMPANY, Inc.

Designers and Manufacturers of Special Devices UN 1255 Boylston St., Boston 15, Mass. · COpley 7-5225 · Cable: UNCO

For more facts, use Request Card at page 18 and circle No. 418

Electronic-computer programs, although important in consulting engineering offices throughout the country, are still in the process of development where the solving of everyday construction problems is concerned.

The New York City engineering firm of King & Gavaris has developed a number of programs for making speedy computations involved in the design of highways and bridges, and has recently set up a new program to assist contractors on foundation problems. This consulting firm regards the computers as extremely flexible tools that can be developed and employed imaginatively

Inexperienced with the Royal Mc-Bee LGP-30 computer a year ago, King & Gavaris have since developed all types of programs to handle everrecurring highway design problems. Philip King and Peter T. Gavaris. partners of the firm, are enthusiastic about electronic computation and hope for the day when it will be as universally accepted as work with the slide rule. Both King and Gavaris admit that it will take time to convince contractors and state highway engineers of the accuracy and flexibility of electronic computation. They feel that a period of "education" is necessary before computers are developed to peak efficiency.

King & Gavaris, at the request of foundation contractor Spencer, White & Prentis, Inc., New York, N. Y., developed a program to calculate the

true loadings of piles driven away from their design locations.

The New York City Building Code allows tolerances up to 3 inches between the driven and designed location of a pile. However, any pile deviation within a certain pile group that supports building columns causes a change in the loading on each pile in that particular group. For this reason, the loading on every pile in every pile cluster must be calculated. with the deviation from design locations taken into consideration. If any pile is overloaded, additional piles may be driven in the pile group or corrective measures applied to the column-load distribution method.

This analysis, even though relatively simple for an experienced engineer, is time-consuming and repetitious. The computer, working at a fantastic speed, can provide the results in a fraction of the time needed by an engineer. Engineers can be given other important tasks to handle, since clerical personnel are capable of preparing the problem input data for electronic computation.

The computer program developed by King & Gavaris can analyze as many as 30 piles in one group, and as many as 5 column loads on the group. As part of its foundation work, Spencer, White & Prentis, Inc., drove 400 piles for about 110 building-column footings. Fifteen different types and sizes of footings were involved, with a varying number of









NEW FOLD-A-WAY cab is now available on all Michigan front end loaders. Also Hough Models HO, HH, and HU. In the near future FOLD-A-WAY cabs will be available for all makes of front end loaders.

Industrial Cabs are available in all models of fully en-closed, semi-enclosed or can-opy type for all makes and models of construction equip-ment. Order your Industrial Cabs from your favorite Cabs from your favorite equipment distributor.



INDUSTRIAL CAB COMPANY 36 Jefferson Avenue, Salem, Mass. Phone Ploneer 4-3959



Dr. Charles P. C. Tung, left, supervising bridge engineer and chief pro-grammer for King & Gavaris, discusses the new computer program with Peter T. Gavaris beside the company's Royal Mc-Bee LGP-30 computor.

-Style" wall for Omaha Auditorium grounds. Peter Kiewet & Sons, Oma

### Symons Forms on Serpentine Retaining Wall

Symons Forms were used exclusively to form this serpentine retaining wall which is 20 feet high at the highest point and slopes to 8 feet high at the lowest point. These walls were constructed to facilitate parking on the ground of Omaha, Nebraska's new city auditorium. Symons Forms were used for 30,000 square feet of forming on the icon.

new city auditorium. Symons Forms and this job.
Send plans for your next job and get complete layout and cost sheet—no obligation. Catalog F-10 sent FREE upon request. Symons Clamp & Mfg. Co., 4251 Diversey Avenue, Dept. F-8, Chicago 39, Illinois.

For more facts, use Request Card at page 18 and circle No. 420

niles for each. During the work, the contractor maintained pile-driving records which indicated the deviations from the design locations of the piles

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It took King & Gavaris three days to prepare a computer program to handle the analysis, after which the input data was prepared by clerical personnel from the pile-driving records and the contract drawings. This work, for the 110 footings, required 8 man-hours. It took the LGP-30 one hour and fifteen minutes to completely analyze the 110 pile-footing caps and to print the results. This means that one day after the contractor submitted the pile-driving records the computer had delivered the necessary findings.

The manual computation necessary to arrive at the same results would have required 75 engineering manhours. This is almost two weeks' work for one engineer.

The saving in time was passed on to the contractor, and it meant money in his pocket. Before he could move the pile-driving rig off the job, he had to know whether or not more piles had to be driven. If the calculations had been done manually, the contractor would have had to let the rig sit idle until the computations were completed, or else move the rig and return it to the project later. In both situations, the contractor would lose money

If the computer program had been in existence at the start of the project, the contractor could have submitted a daily pile-driving record to King & Gavaris to get results he could use the following day. This alone would have eliminated the need for repositioning the pile-driving rig if additional piles were required in a particular group.

#### Input data

The input data required for the pile analysis is divided into two classes. The first consists of the general data for all the pile caps shown on the contract drawings. This includes the design coordinates of all the piles within each group, measured from the design axes, and the identification and number of piles of each type.

The second class of input data includes the individual field data for each pile cap. Deviations of the driven piles, measured in both directions for each pile within a pile-cap (Continued on next page)



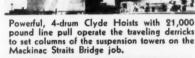
From suspension towers to completion

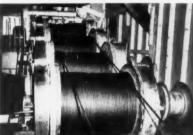
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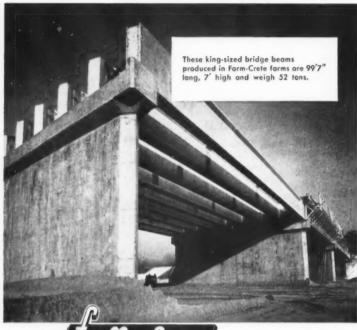
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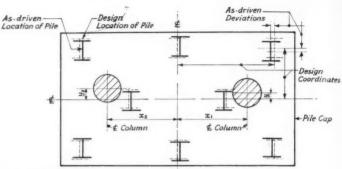


Figure 1-Pile Cap Plan

(Continued from preceding page)

group, are taken from the pile-driving records submitted by the contractor (Figure 1). The design loads on the footings are also obtained from the column-load schedules on the contract drawings.

Both classes of data are fed into the electronic computer to calculate the following items:

- 1. A new center of gravity for the deviated piles.
- 2. Moments of the column load or loads due to the eccentricity in both directions
- 3. Summation of squares of location coordinates of each pile in both directions.
- 4. Pile loads for each pile within the pile group, evaluating the effects of eccentric load and of the eccentricity moments in both directions.
- 5. A search within the computer for the maximum loaded pile and its location.

This program, with slight modifications, can be used to print out the results for each of these steps. But the contractor was interested only in the answer to No. 5. At this particular step, the electronic computer received a command to print the answers for the particular pile group under computation. An example of the printed output for the Spencer,

White & Prentis project is shown in Figure 2. This contains the input data for a pair of footing caps, plus the printed output showing the location of the maximum loaded pile and the value of the maximum load.

#### **Photogrammetry**

King & Gavaris is now developing ways to use aerial surveys and electronic computations in the preparation of design contracts. Two such contracts with the New York Department of Public Works involved the survey, design, and supervision of construction on a 12-mile section of the Empire Stateway near Watertown, N. Y.

The first phase of the contract required the preparation of survey maps along an approved, selected route. For the field survey, King & Gavaris used aerial survey and photogrammetric methods, supplemented by ground survey and mapping methods at road and railroad intersections. This technique was approved by the Public Works Department for the first time in its design history. To win the department's approval, however, the consultants agreed to check the photogrammetric mapping with the ground surveys at the various intersections and, if discrepancies were found, to make the entire field sur-



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vev with ground survey procedures. The checks showed beyond any

reasonable doubt that the maps prepared from photogrammetric methods were as accurate as the design required. Since this experience, all the new work awarded to King & Gavaris does not include such checking reservations.

All the preliminary drawings and estimates were prepared from the survey maps and submitted for the approval of the state highway department and Bureau of Public Roads. The 12-mile stretch was divided into two sections, and separate contracts were awarded in May, 1957. King & Gavaris, working with the aerial survey firm of Sargent-Webster-Grenshaw & Folley, Watertown, N. Y., to develop this method, is checking the accuracy of the combination of photogrammetry and electronic computation

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To "educate" everyone concerned, King & Gavaris is determining the contractor pay estimates along a test section of the highway, both by the use of photogrammetric methods and by conventional ground survey tech-

According to latest figures compiled by the consultant, a volume computation to determine excavation pay quantities for the contractor shows that the results obtained by the photogrammetric method are about 1 per cent over those computed with ground survey notes. Because of these findings King & Gavaris feel sure that such construction engineering features as the setting of slope stakes and determining pay quantities of earthwork can use the photogrammetric mapping method.

At present, the firm is working to develop a program whereby the output of an electronic computer can be fed automatically to a plotter that will draw the exact cross-sections of a roadway. This will eliminate the

Column No. 56 Pile Cap G12

-0000000 '0+140430 '994 '-0000000 '

Max. Load per Pile = 183.88 kips at Pile No. 3

Column No. 57, 58 & 58A Pile Cap J14

0+290462'3'-0000000'

Max. Load per Pile = 092.51 kips at Pile No. 1

need for an engineer to convert the printed output into a drawing. Research is now under way, by manufacturers of electronic equipment, to develop converters so that information from photogrammetric plotters can be punched onto tapes, which will be introduced into a computer so that earthwork quantities can be obtained

Work being done by King & Gavaris is pointing the way to further use of electronic computers to solve contractors' problems. One important use for the computer right now is in figuring and estimating bids.

The high cost of estimating readily becomes apparent if the man-hours for the work for one year are totaled.

The highly competitive nature of the construction industry and the need for increased engineering productivity demand speed and accuracy in many types of computations. Electronic computers hold the answers to many problems of the industry, and it is up to the men in the industry-including individual contractors-to explore fully the capabilities of the machines. THE END

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## Planning and production:

# Job and labor accounts

This is the thirty-first of a series of articles on Construction Management by George E. Deatherage, P. E., construction consultant. The articles are based on an eight-volume "Manual of Advanced Construction Management" published by Geo. E. Deatherage & Son, Satsuma, Fla. The manual is used in a training course for superintendents and project managers, and is directed primarily at those contractor employees who have reached the foreman level or its equivalent, and who need practical help in order to take complete charge of construction projects themselves.

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 ${f A}$  t the core of a system for measuring labor costs are such jobs as timekeeping, time distribution to the cost codes, estimating the amount of work done, and calculating the unit labor costs. Timekeeping is solely concerned

with identifying employees on the job and recording the straight and overtime hours that each man works and is paid for. Trade-union rules stipulate the pay rates for regular and overtime work, holidays, and fringe benefits-sick-leave pay, vacation pay, and discharge or severance pay.

The timekeeper is primarily interested in recording the straight time and overtime hours paid to an employee. Fringe benefits do not enter into the unit labor costs, since these benefits would not compare with the hours checked in the field by the timekeeper. Field labor costs and fringe benefits are tabulated separately.

In timekeeping, therefore, only the actual work-shift hours and overtime are taken into consideration in checking time in the field, and these hours are the ones used by the estimator in building up composite labor prices. The hours cover the check-in to check-out time on the site.

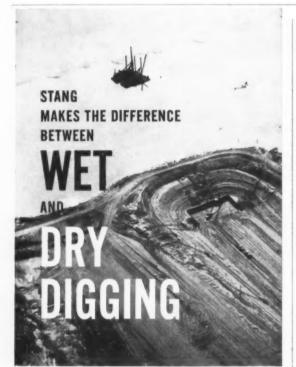
#### Checks on timekeeping

Whatever system of timekeeping is used, it is a good idea to have a double or triple check on employees' hours in order to prevent fraud. If only a time clock is used, it is best to have an actual field check by the timekeeper several times a day, or a spot check at times unknown to the employees. A further check on this is to have a foreman turn in an independent report on each employee's hours

Added insurance can be achieved by having someone other than the timekeeper or foreman issue the payroll. If such a setup is in effect, the contractor can reverse the process periodically and without warning.

It is always a good practice to supply each employee with a button or badge, which he is bound to wear on his hat or jacket where it can be seen at all times. These buttons or badges carry the initials or emblem of the contractor's firm and the employee's number. Badges or buttons of different colors may be used to denote different crafts or departments. Subcontractor badges may be of different shapes and colors.

The employee number on the badge identifies the workman on the payroll and enables the timekeeper to note the number of each man during field



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GEORGE E. DEATHERAGE, P. E. construction consultant

Figure 1

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checks. All badges or buttons should be turned in to the office before the workman leaves the firm's employ or draws all his pay.

Another system involves issuing a small brass disk to employees at the start of a new shift. The timekeeper hands the brass disk to the worker, whose number is stamped on it. At the end of the shift, the workman deposits the disk in a slot at the time office. This system is used only when there is an independent check of the men in the field; the record of the brass disk serves as a cross check.

#### Time-book system

On small jobs, the simplest timekeeping system consists of having the job foreman keep a record of each workman-name, hours worked each shift, overtime, craft, and rate-in a weekly time book. Time books are turned in weekly, and a new one is issued at that time for the following

Sometimes this procedure is varied by having the foreman turn in his time book each day and receive a new one for the next day. This enables the office to post the time to the payroll sheets each day. Under this system, the foreman can visit the office daily to discuss the progress of work and the materials to be ordered for the

Another timekeeping process is the foreman's daily report, Figure 1, which lists the employees' names or numbers, crafts, rates, hours worked, and the distribution of each man's time to the cost code. This report is coupled with the daily labor distribution sheets, which are added together for each day of the work week. The total cost of each classification is stated on a weekly basis.

If, for instance, a concrete foreman uses the daily report to list the number of yards poured per day, the total yards per week can be divided into the total cost to determine the actual unit cost: this is to be compared with the estimated unit labor cost. The hours, rates, and expenses can be transferred daily from the foreman's report or from the daily distribution sheet to the payroll records.

It is also possible under this system to make up recapitulation sheets each day, instead of each week, and to have a daily unit cost check that shows where money is being lost or made.

Stock printed forms for the foreman's reports, daily labor distribution sheets, and recapitulation and payroll sheets can be obtained from the

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FACING ROD	COMPILIONS	FOR THIS EQUIPMENT	CATION
VICTORTUBE	Severe abrasion	Ripper and ditcher teeth, dredge cutter blades, posthole augers, oil field tools, pug mill knives	ACETY. AC-DC ELEC.
VICTORTUBE BARE-30-DOWN	Severe abrasion	Agricultural tools	ACETY. ONLY
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VICTORITE 12	Heat, abrasion, impact	Saw blade inserts and other critical applications	ACETY. AC-DC ELEC.
VICTORITE CARBON ARC	High abrasion, thin deposit	Plowshares, lister shares, sweeps	CARB. ARC ACETY.
VICTORALLOY	Abrasion, severe impact	Crushers, dredge pumps and cutters, dipper teeth, tampers, rollers, idlers	ACETY. AC-DC ELEC.
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				1			

Figure 2

Frank R. Walker Co., Chicago, Ill.

#### Quantity reports

It is a good practice to provide special forms to report the amount of work in the field on the various kinds of construction. Such a form is shown in Figure 2. This is used to list the number of items going into a job, the quantity of each type, and the total quantity. A space is provided on the right-hand side for a descriptive sketch of the work done or for any pertinent remarks. When the foreman or engineer completes the form, he keeps it in his file. He reports only total quantities. The form may be used as a guide for picking up work in the following week.

On large work, the code of construction accounts will cover hundreds of classifications. In these cases, it is a good idea to supply the foreman with only that part of the code which will affect his work. The mason foreman, for example, is generally interested in only a few accounts, and no more should be supplied him. If he has to use others, he can always secure the information from his superior or from the timekeeper.

The code of accounts should be typed on pocket-size cards and kept in a loose-leaf book. Timekeepers, general foremen, and others of that status are usually supplied with a complete master code.

When a foreman is having difficulty keeping his time and distribution records straight, it usually means that his men are poorly organized or are shifted from one class of work to another. This situation can be spotted by checking the daily labor distribution sheets. As far as possible, foremen should be discouraged from borrowing or lending men for work.

A series of punched cards makes up the basis of a timekeeping and costkeeping system put out by the Le Febure Corp., 617 Oakland Road N. E., Cedar Rapids, Iowa. One of the cards is shown in Figure 3.

A numerical cost code is used for the cards. The foreman punches the required cost code numbers, using the digits above the Labor Cost Classification line. The hours worked on that specific cost classification are punched at the bottom of the card under Total Hours Worked This Shift. The foreman punches the number of the shift and one of the spaces at the righthand side of the card, to show whether the general classification is administrative, skilled, or intermediate

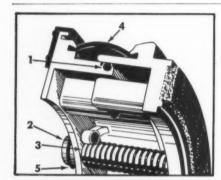
#### Labor distribution costs

If accurate labor costs are to be obtained, the total money spent for labor must be accounted for on the labor distribution sheets, and these must balance with the payroll totals. If this is not insisted upon, there is a tendency to slackness and inaccuracy.

If the contractor decides that, in order to save time and expense, he will require unit costs only on the major items, the cost department cannot state accurate costs. However, if the cost department must account for every penny of the payroll expense. and balance it out at the end of the payroll week with the payroll totals. there is less chance to be careless about the costs.

#### Periodic, final cost reports

For job management purposes, the project manager or superintendent should require labor control reports. which include a record of daily labor distribution, plus reports of daily and weekly unit costs as compared to the estimated costs. He should also require detailed cost analyses on items ex-



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ceeding the estimated costs: a monthly estimate of the total probable cost of the complete job, including every item of cost incurred or to be incurred; and a final report.

The final report should include a record of the first cost of job, a brief description of construction operations. unusual difficulties, construction techniques, record of wage scales, major material prices, photographs, and other pertinent data.

Figure 3

If a job is to have an effective costcontrol system the cost engineer must be thoroughly familiar with the terms of the contract, the job itself, the job progress schedule, and the estimate.

The cost engineer must be able to prepare a financial schedule so that management will know how much money will be needed to start and carry on the job, when payments on account may be expected, and their amount. The banker must know how the job was figured, how long loans are to extend, and when he can expect them to be repaid. This means that a budget, one of the vital tools of job control, must be prepared and followed carefully.

The efforts of the cost engineer are directed toward one goal: supplying simple, accurate records that give a full and perfect control over costs. If this goal is achieved, it is certain that all other requirements-budget reports, and reference and estimating records—will be in order.

(Next month's article will deal with "Plan-ning and production: Work analysis".)

State highway contract awards during the first quarter of this calendar year totaled \$640 million. Contracts on federal-aid Interstate System projects are up \$40 million, compared with last year.

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Front wheels of BROS SP-730 roller oscillate as a unit, rear wheels oscillate in pairs to accomplish uniform consolidation by kneading.

Far greater compactive forces are exerted than would be expected enough voids to provide flexibility.

# NOW BROS SP-730 (30-TON) PNEUMATIC ROLLER-Achieves Maximum Consolidation of Flexible Pavements

In a search for better compaction of asphaltic mats, the State of Ohio adopted specifications in 1956 for a self-propelled rubber-tired roller capable of wheel loads and contact pressures above the maximum produced by legally loaded trucks.

One such roller which met the new

the maximum produced by legally loaded trucks.

One such roller which met the new specifications was tested in 1957 to determine if it would consolidate a newly laid asphaltic concrete mat to the extent that the finished pavement would be stable under modern heavy traffic and still have enough flexibility to respond to any subsequent subpavement movement.

It was a Bros Model SP-730 (Self-Propelled, 7 Rubber-Tired Wheels, 30 Tons Maximum Weight) with three wheels forward and four wheels in the rear. Construction of the mat in no way varied from standard methods except that the Bros rubber-tired roller was used in place of the steel tandem roller. The Bros roller was used on a project

in Licking County to construct a three inch asphaltic concrete binder course over a base of five inches of waterbound macadam on an eight inch granular sub-

IN-PLACE DENSITY TESTS ON THE COM-IN-PLACE DENSITY TESTS ON THE COMPLETED MAT, CONDUCTED BY THE OHIO
STATE HIGHWAY DEPARTMENT, SHOWED
AN AVERAGE VOID CONTENT OF 4.01%
AND AN AVERAGE DENSITY OF 100.99%!
VARIATIONS IN DENSITY AND IN VOID
WERE, FOR ALL PRACTICAL PURPOSES,
ELIMINATED. (SEE TABLE.) AND, WHAT'S
MORE, DESIGN DENSITY WAS ACCOMPLISHED BY ONLY ONE PASS OF THE ROLLER!
Results of this test and of a second
test on a similar project in Clermont
County (which showed an average void
content of 3.71% and an average density
of 101.28%) are now available
on request.

on request.
Can your state afford not to get asphalt mat compaction results similar to those described? Send for the complete report today. You'll be on your way with initial compaction that's final . . to greater, longer-lasting pavement stability than has ever before been possible!

SP-730 RESULTS ON THE COMPACTION OF ASPHALTIC CONCRETE LICKING COUNTY, OHIO

Percent Voids	Percent of Design Density	Position in Cross Section (From C)
4.40	100.60	10 ft. lt.
4.90	100.10	4 ft. lt.
5.08	99.92	on c
2.73	102.27	4 ft. et.
2.34	102.66	10 ft. rt.
4.69	100.31	10 ft. ft.
3.02	101.98	4 ft. lt.
3.93	101.07	On c
4.40	100.60	4 ft. rt.
4.11	100.89	10 ft. rt.
2.13	102.87	10 ft. lt.
4.58	100.42	4 ft. it.
6.18	98.82	on c
4.14	100.86	4 ft. rt.
3.54	101.46	10 ft. rt.
4.01	100.99	AVERAGE

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describing the new BROS
SP-730 pneumatic roller. It's
free of cost or obligation!



















# Equipment financing plan can be more economical than outright purchase

by THOMAS E. LENIHAN, president, C. I. T. Corp. New York, N. Y. An equipment financing plan, sponsored by distributors who deal with the C. I. T. Corp., offers contractors a wide range of payment terms that enable them to take on new jobs and pay for the equipment at the same time.

Two financing programs are offered: one is for 36 equal monthly payments; the other is spread over six years, with payments geared to depreciation amounts available under some of the fast depreciation schedules. With either program, seasonal skip payments are available if the contractor requires them.

The purchase of equipment under such a program has helped many contractors. The payment schedule is worked out in line with the contractor's projected income from jobs, and his working capital remains available to meet job requirements and improve his bonding position. The program also enables the contractor to keep his short-term money sources open to meet day-to-day operating expense; and he has the profit-building equipment needed for new work.

#### Poor financing plans

In buying equipment, contractors may find that the "cheapest" purchasing method turns out to be the most expensive and the least efficient.

Take, for example, a contractor who uses his working capital to pay cash on the barrel head for new equipment. To many contractors, working capital is the lifeblood of their business, and few have extra funds to pay cash for equipment without seriously hampering their reserves. Just as soon as working capital is pulled down to a minimum, the contractor has difficulty in making bond and may lose his ability to bid. He owns a new fleet of equipment, but cannot get and perform work.

To offset the situation, the contractor may turn to a local lending organization for working funds. Although the loan may be available to him, it is often for periods of 90 to 120 days, with the need to renew, if possible, at the end of each period. In addition, the total amount of such short-term borrowings show up as a current liability on his financial statement. This may serve to further reduce his bonding ability and bidding capacity. He has paid cash to buy equipment, but he has virtually put himself out of business.

If the contractor had used the installment program for buying equipment, he could have kept his working capital reasonably strong and been able to take on new work and do it profitably.

The End







Donald W. Moss, group vice president of domestic operations for Raymond International Inc.

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# Raymond International elects four officers

A group vice president and three vice presidents have been elected by Raymond International Inc., New York, N. Y. Donald W. Moss, former vice president of domestic sales, has been promoted to the newly created post of group vice president of domestic operations.

Moss is succeeded in his former post by James P. Cummins, who was assistant vice president of domestic sales. Lindsey J. Phares is the new vice president in charge of domestic construction, and W. Harrell Rusk is vice president of overseas construction.

# Division engineer named by Corps of Engineers

Brig. Gen. Robert G. MacDonnell is the new South Pacific division engineer for the U. S. Army Corps of Engineers. Gen. MacDonnell, who now makes his headquarters in San Francisco, succeeds Brig. Gen. William F. Cassidy, who will join the Eighth United States Army in Korea.

Gen. MacDonnell, formerly assistant commandant of The Engineer School, Fort Belvoir, Va., will be succeeded by Brig. Gen. John H. Dudley, commanding general of the 18th Engineer Brigade, Fort Leonard Wood, Mo. Col. Robert F. Seedlock will assume Gen. Dudley's former post.

Brig. Gen. William W. Lapsley, commanding officer of the Engineer Maintenance Center, Columbus, Ohio, has been named Ohio River division engineer, with Cincinnati headquarters. He will succeed Col. Rudolph E. Smyser, Jr., who is retiring from active service in July.

Col. Edmund M. Fry, now the Engineer, Southern Area Command, in Germany, U. S. Army Europe, will become district engineer at Rock Island, Ill., in September. He will succeed Col. John L. Wilson, Jr., who retires from active service in the latter part of August.

#### **NACE** appoints two

T. J. Hull has been named executive secretary of the National Association of Corrosion Engineers. Hull, who succeeds the retired A. B. Campbell, joined NACE six years ago as head of the central office. Prior to his recent appointment, Hull was technical secretary for the organization. Assisting Hull is R. W. Huff, Jr.

#### New York Trap Rock names vice president

John R. Kringel has been named vice president of the New York Trap Rock Corp., West Nyack, N. Y., succeeding Floyd J. Buffington, who retired. Kringel joined the firm four years ago as superintendent of its Haverstraw plant. In 1955 he was promoted to assistant to the vice president, and the following year to assistant vice president.

### Seven honored by SAME

The Society of American Military Engineers has presented seven awards for military engineering achievement for 1957.

Lt. Gen. Raymond A. Wheeler (U. S.

Army, ret.) received the George W. Goethals Medal; Donald A. Rice, U. S. Coast and Geodetic Survey, Colbert Medal; Comdr. Richard A. Laughlin, Civil Engineer Corps, U. S. Navy, Moreell Medal; and Brig. Gen. William F. Cassidy, U. S. Army Corps of Engineers, Wheeler Medal.

Col. Edward C. Gill, Installations, U. S. Air Force, received the Newman Medal; Brig. Gen. John W. N. Schulz (U. S. Army, ret.), Society Gold Medal; and Comdr. Charles J. Merdinger, Civil Engineer Corps, U. S. Navy, Toulmin Medal.

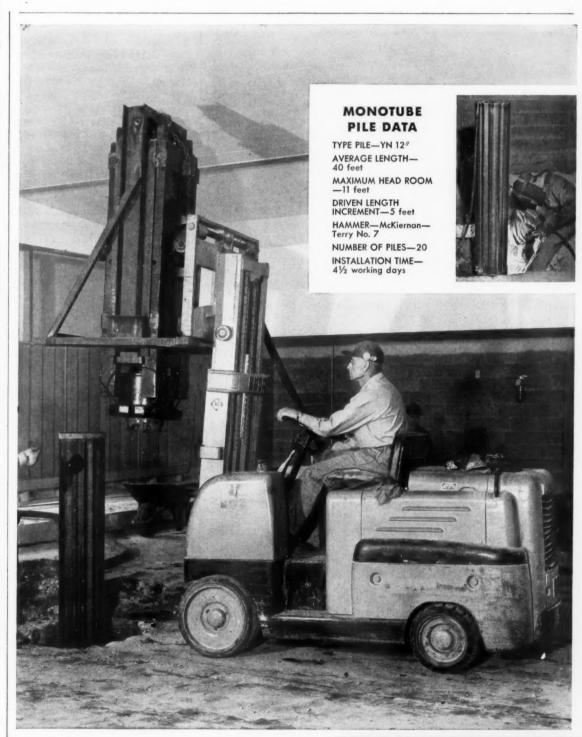
The awards were presented at the society's annual meeting held late last month, with the new president, Maj. Gen. Emerson C. Itschner, chief of engineers, U. S. Army, as presiding officer.

# Wire-reinforcement group elects Planett president

Earl C. Planett, president and owner of the Planett Mfg. Co., Downey, Calif., has been elected president of the Wire Reinforcement Institute, Inc.

Ford P.Schusler, sales manager for the Industrial Division, Keystone Steel & Wire Co., Peoria, Ill., was named vice president. The elections were held at a recent annual meeting of this national trade association at Boca Raton, Fla.

The Wire Reinforcement Institute is a nonprofit organization, which conducts research, education, and promotion in the interest of steel fabric reinforced-concrete construction.



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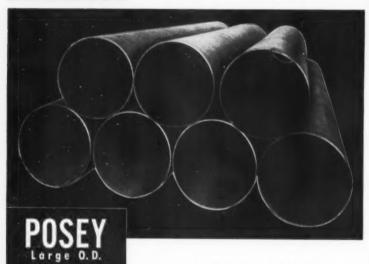
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# urveying washington

Anti-recession measures in the highway and housing fields already have been enacted, and the Senate indicates that it is still in a spending mood. The upper chamber approved. 60 to 26, a bill expanding the loan program of the Communities Facilities Administration. The legislation would increase federal loan authorizations for state and municipal public works from \$100 million to \$1 billion It raises maximum loan maturities from 40 to 50 years, with interest rates being pegged at around a 31/2 per cent

In addition, the bill makes communities of all sizes eligible for aid in constructing all types of public works. Under existing law, only towns under 10,000 in population are included in the program, and loans go almost exclusively for the building of water and sewer systems.

During floor debate an amendment was adopted which applies the provisions of the Davis-Bacon Act to public works initiated under the legislation. This act requires contractors and subcontractors on all federal contracts over \$2,000 to pay their workers wages

prevailing in the area of construction.

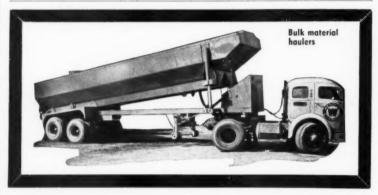
Defeated was a proposed amendment to earmark half of all authorized loans for school construction.

School construction aid in so-called "federally impacted" areas was approved by the House. The bill passed would extend until June 30, 1961, the eight-year-old program of providing federal funds to build "minimum" school facilities in areas crowded by children of government workers or military personnel.

Impact aid, under the bill, would be extended indefinitely to areas in which the parents of the students both reside and work on federal prop-

The House action flies in the face of administration recommendations that this type of school assistance be curtailed sharply and eventually limited to school districts where the students live on federal property.

An airport construction bill, shaped up by the Senate, would give a fiveyear extension to the Federal Airport Act, under which government con-



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struction funds are generally matched dollar for dollar by project sponsors. The legislation would also increase federal funds for the program from \$63 million to \$100 million annually and provide an additional \$75 million in discretionary funds for use in fiscal

New rivers and harbors legislation this year doesn't seem likely but can't he ruled out completely. President Eisenhower, in vetoing the \$1.6 billion measure, said he did so with "real regret". He explained that he just couldn't go along with 28 of the 150 projects listed because they would destroy "some of the most important governmental policies in the field of water resources". The turned-down projects carried a value of \$350 mil-

The Chief Executive discounted the bill as an anti-recession device, saying it could be months-even years-before actual construction could be started on the newly authorized projects. There is already a \$5 billion backlog of approved public works, he

Nevertheless, the President urged Congress to prune out or modify the objectionable features in the omnibus bill and send him new legislation at once to save the many projects of genuine merit. Sen. William Knowland (R., Calif.), the Senate minority leader, immediately offered a bill in line with Eisenhower's suggestions, as did Rep. Russell Mack (R., Wash.).

But Senate majority leader Lyndon Johnson (D., Texas) wasn't enthusiastic about any scaled-down bill. He contested assertions that the bill the White House got was a "pork barrel" measure and said that the Knowland proposal represented a "buckling under" to administration pressure.

This year's highway bill managed to avoid the fate of the rivers and harbors measure, but it was a close call. The President, signing the bill at the last moment, said he had "serious misgivings" about its "grave defects". He finally decided to approve the measure because it does speed up Interstate System construction and may provide a quick employment stimulus. Further, he continued, the defects in

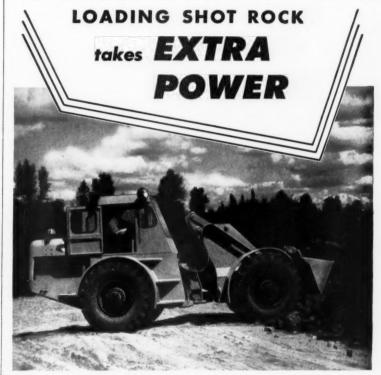
the bill are temporary. Had they been written in with the stamp of permanency, the legislation would have been returned to Congress for another try.

Eisenhower's main quarrel was the bill's departure from the traditional 50-50 federal-state matching formula on non-interstate construction. The section of the legislation in controversy authorized an extra \$400 million in ABC system funds in fiscal 1959, with the federal government's share of costs being boosted from half to two-thirds

The Chief Executive thought the

billboard-control feature was on the weak side and could be made stronger in the future. But his principal objection here centered on the provision that incentive payments to the states to encourage advertising regulation along interstate routes must come out of general tax revenues instead of the Highway Trust Fund.

The President warned that these defects will have to be corrected when Congress again turns to highway legislation next year. Otherwise, it was indicated, there will be no White

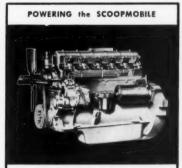




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There would be no discussions of wage increases for Cleveland, Ohio, building tradesmen until satisfactory agreement was reached on a list of conditions for cutting unnecessary job costs, stated William J. Hunkin, vice president of the Cleveland Building Trades Employers' Association.

The contractors, urging the Cleveland Building Trades Council to endorse a nine-point policy which goes farther than the national code announced by AFL-CIO Building Trades Department President Richard Gray, maintained that "five of the nine points merely involve a return to sensible working practices. The other four deal with clerical or jurisdictional matters."

Among the practices eliminated by the policy are show-up pay when men aren't able to work because of the weather, work restrictions and feather-bedding, travel time, nonworking stewards, and coffee breaks.

Though other Chicago crafts were demanding substantial pay increases for 1958, Lathers Local 74 agreed to go along with last year's scale for another year, and employers were asking Plasterers to do the same. The reason given was considerable unemployment and increasing competition from other crafts and materials.

The Lathers' new two-year agreement with the 46-member Employing Plasterers Association of Chicago continues the present \$3.70½ hourly rate into 1959. Also unchanged are fringe payments of 22½ cents an hour—10 cents for pensions, 7½ cents for health-welfare, and 5 cents for the Lathing Foundation for Promotional Activities. The agreement may

be opened for wage talks next year, with any increase effective June 1, 1959. Local 74 has about 1,200 members.

Other features of the settlement provide that there will be no limitations on the amount of work a lather may do in a day, and no restrictions on new types of tools or materials.

Teamster Union headquarters in Washington, D. C., reports that 63 of the union's locals either have had their trusteeships removed, or are in the process of gaining their autonomy. Six months ago the union reported that it had 104 locals under trusteeship, a situation that brought sharp criticism of the McClellan Committee and was made a big arguing point in the unsuccessful court action aimed at unseating Teamster President James R. Hoffa.

Meanwhile, it has been disclosed that the monitor board has hired the auditing firm of Price Waterhouse & Co. to conduct a check-up on the union's funds, estimated at \$40 million.

Even when unemployment is relatively high, there are shortages of skilled workers in the nation, says Deputy Under Secretary of Labor Millard Case. He attributes some of the responsibility for this to the building trades. Said Case:

"... For some years a number of building trades have rather consistently failed to train enough apprentices to offset losses of journeymen by death. disability, and retirement.

"This is especially true of carpenters, structural iron workers, painters, paper hangers, and glaziers. The imbalance between apprentices and journeymen losses is accentuated by the fact that apprenticeship completions must not only equal journeymen losses, but must exceed them by two per cent a year merely to keep pace with labor force growth. In addition, there are shortages of some types of skilled technicians."

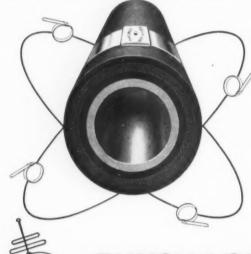
In the labor force of some 67,500,-000, Case said, there are only about 15,000,000 skilled workers.

With the formal dedication of its impressive new headquarters building in Washington, D. C., the International Union of Operating Engineers began a new era under a new administration.

First indication of the union's "reform program" was a report that IUOE has adopted the AFL-CIO ethical practices codes. The reported adoption of the codes was accompanied by the resignation of Anton Imhahn, the union's second vice president. Leo Bacinski, University City, Mo., will take over the vacancy left by the 70-year-old Imhahn, prominently mentioned in the McClellan Committee charges against the union.

The union is now headed by Joseph J. Delaney.





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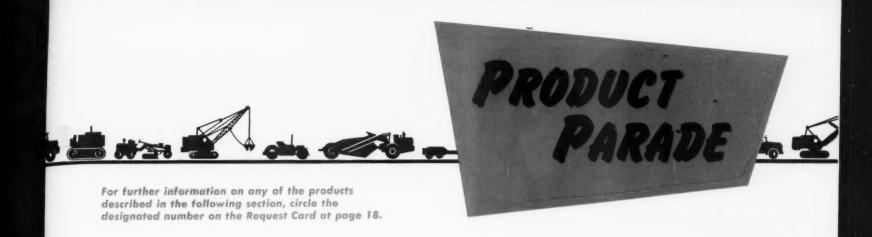
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# New loader has 2,500-pound carrying capacity



The Frank G. Hough Co. announces an entirely new Payloader model, the H-25. The unit is said to be the first rubber-tire front-end loader with a rated carrying capacity of 2,500 pounds.

The large-diameter hydraulic brakes have an automatic adjustment, and are sealed against dust, dirt, and solid foreign material. An access panel at the front of the machine makes it easy to service and inspect the master brake cylinder, the company points out.

Although the H-25 has more capacity and is larger and heavier, it can be operated in and out of boxcars having 6-foot doors, according to the manufacturer. Its turning radius is 6 feet to the outside rear hub, and the maximum dumping height clearance is 5 feet 4½ inches. Power steering as a standard feature increases maneuverability.

A new power-shift transmission and new torque converter are matched to provide the maximum in speed of movement and ease of operation. The power-shift transmission is full-reversing and has two speeds.

Another feature of the new Payloader's power train is the powertransfer differential, which automatically transfers more torque to the drive wheel with the best footing when slippage is encountered.

For handling of dense, compacted materials, the H-25 has a breakout force of 4,500 pounds and—like other Payloaders—provides a bucket tipback of 40 degrees at ground level.

For further information write to The Frank G. Hough Co., Dept. C&E, 762 Seventh Ave., Libertyville, Ill., or use the Request Card that is bound in at page 18 of this issue. Circle No. 178.

# 134-hp tractor features single-stick control

A new 134-hp diesel crawler tractor is offered by International Harvester Co.'s Construction Equipment Division.

The unit features a 6-speed full reverse transmission, which provides operators with a single-stick control that can be used to shift through the entire speed range. A "shuttle-bar", which can be operated with a sweep-of-the-arm motion, makes it simple and easy to move the tractor in either forward or reverse gear in any range. Reverse speeds up to 8.4 mph are obtainable to cut dozing time, the company reports.

Speeds range from 1.5 to 7 mph in forward range, and from 1.8 to 8.4 mph in reverse. Drawbar horse-power on this model is rated at 111, with a maximum drawbar pull of 27,500 pounds in first gear at 1.5 mph.

A newly designed universal joint connecting the clutch shaft to the transmission drive shaft automatically corrects for any power train misalignment through usage, and reportedly provides greater clutch and transmission life.

According to the manufacturer, the TD-20 can operate at up to a 45-degree angle with positive lubrication to all engine working parts. The 74-inch-gage tractor has an operating weight of 29,300 pounds.

A full line of matching attachments is available.

For further information write to the International Harvester Co., Construction Equipment Division, Dept. C&E, 180 N. Michigan Ave., Chicago 1, Ill., or use the Request Card that is bound in at page 18 of this issue. Circle No. 177.





A double-action screed that attaches easily and quickly to the back of any standard dump truck is available from the Browning Mfg Co. This unit can be used for asphaltic concrete, pre-mix, caliche base, gravel, and other materials. Double action reportedly provides a highly compact uniform layer. For further information about this screed, write to the Browning Mfg. Co., Dept. C&E, P. O. Box 2702, San Antonio, Texas, or use the Request Card at page 18. Circle No. 31.

To obtain further information on any of the products described in this section, circle the number given at the end of the item on the Request Card at page 18.



V-belt drives are eliminated by the Bauer self-driven head pulley. Motor, gears, and all moving parts are contained within the pulley drum.

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# Self-driven head pulley eliminates V-belt drive

A German-built single-unit conveyor drive that incorporates the motor, gears, and all moving parts within the head pulley drum is available from the George von Opel Corp.

The Bauer self-driven head pulley eliminates overhead V-belt drives, minimizes maintenance, and is simply installed. Safety is another feature, the manufacturer points out, since chains, sprockets, and other like parts are not exposed.

The unit comes in standard widths, and reportedly has found wide European use in every type of materialshandling operation.

Bauer pulleys are activated by 3phase induction motors with high starting torque and low starting current, ranging from 0.15 to 15 mph.

For further information write to George von Opel Corp., Dept. C&E, 15 William St., New York 5, N. Y., or use the Request Card at page 18. Circle No. 133.

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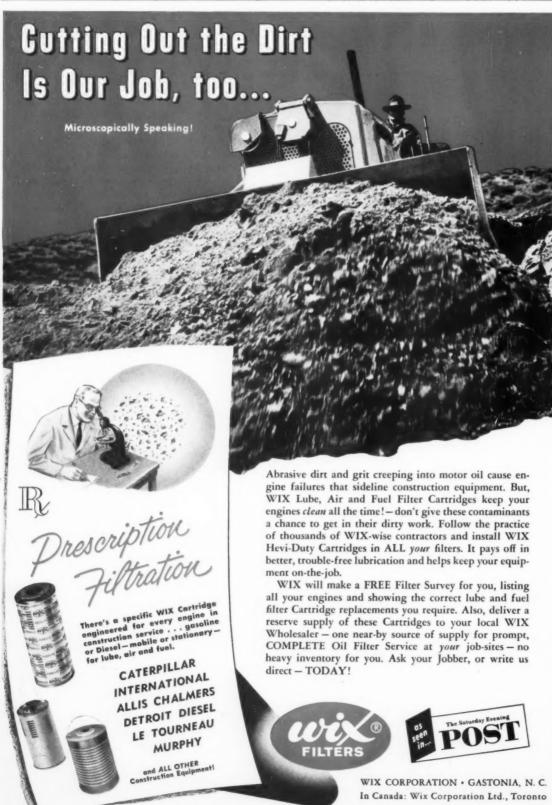
MCKINNEY

DRILLING COMPANY

NACOGDOCHES, TEXAS

Ph.: LOgan 4-8373 · P. O. Box 190

For more facts, circle No. 448





At 365 cfm of free air compressed to 100 psi, compressor speed on this Le Roi 365RD2 is only 1,100 rpm, and engine speed 1,650 rpm.

# Self-priming pumps rated at 12,000, 18,000 gph

Larger-capacity, self-priming centrifugal pumps are announced by the Midland Pump Division of the Midland Products Co.

These new 2-inch and 3-inch pumps have ratings of 12,000 and 18,-000 gph, and are available with 6-hp Wisconsin, Briggs & Stratton, or Clinton engines. They are mounted on two rubber-tire wheels, and incorporate the same principle of priming as the firm's 5M and 7M models.

For further information write to the Midland Pump Division, Midland Products Co., Dept. C&E, 181 Green-



wood Ave., Midland Park, N. J., or use the Request Card at page 18. Circle No. 19.

#### Rotary air compressor is rated at 365 cfm

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A 365-cfm rotary air compressor with an air-compressor speed of only 1.100 rpm is announced by the Le Roi Division of the Westinghouse Air Brake Co.

Designated Model 365RD2, the unit is a portable, two-stage oil-cooled sliding-vane type, rated at 365 cfm of free air compressed to 100 psi.

The compressor is coupled to a GM 471 diesel engine with a hydraulically actuated clutch. Engine speed at the rated output of the compressor is 1,650 rpm. According to the manufacturer, a full-capacity control matches air supply to air demand within a pressure range of 10 psi.

The engine-compressor is supported on a unit-welded steel frame, and is enclosed in a heavy steel housing. Three-point suspension protects against damage from towing over rough terrain.

Dry weight of the 365RD2 is 7.010 pounds. The unit is 10 feet 5 inches long, 6 feet 8 inches wide, and 7 feet 4 inches high, Automotive-type steering, tapered roller wheel bearings, and  $6.50 \times 16$ , 8-ply tires are standard equipment.

For further information write to the Le Roi Division, Westinghouse Air Brake Co., Dept. C&E, 3716 W. Wisconsin Ave., Milwaukee, Wis., or use the Request Card at page 18. Circle No. 111.

### New 210-hp truck diesel weighs only 1,710 pounds

A 210-hp diesel engine that weighs only 1,710 pounds is announced by the Detroit Diesel Engine Division of the General Motors Corp. Its lighter weight reportedly is attained through use of aluminum alloys in the cylinder block and other major components.

The engine, a 6-cylinder model, is the latest addition to the Division's new line of 71-E truck engines.

The new unit develops its peak horsepower at 2,100 rpm, with its maximum torque of 577 pound-feet occurring at 1,200 rpm. According to the manufacturer, it can provide higher average road speeds under practically all highway conditions.

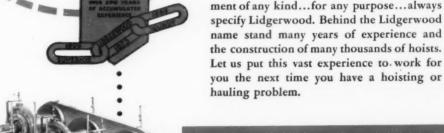
For further information write to the Detroit Diesel Engine Division. General Motors Corp., Dept. C&E, 13400 W. Outer Drive, Detroit 28, Mich., or use the Request Card at page 18. Circle No. 52.

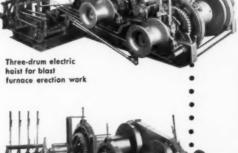
Special purpose HOISTS..

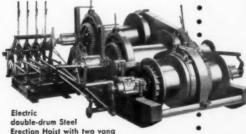
backed by very special EXPERIENCE

for handling anchor lines

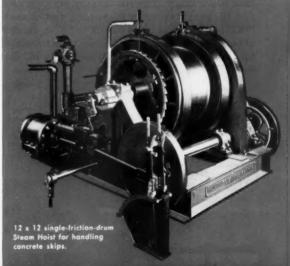
When you need hoisting or hauling equip-







Designers and Builders of Mine, Shaft, Incline, Standard Contractor's and Special Hoists of every description; Carpullers; Steam, Electric and Gas Marine Deck Auxiliary Machinery.



Superior-Lidgerwood-Mundy Corporation

MAIN OFFICE AND WORKS - SUPERIOR, WISCONSIN NEW YORK OFFICE - 7 Dey St., New York 7, N. Y.



This bituminous distributor, shown shooting Penn BM-1 at 1.75 gallons per square yard on the Pennsylvania Turnpike Extension at Scranton, is a 2,700-gallon-capac-

ity Littleford Spray Master. The unit, owned by the Interstate Asphalt Co., of Quakertown, Pa., is equipped with a 24foot circulating spraybar. Featured on this Spray Master is single lever control, an easily operated capstan-type flywheel giving fast, accurate driver control. For further information write to Littleford Bros., Inc., Dept. C&E, 457 E. Pearl St., Cincinnati 2, Ohio, or use the Request Card at page 18. Circle No. 15.



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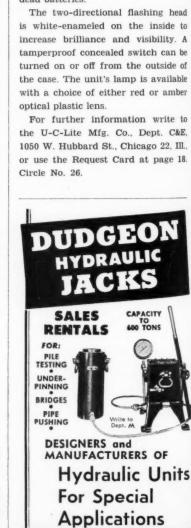
#### **Barricade safety light** runs up to 1,500 hours

The U-C-Lite Mfg. Co. announces its Big Beam barricade safety light, designated Transista Flash Model 410T. According to the manufacturer. the new unit uses a modern transistor circuit to lengthen battery life and produce approximately 1,500 continuous-operation hours from two standard 6-volt lantern batteries.

Special weatherproofing is featured. through a dipping application to the flashing mechanism and a hinged, telescoping top to prevent water entering the battery case. An acidproof plastic liner in the container prevents corroding of the interior by acid from dead batteries.

The two-directional flashing head is white-enameled on the inside to increase brilliance and visibility. A tamperproof concealed switch can be turned on or off from the outside of the case. The unit's lamp is available with a choice of either red or amber

For further information write to the U-C-Lite Mfg. Co., Dept. C&E, 1050 W. Hubbard St., Chicago 22, Ill., or use the Request Card at page 18.



DUDGEON INC. 789 BERGEN STREET BROOKLYN, N.

For more facts, circle No. 452

SALES AND SERVICE IN PRINCIPAL CITIES

For more facts, use Request Card at page 18 and circle No. 451



RICHARD EST.

# Compactor wheels extend tractor-dozer work range

The Construction Machinery Division of Clark Equipment Co. offers open-face steel compactor wheels as standard attachments for the Michigan Model 180 tractor-dozer.

The quick-change attachments replace the rubber-tire wheels; no other modification is necessary. With the dozer blade ahead of the compactor wheels, the unit can spread material as it compacts, eliminating one dozer on the fill, the company points out.

The 60-inch-diameter wheels are 22 inches wide on the front axle, 26 inches wide on the rear, and reportedly develop 810 pounds of com-

pression per inch of roll face. With fenders, the machine weighs 36,000 pounds.

The compactor wheels are said to develop at least 95 per cent Proctor in two passes when working in earth suitable for road construction. Best speed for optimum compaction reportedly is between 3 and 4 mph, although the unit can do 10 mph.

For further information write to the Construction Machinery Division. Clark Equipment Co., Dept. C&E, P. O. Box 599, Benton Harbor, Mich., or use the Request Card at page 18. Circle No. 2.



With its new quick-change steel compactor wheels, the Michigan Model 180 can be pulled off spreading or dozing and put to work compacting.

# Clamp eases installation of long conveyor belts

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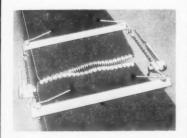
page 18.

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INEERS

The Flexible Steel Lacing Co. announces its LS-3 Far-Pul belt clamp a heavy-duty clamp specially designed for long high-tension conveyor-belt installations. The unit is recommended for belts 30 to 36 inches



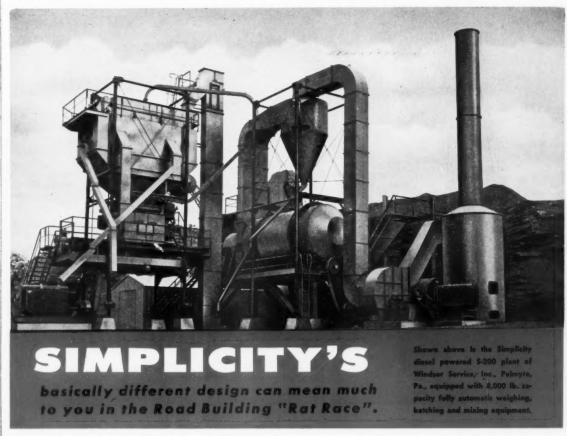
The new clamp is of all-steel construction, consisting of two pairs of clamping bars, one pair for each belt

For further information write to the Flexible Steel Lacing Co., Dept. C&E, 4608 Lexington St., Chicago 44, Ill., or use the Request Card at page 18. Circle No. 148.

FAST - PROFITABLE DIGGING!

STERLING

HYDRAULIC CONTROL



Here are some of the basic differences in Simplicity asphalt plants:

- DOUBLE SHELL DRYER
  - Dependable, Durable and Economical.
- HOT OR COLD MIX

Two Furnaces on One Double Shell Dryer.

- DOUBLE ZONE MIXER
  - Faster and More Thorough Mixing.

FROM BUILDER TO BUYER BETWEEN MEN WHO KNOW

FOUR TON MIXER

Properly Designed, Not An Overloaded 3-Ton.

- FULLY AUTOMATIC BATCHING AND MIXING Faster, Accurate, Dependable.
- ASPHALT PLANT AIR WASHER
  - Protects Men, Machinery and Neighbors.
- **TUBULAR ERECTION COLUMNS** Erection Time and Vibration Reduced.
- HOT SPOT ASPHALT TANK

THE SIMPLICITY SYSTEM CO. RIVERSIDE DRIVE . PHONE MADISON 2-2144

CHATTANOOGA 6, TENNESSEE

- Asphalt Hot—Quicker and Cheaper.
- Lowest price, highest quality--sales price below 50c per pound.

THERE'S A SIMPLICITY PLANT NEAR YOU

On request, we'll be glad to send you the name and location of a nearby installation, or, better still, come to see us.



714 Wyoming Ave., Kingston, Pa. Telephone: BUtler 7-3158

For more facts, circle No. 453

JUNE. 1958



The Model S-16 aggregate base spreader features use of the dozer blade as the strike-off. Truck push rollers are located on the front cross-member for contact with the wheels of dumping trucks.

#### Spreader uses dozer blade for strike-off

A new base and aggregate spreader for use with Caterpillar track-type tractors is announced by the Ulrich Mfg. Co.

Designated Model S-16 Dozer-Spreader, the new tool can be installed on any D6, D7, or D8 equipped with a straight or angling bulldozer. Principle feature of the new spreader is its use of the dozer blade as the strike-off.

The spreader push arms are  $f_{as}$ -tened on the dozer push arms.  $T_{W0}$  large clamps, easily disconnected, attach the hopper to the dozer blade. No dozer parts are removed to install the spreader.

The 12-foot-wide hopper is said to permit quick, easy positioning and dumping of the largest trucks.

According to the manufacturer, the S-16 can handle any spreadable material. Hinged wings on each side of the hopper are adjusted to obtain spreading widths ranging from 10 to 16 feet. The spreading depth can be easily adjusted from 1 to 22 inches.

For further information write to the Ulrich Mfg. Co., Dept. C&E, 1042 W. Grand, Roanoke, Ill., or use the Request Card at page 18. Circle No. 144. manı

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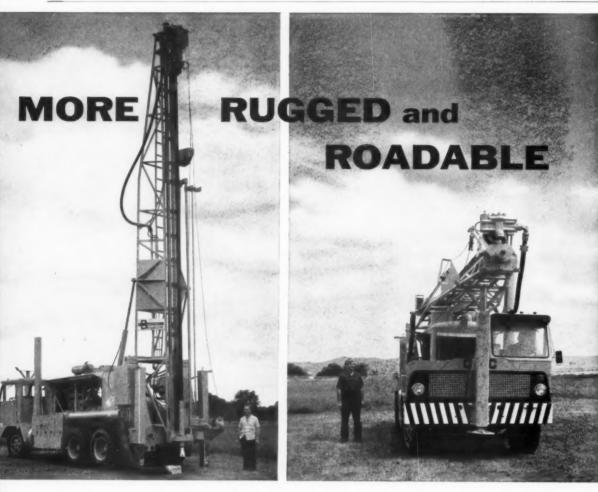
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# New transit-mix plant features easy erection

A new transit-mix plant designed for easy erection, high capacity, and convenient operation is announced by the C. S. Johnson Co.

Designated Jumbo, the plant has a 3-compartment aggregate bin with a capacity of 105 cubic yards. Cement is held in a 110-barrel overhead tank. The top openings of the aggregate-bin compartments are large and are assembled in an in-line arrangement, so that they are easily charged by a clamshell crane. The bin shell is of all-welded construction, and comes in sections that are simple to put together, the manufacturer claims.

The Jumbo uses a 6-cubic-yard



**NEW TRUCK-MOUNTED DRILLMASTER** 

# **Speeds Contract Drilling two ways**

On The Job ...

The new truck-mounted Drillmaster gives you the proved *performance* and *versatility* that have made contract drillers acclaim it as the most productive blast-hole unit ever developed.

You can set up and be ready to drill in a matter of minutes. Tower is raised and leveled effortlessly by hydraulic power. With the I-R revolutionary downthe-hole drill you can drill from 70' up to 350' or more of 4%" to 6\%2" blast holes per shift. And for soft non-abrasive over-burden and bed rock, use it as a heavy-duty rotary drill.

a heavy-duty rotary drill.

New "beefed-up" mounting means higher performance than ever before obtainable in a truck unit. Air power for all drilling functions is provided by a 600-cfm Gyro-Flo rotary compressor — known the world over for smooth-running performance, year-round dependability and exceptional freedom from maintenance and attention.

# and On The Highway

This improved "TRUCM" mounting features a completely new mobile unit especially designed to I-R heavy-duty specifications by Crane Carrier Corp. — leading maker of specialized carriers. It can go anywhere at sustained highway speeds — meets legal requirements in all 48 States.

 Here are the specifications, on the road ready to go:

 Length ... 34' 11"
 Weight ... ... 34,000 lb.

 Height ... 12' 6"
 Wheel Base ... ... ... 175"

 Width ... 8'
 Compressor Fuel Capacity . 200 gal.

Ask your Ingersoll-Rand representative for complete information on this new truck-mounted Drillmaster—the most *rugged* and *roadable* unit you've ever seen.



Ingersoll-Rand

CONSTANT STANDARD OF QUALITY IN EVERYTHING YOU NEED FOR DRILLING ROCK For more facts, use Request Card at page 18 and circle No. 455



DRILLS 25, "to 20" DIAMETER — 50' to 100' LONG-Cut labor, overhead and maintenance cost with the amazing new Prewitt Horizontal Auger Drill. Requires ground opening of only 4' x 10' — easily operated by one man. Light weight unit can be towered in operating position by back hoe. Unit is self contained ... requires no air compressor, generator, or water. Eight auger sizes are available from 2½" to 20" in diameter. Drills holes from 50" to 100' long ... holds straight line. Easily reversed for retracting augers.

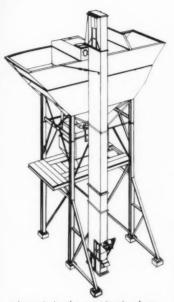
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J. R. PREWITT & SONS

For more facts, circle No. 456

CONTRACTORS AND ENGINEERS



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Johnson's Jumbo transit-mix plant.

manual Johnson Hi-Speed concentric batcher, with a completely independent cement hopper and scale. The batcher has three 12,000-pound weigh beams for aggregates, and one 5,000pound weigh beam for cement. Separate cement and aggregate discharge levers assure controlled discharge.

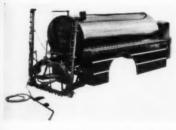
An attached 275-barrel-per-hour cement elevator has 14×8-inch buckets. A 3/4-hp air compressor supplies air for cement aeration through builtin fittings.

For further information write to the C. S. Johnson Co., subsidiary of the Koehring Co., Dept. C&E, P. O. Box 71, Champaign, Ill., or use the card at page 18. Circle No. 17.

#### New asphalt distributors deliver up to 350 gpm

Two new asphalt distributors designed for truck mounting are offered by the W. E. Grace Mfg. Co.

Designated Models 341T and 351T. the units have a capacity of 1,000 and 1,250 gallons, respectively, and are available with a circulating spraybar up to 24 feet in length. A 4-inch asphalt pump mounted on the spraybar. and close to the bottom of the tank, reportedly delivers up to 350 gpm.



Power is supplied by a Ford 38-hp, 4-cylinder tractor engine, with starter and 4-speed transmission.

Some of the features included as standard equipment on both models are glass-wool insulation, swing-up shifting spraybar, tank gage, thermometer, hand-spray attachment, and instant generating diesel-fuelburning burners.

For further information write to the W. E. Grace Mfg. Co., Dept. C&E, 6003 S. Lamar St., Dallas, Texas, or use the Request Card at page 18. Circle No. 43.

Holding back a mountain is a job that highway Holding back a mountain is a job that highway guardrails are rarely called upon to perform, but this U. S. Steel-designed highway guard withstood an estimated 3,000-ton rock slide without breaking. Huge boulders, some half as large as an automobile, buried Highway 40 east of Salt Lake City and upset some of the concrete posts of the guardrails, but left the 3/4-inch steel strand undamaged. For further information about these guardrails, write to the **United States Steel Corp.**, Dept. C&E, 71 Broadway, New York 6, N. Y., or use the Request Card at page 18. Circle No. 62.





# The A-W Hydraulic Crane... most versatile piece of equipment

according to D. R. Smalley & Sons, Inc., Celina, Ohio

D. R. Smalley & Sons, Inc., is a major Ohio road and excavating contractor. The company is now engaged in relocating a section of U.S. 40 north of Dayton. The project, entailing 1,400,-000 vards of cut and fill and 20 miles of 2-lane pavement, is estimated to cost \$4,800,000.

Francis Smalley tells us: "In 1955 we decided to buy an A-W Hydraulic Crane to assist with the maintenance work on our heavy construction equipment. It quickly proved its value on such jobs as changing transmissions on trucks and tractors and for lifting out and transporting engines to the shop for overhaul. It is also useful for removing crawler tracks and roller frames from tractors.

"We find many other uses, too, for this highly mobile unit. Loading and unloading materials such as barrels of fuel oil, curing compounds, and air entraining agents. In addition, we have found it very effective for laying reinforced concrete tile of up to 24-inch diameter.

"The A-W, in our opinion, is an exceptionally handy tool-our most versatile piece of equipment. Any contractor who does his own maintenance work will find dozens of jobs for it to do."

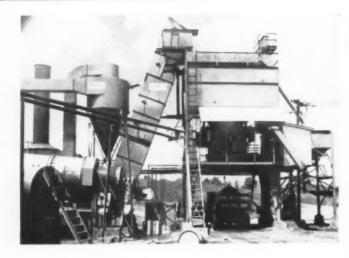
Find out how the A-W Hydraulic Crane can help you reduce downtime and build profits. See your nearby A-W distributor or write us.

# Austin-Western CONSTRUCTION EQUIPMENT DIVISION, AURORA, ILL.

BALDWIN · LIMA · HAMILTON

Power graders • Motor sweepers • Road rollers • Hydraulic cranes

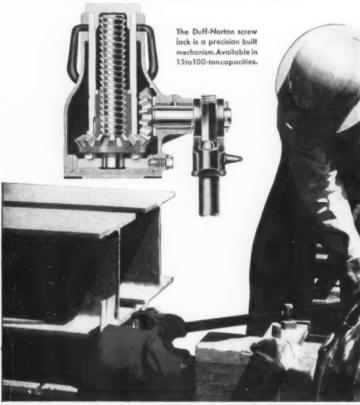




**Duff-Norton** 

**Ball Bearing Screw Jacks** can't creep or dropwill hold loads indefinitely

Standard of the world for over 70 years



Can be used upright or on side with equefficiency—no fluids to leak, no air to "lock

Duff-Norton Ball Bearing Screw Jacks, employing the basic inverted nut and screw principle, are locked in position when under tension, can't move up or down unless you insert the jack handle and apply hand power to ball bearing actuated gears in base that turn the nut. They are safe, foolproof, dependable, fully enclosed, rugged—seldom need lubrication or servicing.

For complete specifications on various capacities and name of your nearest recognized distributor, write the world's oldest and largest manufacturer of lifting jacks asking for Bulletin AD-12-S.

# O. Box 1889 · Pittsburgh 30, Pennsylvania

COFFING HOIST DIVISION . Danville, Illinois

DUFF-NORTON JACKS Ratchet, Screw Hydraulic, Worm Gear



COFFING HOISTS

Ratchet Lever Hand Chain, Electric

For more facts, use Request Card at page 18 and circle No. 458

Designed without running gear or self-erecting equipment for lower initial cost, this Cedarapids Model H60A bituminous mixing plant has a capacity of 160 to more than 240 tph. Sectionalized units can be quickly stacked up by crane and easily transported by low-bed trailer. H Series plants are available in 6 sizes.

#### New line of stationary bituminous mixing plants

A new line of batch-type bituminous mixing plants for permanent or semipermanent installation is announced by the Iowa Mfg. Co.

Designated Cedarapids Model H Series, the units are available in six sizes, covering capacity ranges from 45 to over 240 tph. Designed without running gear or self-erecting equipment, they have in all other respects most of the same components and features found on Cedarapids Model G Series portable plants.

The complete Model H Series is made up of 10 basic units, including production-balanced mixer, dryer, dust collector, and feeder units, all of which can be combined into a number of different engineered arrangements to meet specific job conditions.

Weighing and mixing processes on Model H plants can be arranged for four different types of operation: (1) manual control. (2) semiautomatic control, (3) fully automatic control, and (4) automatic with remote control.

All plants in the Model H Series are tower-type, stack-up plants, designed with sectionalized units which can be quickly erected by crane, according to the manufacturer.

For further information write to the Iowa Mfg. Co., Dept. C&E, Cedar Rapids, Iowa, or use the Request Card at page 18. Circle No. 32.

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## Device predicts degree of soil load settlement

A new and compact soils load settlement device called the Levermatic consolidation apparatus is announced by Soiltest. Inc. The unit is designed to predict, through laboratory tests, the settlement of a foundation under a building, dam, bridge, or similar structure.

The Levermatic will apply a maximum pressure of 20 tons per square foot on a 21/2-inch-diameter consolidation specimen, although the equipment is also adaptable to any size consolidometer of the fixed or floating ring types. The load is applied to the specimen through a single counter-balanced lever system.

An entirely self-contained unit, the apparatus can easily be carried



For further information write to Soiltest, Inc., Dept. C&E, 4711 W. North Ave., Chicago, Ill., or use the Request Card that is bound in at page 18. Circle No. 40.

# YOU CAN CHOOSE THE SIZE



1750-H \$521.

HD-19 TD-12

D-8 TD-24

HD-21

HD-20

1500-H TD-18 HD-19 HD-16 HD-15

D-6 1000-H TD-14 \$345. HD-16 HD-15 HD-10

**ROGERS**\* DOZER RIPPER

D-2 750-H \$229. TD-6 HD-7

HD-5

AT YOUR LOCAL DEALER \* THE ORIGINAL

'RIPS WHERE OTHERS FAIL'



This self-propelled Hobart unit features a 125-cfm rotary-type compressor mounted on the rear, and a 600-amp dc welder driven by a Chrysler V-8 engine. This same engine drives the vehicle.

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# Offer welder-compressor in self-propelled unit

A self-propelled unit for operations requiring both arc-welding current and compressed air is offered by the Hobart Brothers Co.

Mounted on the rear of the vehicle is a 125-cfm rotary-type compressor driven by a 4-cylinder gasoline engine. The compressor is completely self-contained, with the exception that it draws its gasoline from a common fuel tank.

The welder is a 600-amp dc unit driven by a Chrysler V-8 engine. This same engine drives the vehicle through a special axle built by Hobart, and through a Chrysler Power-flite transmission and torque converter. The unit is also equipped with hydraulic power steering.

For further information write to the Hobart Brothers Co., Dept. C&E, Hobart Square, Troy, Ohio, or use the card at page 18. Circle No. 20.

For more data on any item, circle indicated number on card at page 18.

# Extend rotary converter line to 3,000-watt output

The Kato Engineering Co. has extended its line of rotary converters to 3,000 watts ac output.



According to the firm, the larger sizes are offered to meet needs for small amounts of dc, and for special applications which require more dc than is supplied by most standard converters. If ac needs are greater than 3,000 watts, the company has available dc to ac motor-generator sets as large as 20 kw.

For further information write to the Kato Engineering Co., Dept. 18E, Dept. C&E, 1415 First Ave., Mankato, Minn., or use the Request Card page 18. Circle No. 124.

#### Vibrating screen attaches to conveyors, loaders

The Universal Engineering Corp. announces an optionally single or double-deck vibrating screen for attachment to belt conveyors and bucket loaders.

Designated Whizzer, the new unit is a "circle-throw"-type screen; the arched screen deck spreads material across the entire width of the screen cloth.

This vibrating screen can be driven

from the head shaft of the conveyor, with no separate power needed.

Twelve sizes of both single and double-deck models are available, from  $4 \times 2$  feet to 8 feet  $\times 3$  feet 6 inches.

For further information write to the Universal Engineering Corp., Dept. C&E, 625 "C" Ave. N. W., Cedar Rapids, Iowa, or use the Request Card at page 18. Circle No. 150.

# LOOK AT THE No. 977 LOAD OVER 18 TONS IN 4 MINUTES— ALL DAY LONG!







This is a road construction job between Durham and Chapel Hill, N. C. Loading sand for Nello L. Teer Co. is this Caterpillar No. 977 Traxcavator, averaging 18.4 tons per load. Its load time per truck is 4 minutes, timed right on the job. Supt. R. G. Moore states flatly: "Best truck loader there is."

A few reasons: the No. 977's track roller frames are extended for better stability; its 2½ cu. yd. bucket tilts back 40 degrees at ground level, giving leverage at the cutting edge and preventing spillage; operator sits high and comfortable, out of the dust, with all controls conveniently at hand.

LOOK FOR YOUR CATERPILLAR DEALER IN THE



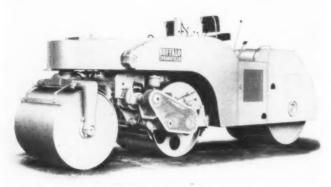
New with the No. 977: a Side Dump Bucket attachment (21/4 cu. yd.) that dumps to the left as well a forward and is directly interchangeable (same pins bolts, nuts) with the standard bucket.

But don't just look at pictures—look at the dir fly on your own job when a Cat No. 977 Traxcavato digs in. Call your Caterpillar Dealer right now an set up an eye-opening, truck-filling demonstration.

Caterpillar Tractor Co., Peoria, Illinois, U.S.A

CATERPILLAR
Caterpillar, Cat and Traxcavator are Registered Trademarks of Caterpillar Tractor (





Because the Model KX-25EV 3-axle vibratory roller is designed with end roll and drive roll forming a direct contact ahead of and behind the vibrating roll, the unit reportedly obtains greater densification of materials with fewer passes.

#### New 3-axle tandem roller is vibratory compactor

A new 3-axle vibratory tandem roller is announced by the Buffalo-Springfield Roller Co.

Designated Model KX-25EV, the machine has an independent power unit mounted between the end guide roll and the central guide roll. The power unit transmits power through V-belts to an eccentric axle shaft running through the center of the middle guide roll. This shaft turns at high speed, creating the vibrating action.

Because the unit's end guide roll

and the drive roll form a direct contact point ahead of and behind the vibrating roll, the vibration waves are controlled within a confined area, and the effort expended from the vibrating unit is always in a downward direction. According to the manufacturer, this results in greater densification of the materials with fewer passes, and allows greater depths of lifts to be compacted.

The vibrating unit is controlled from the operator's seat. Vibrations per minute are regulated through the throttle and governor control cable from this position.

The power unit for the vibrating roll is a heavy-duty gasoline engine rated at 75 horsepower at 2,200 rpm, and 69.5 horsepower at 2,000 rpm.

For further information write to the Buffalo-Springfield Roller Co., Division of Koehring Co., Dept. C&E, 1210 Kenton St., Springfield, Ohio, or use the Request Card at page 18. Circle No. 47.

# Air-powered rock drill bores to 40-foot depth

The Joy Mfg. Co. announces its new air-powered, self-propelled TDM Trac-Drill. Designed to carry the Joy TM-450 drill, the machine is said to be capable of drilling  $3\frac{1}{2}$ -inch-diameter blast holes to a depth of 40 feet or more.

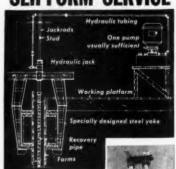
Completely power-operated, the TDM Trac-Drill offers an exceptionally wide range of drilling positions. It is capable of drilling from the toe-hole position of minus 10 degrees at ground level, up through vertical, and to 45 degrees forward of vertical. Horizontal holes approximately 8 feet above ground level can

# with **DENISON** hydraulic equipment... CATERPILLAR did!



For more facts, use Request Card at page 18 and circle No. 461

# HYDRAULIC SLIPFORM SERVICE



Jacks, yokes, pumps, pipes, jackrods—complete form-raising service at an all-inclusive rental. Proven successful for bridge piers, silos, elevators, apartment houses, etc. Write for details.



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CONTRACTORS AND ENGINEERS

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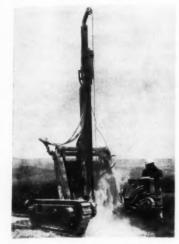
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Completely power-operated, the Joy TDM Trac-Drill is designed to drill 3½ach-diameter blast holes to a depth of 40 feet or more. It offers a wide range of drilling positions.

be drilled, as well as true vertical holes on a 45-degree grade. According to the manufacturer, up-holes can be drilled at any angle up to 45 degrees above horizontal, and the feed tilts 15 degrees to either side of vertical allowing true vertical holes to be drilled on uneven terrain.

Two Joy 6-cylinder, radial air motors combine to provide a total of 23 horsepower for tramming speed of 117

Available with feeds for handling 10-foot coupled steels, the machine can also be equipped with an air-powered winch for handling and uncoupling drill steel.

For further information write to the Joy Mfg. Co., Dept. C&E, 333 Henry W. Oliver Bldg., Pittsburgh 22, Pa., or use the Request Card at page 18. Circle No. 108.

# Offer nylon truck tire for heavy truck usage

A nylon truck tire designed to give improved service in heavy truck usage is announced by The Goodyear Tire & Rubber Co.

Designated FWT-2, the tire is specially adapted for use on front wheels of concrete ready-mix and high-volume stone and gravel haulers, where the axle is heavily loaded and short turns with power steering are common. It may also be used on drive and trailer wheels for similar heavy duty.

The tire's design is said to reduce the tendency for stones to catch in tread grooves and cleaning edges.

The FWT-2 tires, with Xtra-Tread non-skid depth, are available in two sizes:  $10.00 \times 20$  and  $10.00 \times 22$ , both

The tire is also available in size 11.00×20, 12-ply, with standard tread depth.

For further information write to The Goodyear Tire & Rubber Co., Dept. C&E, 1144 E. Market, Akron 16, Ohio, or use the Request Card at page 18. Circle No. 127.

**This approach** to the Deas Island Tunnel under the Fraser River at Vancouver, British Columbia, required extensive dewatering during excavation and construction of the ven-tilation building, center. The joint-venture contractors called in John W. Stang Corp. to do the job. Nine deep wells were drilled, and wellpoints were used. Electric pumps were used for the dewatering system. Note water pouring into the river from the outlet pipe, upper left. For further information write to the John W. Stang Corp., Dept. C&E, Box 631, Bell, Calif., or use the Request Card at page 18. Circle No. 176.



# "PRODUCTION and PORTABILITY .. Sold us on MADSEN" INTERSTATE AMIESITE CORPORATION WILMINGTON, DEL. INTERSTATE AMIESITE WILMINGTON . DEL

# BIG BUT PORTABLE - THE MADSEN MODEL 481 ASPHALT PLANT HELPS YOU MAKE MORE PROFITS OVER THE SEASON ON EVERY JOB

Ability to turn out greater tonnage hour-after-hour plus 100% portability have made the MADSEN Model 481 Asphalt Plant ideal for today's fastmoving highway jobs.

The 481 is oversize throughout including larger elevator, screen, bins, weigh-box, mixer and drives. It is built in 4000-lb., 5000-lb. and 6000-lb. batch capacities. All air operation of bin gates, weigh-box, asphalt injection and mixer gate help to make this plant fast and easy to operate. Fully automatic operation is optional. Features such as the exclusive MADSEN roll-away weigh-box assembly and the externally removable liner sections of the MADSEN Twin-Shaft Pug Mill Mixer...assure easy, low-cost servicing and maintenance.

These are just some of the money-making advantages you get in the MADSEN Model 481 Asphalt Plant. Why not get the complete story on this big capacity, portable plant today.



North, South, East or West...There's a MADSEN Distributor near you to serve you. And, for your convenience MADSEN maintains a complete parts stock in Los Angeles and Lima, Ohio.

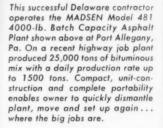
# **MODEL 481 ASPHALT PLANT**

your MADSEN Distributor for Catalog No. 800-A or write MADSEN Works Baldwin-Lima-Hamilton Corporation P.O. Box 38, La Mirada, California

THE MADSEN LINE OF PRODUCTS FOR THE ASPHALT PAVING INDUSTRY

ASPHALT PAVING PLANTS . PUG MILL MIXERS . AGGREGATE DRYERS . DUST COLLECTOR UNITS ROAD PUG TRAVEL-MIX PLANTS . WEIGH BATCHERS . SUPER FLOAT AND JOHNSON FLOAT FINISHERS ASPHALT TANKS - ROYAL CROWN PUMP VALVES - ASPHALT AND FUEL PUMP UNITS

For more facts, use Request Card at page 18 and circle No. 463



• If desired, screen bin unit, mixer weigh-box section and hot stone ele-vator may be wheel-equipped at the factory or in the field, as shown below.



# Madien Worki

BALDWIN-LIMA-HAMILTON CONSTRUCTION EQUIPMENT DIVISION

DIVISIONS: Austin-Western • Eddystone • Electronics & Instrumentation • Hamilton • Lima • Loewy-Hydropress • Madsen • Pelton • Standard Steel Works

ERS



The use of high-strength alloy steel in this Rogers general-utility trailer results in a 25-ton-capacity unit that weighs only 9,000 pounds

# Trailer weighs $4\frac{1}{2}$ tons, has 25-ton capacity

utility A 9,000-pound general trailer with a capacity of 25 tons is available from the Rogers Bros.

Designated Model TVT, the unit features a beaver-tail extension for easy loading, as well as the handling of longer loads. A variety of loads is made possible by the trailer's open-

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crete are all done more profitably and safely

Concrete pouring, setting steel or precast con-

For further information write to the Rogers Bros. Corp., Dept. C&E. 108 Orchard St., Albion, Pa., or use the Request Card that is bound in at page 18 of this issue. Circle No.

To obtain further information on any of the products described in this section, circle the number given at the end of the item on the handy Request Card that is bound in at page 18 of this issue.

# Cut Road **Building Costs** with SOIL AND BASE MATERIAL TESTS.. on the CARVER LABORATORY PRESS



Numerous soft tests necessary prior to road building or other construction can be quickly and easily accomplished on the portable, hand-operated, self-contained CARVER LABORA. TORY PRESS. Moisture content, compaction shear and other soil or base material characteristics are readily determined with this on-the-spot equipment.

Samples are quickly pressed for soil tests of further analysis and testing with Carver Test Cylinders, available in two sizes—1½" and 2½" diameter. Other Standard Accessories available include Carver Swived Bearing Plates for comparative crushing tests of 2" x 2" cubes; 2" x 4" cylinders and like requirements.

cubes: 2" x 4" cylinders and like requirements. Several state road departments have used this equipment successfully for years. A Florida State Road Dept. engineer reports "Six Carver Presses are used dally for the numerous soil tests—." They have recently purchased four additional presses. The Texas State Highway Dept, hapurchased over 30 Carver Laboratory Presses for such use—perhaps this thoroughly standardized Press will answer your pressing problems.

CRUSHING TESTS • BRIQUETTING
BREAKING TESTS • SHEAR TESTS
• BENDING TESTS

FRED S. CARVER INC. HYDRAULIC EQUIPMENT 7 CHATHAM ROAD, SUMMIT, N. J. Send catalog, describing Carver Laboratory Press and Standard Accessories. FIRM

For more facts, use coupon or circle No. 464

ship in meeting contractors' needs for larger capacity equipment to hold down costs and do Here's another example of P&H design leaderd's greatest

capacity load is the result of an electro-magnetic big P&H 775-TC. An innovation on "stepless" swing movement of the boom with rubber. Handles 200 ft. of boom and jib. Smooth more work at a greater profit.

exceptional truck crane mobility in the A full 70-Ton capacity at a practical 15' radius. This tremendous lift and reach are combined 775-TC. Superior P&H engineering has scientifically distributed the weight over four axles to

bly, eliminates swing linings and friction on your -no wear, AAGNETORQUE,

swing assembly. It's called Magnetorque®, ex-

clusive P&H development appearing

first time on a truck crane.

152

# Hand-operated calculator weighs only 14 pounds

A new Simplex 10-key adding machine, hand-operated for adding, subtracting, and listing, is announced by the Monroe Calculating Machine Co., Inc.

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775-TC. Superior P&H engineering has scientif-

the weight over four axles

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Designated Little Giant Model 811H14, the unit is said to be no larger than an 8×11-inch sheet of paper, and weighs only 14 pounds. It provides direct subtraction and automatic credit balance. Minus items, negative totals, and subtotals print



n red.

Listing capacity is 999,999.99; to-

taling capacity 9,999,999.99, both positive and negative.

For further information write to the Monroe Calculating Machine Co., Inc., Dept. C&E, 555 Mitchell St., Orange, N. J., or use the Request Card at page 18. Circle No. 120.

#### New rubber-lined pumps handle gritty materials

Rubber-lined pumps for applications involving gritty materials are available from the Allis-Chalmers Mfg. Co. Units offered are the  $3\times3$ -inch Model NRLOR, an open impeller-type pump, and the NRLC closed-impeller pump which ranges to  $10\times8$  inches in size. The latter model has a 3,000-gpm capacity, with a 140-foot head.

Between the two impeller types, it is possible to handle liquids with solids from 325-mesh to minus 1/8-inch diameter, according to the manufacturer.

Parts interchangeability is a feature of these pumps, with all models falling within three bearing bracket groups.

For further information write to the Allis-Chalmers Mfg. Co., Dept. C&E, Milwaukee, Wis., or use the Request Card at page 18. Circle No. 64.

# Surveying time slashed with electronic system

An electronic surveying system, said to take only 40 minutes to measure the distance between points 40 miles apart, is available from Tellurometer, Inc.



Engineers using the electronic Tellurometer system of measuring distances can be miles apart and maintain communication by radiophone. With the Tellurometer technique, engineers can measure in minutes distances that would take several days by traditional triangulation or taping.

Called Tellurometer, the system is based on the transmission of electronic waves from one point to another. A transmitter at one station sends microwaves to a receiver at the other station. The time it takes for the waves to reach the receiver and return is read at the transmitter end in micromilliseconds. This reading, in turn, is easily translated into miles, feet, and inches. The 40 minutes required to take a measurement includes the time needed to set up the instruments and dismantle them.

Both the transmitter and receiver are small, compact units, easily portable through rough terrain by a two-man team. The only power plant required is an ordinary automobile battery. The manufacturer points out that communication between the two operators can easily be maintained by 2-way radiophone.

According to the company, this radar-type system permits a maximum possible error of only 11 inches in 40 miles. It is not recommended, however, for distances shorter than 500 feet.

For further information write to Tellurometer, Inc., Dept. C&E, 204 Dupont Circle Bldg., Washington, D. C., or use the Request Card at page 18. Circle No. 41.

or RNISCHFEGER by a crawler crane Call your with the stability and capacity formerly Handles jobs that the maneuverability and speed of truck Construction & Mining Division Milwaukee 46, Wisconsin profitably or steel heavy-duty P&H setting smaller more be lifted by smaller in crawler cranes. done pouring, dealer or write to double-lifted all had this are Concrete crete only i past 200 FEET OF BOOM

←For more facts, circle No. 465



The Barber-Greene Model 832 aggregate dryer is designed for the 40 to 55-tph-capacity range. It is adaptable to either the tirm's continuous-mix or batch plants of appropriate capacity, or to similarly rated plants of most other makes.

#### Add portable dryer to asphalt-plant line

The Barber-Greene Co. announces the addition of the Model 822 aggregate dryer to its asphalt plant and component line.

A rubber-tire-mounted, portable unit, the Model 832 is in the 40 to 55tph-capacity range, and is adaptable either to the firm's continuous-mix or batch plants of appropriate capacity, or to similarly rated plants of virtually any other make.

Both hot and cold elevators are

carried integrally on the Model 832 frame. The cold elevator features a telescoping frame that provides maximum ground clearance in travel. The hot elevator is of the company's "rotoelevator" design, in which the buckets travel around the circumference of the drum at the discharge end.

Also carried integrally on the frame is a two-cyclone dry-dust collector unit. which reclaims dust from the dryer's exhaust and returns it to the boot of the hot elevator.

The unit can incorporate burners of the high-pressure steam atomization, natural gas, or low-pressure air atomization types. The latter is listed as standard.

Also standard is a 70-hp gasoline engine, with either a 75-hp diesel or 50-hp electric power unit available as an optional feature.

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For further information write to the Barber-Greene Co., Dept. C&E. 400 N. Highland Ave., Aurora, Ill., or use the Request Card at page 18. Circle No. 100.

#### Giant belt conveyor loads big trucks fast

A loader said to be capable of loading 19-yard scrapers in as little as 17 or 18 seconds has been added to the Kolman Mfg. Co.'s line of heavy-duty conveyors.

Designated Model 303, the conveyor -50 feet long, with a 5-foot-wide belt-requires a diesel power unit of approximately 100 horsepower. The total weight of the unit complete with power is about 40,000 pounds.

# GOT THIS?

(Predraining Problem)



#### GET THIS! (Skilled Wellpoint Engineering)



From

# GRIFFIN

# WELLPOINT CORP.

881 East 141st Street, New York 54, N. Y. Hammond, Ind. Houston, Tex. Jacksonville, Fla. West Palm Beach, Fla.

For more facts, circle No. 467

CONTRACTORS AND ENGINEERS

# Diesel down your costs





Now you have it! Diesel power in a compact, all-purpose crawler—the top-regarded Oliver OC-4. Now you can dieselize your small tractor operations, get dollarearning economy in those countless jobs where the OC-4 is sized right to do them better...and where it's wasteful to tie up larger rigs.

#### See what you get!

- · For the first time, modern diesel power in a compact, proved crawler tractor.
- 4-cycle, 130-cubic-inch displacement, 29.5 h.p.\* electric starting diesel-fewer moving parts and there fore less wear, less maintenance. Lower costs all ways!
- Priced low—you can profit from an OC-4 now.
- Deluxe engine features: overhead valves; dry, precision cylinder sleeves; pressurized cooling; simple, single fuel injection pump; two-stage fuel filtering; solenoid starting; precision-balanced rotating parts; effective air cleaner; high-torque performance.

• "Travel-Reverser" transmission—for same speed reversing in any gear setting. (Optional.)

to give you diesel advantages!

- "Slo-Low" auxiliary transmission-for 50% speed reduction, forward or reverse, in any of the four gear ranges. (Optional.)
- Special loader model designed strictly for loader work.
- Also, new gasoline-engine-powered OC-4.
- · Mounts job-matched attachments for wide work range.

See and try the OC-4, diesel or gasoline poweredthe lowest priced, full ability crawler of its size!



THE **OLIVER** CORPORATION

Industrial Division
19300 Euclid Avenue, Cleveland 17, Ohio

This Kolman Model 303 loader, featur-ing a 5-foot-wide belt, reportedly can load 19-yard scrapers in less than 20 seconds. The conveyor requires a diesel nower unit of approximately 100 horse-

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The machine is equipped with a feeder-trap combination with the tunnel enclosure of the tail section extending 29 feet ahead of the tail plate. Driven through six C-section V-belts to a heavy-duty gear reducer, the unit is operated by one man from a platform located at the head pulley level. From this vantage point, the operator can readily oversee the complete operation, and handles both feed and discharge by means of extended controls to the feeder gate, engine throttle, and clutch.

For further information write to the Kolman Mfg. Co., Dept. C&E, West 12th St., Sioux Falls, S. D., or use the Request Card at page 18. Circle No. 53.

#### Down-the-hole drill air-cleans continuously

A design change on the Depthmaster down-the-hole drill, said to provide continuous hole-cleaning air even when the drill is not in operation, is announced by the Ingersoll-Rand Co.



The manufacturer points out that all operating air is exhausted through the bit; therefore, all the air is used for hole cleaning. This feature eliminates the need for special exhaust ports in the side walls of the cylinder, Which can let harmful cuttings into the drill.

The Depthmaster is available in three sizes for blast holes from 43/4 to

For further information write to the Ingersoll-Rand Co., Dept. C&E, Phillipsburg, N. J., or use the Request Card at page 18. Circle No. 132.

For more data on any item, circle indicated number on card at page 18.

No Matter What No Matter What SIZE...



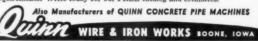
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# QUINN CONCRETE PIPE FORMS

Set The STANDARD For Producing Quality Pipe!

over 50 years of experience go into the production of every Quinn oncrete Pipe Form. That's why the Quinn Heavy Duty form is recogized as the STANDARD the world over for producing quality concrete ipe at the lowest cost, Used in making pipe by vibration, spading, or amping. Sizes for pipe 10" to 120" and larger. Tongue and groove (as town) or bell end pipe in any length desired. No matter what size, hape, or length pipe you need, there's a Quinn pipe form made to fit your equirements. Write today for our FREE catalog and estimates.



For more facts, use Request Card at page 18 and circle No. 468











Teeth that really dig

MEAN MORE PRODUCTION MORE PROFIT



TEETH FOR ALL TYPES EXCAVATING EQUIPMENT

weight of this GMC Model D860 highway tractor to 10,450 pounds. Its gross combination weight ratings are 60,000 or 65,000 pounds, depending on the engines and axles used. >



Rosco Roller owned by Jay W. Craig Co., Minneapolis, on job at Aitkin, Minn.

# **Increase Operator Efficiency and** Produce More Work Per Hour with the **ROSCO ROLLER SR-9-T2**

★ Torque Converter ★ Reverse-Omatic Drive

★ Constant Speed

\* Power Brakes and Steering

With this improved 9 wheel self-propelled roller your operator can surface nearly a 6 foot width at working speeds up to 15 MPH. The torque converter and Reverse-Omatic clutch and transmission eliminate scuffing of the surface. Power steering and a throttle setting device that returns to manual at a touch reduce operator fatigue and produce more work per hour.

A modern large-bore, short-stroke engine A modern large-bore, snort-stroke engine produces a surplus of power and travel speeds to 30 MPH. Water compartments are integral with the body and other components are set low for safe center of gravity and operator visibility. These features and Rosco's quality construction make the SR-9-T2 a solid investment and profit maker.



Rosco Roller SR-9-T2 with water attachment



#### Models CR9 and CR13

9 or 13 wheel tow-type rollers, 90 and 120 cubic feet capacity.

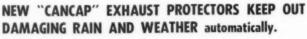
ew Wider Opening Action lows Unrestricted chaust Gas Escape.

EASY TO INSTALL, NO BUSHINGS OR

FITTINGS. 4 SIZES MADE WILL FIT ALL EXHAUSTS FROM 136" to 5" O.D.

# ROSCO MANUFACTURING CO.

3118 SNELLING AVE. . MINNEAPOLIS 6, MINNESOTA



CONTRACTORS Versatile Tool . . .

for easier, safer truing, tightening, lifting, binding.

Turnbuckle principle has wide range of application. Full 8" takeup. Available also with 20" barrel with 18" takeup. Upset forged

barrels, forged threaded screws. spring loaded, double acting. Ask for AFM RATCHET BINDER

CANTON MFG. CO. Telephone GLendale 3-3614 2400 - 13th St. N.E., CANTON 5, OHIO



# Diesel highway tractor lightweight but rugged

A lightweight diesel highway tractor designed for the 55,000-pound and up hauling range is announced by the General Motors Truck and Coach Division.

Designated Model D860, the tractor has aluminum construction features giving it a curb weight of 10,450

Standard on the new unit is the GM 6-71SE diesel, developing 189 horsepower at 1,800 rpm. The optional engine is the GM 6-71SE, developing 210 horsepower at 2,100 rpm.

For further information write to the General Motors Corp., Truck & Coach Division, Dept. C&E, 660 S. Blvd. E., Pontiac 11, Mich., or use the Request Card at page 18. Circle No.

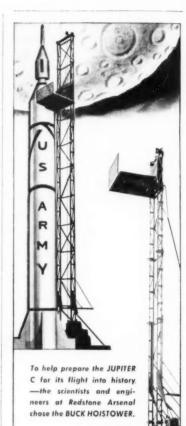
#### Conveyor chain increases rail load-bearing area

A new type of conveyor roller chain is announced by the Diamond Chain

Called Dura-Weld, the chain has its top plate welded to the link plates by projection welding. According to the company, it allows the use of wider supporting rails, providing up to 35 per cent more rail load-bearing

Because each link is a connecting link, Dura-Weld is detachable at any point. This, the manufacturer points out, permits ease of installation and replacement.

Write to the Diamond Chain Co., Inc., Dept. C&E, 402 Kentucky Ave., Indianapolis 7, Ind., or use the Request Card at page 18. Circle No. 27.



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JUNE

# the BUCK hoisTower

Tow it right to the jobsite

Self-erecting to a height of 45 ft. The tower can be placed and erected by just one man in 23

The HOISTOWER will raise a load of 2500 lbs. to heights of 175 ft. and more. With speeds up to 170 ft. a minute, it is the strongest and fastest portable HOISTOWER in

Concrete Buckets, Poop Decks. Booms, Extra Sections and other Accessories, make it the most versatile and money-making machine a contractor can have.

For your nearest dealer or more information-write



For more facts, circle No. 472 CONTRACTORS AND ENGINEERS

# Expanded mixer line includes 5, 51/2-yarders

5 and 5½-cubic-yard Rex transit mixers, said to incorporate the design introduced earlier in the firm's 6, 61/2, and 7-yard units, are announced by the Chain Belt Co.

Simplicity and ease of operation are featured, and a new single-lever control operates the clutch, gearshift, brake, and automatic throttle.

Other features include larger-diameter and steep-sloped hoppers. faster drum rpm, and improved blading. Besides imparting a faster and more thorough mixing action, the blading system from front to back is also said to accelerate discharging action, which is further improved by

the low-angle drum and wider, deeperdished chutes.

A wide range of options for any operating requirement is offered. Air pressure or water pump, saddle or top-mounted flush tanks, or a 2compartment siphon-type measuring device water tank are available.

The new models may be equipped with either rear-mounted separate engine power or front engine power takeoff.

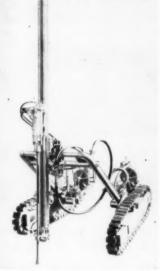
For further information write to the Chain Belt Co., Dept. C&E, 4701 W. Greenfield Ave., Milwaukee 1, Wis., or use the Request Card at page 18. Circle No. 65.

with BAND-IT. CLAMPS

you can

■ The Rex 5 and 5½-cubic-yard mixers meet a wide range of operating requirements.

#### Announce new air crawler for rock-drill mounting



The Air-Cat Model MM4 crawler for The Air-Cat Model MM4 crawler for rock drilling can accommodate any size or make of drill, up to 4½-inch bore and 16-foot feed. The unit's U-bar construction is said to make it ideal for all drilling positions.

size or make of drill, up to a 41/2-inch bore and 16-foot feed. According to the company, the machine's U-bar construction enables the drill to be positioned from full horizontal on the ground for toe holes, to full vertical for down holes.

The Air-Cat MM4 includes such features as automatic brakes, built-in 2-gallon line oiler, articulating tracks with rubber pads, spring-loaded takeups, and geared final drive.

Power is supplied by two Eimco 71/2-hp air motors.

For further information write to the Clifden Rocktool Co., Inc., Dept. C&E. Box 235, Rockaway, N. J., or use the Request Card at page 18. Circle No. 4.

BAND IT FASTEN IT CLAMP IT CONNECT IT BRACE IT CLASP IT SECURE IT ANCHOR IT

TIE IT



EASIER • QUICKER • LONGER • STRONGER Clamps of all diameters formed without waste using only the

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(BAND-IT JR. PREformed clamps in 18 sizes also available)

BAND-IT band and buckles available in four widths (%", 1/2 %", ¾") and in four metals—type 201 stainless steel, type 316 stainless steel, hi-carbon coated steel and silicon bronze.

BAND-IT clamps conform to any shape—any size.

Factory shipments of all four metals made to distributors in any quantity within 24 hours of receipt of order.

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Over 1500 authorized BAND-IT DISTRIB-UTORS throughout the United States and in 59 other countries of the world.



For more facts, use Request Card at page 18 and circle No. 474

mounting is available from the Clifden Rocktool Co., Inc.

Designated Air-Cat Model MM4. the unit reportedly can mount any

A new air crawler for rock-drill



# Only Jaeger delivers 600 cfm at 1650 rpm

Although powered with the same GM 6-71 diesel engine as the Jaeger "600", other compressors run 150 rpm faster to produce the same 600 cfm of air. In 8 hours' continuous operation a Jaeger averages 72,000 fewer revolutions, saves miles of engine piston travel and many pounds of fuel. Jaeger "125", "250" and "365" sizes are comparably efficient. See your Jaeger distributor for complete cost-saving data, or request Catalog JC-7.

THE JAEGER MACHINE CO., 701 Dublin Ave., Columbus 16, Ohio

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For more facts on these products, circle the indicated number on the Request Card at page 18.

# DRILLS

# SAND DRAINS

# VERTICAL BORING

For pre-boring for piling— drainage installations telephone, telegraph, power or post holes—soil testing foundation casing



For anchor holes—batter piling

D vertical drills e suspended from ne boom: can be with pile driver and operated from theam, or can be



12" dia.-125-ft. con tinuous KA-MO verti-cal drill unit extracted

KA-MO auger at full depth 58 H.P. electric drill motor.

# HORIZONTAL BORING

FOR water, sewer, oil and gas pipelines—tunneling—elec-tric or telephone cable—electric or gas services

UNDER freeways-highways-railroad beds-airport runways-lawns-alleys-trees

THRU sand—clay—gumbo—hardpan—brick or concrete walls—frost—shale—limestone—other mineral formations

POWERED BY				
AIR	HYDRAULIC	ELECTRIC	GASOLINE	
4 H.P. to 18 H.P. or in dual or triple drives to 45 H.P.	11.6 to 50 H.P.	1.9 H.P. to 100 H.P.	Engine Drive	

Drill sixes 2" to 48" diameter—sectionalized lengths. Information on special sixes and equipment available upon request

# KA-MO TOOLS, INC.

EARTH BORING EQUIPMENT

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GIANT SCAFFOLDS

on the job!

Here's the answer...for any type Here's the answer...for any type construction requiring extra long, s.rong scaffolding. It's Duo-Safety's new, aluminum AS2H Scaffold, shown here in one of its many applications. Designed throughout for extreme ruggedness, for maximum safety. Ideal for buildings, bridges, air line work, offbuildings, bridges, air line work, on-shore drilling—wherever length and strength are important. MODEL AS2H is available in a variety of sizes—any practical length over 35 feet. Choice of wood platform or non-slip grip strut.

DUO-SAFETY LADDER CORPORATION 513 W. Ninth Avenue, Oshkosh, Wis Send me the "Ladders for Construction" Catalog. COMPANY\_ ADDRESS

For more facts, use coupon, or Request Card at page 18 and circle No. 476



This Failing rotary drilling unit is mounted on a Model GF-660 Crane Carrier truck. The new rig is designed to use both conventional-type rock or drag bits, as well as the new down-in-the-hole tools for very hard formations,

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#### Portable drilling rig uses variety of bits

A new portable rotary drilling rig, designed for drilling blast holes, taking cores, soil sampling, and other foundation work, is announced by the George E. Failing Co.

The unit is mounted on a Model GF-660 Crane Carrier truck powered by a GMC Model 4-71 diesel engine. The truck engine furnishes power for the rotary table.

The air compressor on the rig is a Le Roi Model 100-S2, and it is powered by a GMC 6031-C diesel engine. with hydraulic full load governor The new rig is designed to use both conventional-type rock or drag bits, as well as the new down-the-hole tools. Three hydraulic leveling jacks are standard equipment on the unit.

For further information write to the George E. Failing Co., subsidiary of Westinghouse Air Brake Co., Dept. C&E. P. O. Box 872, Enid, Okla., or use the Request Card that is bound in at page 18 of this issue. Circle No. 91

#### **New electric plants** are gasoline-driven

Three high-capacity, ac, gasolineengine-driven electric generating plants in 100,000, 125,000, and 150,000watt sizes are announced by D. W. Onan & Sons, Inc.

The Model 100WA is a complete electric generating plant (as are the other two units), with the gasoline engine, alternator, exciter, and control panel assembled into one compact unit. This unit is rated at 100 kilowatts, 125 kva at 0.8 power factor, and is available in all standard voltages.

Prime mover for the 100WA is the Waukesha Model 145-GZBU 6-cylinder engine, developing 219 horsepower at 1.800 rpm.

Optional accessories for this 100-kw plant include a water-cooled exhaust manifold, natural or LP gas carburetion and heat exchangers, fuel accessories, and line transfer controls.

For further information write to D. W. Onan & Sons, Inc., Dept. C&E, 2515 University Ave. S. E., Minneapolis, Minn., or use the Request Card that is bound in at page 18 of this issue. Circle No. 10.

# MORE WORKING TIME FOR ALL "CAT" TRACTORS



# CAMPBELL ALL-WEATHER CABS ARE CUSTOM BUILT FOR "CATERPILLAR"

Summer or winter, regardless of the weather, your "Cat" will be on the job. Your Campbell All-Weather cab will pay for itself quickly by protecting your operators from bad weather and getting more working hours from your "Caterpillar" equipment.

Sturdy Campbell cabs are constructed of heavy gauge steel with full visibility all around through rubbermounted safety glass windows. Each cab is custombuilt for a specific model in the entire line of "Caterpillar" tractor, making it easy to attach and snug fitting.

For full information. contact your "Caterpillar" dealer or write direct.



For more facts, circle No. 477 CONTRACTORS AND ENGINEERS



The hydraulic control knobs are shown here at the operator's fingertips, providing positive "in or out" control of the D8's steering clutches. This Rivinius power-steering system reportedly permits faster speeds, with less fatigue.

Suitable for post-hole digging, as well as placing poles for guardrail fencings, this Sterling Model B earth-boring machine incorporates a  $2\frac{1}{2} \times 2\frac{1}{2}$ -inch 17-foot digging bar, although bars up to 25 feet in length are available. Other features include a larger working barrel, permitting more pressure hydraulically; heavier ring and pinion gears; and a larger, heavier aluminum tube pole setter. For further information write to the Wyoming Valley Equipment Division, Dept. C&E, 714 Wyoming Ave., Kingston, Pa., or use the Request Card at page 18. Circle No. 89.



# Power-steering system for heavy-duty tractor

GF-660 iew rig convenoits, as he-hole

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A new power-steering system for the Caterpillar D8 tractor is announced by Rivinius, Inc.

According to the company, the unit not only reduces operator fatigue, but provides positive engagement or disengagement of the steering clutches. In addition, it permits the tractor to be turned at one speed, and sometimes two speeds, faster. The tractor is instantly stopped by pulling both hydraulic control knobs back. Releasing the knobs returns them to the normal, engaged-clutch positions.

The system consists of a double hydraulic cylinder connecting to both steering clutch adjusting rods, a heavy-duty control valve, Vickers hydraulic pump, plus reservoir, hoses, backets, and hardware.

For further information write to Rivinius, Inc., Dept. C&E, 406 S. Darst St., Eureka, Ill., or use the Request Card at page 18. Circle No. 190.

# Hand-carried 2-way radio has tubeless receiver

A hand-carried 2-way radio featuring a completely transistorized receiver is announced by the General Electric Co.

The unit is offered in a 25 to 54-mc low-band model, and a high-band model engineered for use up to 200 mc. Lightweight and compact, it is said to be extremely sensitive (0.4 microvolts), important in remotely located areas where reception is normally poor.

According to the manufacturer, transistors are the plug-in type, and



may be removed without unsoldering.
All tuning points and components are readily accessible.

For further information write to the General Electric Co., Communication Products Dept., Dept. C&E, Electronics Park, Syracuse 2, N. Y., or use the Request Card at page 18. Circle No. 146.

FARRELL-CHEEK Wire Rope (Fittings ... FOR LONG DEPENDABLE SERVICE! CHOKER HOOKS STANDARD AND TRAVELING VERSATILE SNATCH **BLOCK SOCKETS** IMPROVED WEDGE TYPE SOCKETS STANDARD TYPE SOCKETS ALSO YOUR SOURCE FOR Cable-Saver SHEAVES F85 ALLOY AND CARBON ELECTRIC **FURNACE STEELS** Important . . . All sizes of heavy duty wire rope fittings are in stock for shipment within 48 hours after receipt of your order! WRITE TODAY FOR CATALOG NO. 22 FARRELL-CHEEK STEEL COMPANY SANDUSKY, OHIO, U.S.

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more labor to install, adjust and remove. Costs climb and profits drop.

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Rooshors require just one man to install, adjust and remove. There's no chance of support failure or tricky camber adjustments to make. Easy to transport, handle and store, contractors know Rooshors are more dependable and useful for all shoring requirements.

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Dependable Automotive Finishes Since 188:

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For more facts, use Request Card at page 18 and circle No. 480

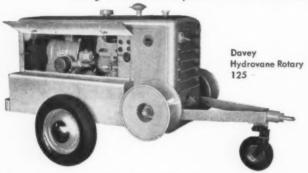
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# **Davey Hydrovane Rotary**

today's best compressor investment!



Take one quick glance at the new Davey Hydrovane Rotary. You'll note there are no complicated pipes, pulleys, tubing or plumbing.

Every part is readily available for inspection. Daveys can be serviced by any mechanic. No special tools-only pliers, wrench and screwdriver are needed.

Before you buy-see Davey. 50% fewer working parts means greater operating efficiency, reduced maintenance expense, longer life.

#### UNMATCHED ACCESSIBILIT





ter cover for cleaning.



be easily inspected or re-



For more facts, use Request Card at page 18 and circle No. 481

#### **Product Parade**

#### 25-ton air-motor jack features easy portability

A 25-ton-capacity jack is offered by the Joyce-Cridland Co.

Termed the 1725-R, the jack is equipped with a trundling handle and large semipneumatic tires for easy portability. Power is provided by a heavy-duty Ingersoll-Rand air motor.

The jack is available with a toe lift that can be quickly slipped into place, increasing efficiency in lifting loads too low for the jack's standard lifting cap on top of the piston.

The jack also features high efficiency spur gearing, antifriction bearings, pressure lube fittings, automatic shutoff at top and bottom of rise, and positive safety controls. It has a 28inch closed height, 18-inch piston rise, and weighs 245 pounds.

For further information write to



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the Jack Division, Joyce-Cridland Co., Dept. C&E. 2027 E. First St., Dayton 3. Ohio, or use the Request Card at page 18. Circle No. 55.

#### New vibratory compactors require single operator

Two self-propelled one-man vibratory compactors are announced by the Master Vibrator Co. Available in two sizes, the units are designed to handle many soils including most silts, sand, gravel, rock, and hot or cold asphaltic mixes. According to the company, they can easily produce 90 to 100 per cent standard or modified Proctor densities.

The Master C-12 is easily portable, weighing only 236 pounds. It is powered by a Wisconsin ACN engine developing 3.5 horsepower, and has a compacting force of 2,300 1-ton blows per minute. Equipped with semipneumatic wheels, it has a forward speed of 20 to 45 fpm. It can be used with shoes in sizes of 12, 18, or 24 inches, or a special asphalt water



rned by N. H. Garman & Bros., Inc., Reading, Pa. Shown working gob on U. S. 22, near Harrisburg, Pa. Work involved widening e highway by 33-in. The trench, 9-in. deep, was first lined with a e of screenings. The entire 9-in. lift of 4-in. stone was then tightly of the Roadpacker, It took only two applications of dry screenings.

# "LIMA ROADPACKER DOES GREAT JOB"

says H. S. Garman

"We were looking for a better compactor," says Harold S. Garman of N. H. Garman & Bros., Inc., paving contractors of Reading, Pa., "and we really found it in the Lima Roadpacker. Before we made the purchase, we tried out the other leading makes. The Roadpacker proved to be the fastest machine of the lot, and did a better job of compacting to the state's tough specs. On one job we compacted to 97% of the solid rock weight.

"To get real speed on the job (picture above) we used the widening attachment, which permits two shoes to be hooked up one behind the other. This was very successful and allowed us to finish the operation in record time. Recently, using the complete set of six shoes, we set what we think might be another record when we compacted over 2200 tons of aggregate in an 8-hr. shift. For my money, the Lima Roadpacker does a great job."

Get all the facts on the new Lima Roadpackerwrite for free bulletin and see your local distributor

LIMA Construction Equipment Division, BALDWIN · LIMA · HAMILTON



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The Master C-36 is a larger unit. weighing 435 pounds. It features a Wisconsin BKN engine developing 4.2 horsepower, and a forward speed of 20 to 70 fpm. Delivering a compacting force of 2,300 11/2-ton blows per minute, it can be used with shoes in sizes of 24, 30, or 36 inches

These new vibratory compactors are said to be easy to maneuver, and permit compacting against abutments, in trenches, and in other working areas where space is limited.

For further information write to the Master Vibrator Co., Dept. C&E. 1752 Stanley Ave., Dayton, Ohio, or use the Request Card that is bound in at page 18 of this issue. Circle No.

For more facts on these products, circle the indicated number on the Request Card at

# SWENSON Speed Sealcoating!

for DUST CONTROL or SOIL STABILIZATION

write for complete information SWENSON SPREADER & MFG. CO. Lindenwood, Illinois



For more facts, use Request Card at page 18 and circle No. 484

# Announce improvements in prestressing grips

An addition to the line of Europa C. C. L. prestressing anchor grips, as well as the use of a new, improved type of steel in the manufacture of these anchor grips, has been announced by International Prestressing Corp., U. S. distributor for the line.

The new grip is for 6/10-inch-diameter 7-wire strand. Larger sizes of anchor grips, including those for 1inch and 11/8-inch-diameter 19-wire strand, will be available within a few

**HOW TO "BELT"** 

TIE-WIRE

**PROBLEMS** 

An addition to the line of Europatype of steel recently introduced in England is now being used in the manufacture of the entire line of anchor grips. It is said to represent a considerable improvement over steel previously used in these products.

For further information write to International Prestressing Corp., Dept. C&E. P. O. Box 27082. Los Angeles 27, Calif., or use the Request Card at page 18. Circle No. 184.

> When workers use CF&I Annealed Cal-Tie Wire in the handy, belt-borne dispenser, the weight

> and worry of clumsy shoulder coils is eliminated. There are no loose wire ends-hence no danger of facial scratches or costly

> With this modern method of carrying re-bar tie wire, both hands are free—wire can't kink,

> tangle or catch on protruding objects, thus work in close quarters

Your workers will like the conrenience and safety of Cal-Tie

Wire and you will appreciate its efficiency and economy. Cal-Tie Wire Coils weigh approximately

four pounds and the wire is avail-

able in 14 through 20 gage. Why

not get full details now from the nearest sales office listed below.

eye injuries.

is easy and safe.

# MARVEL SYNCLINAL FILTERS Are Standard Equipment

Illustrated below are a few but a representative group of the various types of heavy Road Building and Construction equipment on which the manufacturers install MARVEL SYNCLINAL FILTERS as standard equipment.



"PAYLOADER" TRACTOR-SHOVEL



PIPPIN EXCAVATOR and

The Frank G. Hough Co. Libertyville, III.



FRONT END LOADER
Ottawa Steel Products



25 TON DART TRUCK



UNIT CHALLENGER % YARD EXCAVATOR Unit Crane & Shovel Corp. Milwaukee, Wis.



22 TON EUCLID TRUCK



Sump Type

MARYEL SYNCLINAL FILTERS are designed for efficient filtration of hydrau-lic oils and to provide dependable protection to the inner mechanisms in all hydraulic and other low pressure circulating systems. They meet J.I.C.

# EASY TO CLEAN

A SIZE FOR EVERY NEED for either sump or line installation in capacities from 5 to 100 hoice of Monel mesh sizes range from coarse 30 to fine 200.

# IMMEDIATE DELIVERY!

For further information, write, wire, phone or use coupon below



# THE COLORADO FUEL AND IRON CORPORATION 5290

THE COLORADO FUEL AND IRON CORPORATION—Albuquerque « Amarillo « Billings » Boise « Butte « Denvet El Paso » Ft. Worth « Houston » Kansas City » Lincoln (Neb.) » Los Angeles « Oakland « Oklohoma City » Phoenix Portland « Pueblo » Soli Lake City » San Francisco » San Leandro » Seattle « Spokane » Wichiad WICKWIRE SPENCER STEEL DIVISION—Allanta « Boston » Buffolo « Chicago » Detroit » New Orleans » New York Philadelphia « CANADIAN REPRESENTATIVES AT: Calgary » Edmonton « Vancouver » Winnipeg

For more facts, use Request Card at page 18 and circle No. 483

MARVEL ENGINEERING COMPANY 7227 N. Hamlin Ave., Chicago 45, III., Phone: JUniper 8-6023

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For more facts, use coupon



The backhoe attachment on this Speed Swing loader digs to a depth of 8 feet 6 inches, and reaches to 12½ feet in front of the tires. It has an 11-foot loading loading height.

#### Small concrete mixers mounted on skids, wheels

The Western Equipment Division of Douglas Motors Corp. announces its new Economy line of concrete mixers.

Available in 2-cubic-foot and 3cubic-foot sizes, and mounted on skids or wheels, the mixers are offered in both side and end-discharge models. with a choice of gasoline or electric power. All machines are equipped with cast semi-steel ring gears, and have sturdy welded-steel construction.

For further information write to the Douglas Motors Corp., Western Equipment Division, Dept. C&E, 1234 N. 62nd St., Milwaukee 14, Wis., or use the Request Card at page 18. Cir-



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HERC-ALLOY CHAIN ASSEMBLIES



# COUPLING LINK

- . NO PEENING
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- Hammerlok is made of alloy steel ... is stronger than Herc-Alloy chain. is thoroughly field tested.
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For more facts, circle No. 486

#### Backhoe attachment adds to loader versatility

The Pettibone Mulliken Corp. announces an 8-foot backhoe attachment with two bucket capacities for use with its Speed Swing loader. The 18-inch bucket has a 3/a-cubic-vard capacity: the 24-inch bucket, a 1/2cubic-yard capacity.

The unit's digging depth is 8 feet 6 inches, and it has a surface reach of 12 feet 6 inches from the front of the tires. The loading height, from tires, is 11 feet.

The Speed Swing has a 180-degree boom swing-90 degrees right and left.

For further information write to the Pettibone Mulliken Corp., Dept. C&E, 4700 W. Division St., Chicago 51, Ill., or use the Request Card that is bound in at page 18 of this issue. Circle No. 96.

For further information on any product described in this section, circle the indicated number on the Request Card at page 18.

# FASTER PRODUCTION!

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- ASPHALTIC MATS
- SEAL COATS AND SCREENINGS
- STABILIZED SOILS
- **e EMBANKMENT AND** FLEXIBLE BASE

88 inch rolling width, torque converter, power operated reversing

clutches and speeds to 22 m.p.h. make the Tampo SP-11S the most efficient black top roller.

Seal coat rolling at 12 m.p.h.—keep up with modern spreaders. Write for latest bulletin.



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SAN ANTONIO, TEXAS PHONE: PE-3-9171 For more facts, use Request Card at page 18 and circle No. 487

The revolutionary machine that eliminates bumps in concrete or asphalt surfaces

# CONCUT Precision BUMP CUTTER

You can plane concrete or asphalt surfaces to 1/8" or less deviation in 16' with the amazing new CONCUT BUMP CUTTER. This machine also removes old paint markings from streets, highways and airfields, removes accumulations of old rubber from airfields, and planes bridge deckings. Cutting head is composed of diamond blades which may be adjusted to vary texture of finished slab. Operates at a cutting speed up to 100 feet per minute.

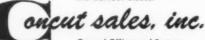


Write for full details on the CONCUT Precision BUMP CUTTER . . . the fast, economical method of surface planing

# JOINTMASTER SAWING MACHINE

The fastest, most economical machine for those big airbase and highway joint sawing jobs. The JOINT-MASTER has been used the world over on highways and U.S. Army and Navy Bases. 12' and 24' models available. Machines feature multiple blade up-cutting action for increased blade efficiency and long life.

Write for Catalog No. 20 showing the com-plete line of CONCUT Sawing Machines and CONCUT Blades.



General Offices and Factory

1845 NORTH BELCROFT AVE. . EL MONTE, CALIFORNIA Phone Gilbert 3-1741



The JOINTMASTER saves time and money on every job because ... it eliminates the need for marking transverse joints; it moves faster from joint to joint; and it cuts faster because it uses 2 or 4 blades instead of one. The JOINTMASTER may be easily transported on the highway. Write for detailed specifications today.

For more facts, use Request Card at page 18 and circle No. 488

CONCUT

The 79½-inch×16-foot platform of this tilt-bed equipment hauler tilts at a 12-degree angle for loading, then pivots and self-locks level for transporting.

# New tilt-bed trailer self-locks for transport

A 6-ton tilt-bed trailer for light and medium equipment is announced by Spencer-Safford Loadcraft, Inc.

The 12-degree tilt of the  $79\frac{1}{2}$ -inch  $\times 16$ -foot platform of the trailer makes it easy to drive equipment onto the bed, which pivots and self-locks into a level transport position.

The double-pivot rocker-beam tandem assembly, with individual suspension on each side of the trailer, eliminates springs and axles, and permits maximum under-bed clearance. It also gives a smooth ride and keeps the load level over rough terrain, according to the manufacture.

For further information write to Spencer-Safford Loadcraft, Inc., Dept. C&E, Augusta, Kans., or use the Request Card at page 18. Circle No. 79.



# Masonry material handler travels under own power

The West Brick Buggy Corp. announces its motorized Half Hi-Lift brick buggy for moving palletized or packaged masonry and similar materials.

The new unit has a 3-mph ground speed, and is said to lift hydraulically a recommended capacity load of 600 pounds to a maximum height of 7 feet 6 inches in 15 seconds. Power is provided by a Clinton 4-hp air-cooled engine. The hydraulic pump, rated at 1 gpm at 2,400 rpm, is gear-driven, and is operated by a single handle control. Twenty-three-inch forks are easily adjusted for any pallet opening from 4 to 18 inches, according to the manufacturer.

The machine's motorcycle-type throttle handle grips govern speed, with a dead-man control automatically stopping and braking the unit when the operating handles are released.

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The unit's over-all dimensions are: 6 feet high with lift mast retracted, or 11 feet to the top of the backstop with the mast extended; 29½ inches wide; and 5 feet 6 inches in length.

For further information write to the West Brick Buggy Corp., Dept. C&E, 4310 Mayfield Road, Cleveland 21, Ohio, or use the Request Card that is bound in at page 18 of this issue. Circle No. 57.



The motorized Half Hi-Lift brick buggy has a 3-mph ground speed. Hydraulic power reportedly lifts a 600-pound load to a maximum height of 7 feet 6 inches in 15 seconds.





# TRUCO DOES IT AGAIN! SLASHES COST IN CUTTING THROUGH HARD 12" CYCLOTRON WALL AT WASHINGTON UNIVERSITY

JOB: Cut four 14" openings through cyclotron wall to admit 12" pipes for storage of radioactive materials.

TOOLS: Truco Model C Portable Drilling Machine with 350 rpm motor and 6" Truco Diamond Drill Bits. Because of restricted space, machine was removed from its base and jacked between walls, providing rigidity and leverage for drilling. To shield workers from radioactivity, walls are a special pour which includes Meramec River gravel, making cutting tough. Using a 6" bit (instead of 14" O.D.) and drilling overlapping holes cut diamond bit cost in half. Total drilling time was only three days. Technical help was provided by Ray Martin Co. of Kirkwood, Mo., St. Louis area distributor for Truco products.

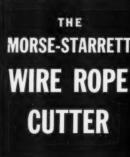
Truco unit is portable by one man; designed for high speed drilling in practically any location. Wired for 10 V, 60 cycles or less. Air motors for explosive conditions. Send for new catalog and name of nearest distributor.

Top: Cyclotron wall is in a hallway, space is very restricted. Note cores in foreground. Bottom: Making big hole by over-lapping small holes cut diamond bit cost 50%.

# TRUCO MASONRY DRILLING DIV.

WHEEL TRUEING TOOL CO.
41-3200 W. Davison Ave. • Detroit 38, Michigan

For more facts, use Request Card at page 18 and circle No. 489





#### FAST

Especially designed cutting blade and dies of the finest steel assure fast cutting action.

#### EASY

Anyone can operate it. The hammer principle eliminates any special skill requirements.

#### SAFE

The enclosed cutting blade locked in the body of the cutter assures perfect safety.

#### PORTABLE

Models for tool kit or stationary operation. Made in three sizes.

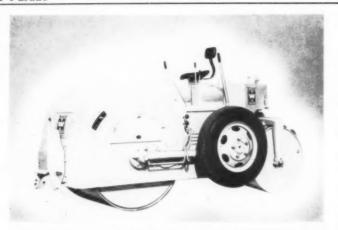
MORSE-STARRETT PRODUCTS COMPANY
1204 - 49th AVENUE OAKLAND 1, CALIFORNIA

For more facts, circle No. 490



For more facts, circle No. 491

NEERS



In three simple steps this Huber-Warco 4 to 6-ton tandem roller converts to transport position. The retractable wheels and tow ing hitch are operated by a power hydraulic system.

# TWA Hanger — Kansas City, Mo. MacDonald-Creighton Construction Co., General Contractor TWA Hanger — Idlewild Airport, N. Y. Joint ven-ture, Grove, Sheppard, Wilson & Kruge; The Mac-Donald Construction Co., General Contractors

# "REPEAT PERFORMANCE BY COMMAND"

Detailing the reasons for superior scaffold performance is easy enough to do, but isn't it easier to experience exceptional performance again and again on your own construction jobs?

The ADVANCE scaffold shoring applications illustrated are for TWA hangars, but at widely separated geographical locations. Photo A is a project at Kansas City; Photo B is a similar hangar under construction at New York's Idlewild Airport. The fact that the ADVANCE Shoring System was used at both locations is not mere coincidence. Here's what job superintendents report:

- . ADVANCE scaffold assembles faster — replaces as many as 12 wood or steel shores
- ADVANCE scaffold assembles faster replaces as many as 12 wood or steel shores that require twice as much time to place.

  ADVANCE scaffold towers are self-supporting eliminate additional lateral bracing greatly reduce nailing requirements . . . afford more freedom of worker movement and assure maximum safety.
- ADVANCE Roller Assemblies enable speedy removal and relocation of forms from one pour area to another with substantial savings in manpower.

These and many more reasons justify "REPEAT PERFORMANCE BY Outstanding value makes ADVANCE the accepted name for quality scaffold, engineering service and on-the-job PROFITS!



164

For more facts, use Request Card at page 18 and circle No. 492

#### Retractable wheel roller for maximum portability

The Huber-Warco Co. announces a new 4 to 6-ton retractable wheel tandem roller.

According to the company, in three simple steps the machine is converted from working to transport position for fast movement from job to job. The retractable wheels and towing hitch are operated by a power hydraulic system.

The machine has a tail-shaft governor, combined with a torque converter and water-cooled engine. Other features include a foot-operated disk-type brake located on the transmission output shaft, variable speed steering valve, and a 34-inchdiameter guide roll.

Because of the balanced weight design, only 1,280 pounds ride on the towing vehicle. From 17 to 21 per per cent less weight on the hitch results in better towing action at higher speeds, the company points

For further information write to the Huber-Warco Co., Dept. C&E, Box 501, Marion, Ohio, or use the Request Card at Page 18. Circle No. 159

#### Portable water coolers are sanitary, rustproof



A hot-dipped galvanized Arctic Boy water cooler is available from the Schlueter Mfg. Co.

The interior of the cooler is dipped in molten zinc after it is formed. Thus, the company states, all seams are sealed, and the product is completely rustproof, leakproof, and

These coolers are also lined with Sparkleen plastic, said to keep the interior clean, odor-free, and free of foreign taste, indefinitely,

Heavy-duty and stainless-steel





Our ability to produce and deliver hard, flat and concentric washers made of prime stock to exact A.S.T.M. specifications has given us the privilege of taking part in the construction of Detroit's

vast new Civic Center project.

Our reputation as a source for high strength construction washers on a direct basis to contractors and steel fabricators is growing every day. Standard sizes stocked for immediate delivery are: ½", ½", ¾", ¾", 1", 1½", and 1¼". Save time and money, order high strength construction washers direct from the manufacturer.

\*Hardness of 68 to 75 Rockwell A, and carburized to a minimum depth of .015\*. Quenched and tempered (non-carburized) washers have a hardness of 35 to 45 Rockwell C.

Write today for our newest price list on ASTM washer sizes available for immediate shipment.

# WHITEHEAD STAMPING CO.

1664 WEST LAFAYETTE BLVD., DETROIT 16, MICHIGAN

For more facts, use Request Card at page 18 and circle No. 493

CONTRACTORS AND ENGINEERS

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# British diesel engines made available in U. S.

R. A. Lister & Co. Ltd., England, announces its HA series of air-cooled diesel engines, to be distributed in the II. S. by Lister-Blackstone, Inc. The

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HA2 and HA3 models, 2 and 3-cylinder units, respectively, develop 20 and 30 bar horsepower at 1.800 rpm.

All working parts and fuel-injection equipment are totally enclosed. yet easily accessible for maintenance. These are full diesel engines, and are said to be easily started by hand from either end of the engine. No preheating or priming is necessary after the initial run.

According to the manufacturer, the units are particularly suitable for pumps, generators, air compressors, conveyors, and hoists. Unified threads permit interchangeability of all working parts.

For further information write to Lister-Blackstone, Inc., Dept. C&E, 42-32 21st St., Long Island City 1, N. Y., or use the Request Card at page 18. Circle No. 175.

(Continued from preceding page)

BOOBDOBD

models are furnished with Styrofoam insulation, paper cup dispenser lugs. and a heavy steel bottom band for extra support. Available in 2 to 15gallon sizes, the coolers are fully corrugated for greater impact and damage resistance, have solid brass,

MORLIFE

**CLUTCHES** 

**Provide Easy Operation by** 

**Reducing Hand Lever Pull 50%** 

Compared to previous type clutch facings, Morlife\* Clutch facings reduce hand-lever pull up to 50%. They assure positive engagement—with power-holding grip. Provide a degree of

heat resistance and dissipation never before available. They give four times the durability for prolonging clutch life and ex-

nd the time between adjustments ten times as long. Let ROCK-

FORD clutch engineers show you how these new advantages will improve the operating ease and prolong the on-the-job

nickel-plated spigots, and the insets have rounded bottoms for cleanliness.

For further information write to the Schlueter Mfg. Co., Dept. C&E, 4616 N. Broadway, St. Louis 7, Mo., or use the Request Card that is bound in at page 18. Circle No. 68.

For more data on any item, circle indicated number on card at page 18.

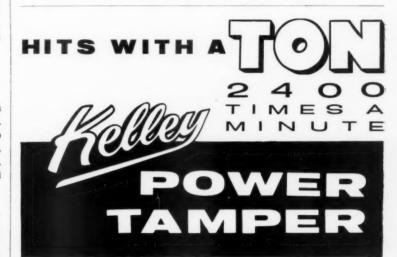
# WISCONSIN TILT TRAILER



Write for details and name of dealer.

WISCONSIN TRAILER CO. 1949 N. 121st St., Milwaukee 13, Wis.

For more facts, use Request Card at page 18 and circle No. 495





Everywhere this season the Kelley Power Tamper is saving time and money for contractors. A massive eccentric-loaded rotor bangs this machine up and down with terrific force, compacting soil or blacktop into a dense, interlocked mass. Ruggedly-built yet easy to operate, the Kelley Power Tamper propels itself up to 60 feet per minute. It's readyto-go. Two models to choose from: 18" wide shoe and 36" wide shoe. Fill out coupon now for more information.



COMPACTOR POWER FLOATS



The Kelley Power Tamper is the perfect tool for packing down earth backfill to maximum density next to foundations, on road-widening jobs, around culverts and in pipeline trenches. Also for finishing blacktop driveways.



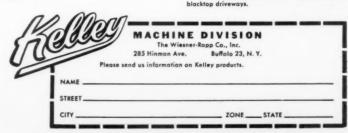
POWER TROWELS

life of your product. SEND FOR THIS HANDY BULLETIN Gives dimensions, capacity tables and complete specifications. Suggests typical applications.

**ROCKFORD Clutch Division BORG-WARNER** 

314 Catherine St., Rockford, III., U.S.A.

Export Sales Borg-Warner International — 36 So. Wabash, Chicago 3,



For further information on any of the literature described in the following section, circle the designated number on the Request Card at page 18.

Construction ladders—a 36-page catalog describing and illustrating the Duo-Safety line of ladders for all types of construction work. Heavy-duty Model AS2H aluminum scaffold is featured. Sizes up to 58 feet in length are shown. Catalog 89-C.

Write to Duo-Safety Ladder Corp., Dept. C&E, 513 W. Ninth Ave., Osh-kosh, Wis., or use the Request Card at page 18. Circle No. 183.

**Drilling equipment**—a bulletin describing the complete Brunner & Lay line of blast-hole drilling equip-

ment. Covers carbide drill bits, drill steel, couplings, adapters, extension steel, and other tools. Specifications;

application data.

Write to Brunner & Lay, Inc., Dept. C&E, 2514 E. Cumberland St., Philadelphia 25, Pa., or use the Request Card at page 18. Circle No. 129.

Pneumatic conveyor systems a bulletin describing the applications of Fuller pneumatic conveying sys-tems designed for handling dry bulk materials. Photographs and drawings detail construction, and show various

stages of operation. Bulletin FK-26A.
Write to the Fuller Co., Dept. C&E,
124 Bridge St., Catasauqua, Pa., or
use the Request Card at page 18.
Circle No. 164.

Crane hook blocks describing the complete line of Max-Lift crane hook blocks. Includes the newest addition, a 35-ton block with a 393/4-inch over-all height. Engineering data and complete specifi-

Write to The Upson-Walton Co... C&E, 12535 Elmwood Ave., Cleveland 11, Ohio, or use the Request Card at page 18. Circle No. 156.

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Rotary air drill - an illustrated bulletin on the Davey Model M-8A rotary air drill. Includes complete specifications and a detailed description of each equipment item included in the drill unit. Bulletin E-7025-2. Write to the Davey Compressor Co.,

Dept. C&E, Franklin Ave., Kent, Ohio, or use the Request Card at page 18. Circle No. 70.

Crawler tractor—a booklet on the operating advantages and engi-neering features of the Allis-Chal-mers Model HD-6 diesel-powered crawler tractor. Illustrated with nu-merous graphs and charts, close-ups of the tractor, revised to compare the company of the tractory of of the tractor's principal components, and a cutaway view of the entire tractor. Specifications included. Cata-

log MS-1251.
Write to the Construction Machinery Division, Allis-Chalmers Mfg. Co., Dept. C&E, P. O. Box 512, Milwaukee, Wis., or use the Request Card at page 18. Circle No. 21.

Air-photo interpretation — a folder telling how air-photo interpretation provides essential-soils and geological data for engineering projects. Also discusses the use of airphoto studies to locate construction materials, determine trouble areas, aid route location, and investigate excavation and foundation problems Several examples of air-photo inter-pretation are shown.

Write to the Aero Service Corp., Dept. C&E, 210 E. Courtland St., Philadelphia 20, Pa., or use the Re-quest Card that is bound in at page

Scraper—a well illustrated catalog on the Model D Tournapull. Lists the construction and operating characteristics of the 9-cubic-yard 29.5-mph unit. Contains many on-the-job photos, as well as close-ups of main components.

Write to the LeTourneau-Westinghouse Co., Dept. C&E, 2301 N. Adams St., Peoria, Ill., or use the Request Card at page 18. Circle No. 73.

V-belts, hose, rubber-faced plate-a catalog describing the application in the construction industry of Gates V-belts, industrial hose, and rubber-faced plate. More than 50 illustrated case histories outline specific results obtained.

Write to the Gates Rubber Co., Dept. C&E, 999 S. Broadway, Denver 17, Colo., or use the Request Card at page 18. Circle No. 116.

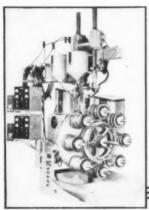
Tire care—an informative 42-page booklet on nine main factors, within the control of truck owners, determining the degree of service that can be received from truck tires. Also lists and describes the complete line of B. F. Goodrich truck tires; suggests safety rules to follow when servicing truck tires: and carries tables on load and inflation, weights and measures. Generously illustrated with photos drawings, charts.

Write to the B. F. Goodrich Tire Co., Dept. C&E, 500 S. Main St. Akron. Ohio, or use the Request Card at page 18. Circle No. 71.

Tractorsa booklet stressing the versatility and economy of Caterpillar D7, D8, and D9 tractors. Photos and job stories illustrate the wide range of applications in which the units are

wised. Form D764.
Write to the Caterpillar Tractor
Co., Dept. C&E, Peoria, Ill., or use
the Request Card at page 18. Circle

SPEED UP CRAWLER PARTS REBUILDING WITH Rexarc AUTOMATION



Roller and Idler Rebuilder

simultaneously

at a time

Hard-faces both sides of rollers

• Mounts 8 rollers and one idler

· Write for free literature

Rexarc

Rexarc RM-6 Twin Head Tractor Track Rebuilder

- Hard-faces both sides of track simultaneously
- Skips spaces between links
- Ready for rugged service

PREVENTIVE AND **OPERATIONAL** MAINTENANCE

AT ITS FINEST

Manufactured by

THE SIGHT FEED GENERATOR COMPANY WEST ALEXANDRIA, OHIO

For more facts, use Request Card at page 18 and circle No. 497



MS-8 Twin Head Tractor

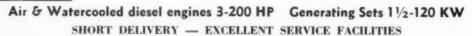
Powered by a Petter 12.5-hp PC2 engine



# INTRODUCING A NEW LIGHTWEIGHT AIRCOOLED DIESEL ENGINE

The PC, an addition to the current range of Petter engines, is manufactured in 1, 2, 3 & 4 cylinders at a continuous speed of 3000 RPM and a horsepower rating of 6.25 per cylinder.

Now the right prime mover for concrete mixers, pumps, forklift trucks, dumpers, air compressors, cultivators, balers, combines, cranes, conveyors, refrigeration equipment and many other applications.



# PETTER ENGINE DIVISION — BRUSH ABOE, INC.

34-14 58th St., Woodside, N. Y., DEfender 5-7100

Pumps - literature on Gorman-Rupp Series 80 lightweight portable pumps. According to the brochure, these pumps prime at 30 feet, require no check valve, and feature straightin suction.

Write to The Gorman-Rupp Co., Dept. C&E, 357 N. Bowman St., Mansfield, Ohio, or use the Request Card at page 18. Circle No. 5.

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Calcium chloride-an illustrated pamphlet on spring maintenance of roads through the use of calcium chloride. Tells what to do with roads that have had calcium chloride in the past, and those that have not. Also contains application charts for each of the two different types of calcium chloride: regular and concentrated.

write to the Calcium Chloride Institute, Dept. C&E, 909 Ring Bldg., Washington 6, D. C., or use the Request Card at page 18. Circle No. 123.

Portable power clearing tool—literature describing the construction and operating characteristics of the Hoffco Model H.D. Brushcutter. Illustrated with sketches and photographs; close-ups of major components. Also includes data on the Saw-ette chain-saw attachment.

Write to Hoffco, Inc., Dept. C&E, 411 N. Eighth St., Richmond, Ind., or use the Request Card at page 18. Circle No. 61.

Admixture for concrete—a bulletin on Protex dispersing agent, a water-reducing concrete admixture. Text is illustrated with photographs, as well as charts showing lower water requirements and higher strengths

write to the Protex Division, Autolene Lubricants Co., Dept. C&E, 1331 W. Evans St., Denver 9, Colo., or use the Request Card at page 18, Circle

Concrete vibrators, grinders—a catalog covering the WYCO line of concrete vibrators and grinders. Features two new one-man vibrators which permit the use of head sizes from  $\frac{3}{4}$  inch to  $\frac{17}{8}$  inches in diameter. Also shows the new form-cleaner attachment and hole-boring head for WYCO grinders, as well as the firm's

Junior and standard electric and gasoline vibrators.

Write to Wyzenbeek & Staff, Inc., Dept. C&E, 223 N. California Ave., Chicago 12, Ill., or use the Request Card at page 18. Circle No. 99.

Base-paver attachment-an illustrated fact sheet describing the new Blaw-Knox Model P-160 base-paver attachment. According to the literature, the unit is designed for standard crawler-type tractors with sufficient power for its operation, and includes an exclusive oscillating screed and custom-built mounting

Write to the Construction Equipment Division, Blaw-Knox Co., Dept. C&E, 40 Charleston Ave., Mattoon, Ill., or use the Request Card at page 18. Circle No. 24.

Trenching machine—a catalog describing the Parsons Model 310 Trenchliner. Illustrations show the unit in action on pipeline, irrigation,

unit in action on pipeline, irrigation, construction, utility, drainage, and municipal jobs. Detailed assembly pictures also included.

Write to the Parsons Co., Division of Koehring Co., Dept. C&E, P. O. Box 431, Newton, Iowa, or use the Request Card at page 18. Circle No. 141

Truck crane - a booklet describing the American 599T 40-ton-capacity truck crane. Charts show lifting capacities; traveling weights; working ranges as a dragline. Photographs, dimensional drawings. Special emphasis on the unit's swinging outrig-

ger.
Write to the American Hoist &
Derrick Co., Dept. C&E, 63 S. Robert
St., St. Paul, Minn., or use the Request Card at page 18. Circle No. 58.

Diesel tractor-literature describing the International TD-18 diesel tractor. Covers all components of the machine, and is generously illustrated with photos and schematic drawings. Form CR-631-H.

Form CR-631-H.

Write to the International Harvester Co., Construction Equipment Division, Dept. C&E, 180 N. Michigan Ave., Chicago 1, Ill., or use the Request Card at page 18. Circle No. 56.

Laminated timbers—an illustrated booklet on permanently bonded built-up timbers for all types of construction. Includes an evaluation of glued beams versus conventional I-beams, both in resistance to fire and in the maintenance of structural strength under high temperatures.

write to the Chemical Division, Koppers Co., Inc., Dept. C&E, 801
Koppers Bldg., Pittsburgh 19, Pa., or use the Request Card at page 18. Circle No. 149.

> Flat back makes it easy to carry

> > Pennsburg

Clearing blade—a folder describing the Rome K/G land-clearing blade that both shears trees and windrows. On-the-job photographs show the unit clearing, stacking, removing stumps, and ditching.

Write to the Rome Plow Co., Dept. C&E, P. O. Box 623, Cedartown, Ga., or use the Request Card at page 18. Circle No. 36.

Vibrating screens—a catalog on Syntron vibrating screens. Contains complete data, specifications on the firm's pulsating-magnet, concentric-action, unbalanced-pulley, and grizzly bar screens, as well as on screening feeders. Illustrated with photographs of typical applications and installa-

Write to the Syntron Co., Dept. C&E, 227 Lexington Ave., Homer City, Pa., or use the Request Card that is bound in at page 18 of this issue. Circle No. 49.

Use the Request Card at page 18 to obtain any of this literature.

Portable drill-steel grinder—
literature describing the new Atlas
Copco Model LSB-63 portable drillsteel grinder, said to feature compressed-air power. A photo sequence
demonstrates the unit's operation.
Write to Atlas Copco Eastern, Inc.,
Dept. C&E, 610 Industrial Ave., Paramus. N. L. or, use the Bequest Car-

mus, N. J., or use the Request Card at page 18. Circle No. 139.

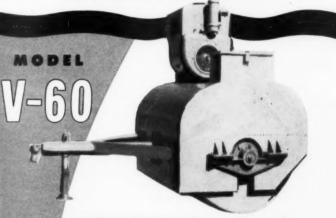
Wire-rope cutter—a parts re-placement list for the Morse-Starrett hammer-type wire-rope cutter. Speci-fications and prices. Also contains data on the firm's wire-rope cable band. Illustrated with photographs,

drawings.

Write to the Morse-Starrett Products Co., Dept. C&E, 1204 49th Ave.,
Oakland 1, Calif., or use the Request
Card at page 18. Circle No. 165.



# BRATII



Built-in variable amplitude — makes possible a wide range of vibrating force directly imparted through the face of the roller. Variable frequency controlled by the engine governor throttle, affords vibrations per minute suited to various types of materials being compacted. Lower vibration frequencies mean less wear and tear on the unit, greatly reducing maintenance problems practically eliminating downtime.

OTHER QUALITY ITEMS IN THE BMCO LINE:





For Further Information, Phone, Write or Wire

ING MANUFACTURING CO.

111 HUMBLE AVE. . P. O. BOX 2707 WAInut 3-4331 . SAN ANTONIO, TEXAS

ID ROCKBUSTER ARE COPYRIGHTED TRADEMARKS OF THE BROWNING MFG. CO.

For more facts, use Request Card at page 18 and circle No. 500

# The Most Portable Water Cooler Available!



Flat back mounts flush on truck!

Keep cool drinking water readily available anywhere on your job with a Parco Dispensit—finest water cooler on the market.

Completely insulated — keeps water delightfully cool.

Stainless steel inside — sanitary and easy to clean.

Zinc coated exterior — aluminum enamel finish.

Recessed spigot — can't be knocked off, easily removed for cleaning.

Available in 3 sizes — 4, 6, and 8 gallons.

Contact Parco now for immediate delivery. A few exclusive distributorships still available.

PARCO PRODUCTS Pennsylvania



First units of the 10-mile-long "Payload Convoy West" pull out of the yard of The Frank G. Hough Co. at Libertyville, Ill., to start the 1,500-mile trek to Salt Lake City. There, Lang Construction Equipment Co. was host as the rigs were put through their paces for some 130 distributor representa-tives and a press group. All trucks are Internationals.



# "Payload Convoy West" spurs equipment sales

Ten-mile-long truck convoy delivers tractor shovels to dealers during spectacular trek across country

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m ^{66}P}_{
m ayload}$  Convoy West", the largest known motor-truck carayan ever to leave the Chicago area, carried nearly 100 Hough Payloader tractor shovels, together with parts and attachments, on a dramatic six-day 1,500-mile trek from The Frank G. Hough Co. plant at Libertyville, Ill., across the Great Plains and the Rocky Mountains to Salt Lake City. Utah.

Planned as a stimulus to the general economy as well as a sales promotion scheme, the 10-mile-long convoy was viewed by thousands of

persons along the way. It was enthusiastically received at the overnight stops at Cedar Rapids, Iowa: North Platte, Nebr.; and Cheyenne, Wyo.; as well as at other cities and villages en route.

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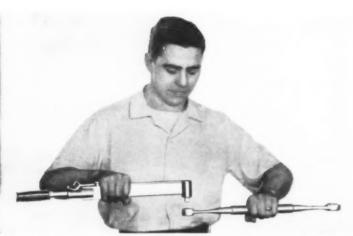
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JUNE,

At the terminus of the convoy, Payloader distributors from 11 western states and two Canadian provinces gathered for a two-day meeting featuring sales presentations and onthe-job demonstrations of the rigs. More than 130 representatives of 27 distributors and a delegation from the press attended.



# Torque wrench capacity doubled with new OTC e-x-t-e-n-s-i-o-n-s



The same pull gives twice the torque with new OTC torque wrench and extensions. Double the work range - have two torque wrenches — one small handy, one large powerful. Both accurate, easy to read.

Extension includes tubular steel adapter arm - add the box-wrench or ratchet-drive ends from complete OTC selection. No complex figuring needed-simply multiply dial reading (foot-pounds or inch-ounces) by



#### **FULL LINE OF BOX-WRENCH AND** RATCHET-DRIVE ENDS

Any OTC end fits on adapter arm . . . box wrenches from 3/4 to 31/2 inches; ¾, 1 and 1½ inch ratchet square drives; ¾, 1, 1½ inch fixed square drives; 15° and double-offset box wrenches. Special drive ends can be built to your specification.



See your distributor or write

# OWATONNA TOOL COMPANY

381 CEDAR STREET

OWATONNA, MINNESOTA

For more facts, use Request Card at page 18 and circle No. 502



# MILLER Tilt-Tops' drive on loading!

Miller's big, oak decked platforms swing down . . . merge with the ground for the easiest . . . fastest drive on loading you'll find. With a MILLER Tilt-Top there's no need to bother with skids, cribbing or jacks... ONE man can tilt, drive on a rig... be off to the next job in less than TWO minutes! This faster, easier loading, plus easier backing and close quarter maneuverability . . . saves the bother and expense of larger more cumbersome trailers . . . so often impractical to use for "fast jump", job-to-job hauling. And MILLER Tilt-Tops' fast between job loading and hauling can often let you shuttle rigs back and forth between simultaneous job operations, help you save duplicating expensive equipment.

. front end loaders, shovels, pavers, rollers or Whatever you haul . trenchers, there's a MILLER model to handle any rig from 4 to 15 tons, easier! faster! See these time saving, production boosting Tilt-Tops at your MILLER See your MILLER distributor

F. O. B. Milwaukee, Wis.

Brakes and optional eq \*Plus 10% Federal Tax

or write for FREE literature to:

456-F S. 92nd Street, Milwaukee 14, Wisco



The new Superior side-boom attachment is used by this Hough Payloader to lower a pipe into a trench. This was one of the attachments put through their paces for the group.

An HH Payloader with a Wain-Roy hy-draulic hoe puts on a ditching demon-stration for the group during the two-



On the grounds of the Lang Construction Equipment Co., at Salt Lake city, the several Payloader models were put through their paces to demonstrate their digging, loading, and carrying capacities. The convoy carried a number of the track-type Model 12 Payloaders which are now in production, and this new model was demonstrated for the distributors in competition with other tractor shovels.

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GINEERS

In addition to the crawler and rubber-tire tractor shovels, several new attachments were demonstrated. One of these was the versatile Wain-Roy hydraulic hoe. Attached to the bucket arms of the Payloader, the hoe uses the loader's hydraulic system for power as it performs many trenching, backfilling, and related operations.

A new Superior hydraulic sideboom attachment for the HO Payloader was shown by The Superior Equipment Co., Bucyrus, Ohio, This attachment, designed especially for use with the rubber-tire Payloader, adapts the machine for pipe laying and other work commonly handled by (Continued on next page)

# TERRAPAC'S

# 1600 vibrations a minute...a breeze for DEUTZ AIRCOOLED DIESELS



Deutz Model A 2 L 514-2 cyl., 162 cu.ir

8,000,000 yards of sand fill were compacted at Griffith Air Force Base in Rome, N. Y. with 12 Vibro-Plus vibratory rollers. Only Terrapacs hit better than 100% density. Terrapacs proved their ability to do the job better with fewer passes, at less cost per yard.

Working 20 hours a day, the contractor ran Deutz Aircooled Diesels in compaction tests. Deutz Diesels have since been mounted on all the units. Deutz' reliability, reduced downtime

the units. Deutz reliability, reduced downtime and the quick availability of parts played an Deutz Model A 81 614 - 8 cyl. important part in the selection. Naturally, Deutz Aircooled Diesels eliminate all the usual problems connected with liquid-cooling—no radiators to break down, no hose connections and water pumps to spring leaks. Deutz Aircooled Diesels were also selected for their top operating efficiency at temperatures of up to 140°F. You'll find DEUTZ powering graders, earthmovers, shovels, concrete mixers and generator sets... doing construction's toughest job everywhere. toughest job everywhere.

from 5 to 250 HP in 1, 2, 3, 4, 6, 8 and 12 cylinder models.

DIESEL ENERGY CORPORATION 82 BEAVER ST., NEW YORK 5, N. Y.



City\_ \_Zone\_\_\_State\_\_

For more facts, use coupon, or Request Card at page 18 and circle No. 504



**ELEVATING AND SCREENING** 

# AIRPLACO MIX-ELVATORS

Not just one, but your choice of three models. MODEL 405B (shown with AIRPLACO Sand-Loader and Model 1500 Nucretor)

MODEL 600 for high production. Can be used with any concrete gun.

MODEL 610

(shown with Model 1600-H Nu-cretor) like the 600 can be operated at any rate up to 12 cu. yds. per hour, it incorporates a built-in aggregate dryer for wet weather gunning.



FOR FAST, EFFICIENT, LOW-COST GUNNING OF CONCRETE AND REFRACTORIES



#### AIRPLACO BONDACTORS AND NUCRETORS

Models in AIRPLACO'S complete line of concrete guns. Whatever your capacity requirements — from ½ to 8 cubic yards per hour—there is an AIRPLACO gun to meet your needs.



FOR EASY-TO-USE, VERSATILE

AIRPLACO AIRPLACO
PORTABLE GROUTER
AND CONCRETE
PLACER—The Model G-6
AIRPLACO Grouter is the
answer to your grouting
problems. Will place up
to 5 cu. yds. per hour, is
portable and has remarkably low air requirement.
The Model CP-10 AIRPLACO Concrete Placer is
designed for low cost
bulk placement of structural concrete mix. Completely air operated.



FOR LOW-COST, EASY-TO-USE SANDBLASTING (WET OR DRY)

SANDBLASTING (WET OR DRI AIRPLACE

JET-BLASTERS — The
Model B-6 single charge
(650# capacity) and
B-3 C continuous feed
(500# capacity) JetBlasters are designed to
handle all abrasive materials for cleaning, polishing, or etching of any
type surface. The JetBlasters are available
with accessories for wel



Get a line on the AIRPLACO Line . . . Send for FREE CATALOG!



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MANUFACTURERS OF ADVANCED DESIGN CONCRETE GUNNING,
MIXING, GROUTING AND SANDBLASTING EQUIPMENT.





At the demonstration ground, an HO Payloader proves its ability to back up a steep ramp, carrying a full bucket of dirt. Hord earth

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JUNE,

# Quick way to measure 90,000 gallons

Given a tight suction line and 10 ft. static lift, a 90M Rating Plate on a new pump guarantees that you can pump at least 90,000 gph (1500 gpm) against a 25 ft. head. Capacity at higher lifts and heads is certified by the same standards.

For pumps from as small as 4000 gph to as large as 125,000 gph, AGC standards and Rating Plates give you this needed information and guarantee its correctness. In addition, AGC standards guarantee

ample engine power and up-to-date design to assure you of satisfactory service from any rated pump.

To maintain these helpful standards, demand the AGC Rating Plate on any pump you buy.

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90 M

STANDARDS

BARNES MFG. CO.

C. H. & E. MFG. CO. CARVER PUMP CO.

CHAIN BELT CO.

CONSTRUCTION MCHY. CO. THE JAEGER MACHINE CO.

ESSICK MFG. CO.

PEERLESS PUMP DIVISION Food Machinery & Chemical C Los Angeles 31, California THE GORMAN-RUPP CO.

JACUZZI BROS., IN MARLOW PUMPS Div. of Bell & Gosse Midland Park, N. J

McGOWAN PUMP DIVISION Leyman Mfg. Co., Cincinnati 2, Ohio RICE PUMP & MACH. CO. STERLING MACHY. CO.

WORTHINGTON CORPORATION, Contractor's Pump Division, Plainfield, N. J.

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# TRIAL SAMPLES

Of World-Famous WHITMORE'S Lubricants NOW IN AEROSOL SPRAY-ON CANS!



# HANDI-LUBE LIQUID GEAR COMPOSITION

For open gears, sliding surfaces - exclusive formulas eliminate metal to metal contact, keep wear on the lubricant not the metal
—no breakdown even after prolonged use under water-available for every climatic condition—packaged in handy 16-oz. aerosol spray-on containers or in bulk containers—send for a free trial sample.



WIRE ROPE SPRAY LUBRICANT

Exclusive formulas for lubricating and pro-tecting wire rope, chain, springs. Penetrates Exclusive formulas for lubricating and pro-tecting wire rope, chain, springs. Penetrates to the core of wire rope minimizing internal friction and increasing usable life up to 300% -special protective qualities absolutely elim-inate corrosion—non-gumming qualities re-duce "carry-back"—packaged in handy 16 oz. aerosol spray-on containers or in bulk con-tainers—send for a free trial sample.

YEARS OF LEADERSHIP LUBRICATING THE FOLLOWING:

Open Gears, Dipper Sticks, Cams
 Hydraulic Units, Torque Converters
 Roller, Ball, and Sleeve Bearings
 Speed Reducers



THE WHITMORE MANUFACTURING CO. LUBRICATING ENGINEERS

CLEVELAND 4, OHIO, U.S.A. PHONE: VULCAN 3-7272

For more facts, use Request Card at page 18 and circle No. 507

(Continued from preceding page)

side-boom tractors.

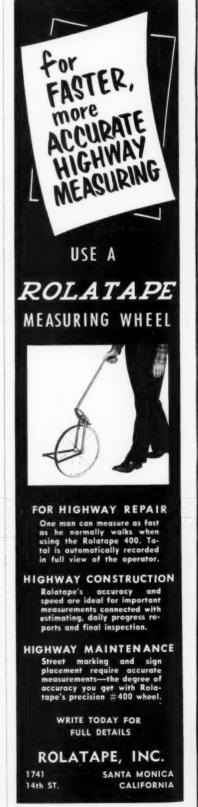
The idea behind "Payload Convoy West" was not entirely new. Recalling the depression days of the 1930's. G. A. Gilbertson, president of The Frank G. Hough Co., remembered a similar stunt in which a truck convoy of farm equipment was paraded through several midwestern states on its way from the International Harvester plant to distributors. This early convoy had not only been a profitable venture for the manufacturer and distributors, but was a real shot in the arm to the economy of the area

Gilbertson and his staff sounded out their western distributors on repeating the convoy idea and received immediate and enthusiastic response. Preparations went into high gear. and in less than five weeks the convoy was on its way west. Distributors. enthused by the scheme, sold many of the machines before the convoy left the factory and more while it was en route. The few remaining rigs were easily absorbed into distributors' stocks.

The big job of organizing and marshaling the convoy of trucks-all of them Internationals-was handled by International Transport, Inc., Rochester, Minn. After the demonstrations at Salt Lake City, the convoy split up, and units continued on to Los Angeles: San Francisco: Portland: Vancouver, B. C.; and other points of delivery.

At the Salt Lake City meeting, Gilbertson acted as host to the assembled distributors and guests. Other executives at the meeting were H. O. Bercher, executive vice president of International Harvester Co.: T. F. Flood, vice president of The Frank G. Hough Co.; H. R. Brown, Hough regional manager; district managers Dave Hunsaker, Don Ross, Merle Fate and Don Conner, and Hough advertising manager Madison L. Crawford. Also present were Ralph Laurel, president of Ram Equipment Co.; Walter Hancock, sales manager of Wain-Roy Corp.; H. M. Kennedy and Paul Downend of The Superior Equipment Co.; and R. Theel, president of International Transport, Inc.

THE END



Horace K. Church, earthmoving con-sultant for the Shepherd Machin-ery Co.

ation loader back arrying



#### **Shepherd Machinery news**

Horace K. Church has joined the

Church has served as highway engineer with the U.S. Bureau of Public Roads, and research engineer with

the Keystone Driller Co. He has also been district representative and sales engineer, sales manager, and civil engineer with other organizations.

#### **Buffalo-Springfield** has two-day sales conference

The Buffalo-Springfield Roller Co. Division of Koehring Co., Springfield, Ohio, recently held a two-day national sales conference for over one hundred of its distributors and their sales personnel. The first day featured talks on market penetration and the application and uses of compaction tools; guest speaker was Kenneth B. Woods, head of the School of Civil Engineering, Purdue University, and a specialist in soil compaction. The second day of the session included a tour of the plant and demonstrations of new product developments.

The company has appointed contractors' Equipment & Supply Co., Albuquerque, the dealer for its complete line of rollers and compaction equipment in most of New Mexico.

#### **Euclid** appoints dealer

Pace-Euclid, Inc., 3001 N. 7th St. Trafficway, Kansas City, Kans., has been appointed a dealer for the Euclid Division, General Motors Corp., Cleveland, Ohio, Handling the complete line of Euclid scrapers, tractors, rear-dumps, and bottom-dump haulers, the dealer has a territory that includes nine Kansas counties east of and including Marshall, plus thirteen Missouri counties west of and including Putnam.

#### Cook Bros. names manager

Cook Bros. Equipment Co., Los Angeles, Calif., has appointed Robert Pierre manager of its Construction Machinery Division, Oakland. The division distributes the full line of American Hoist & Derrick Co.'s cranes and shovels: Schield Bantam cranes and shovels: Challenge truck mixers and concrete finishers; Chicago Pneumatic compressors and power tools; C. S. Johnson batch plants; Eagle Iron Works' rock-plant equipment; Pioneer rock plants and payers: and Reo and Peterbilt trucks.

#### Chrysler division names two new distributors

The Marine & Industrial Engine Division, Chrysler Corp., Detroit, Mich., has appointed two new dealers. Godwin & Singer. 217 15th St... N., St. Petersburg, Fla., will serve five counties in the state. Industrial Engine Service Co., 38 S. Meridian Road, Youngstown, Ohio, will cover that city and Mahoning County.

#### **B-L-H** names new dealer

The Jaeger-Lembo Machine Corp., of Corona and Huntington, N. Y., has been appointed a dealer, in the metropolitan New York area, for Lima shovels and cranes, products of the Baldwin-Lima-Hamilton Corp., Lima, Ohio.



Buffalo-Springfield wound up its two-day national sales conference with firm executives accompanying distributors and their sales personnel on a plant tour.



# SPRAGUE & HENWOOD MAKES THE EQUIPMENT FOR THE SOIL SAMPLE OR ROCK CORE YOU WANT

With the earth-shaking increase in construction, you need efficient, versatile sampling and coring equipment.

Sprague & Henwood, Inc., a leading manufacturer of all types of equipment for foundation investigation, has just the right type for you!

Illustrated above, on location, is a Illustrated above, on location, is a truck-mounted Sprague & Henwood Model 30 Core Drill Machine. On this foundation project this machine is recovering both good samples and good cores. The soil samples have already been recovered from this boring and now the machine is being used to core rock. Because of the versatility and economy of this machine it is becoming a favorite of many contractors and other users through-

The proper machine alone will not give you the good soil samples and rock cores you want. You need just the right samplers, accessory equipment and coring bits. If you need a sampler to determine only the general classification of the sub-surface soils or a sampler to secure samples for testing in a soils laboratory, Sprague & Henwood has it. There is a complete line of accessory equipment and the best in "Oriented" Diamond Bits awaiting you. One call ... to SPRAGUE & HENWOOD, Inc., and your drilling equipment needs can be met.

# SPRAGUE & HENWOOD, Inc. SCRANTON 2, PA.



BRANCH OFFICES: NEW YORK . PHILADELPHIA . PITTSBURGH . ATLANTA GRAND JUNCTION, COLORADO . BUCHANS, NEWFOUNDLAND
EXPORT REP.: PHILIPS EXPORT CO., 100 EAST 42ND ST., N. Y. 17, N. Y. CABLE ADDRESS: PHILYORK

For more facts, use Request Card at page 18 and circle No. 510

Shepherd Machinery Co., East Los Angeles, Calif., distributor of Catepillar and John Deere equipment. As the firm's earthmoving consultant, he will be available to contractors in southern California.

FOR YOUR CONVENIENCE. FLEXCO

# TWENTY-FIVE COMPLETE SETS OF FLEXCO HD BELT FASTENERS NOW AVAILABLE IN ONE EASY-TO-HANDLE ECONOMY BULK PACKAGE

There's no need now to carry several 10-set boxes to the job—every "25-PAK" contains 25 complete sets of FLEXCO Fasteners (botto complete sers of FLEXCO resteners (Bottom plates, top plates, clips, nuts and bolts)... enough FLEXCO Fasteners to join common belt widths (for example: one "25-PAK" box, size 11/2E, will join a 36" belt.) Our savings from bulk-packaging are passed on

to you! Label on each "25-PAK" box has chart in-dicating the number of FLEXCO HD Fas-teners to use for given belt widths.



Standard shipping carton contains four "25-PAK" boxes of one size fastener. Keep a supply of "25-PAKS" on hand. Easy to store and inventory, sturdy boxes and shipping cartons have many uses.

Ask your FLEXCO distributor or write to us



608 LEXINGTON ST. • CHICAGO 44, ILL FOR THE SPLICE OF A LIFETIME

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# Hold down cost of concrete bridge piers!



Use low-cost

# SONOCO Sonotube. FIBRE FORMS

Save time, labor and money with Sonotube Fibre Forms!

These easy-to-handle forms require minimum bracing and save many Low-cost Sonoco Sonotube Fibre Forms provide the quickest and most

economical means of forming round columns of concrete. Contractors all over the country are using Sonotube Fibre Forms in the construction of piers for bridges, overpasses and grade separations.

These fibre forms are widely used also to form underpinning and supporting columns in buildings of all types.

Available from 2" to 48" I.D. up to 48' long. Order in specified lengths or saw to size on the job. Sonoco's patented "A" coated fibre forms are for finished columns; wax-coated also available.

See our catalog in Sweet's For complete information and prices, write

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Construction Products

SONOCO PRODUCTS COMPANY 2845

For more facts, use Request Card at page 18 and circle No. 511

Editor Bill Quirk left for the Third International Congress of Prestressed Concrete in Berlin and a Concrete Industries Study Tour of Europe, promising to send back first-hand impressions of construction overseas. His first letter to cross my desk was so interesting that I'll pass it right on. It bears the date line:

Berlin, May 11, 1958

Offhand I would say there are more people, in proportion to the population, engaged in construction in Berlin than in any city of the world. I said people, not men, because the women are doing hard physical labor. too. Kirche, kuche, and kinder (church, kitchen, and children) has not applied to the German frau and fraulein in years. The term "ruin woman" is a byword: it's used not in the past tense, meaning beyond the pale, but very much in the presentshe picks her way among the rubble of a once magnificant city. The women sort over the stone and brick from the bombed-out buildings, chip mortar from the sound blocks, then stack them in piles. The Berlin of the past was built chiefly of brick or stone, and none of this rubble is wasted in the reconstruction.

Rubble that can be salvaged is picked up by cranes equipped with grapples, loaded into trucks (the

bigger ones are side-dumps), and hauled to several centrally located crushing sites. Locating sites for the crushing plants is no problem, since many areas are completely razed to the ground. Here, the rubble for immediate use is crushed or ground into various-size aggregate, screened, and stockpiled. This aggregate is used for all kinds of concrete constructioneither poured-in-place work or in the manufacture of precast blocks, slabs. beams, girders, piles, light poles, columns, railroad ties, etc. The groundup aggregate is usually produced in three sizes corresponding to our 3/4inch minus, 1/4-inch minus, and sand. The material is rather porous and absorbs a lot of water. Consequently, either the stockpiles are drenched, or the needed water is added at the

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Aggregate that cannot be used immediately is hauled to much larger open sites around the city, and piled up into what the Berliners call small mountains. The rubble is completely covered with dirt and seeded with grass, flower, and even tree seeds. These man-made hills are a pleasant sight rising out of the flat plain on which Berlin was built. The highest point in the city is only 79 meters above sea level. At the present rate of reconstruction, the stockpiles of rubble will be depleted in two or three years. Then will come the serious

# keep 'em on the job with IGLOO





More men on the job more of the time is the result of adding water coolers on your construction jobs. The workers like IGLOO best because

• It's CRYSTALINED, keeps liquids pure • It has round sanitary bottom, easy to clean • It has recessed dripless spigot • Its insulation qualities are 18% greater • It's stronger and

Keep 'em on the job with IGLOO

ask for it by name

IGLOO CORPORATION O BOX 8227 MEMPHIS 4.

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HAYNES PRODUCTS CO., OMAHA 3, NEBR With FORMULA No. 640

**BUY** used equipment SELL' used equipment **ACQUIRE** competent personnel Use a classified ad in CONTRACTORS & ENGINEERS

CONTRACTORS AND ENGINEERS

problem of an aggregate shortage, if the existing political situation is not remedied.

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JUNE, 1958

As you know, Berlin is a divided city, with the western section like an island surrounded by Communist. controlled East Berlin and East Germany. Only three highways are open to West Germany, and over these roads come the supplies that keep West Berlin alive. And since these highways are owned and controlled by East Germany, a high levy is placed on everything that enters or leaves West Berlin. For many reasons, including that of the limited aggregate supply, the West Berliners hope for an improvement in the political climate.

The city divided is also responsible for the subway construction now under way in the western part of the city. The present Untergrund, or U-Bahn, running north and south leaves the western part of the city and enters East Berlin, Consequently, difficulties develop at the check points. and many West Berliners are wary of entering East Berlin at all. The new subway will connect the northern and southern portions of West Berlin without touching the soil of East

Also under construction is a 25-mile expressway ringing West Berlin. It will be limited access with all kinds of tangential and access roads and, of course, a diversity of bridge and grade-separation structures. Berlin was a natural spot for the Third International Congress of Prestressed Concrete, particluarly with all the building and bridge construction under way. Some 1,500 representatives

from 41 countries have attended the sessions this week.

We were a day late in arriving at Berlin. Instead of leaving Idlewild last Saturday night (May 3) at 9:30 p.m., as originally scheduled, we didn't get away until 3:15 Sunday morning. We had taxied out to the runway, and the engines were revved up; then the captain announced that valves on one of the engines were sticking and we would go back to the ramp for an overhaul. We also made a stop at Sydney. Nova Scotia, for refueling, that was not planned originally. From Amsterdam we flew to Koln-Bonn Airport, spent Sunday night at Bad Godesburg, and came on to Berlin Monday morning.

Saw a bit of Bonn, where several of the big slewing cranes (as described in our June issue) were at work. These big cranes-Universal and other makes-are a common sight in both West and East Berlin.

Only three airlines serve Berlin from the west, one for each of the allied nations-Great Britain, France, and the U.S. A. We leave this interesting city via Pan American to go to Hamburg, and then Stockholm.

> Best regards. Bill

Right now we're waiting for more letters from other points on Bill's itinerary-and we're waiting for the more detailed stories he'll be getting ready for our prestressed-concrete issue in September.

Don Buttenheim PUBLISHER





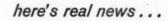


For use at temporary and permanent locations—at stock piles and by bituminous material contractors at the job site. Capacity: 15-18-20-30, 50 tons.

WINSLOW SCALE COMPANY

P.O. Box 1198 Terre Haute, Indiana

For more facts, use Request Card at page 18 and circle No. 514



# **NEW FLASHER SAFETY LIGHT**

# DEPENDA-PAK TIMER



Dependa-Pak electro mechanical flash time has quick-alignment plug positioning marker on socket for fast, fool-proof connection of match-marked wiring plug.

For the best in money-saving hazard warning protection and exclusive guaranteed dependability, choose Fageol Flasher Safety Lights!

Powered by a long-life 8-cell bat-tery, Fageol Flasher Safety Lights provide over 100 brilliant flashes per minute, visible as far as 2 miles operate continuously up to 90 days between battery changes ... feature heavy-duty, shock-resistant construc-tion ... discourage vandals ... flash without fail, even in driving rain and

Best of all, the new Dependa-Pak

timer is fully guaranteed against failure for an entire year, in normal service. Its rugged electro-mechanical flash timing and power boosting mechanism has been performance-proved in millions of hours of service in similar applications. Dependa-Paks require no field service or adjustment!

Your nearby distributor will be glad to show you how Flasher Safety Lights and matching Barricades can give you dependable hazard wa -dated methods. Call him today! R. D. Fageol Company, Kent, Ohio.





WOOD AND STEEL COMPACT ALL-STEEL FOLDING BARRICADE



TWO-WAY

FLASHER LIGHT

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SPREADS BASE MATERIALS -UP TO 8" DEPTHS

(15 to 20 big truck loads per hour)

The big Rola Base Paver guarantees you a top quality job, with economical operating cost, for spreading base materials. No blading is necessary because of the Rola's quick operating screw adjustments that permit accurate depth control. Spreading up to 200 tons of crusher run

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AND FINISHING CONCRETE . . . MANUFACTURED BY Power Buggies • Telescoping and Economy Vibratory Screeds Rola Pavers and Trench Boxes Wood and Steel Tilt-Up Hardware **Bull Floats** • Hoppers Elephant Trunks and Chutes Tampers . Hand Carts

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KALAMAZOO, MICHIGAN

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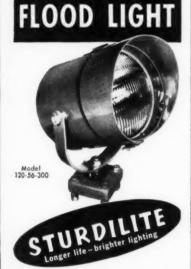
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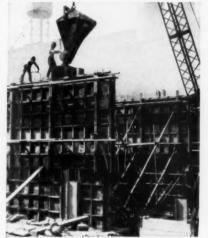
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# Richmond FORMING METHODS

You can save time and money by making forms with your lumber and

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can build your own prefabricated panels. Form erection is reduced to an assembly procedure of the reusable low cost panels into durable forms suitable for continu-

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FOR TYING LIGHT CONCRETE FORMWORK



1/2" or 1" BREAK SNAP-TY ASSEMBLY-3000 LB. OR 5000 LB. SAFE LOAD

tichmond Snap-Tys are specifically de-igned for quick, easy and accurate erec-tion of light foundation wall forms. With tichmond accessories they will give you worthwhile saving from start to finish.

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mitting the full strength of the Snap-Ty to the walers and preventing the possibility of costly breaks.

Break points are set back from the wall face to permit easy, clean stripping and prevent spalling of the concrete. The small tie holes and indentations of the washers, or cones if they are used, are easily pointed.

Richmond Snap-Tys are available wis safe loads of 3,000 lbs. and 5,000 lbs.



PANEL STRAP

Richmond does not make, sell or rent forms. Richmond sells Form-Tys and accessories and shows you how to make your own forms which can be used over and over. Profit by this fast, easy method for erecting light foundation walls. Send for your FREE copy of the Richmond Snap-Ty Form Book, containing complete diagrams and forming data. At the same time, ask for the current Richmond Handbook, which describes the full line of Richmondengineered tying devices and accessories.

Write to: Richmond Screw Anchor Company, Inc. 816-838 Liberty Ave., Brooklyn 8, N.Y. or 315 South Fourth St., St. Joseph, Mo.









me of the new accessories developed by Richmond for easy the-job assembly of prefabricated modular form panels.

For more facts, use Request Card at page 18 and circle No. 520

GINEERS





George J. Pecaro, newly elected president of Flint-

# Flintkote elects two new top executives

George J. Pecaro has been elected president of the Flintkote Co., New York City, succeeding Perce C. Rowe, who resigned. Pecaro, a member of



George K. McKenzie, new executive vice president of Flintkote Co.

the building-materials firm for nearly 20 years and executive vice president since April, 1957, has been active in Flintkote's recent expansion program. which included a number of acquisitions and new plant construction.

George K. McKenzie has been elected executive vice president, succeeding Pecaro. McKenzie, former vice president, continues as secretary of the company.

William Feick. Jr., is the newly elected vice president. He will continue as treasurer, an office he has held for the past two years.

#### **New president for Goodman** and Diamond Iron Works

Howard Goodman has been elected president and chief executive officer of the Goodman Mfg. Co. and its division. Diamond Iron Works, both of Chicago, Ill. He succeeds William E. Goodman, who continues as chairman of the board.

Both men are sons of the founder of the 58-year-old firm, which produces mining machinery. Diamond Iron Works manufactures crushing and handling equipment for the aggregate-producing industry.

William D. Lease. newly elected executive vice president and member of the board of directors of Athey Products Corp.



### Athey elects executive VP; new domestic sales mgr.

William D. Lease has been elected executive vice president and a member of the board of directors of Athey Products Corp., Chicago, Ill. He was formerly vice president of sales, in charge of the company's sales work throughout the world. Lease has also been plant engineer and manager of research and development.

Guy F. Roll, domestic sales manager of Athey Products Corp.



Guy F. Roll has been appointed domestic sales manager of the company. A 17-year member of the firm, he was previously district representative in the Northwest and Southwest. with headquarters in San Francisco.

## **Chain Belt elects** Carpenter president

O. W. Carpenter has been elected president of the Chain Belt Co., Milwaukee, Wis. A 15-year member of

O. W. Carpenter, newly elected president of Chain Belt Co.



the firm. Carpenter has served as vice president in charge of finance, treasurer, vice president of construction machinery and finance, and executive vice president.

The retiring president, L. B. Mc-Knight, will remain active in company affairs. Continuing as a director of the firm, he will also serve as chairman of the executive committee of the board of directors.

## Caterpillar elects

Executive vice president Charles A. Woodley has been elected to the board of directors of the Caterpillar Tractor Co., Peoria, Ill. He fills the vacancy created by the death of A. L. Chickering. Woodley, a 38-year member of the company, has served as general factory manager, Peoria plant manager, and vice president.

Andrew R. Timmerman and Trevor C. Roberts have been appointed market specialists in the general construction market section of the Sales Development Division of the com-

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# ONLY CONSOLIDATED\* can offer you TUNGSTEN CARBIDE BONDED diamond blades

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There is only one Tungsten Carbide Bond and it's manufactured under Consolidated Diamond Tool patents. From soft limestone to flint...from Vermont marble to insulating brick, there hasn't been a blade made that can equal the Tungsten Carbide Bond. Cheaper in initial cost, and up to 51% savings per foot, TCB blades cut faster, last longer... maintain uniform width.

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# Meet The Newest, Largest Power Package from YALE & TOWNE ...THE TROJAN 4 CU. YD. MODEL 404

Newest and largest — this describes perfectly the Trojan Model 404 tractor shovel . . . This 4 cu. yd. power package is a machine that will top the operating demands of even the hardest users . . . and deliver tremendous yardages with minimum effort . . . Like the 154, 104 and LHM-75, the same high standards of workmanship and materials have gone into the new '404' plus the ability to deliver the same superior performance on the really big jobs. Like all Trojan models, safety is of prime concern and the '404' also features reverse curve safety arms and such job-proven operating aids as low-load carrying position, independent bucket action, straight line horizontal thrust, automatic neutral return and four wheel air brakes . . . Power is supplied by a GM series 6-71 diesel — an economical, low-maintenance power supply. Ask for a '404' demonstration any place - any time!









TRACTOR SHOVELS

YALE & TOWNE

4 Wheel Drive Front-End Loaders

CONTRACTORS MACHINERY DIV., THE YALE & TOWNE MANUFACTURING COMPANY, BATAVIA, NEW YORK; SAN LEANDRO, CALIFORNIA For more facts, use Request Card at page 18 and circle No. 522

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INEERS



# 25 ton truck crane pours concrete at 75 ft radius

This 25 ton Michigan Truck Crane, with 1 yd bucket and 95 ft of boom, has poured footings at a 75 ft radius.

Equipped with half-yard clam and 70 ft boom, it has wrecked masonry structures.

On the job shown, at Malmstrom Air Base, Great Falls, Montana, it handled structural steel, wood form placement, and concrete pouring for *four big* ammunition storage buildings. Concrete vol-

ume for the buildings and 14 end walls totalled 4,200 cu yds. Pour rate on the \$897,000 contract averaged 18 to 20 one-yard buckets per hour.

# Takes only minutes to prepare for highway travel

The Michigan's owner, Sletten Construction Company, Great Falls, use their rig for all sorts of crane operations. "We like its speed on the job (and between jobs)," says Glenn Carpenter, company v.p. "For highway travel, we have only to shorten the boom to get going." Typical 5 to 6 mile trips through Great Falls usually require only 20 to 30 minutes. A longer move, 120 miles, was completed in under 4 hours.

# "Good sales-service sold us on Michigan"

"We bought the Michigan," continues Mr. Carpenter, "because, like all Michigan Distributor salesmen we know, our present representative worked right with us and helped us determine just what we needed. We've been pleased, too, with the service we've had from Miller Machinery Co., our Michigan Distributor. And some of those standard Michigan features can't be beat—like power up and For more facts, use Request Card at page 18 and circle No. 523

power down on both boom and hoist line."

# In 9 months, no loss of working time

"Efficiency is tops too," says Supt. Ben Liebelt. "In 9 months (1,500 work hours), we've had no mechanical troubles, never had to cancel scheduled work. We've gotten more work done in these hours, also, because of Michigan's dual control. It enables our operator to drive away with a moderate load on the boom without leaving the crane cab."

Ask your Michigan Distributor to show you how Michigan dual controls, speed, and efficiency could help brighten your profit picture. There's a model to fit your needs: 10, 15, 25 tons.

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Construction Machinery Division 2407 Pipestone Road Benton Harbor 15, Michigan

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Easy-handling positive crane controls speed removal of forms after concrete has hardened.

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